

**Polyampholytic Graft Copolymers based on Polydehydroalanine (PDha) –
Synthesis, Solution Behavior and Application as Dispersants for Carbon
Nanotubes**

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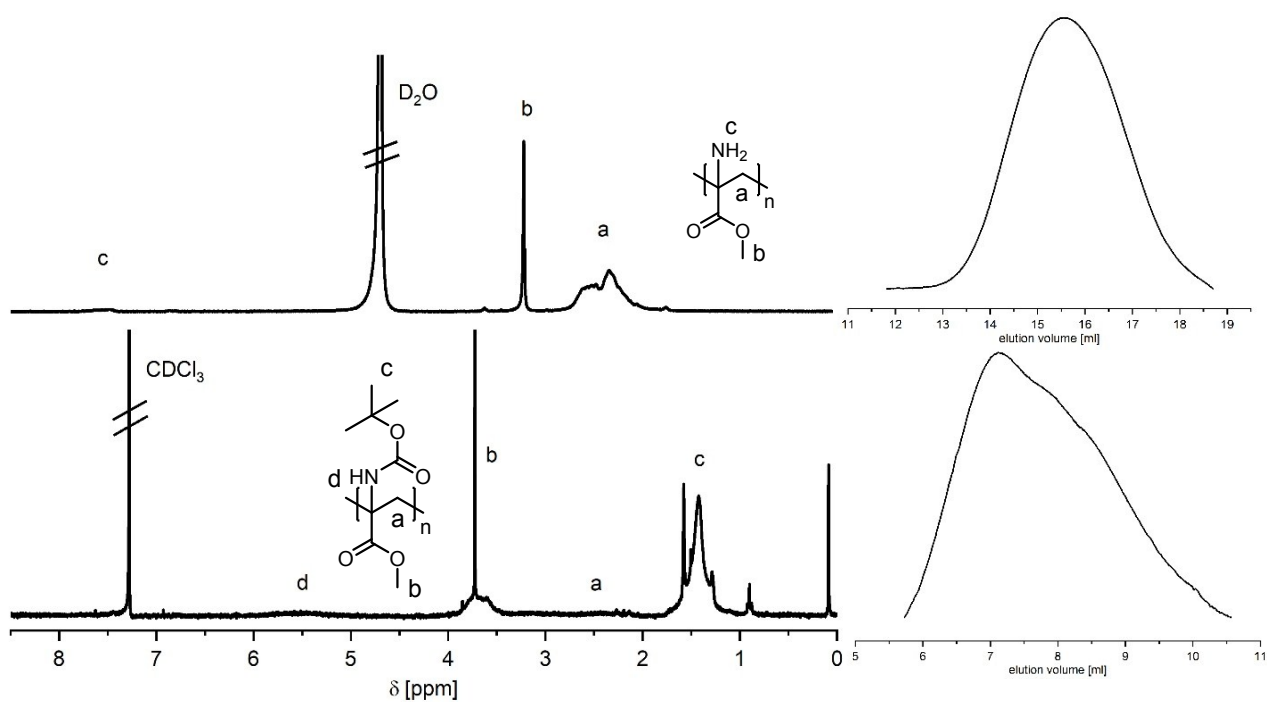


Figure S1: $^1\text{H-NMR}$ spectra of PMA (bottom, in CDCl_3) and PMA (top, in $\text{D}_2\text{O}+\text{NaOD}$) with the corresponding SEC traces of PMA (DMSO with 0.5 % LiBr) and PMA ($\text{CHCl}_3/\text{iPrOH}/\text{NEt}_3$).

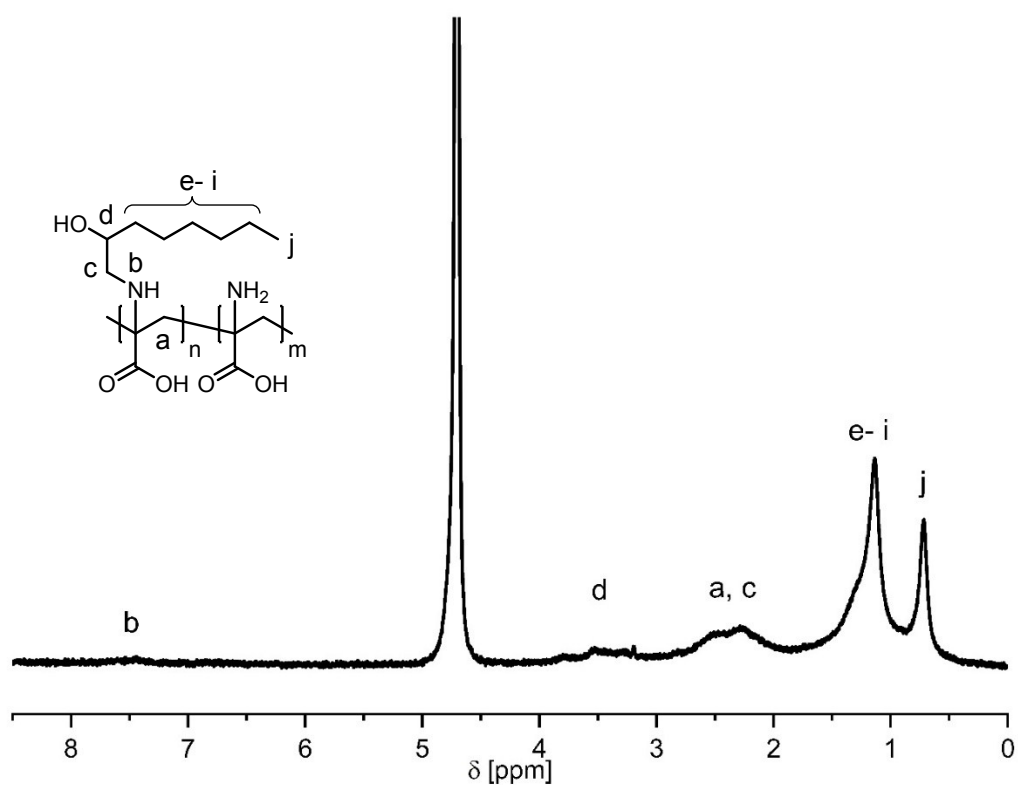


Figure S2: $^1\text{H-NMR}$ spectrum of PDha_{EOct70} in $\text{D}_2\text{O}+\text{NaOD}$.

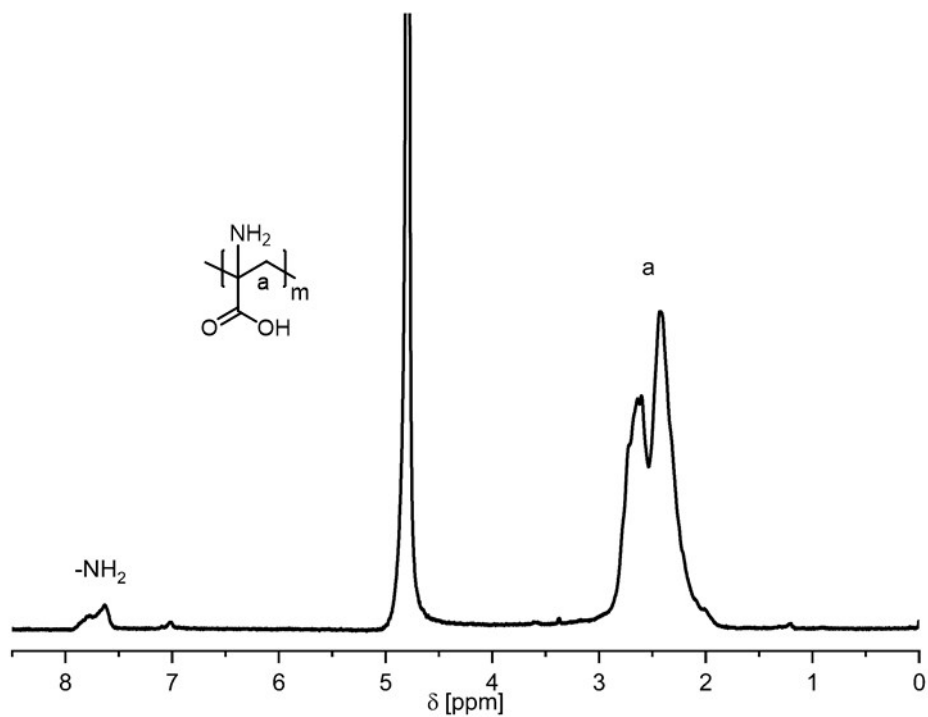


Figure S3: ¹H-NMR spectrum of PDha in D₂O+NaOD.

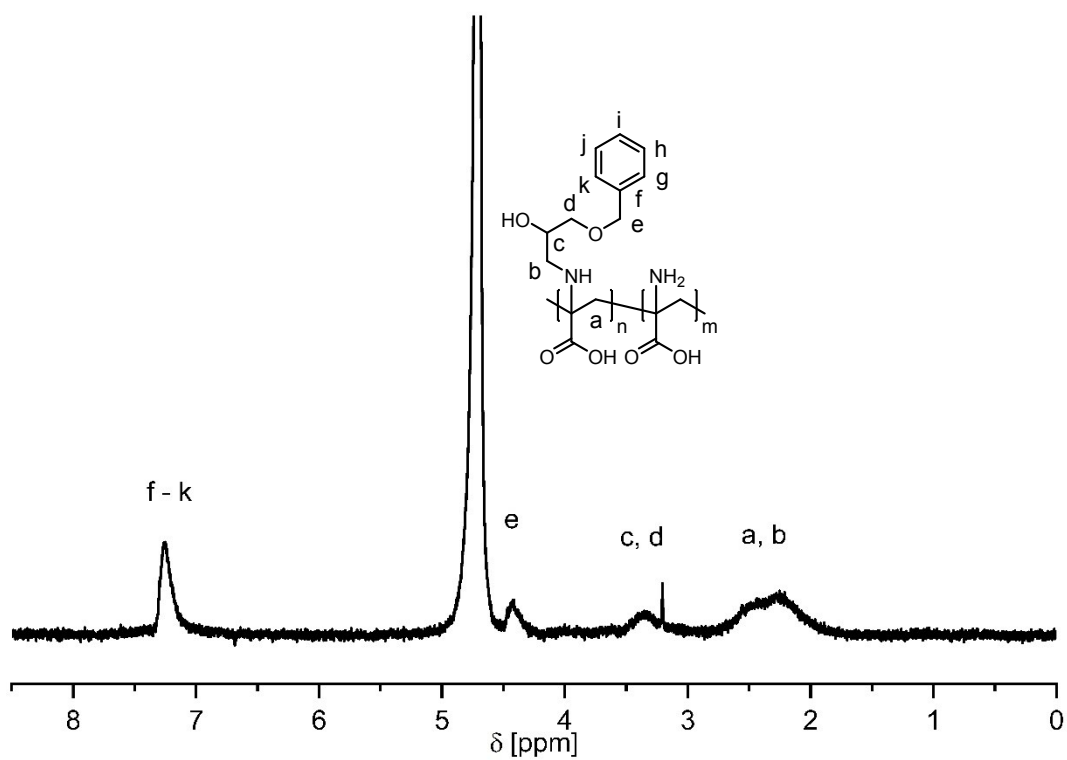


Figure S4: ¹H-NMR spectrum of PDha_{BGE20} in D₂O+NaOD.

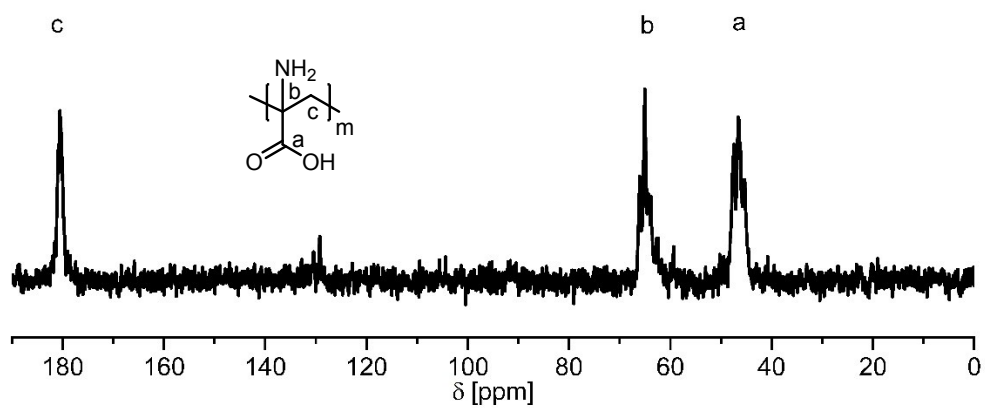


Figure S5: ^{13}C -NMR spectrum of PDha in $\text{D}_2\text{O} + \text{NaOD}$.

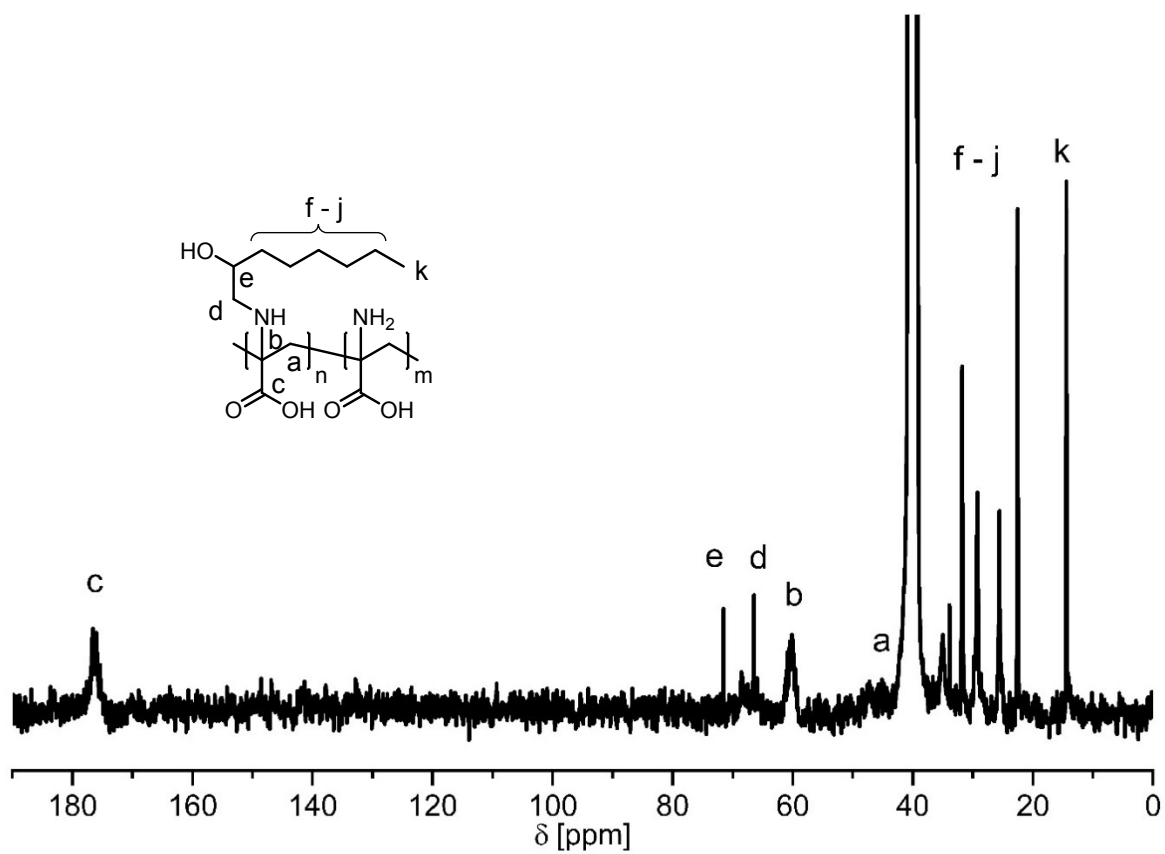


Figure S6: ^{13}C -NMR spectrum of PDha_{EOct70} in DMSO-d_6 .

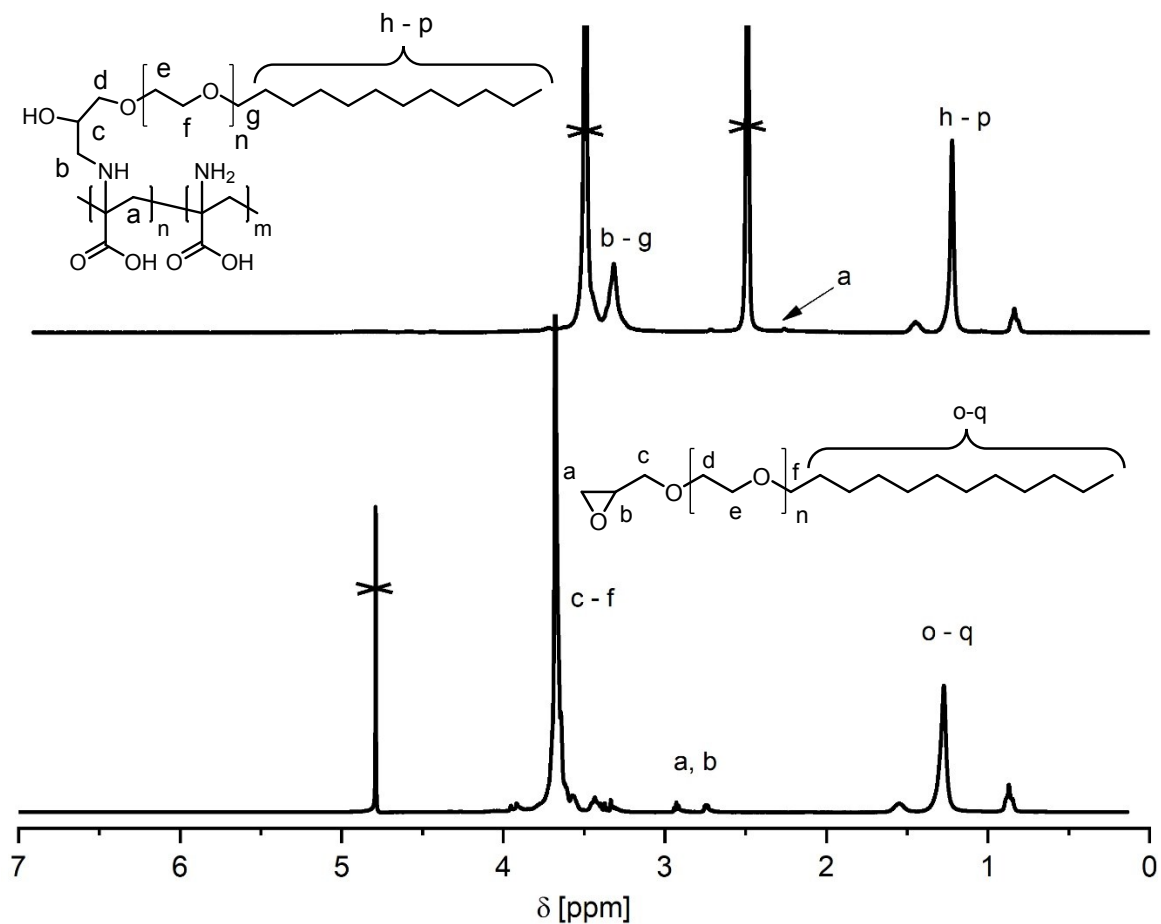


Figure S7: $^1\text{H-NMR}$ spectrum of PEO-LGE (bottom, in D_2O) and $\text{PDha}_{\text{PEO-LGE33}}$ (top, in DMSO-d_6).

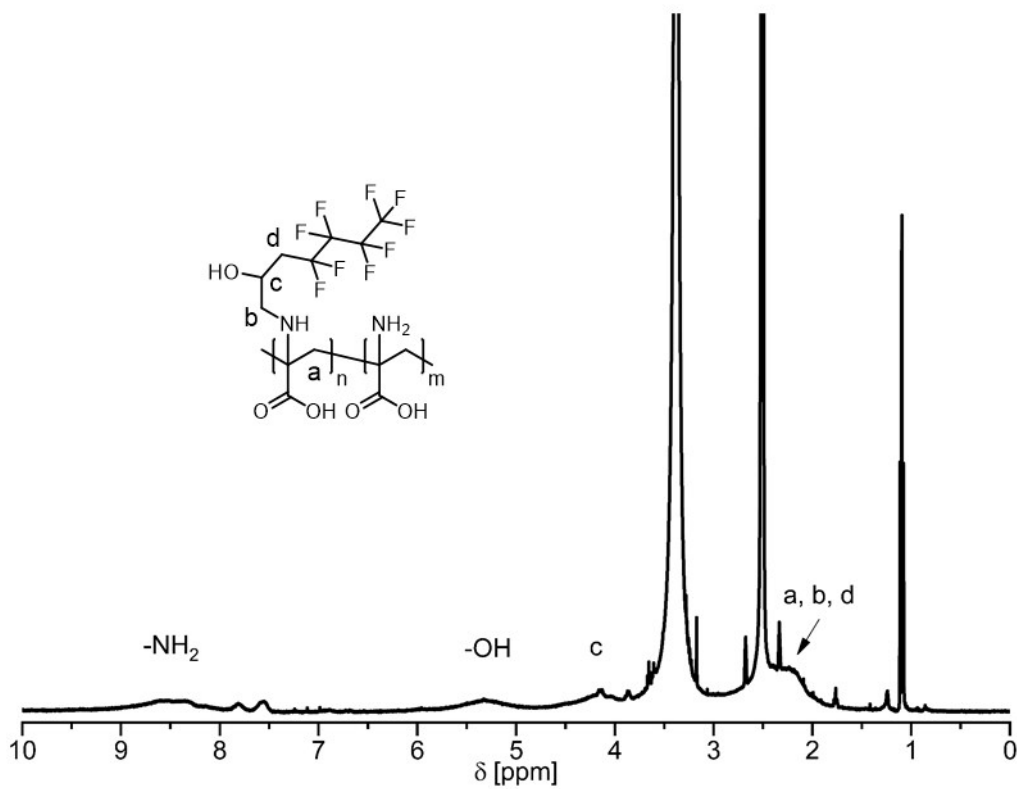


Figure S8: $^1\text{H-NMR}$ spectrum of $\text{PDha}_{\text{NFPO65}}$ in DMSO-d_6 .

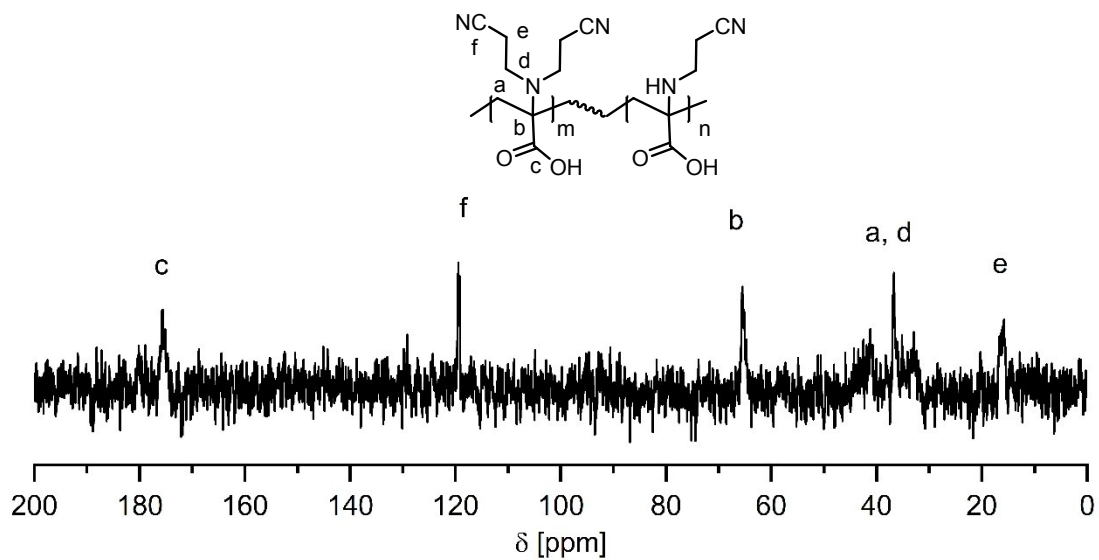


Figure S9: ¹³C-NMR spectrum of PDha_{ACN130} in D₂O+NaOD.

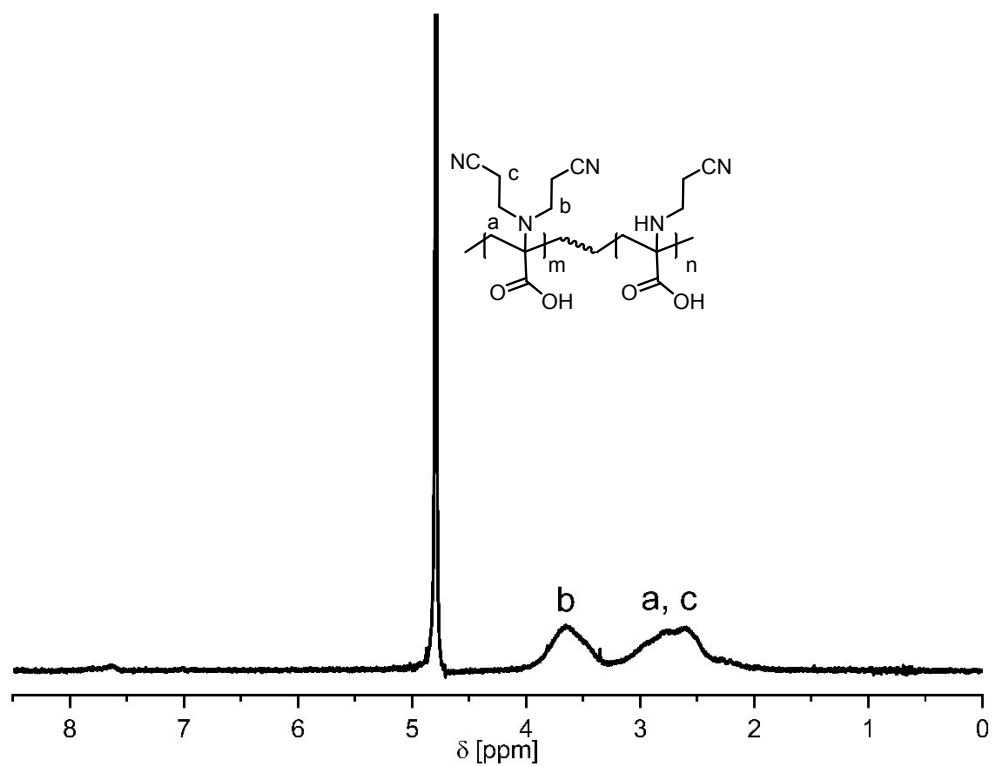


Figure S10: ¹H-NMR spectrum of PDha_{ACN130} in D₂O+NaOD.

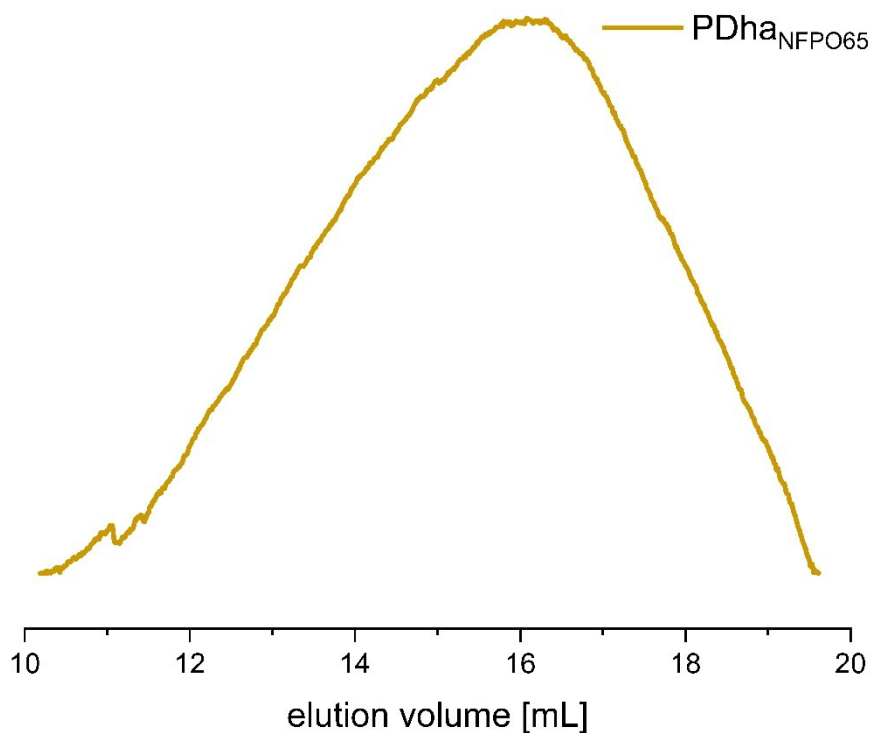


Figure S11: SEC traces of PDha_{NFPO65} measured in DMSO+0.5 % LiBr (Pullulan calibration).

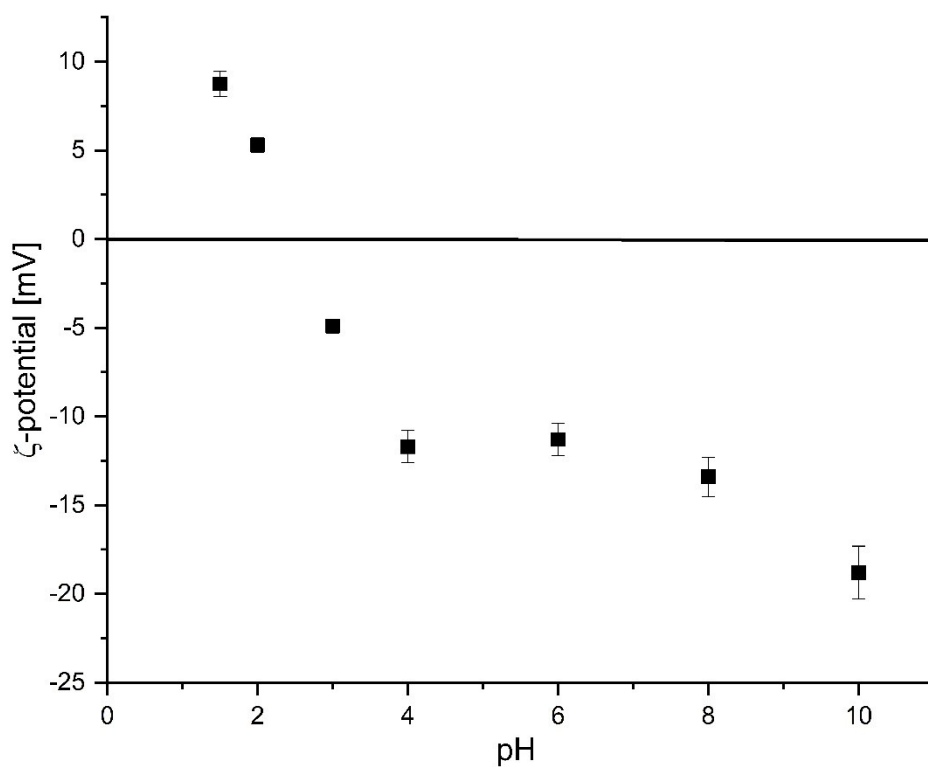


Figure S12: ζ-potential of PDha_{ACN130} at different pH-values revealing charge neutrality above a pH of 2.

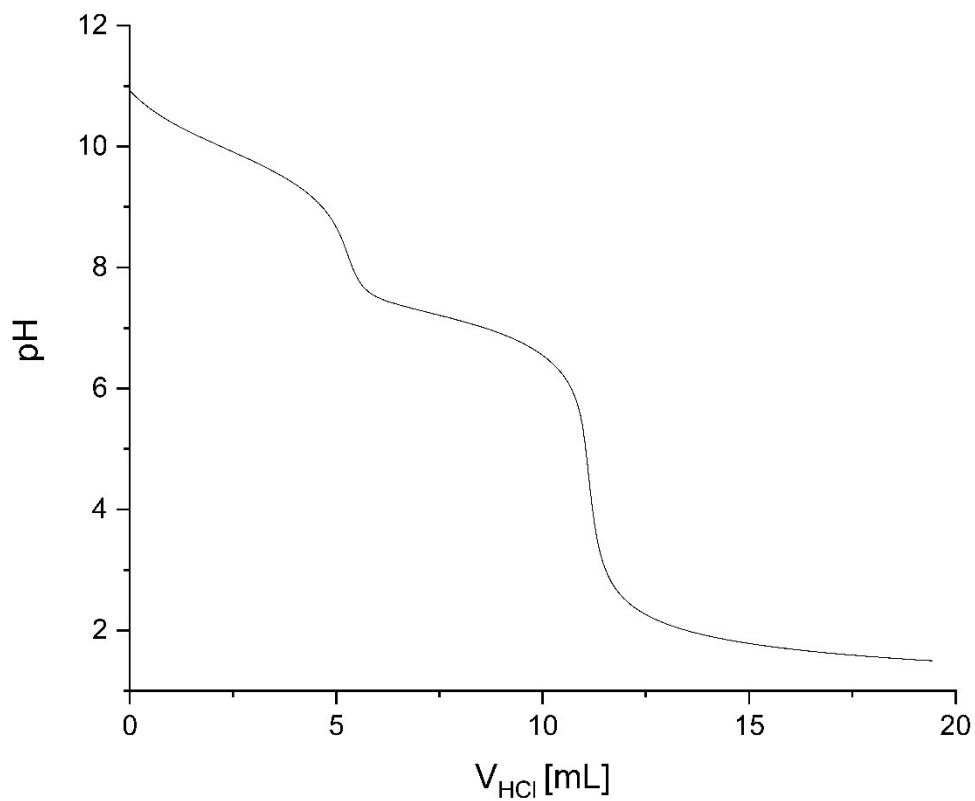


Figure S13: Titration curve of PDha_{EOct70}.

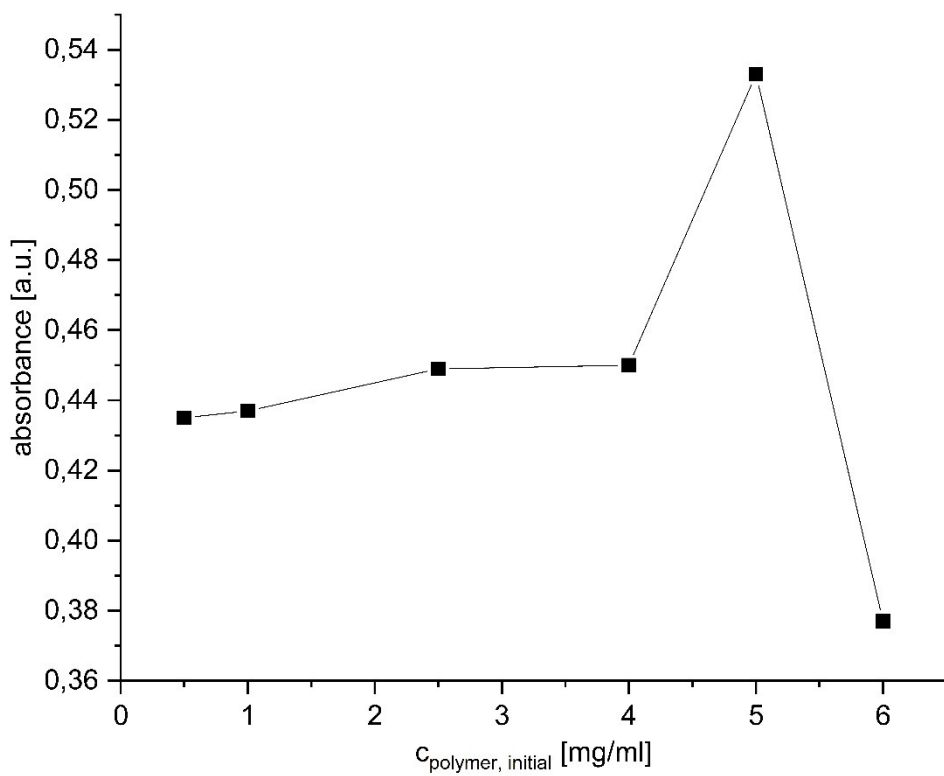


Figure S14: UV-Vis absorbance at a wavelength of 500 nm of the MWCNT (1 mg/mL) dispersions with increasing surfactant (PDha_{EOct70}) starting concentrations.

Equation S1: Calculation of the DF of PDha_{NFPO} and PDha_{PEO-LGE}

$$DoF [\%] = \frac{n(C_{per\ N\ found\ by\ elemental\ analysis}) - n(C_{PDha})}{n(C_{modifier})}$$

$$n(C_{per\ N\ found\ by\ elemental\ analysis}) = \frac{\frac{wt\% (C)}{M (C)}}{\frac{wt\% (N)}{M (N)}}$$

Table S1: Results of elemental analysis.

composition [%]	PAMA	PDha	PDha _{NFPO}	PDha _{PEO-LGE}
C	41.79	42.76	34.47	55.53
H	5.54	5.23	2.2	8.84
N	15.03	15.9	4.97	3.49
remaining	37.64	36.11	58.36	32.14