Supporting Information

Partially Bio-based Aromatic Poly(ether sulfone)s Bearing Pendant Furyl Groups: Synthesis, Characterization and Thermo-reversible Cross-linking with a Bismaleimide

Samadhan S. Nagane^{a,b‡}, Sachin S. Kuhire^{a,b‡}, Shivshankar R. Mane^a and Prakash P. Wadgaonkar *^{ab}

a Polymers and Advanced Materials Laboratory, Polymer Science and Engineering Division,

CSIR-National Chemical Laboratory, Dr. Homi Bhabha Road, Pune-411 008, India.

b Academy of Scientific and Innovative Research, Delhi – Mathura Road, New Delhi 110025, India.

Corresponding author: Prakash P. Wadgaonkar, (Email: pp.wadgaonkar@ncl.res.in)



Fig. S1. FT-IR spectrum of 4, 4'-(furan-2-ylmethylene)bis(2-methoxyphenol).



Fig. S2. ¹H NMR spectrum (in CDCl₃) of 4, 4'-(furan-2-ylmethylene)bis(2-methoxyphenol).



Fig. S3. ¹³C NMR spectrum (in CDCl₃) of 4, 4'-(furan-2-ylmethylene)bis(2-methoxyphenol).



Fig. S4. HRMS of 4, 4'-(furan-2-ylmethylene)bis(2-methoxyphenol).



Fig. S5. FT-IR spectrum of poly(ether sulfone) PSU-1.



Fig. S6. ¹H NMR spectrum (in CDCl₃) of poly(ether sulfone) PSU-1.



Fig. S7. ¹³C NMR spectrum (in CDCl₃) of poly(ether sulfone) PSU-1.



Fig. S8. ¹H NMR spectra (in CDCl₃) of copoly(ether sulfone)s.













Fig. S9. Possible arrangements of BPF and BPA units in copoly(ether sulfone)s.



Fig. S10. HMBC spectrum (in CDCl₃) of copoly(ether sulfone) PSU-2.



Fig. S11. ¹³C NMR spectra (in CDCl₃) of (co)poly(ether sulfone)s.



Fig. S12. X-Ray diffractograms of (co)poly(ether sulfone)s.



Fig. S13. Representative TG and DTG curves' of poly(ether sulfone) PSU-1.



Fig. S14. DSC curves (first, second and third heating cycle) of cross-linked copoly(ether sulfone)s PSU-2-BMI.



Fig. S15. Thermo-reversibility of cross-linked copoly(ether sulfone).