Electronic Supplementary Information

Free-standing flexible film as a binder-free electrode for efficient hybrid deionization system[†]

Deepa Sriramulu^a and Hui Ying Yang^a* ^aPillar of Engineering Product Development, Singapore University of Technology and Design, Singapore 487372 <u>yanghuiying@sutd.edu.sg</u>



Fig. S1 Photographical image of hybrid capacitive deionization (HCDI) experimental set up (a) and the HCDI cell unit (b).



Fig. S2 SEM image of AC@rGO film.



Fig .S3 a) Nitrogen adsorption-desorption isotherms, (b) pore size distribution of NCNT composite and NCNT@rGO-2 film.



Fig. S4 DTA curves for (a) NCNT composite; (b) NCNT@rGO-1 film; (c) NCNT@rGO-2 film.

Table S1 FTIR analysis results and comparisons of GO, NCNT composite and NCNT@rGO

 film

Electrode	Band	Characteristic peak				
material						
1) GO	~3000 - 3400 cm ⁻¹	stretching vibrations of surface hydroxyl groups of -COOH and H_2O				
	2922, 2850, 1717, 1633, 1398 and 1099 cm ⁻¹	asymmetric C-H, symmetric C-H, carbonyl (C=O), aromatic (C=C), carboxyl (O=C-O) and alkoxy (C-O) stretching vibrations				
2) NCNT composite	477 and 718 cm ⁻¹	Ti-O vibrations				
	907 cm ⁻¹	stretching peak of Ti-O-Na				
	1637 and 3214 cm ⁻¹	stretching and bending modes of hydroxyl (-OH) and water molecules coordinated to Ti ⁴⁺ ions				
	3400 cm ⁻¹	stretching vibration of hydroxyl groups from O=C-OH and C-OH present in MWCNTs				
3)NCNT@rGO film	477 and 718 cm ⁻¹	Ti-O vibration stratching peak of Ti O Na				
	3400 cm ⁻¹	stretching vibration of hydroxyl groups from O=C-OH and C-OH present in MWCNT				
	1570 cm^{-1}	C=C stretching of rGO				
	$ 1160 \text{ cm}^{-1}$	C-OH stretching of rGO				







Fig. S6 Cyclic voltagrammograms curves in a voltage range of 0.0-0.9 V for (a) NCNT composite; (b) Activated carbon composite; and (c) NCNT@rGO film electrode at a scan rate of 1 mV/s in 3M NaCl solution.



Fig. S7 Electrochemical impedance spectra of the as prepared electrodes NCNTcomposite and NCNT@rGO in 3M NaCl solution.

Table S2 Summary	of the	desalination	performance,	charge	efficiency	of	electrodes	in	the
HCDI system operat	ed unde	er an applied	current of 1 m	А					

HCDI system	Total mass of electrode (mg)	(Ce- Co)* mg/L	Salt removal capacity* (mg/g)	Time consumed for desalinatio n at applied current of 1 mA (min)*	Desalination rate performance * (mg/g/s)	Current density (mA/g)	Charge efficiency, Λ (%)
NCNT//AC composite	17.3 (includes mass of active materials and the binders)	~38.3	~109	~68	~0.026	116	~77
NCNT@rGO- 1//AC@rGO- 1	14.9	~30.66	~103	~45	~0.038	147	~93.6
NCNT@rGO- 2//AC@rGO- 2	14.7	~38.16	~129	~55	~0.039	145	~95.3

*where $C_o (mg/L)$ is the initial NaCl concentration, $C_e (mg/L)$ is the final equilibrated NaCl concentration. An average of 6 cycles are used for calculation.



Fig. S8 Salt removal capacity and desalination rate of NCNT@rGO-1 electrode at different flow rates in ~3000 mg/L NaCl solution at an applied current of 2mA.



Fig. S9 (a) The cycling performance of the NCNT//AC system at an applied current of 1.5 mA; inset is the corresponding change in the conductivity pattern.