



Polymer Chemistry

SUPPLEMENTARY INFORMATION

Combining benzoxazine and ketene chemistries for self-healing of high performance thermoset surfaces

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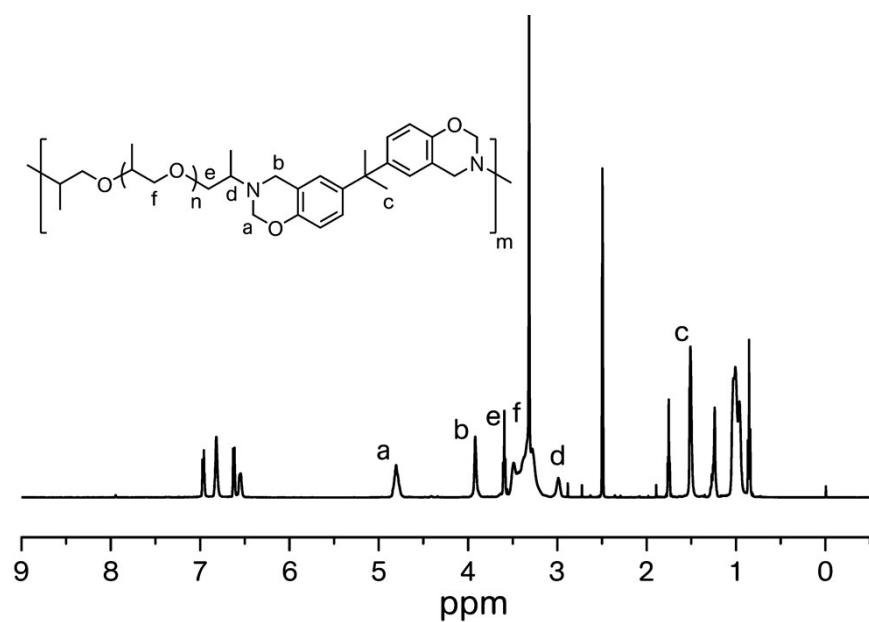


Figure S1: ^1H NMR spectrum of MPBz-PEA₄₀₀

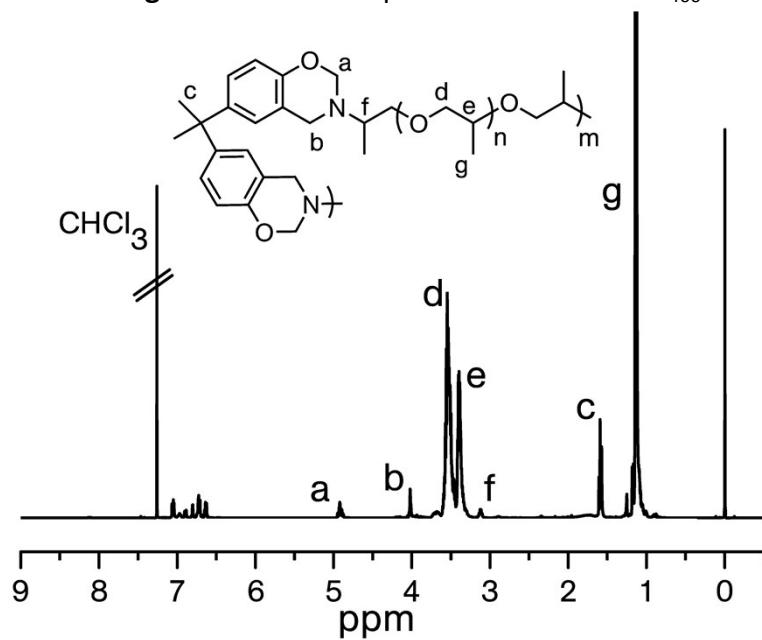


Figure S2: ^1H NMR spectrum of MPBz-PEA₂₀₀₀

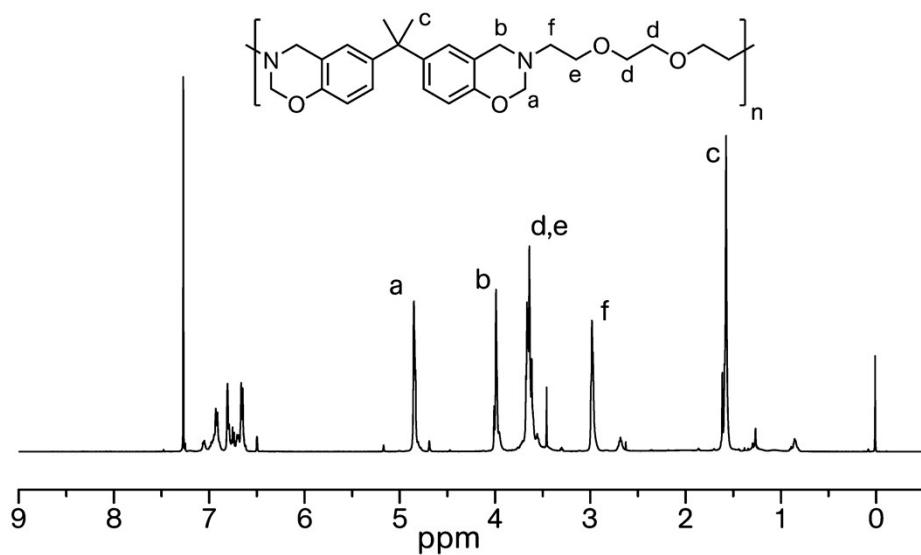


Figure S3: ^1H NMR spectrum of MPBz-Et

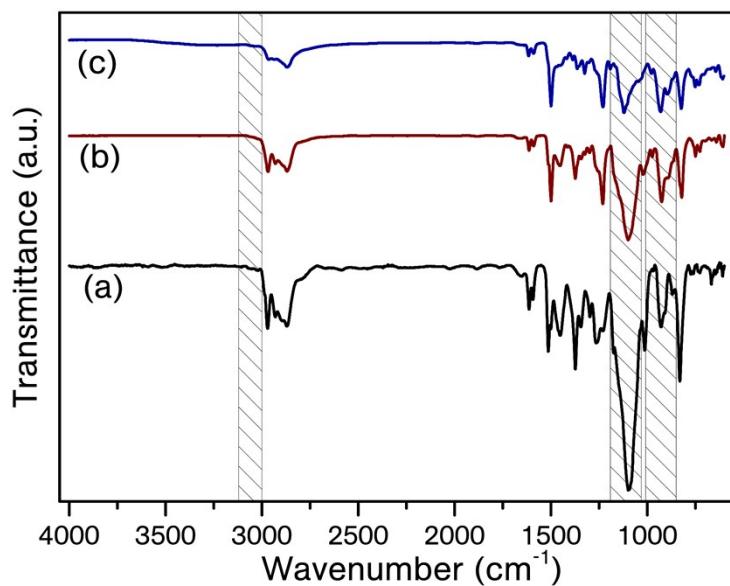


Figure S4: FTIR spectra of MPBz-PEA₂₀₀₀ (a), MPBz-PEA₄₀₀ (b), MPBz-Et (c).

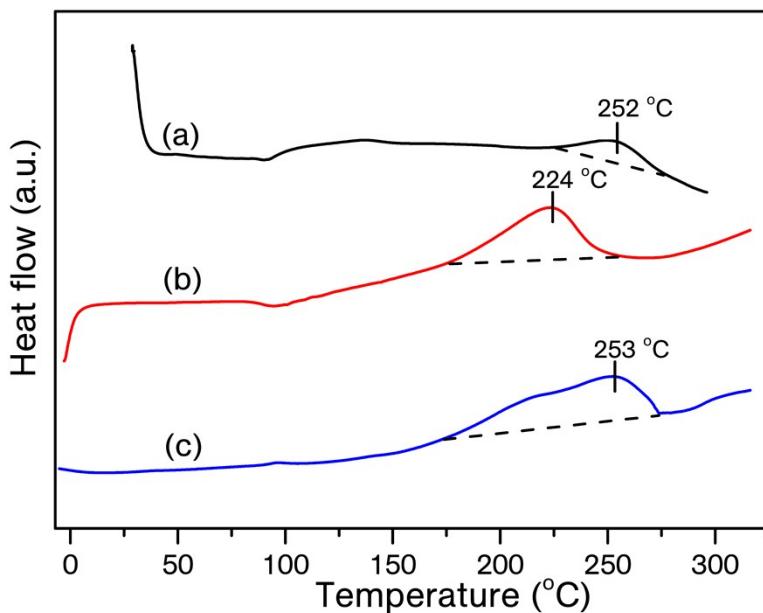


Figure S5: DSC traces of MPBz-PEA₂₀₀₀ (a), MPBz-PEA₄₀₀ (b), MPBz-Et (c)

Table S1: DSC* characteristics of main chain benzoxazine precursors.

Precursor	On-set temp. of curing (°C)	Maximum curing temp. (°C)	End-set temp. of curing (°C)	ΔH of curing (j/g)
MPBz-Et	172	253	273	-109
MPBz-PEA ₄₀₀	181	224	250	-54
MPBz-PEA ₂₀₀₀	221	252	275	-20

*DSC measurements were performed under nitrogen flow (20 mL·min⁻¹) with a scan rate of 10 °C·min⁻¹.

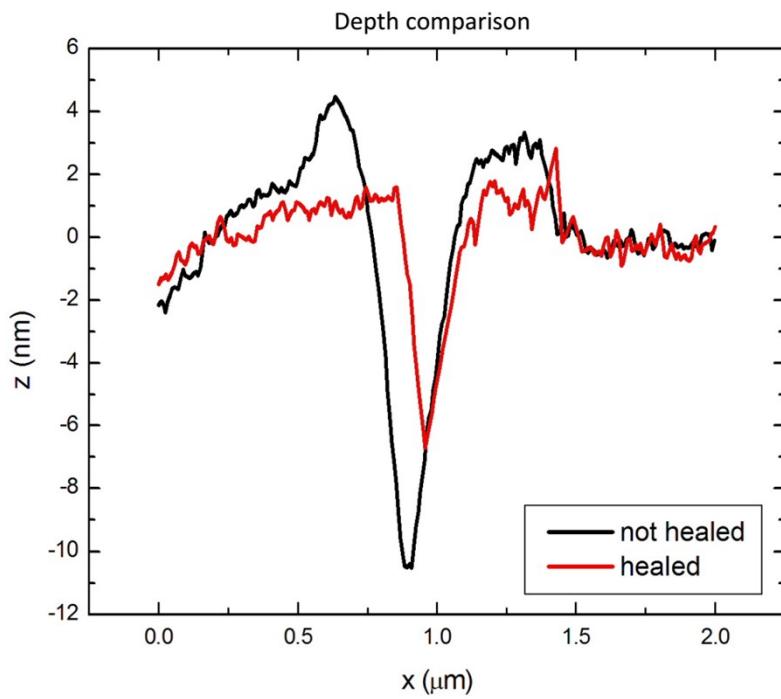


Figure S6: Depth and width of scratch on the surface of the MPBz-Et film before and after healing

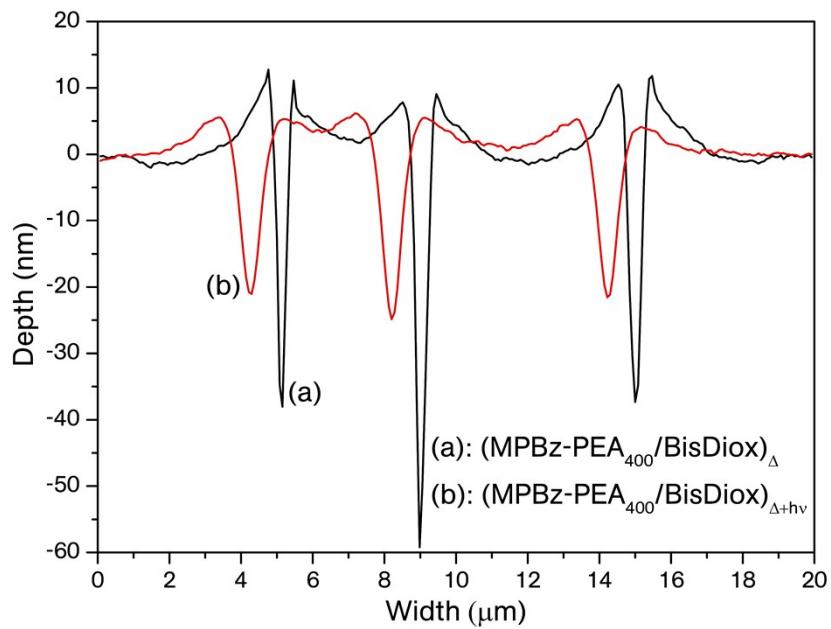


Figure S7: Depth and width of scratch on the surface of the MPBz-PEA₄₀₀/BisDiox film before and after healing at room temperature.