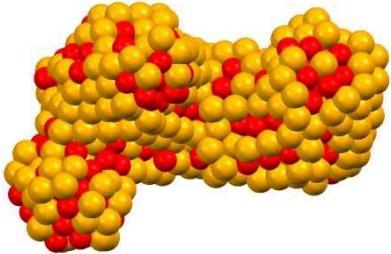
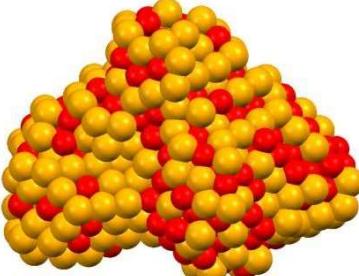
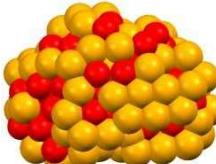
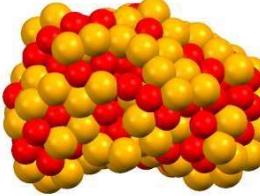
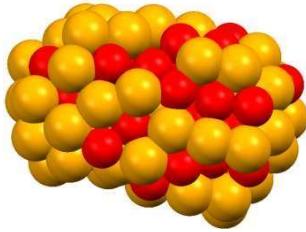
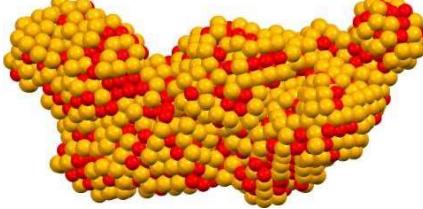
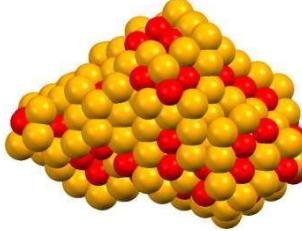
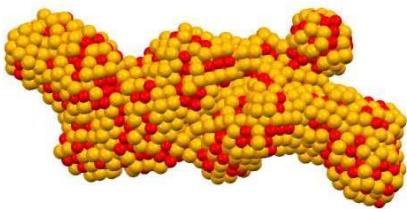
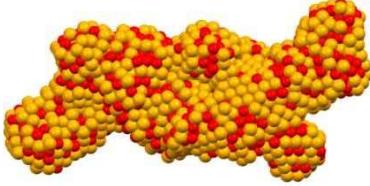


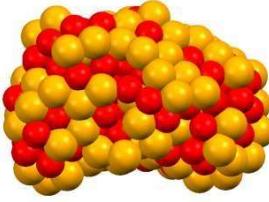
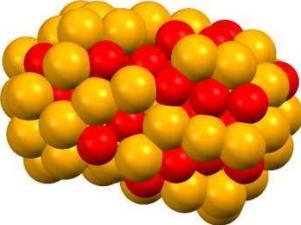
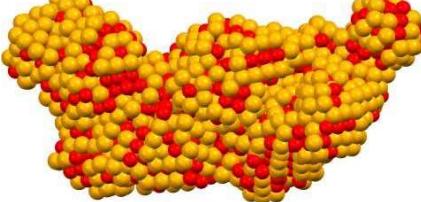
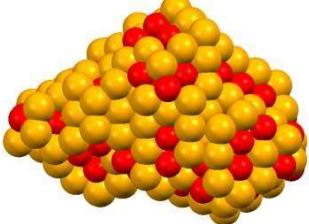
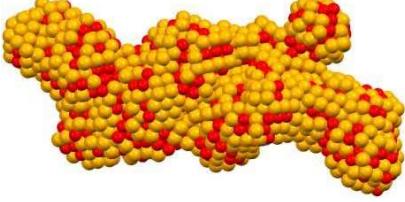
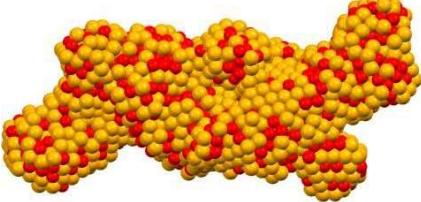
Supporting Information:

**Table S1.** The no. of different atoms, mole fractions, and percent of the surface atoms for the clusters formed at  $x_{\text{Au}} = 0.5$  and 300 K and 1 bar (Au is in yellow, Ir is in red).

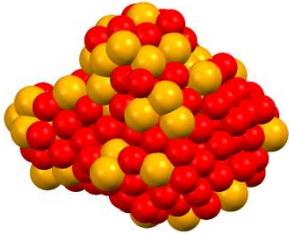
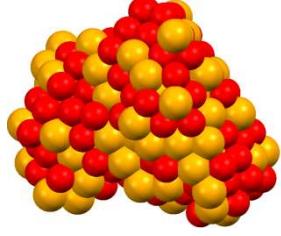
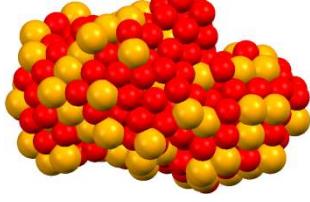
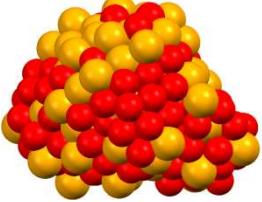
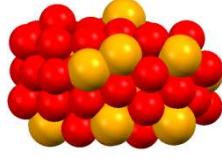
Time (ns)	Au <sub>0.5</sub> Ir <sub>0.5</sub> Nanoalloy	N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	X <sub>Au</sub>	X <sub>Ir</sub>	N <sub>Surf</sub> Au	N <sub>Surf</sub> Ir	%N <sub>Surf</sub> Au	%N <sub>Surf</sub> Ir
3		710	364	346	0.51	0.49	273	134	67.076 <sup>2</sup>	32.923
3		61	33	28	0.54	0.46	31	18	63.265 <sup>3</sup>	36.734
3		110	56	54	0.51	0.49	45	35	56.25	43.75
3		572	272	300	0.48	0.52	193	118	62.057 <sup>9</sup>	37.942
3		182	93	89	0.51	0.49	78	42	65	35

3		242	118	124	0.49	0.51	94	60	61.0389	38.9611
3		123	64	59	0.52	0.48	57	29	66.2791	33.7209
4		1648	826	822	0.50	0.50	581	307	65.4279	34.5721
4		352	174	178	0.49	0.51	126	83	60.2871	39.7129
6		2000	1000	1000	0.50	0.50	670	336	66.6	33.4
20		2000	1000	1000	0.50	0.50	674	331	67.0647	32.9353

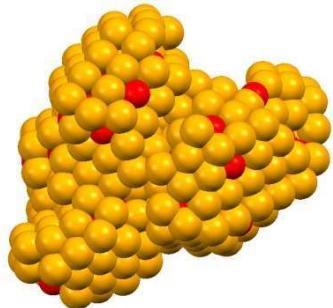
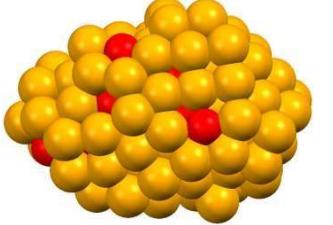
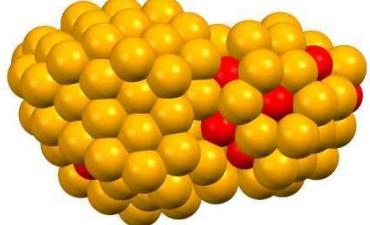
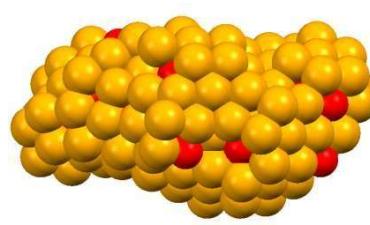
**Table S2.** Same as Table 1 but at 100 bar.

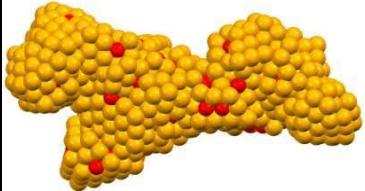
3		242	118	124	0.49	0.51	94	60	61.0389	38.9611
3		123	64	59	0.52	0.48	57	29	66.2791	33.7209
4		1648	826	822	0.50	0.50	581	307	65.4279	34.5721
4		352	174	178	0.49	0.51	126	83	60.2871	39.7129
6		2000	1000	1000	0.50	0.50	670	336	66.6	33.4
20		2000	1000	1000	0.50	0.50	674	331	67.0647	32.9353

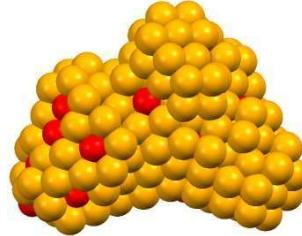
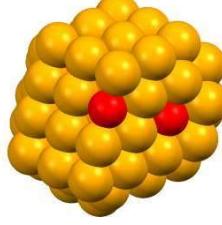
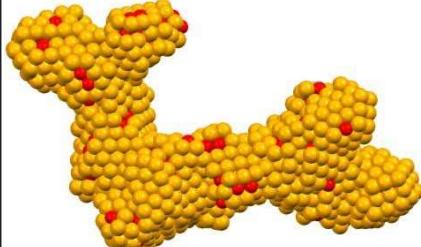
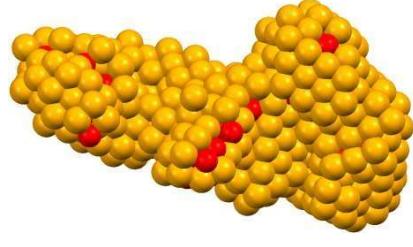
**Table S3.** Same as Table 1, but at  $x_{\text{Au}}=0.25$ .

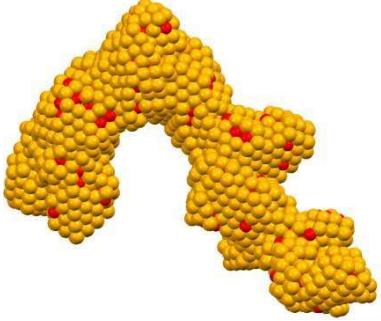
Time (ns)	Au <sub>0.25</sub> Ir <sub>0.75</sub> Nanoalloy	N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	X <sub>Au</sub>	X <sub>Ir</sub>	N <sub>Surf</sub> Au	N <sub>Surf</sub> Ir	%N <sub>surf</sub> Ir	%N <sub>Surf</sub> Au
3		238	56	182	0.24	0.76	43	109	71.7105	28.2895
3		278	77	201	0.28	0.72	60	117	66.1017	33.8983
3		300	86	214	0.29	0.71	70	124	63.9175	36.0825
3		208	58	150	0.28	0.72	52	85	62.0438	37.9562
3		64	16	48	0.25	0.75	12	39	76.4706	23.5294

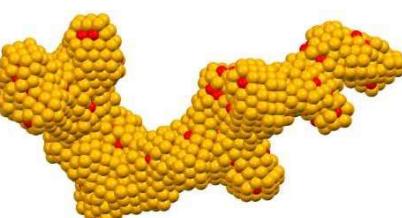
**Table S4.** Same as Table 1, but at  $x_{\text{Au}}=0.75$ .

Time (ns)	Au $0.75$ Ir $0.25$ Nanoalloy	N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	X <sub>Au</sub>	X <sub>Ir</sub>	N <sub>Surf</sub> Au	N <sub>Surf</sub> Ir	%N <sub>Surf</sub> Au	%N <sub>Surf</sub> Ir
3		361	270	91	0.75	0.25	218	21	91.213	8.786
3		139	107	32	0.77	0.33	88	8	91.666	8.333
3		155	106	49	0.68	0.32	94	15	86.238	13.761
3		174	135	39	0.78	0.22	119	9	92.968	7.031

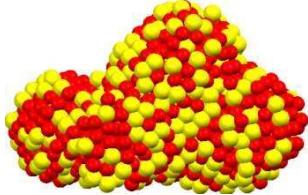
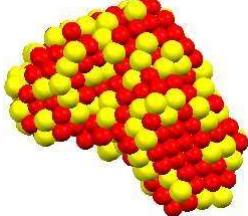
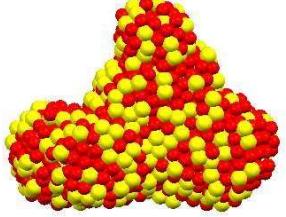
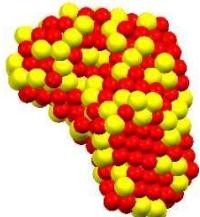
3		821	617	204	0.75	0.25	450	31	93.555	6.445
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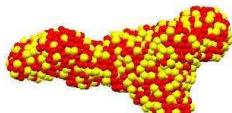
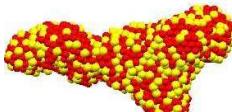
3		257	195	62	0.76	0.24	155	18	89.595	10.404 6
3		93	70	23	0.75	0.25	61	6	91.0448	8.9552
4		1465	1095	370	0.75	0.25	761	70	91.5764	8.4236
4		535	405	130	0.75	0.25	335	28	92.2865	7.7135

6		2000	1500	500	0.75	0.25	1051	90	92.1122	7.8878
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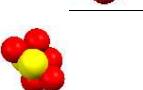
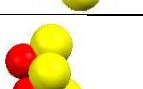
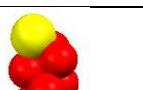
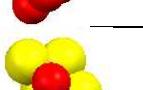
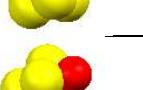
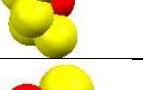
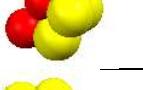
20		2000	1500	500	0.75	0.25	1026	83	92.5158	7.4842
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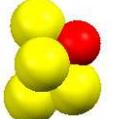
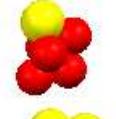
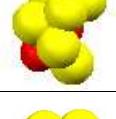
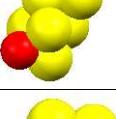
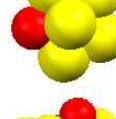
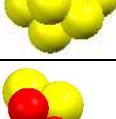
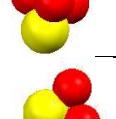
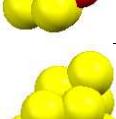
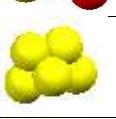
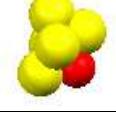
**Table S5.** Same as Table 1, but at  $x_{\text{Au}} = 0.25$  and 1000 K.

Time (ns)	Au <sub>0.25</sub> Ir <sub>0.75</sub> Nanoalloy	N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	X <sub>Au</sub>	X <sub>Ir</sub>	N <sub>Surf</sub> Au	N <sub>Surf</sub> Ir	%N <sub>Surf</sub> Au	%N <sub>Surf</sub> Ir
3		1370	336	1034	0.25	0.75	230	412	35.8255	64.1745
3		555	143	412	0.26	0.74	110	203	35.1438	64.8562
3		75	21	54	0.28	0.72	20	37	35.0877	64.9123
4		1445	357	1088	0.25	0.75	242	425	36.2819	63.7181
4		555	143	412	0.26	0.74	111	204	35.2381	64.7619

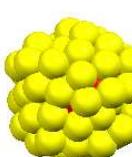
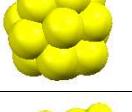
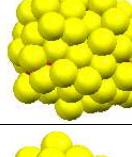
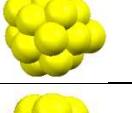
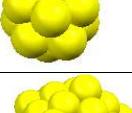
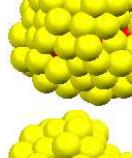
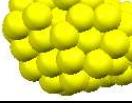
6		2000	500	1500	0.25	0.75	350	605	36.6492	63.3508
20		2000	500	1500	0.25	0.75	340	595	36.3636	63.6364

**Table S6.** The no. of different atoms and mole fractions formed at  $x_{\text{Au}}=0.75$  and  $T=300$  K and  $P=1$  in early stages of the condensation process (Au is in yellow, Ir is in red).

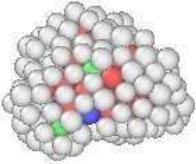
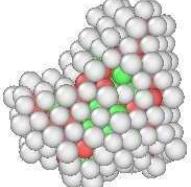
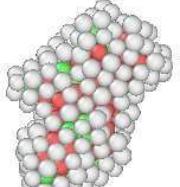
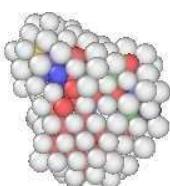
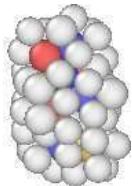
t (ns)	Au <sub>0.75</sub> Ir <sub>0.25</sub> Nanoalloy	N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	X <sub>Au</sub>	X <sub>Ir</sub>
2		6	4	2	0.67	0.33
		16	8	8	0.50	0.50
		7	2	5	0.29	0.71
		10	6	4	0.60	0.40
		6	3	3	0.50	0.50
		7	1	6	0.14	0.86
		8	7	1	0.87	0.13
		8	6	2	0.75	0.25
		6	4	2	0.67	0.33
		6	5	1	0.83	0.17
		6	4	2	0.67	0.33
		10	7	3	0.70	0.30
		6	4	2	0.67	0.33
		6	4	2	0.67	0.33
		5	4	1	0.8	0.2

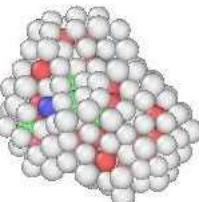
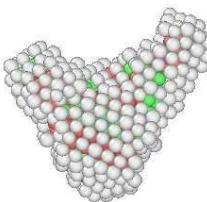
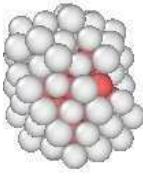
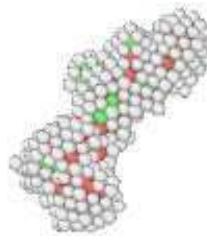
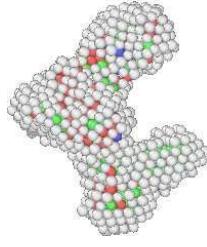
		7	4	3	0.57	0.43
		6	5	1	0.83	0.17
		6	1	5	0.17	0.83
		8	6	2	0.75	0.25
		7	6	1	0.86	0.14
		7	5	2	0.71	0.29
		7	5	2	0.71	0.29
		7	3	4	0.43	0.57
		6	4	2	0.67	0.33
		8	8	0	0.100	0
		8	3	5	0.38	0.62
		6	6	0	0.100	0
		12	9	3	0.75	0.25
		6	5	1	0.83	0.17

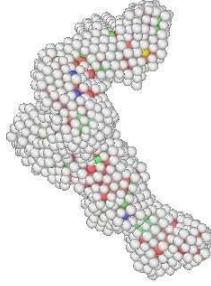
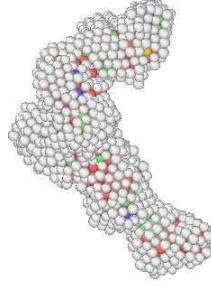
**Table S7.** The formed core-shell structures during the smaller simulation times (before the coalescence)

T ( K )	P ( bar )		N <sub>tot</sub>	N <sub>Au</sub>	N <sub>Ir</sub>	N <sub>Surf Au</sub>	N <sub>Surf Ir</sub>
300	10		27	24	3	24	0
300	10		13	12	1	12	0
300	50		80	68	12	59	0
300	50		19	17	2	17	0
300	50		16	15	1	15	0
500	1		92	76	16	64	0
500	1		41	35	6	34	0
500	1		17	16	1	16	0
500	1		14	13	1	13	0
500	50		47	40	7	38	0
500	100		156	122	34	98	0
500	100		83	71	12	61	0

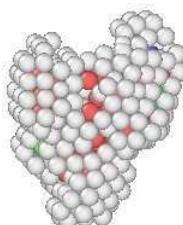
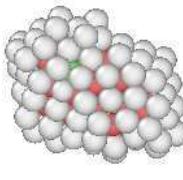
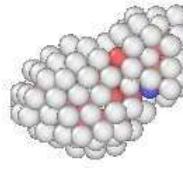
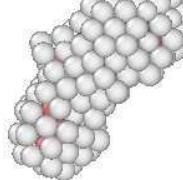
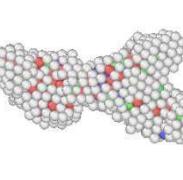
**Table S8.** The percentage of fcc hcp, bcc, and ico atoms (ordered atoms) and other atoms (disordered atoms) in the different nanoclusters at  $x_{\text{Au}}=0.25$  and 300 K and 1 bar.

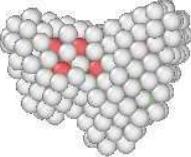
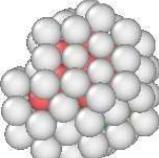
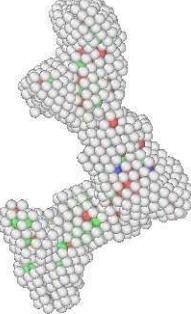
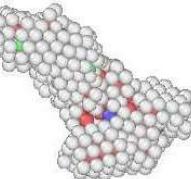
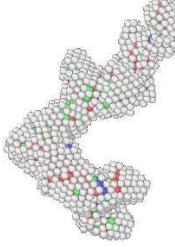
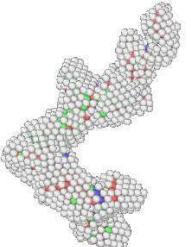
Time (ns)	Au <sub>0.25</sub> Ir <sub>0.75</sub> Nanoalloy	N <sub>tot</sub>	% fcc	% hcp	% bcc	% ico	% other
3		238	2.5	32.4	3.4	1.7	60.1
3		278	12.6	30.6	0.0	0.0	56.8
3		300	11.3	29.0	0.0	0.3	59.3
3		208	2.4	21.2	9.6	2.4	64.4
3		64	0.0	7.8	7.8	3.1	81.3

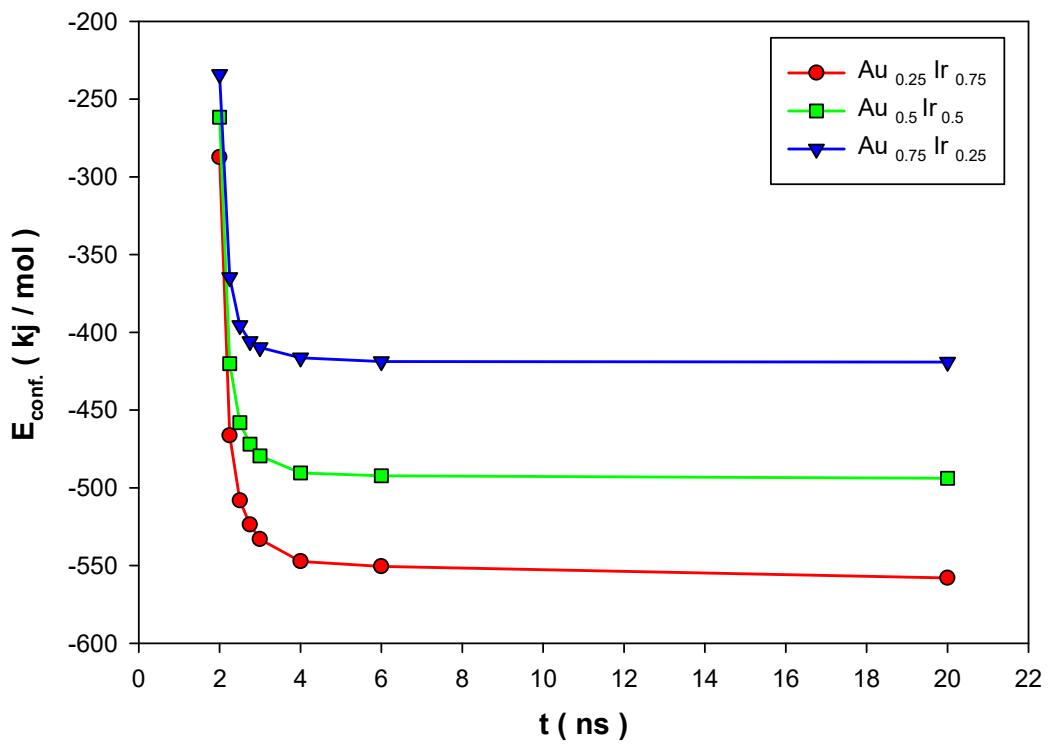
3		237	3.4	27.4	1.7	0.0	67.5
3		571	17.9	24.5	0.0	0.2	57.4
3		104	2.9	23.1	1.9	0.0	72.1
4		578	12.8	31.3	0.3	0.2	55.4
4		1422	14.5	34.2	1.7	0.3	49.3

6		2000	15.2	33.3	2.1	0.3	49.1
20		2000	16.4	24.6	1.1	0.1	57.8

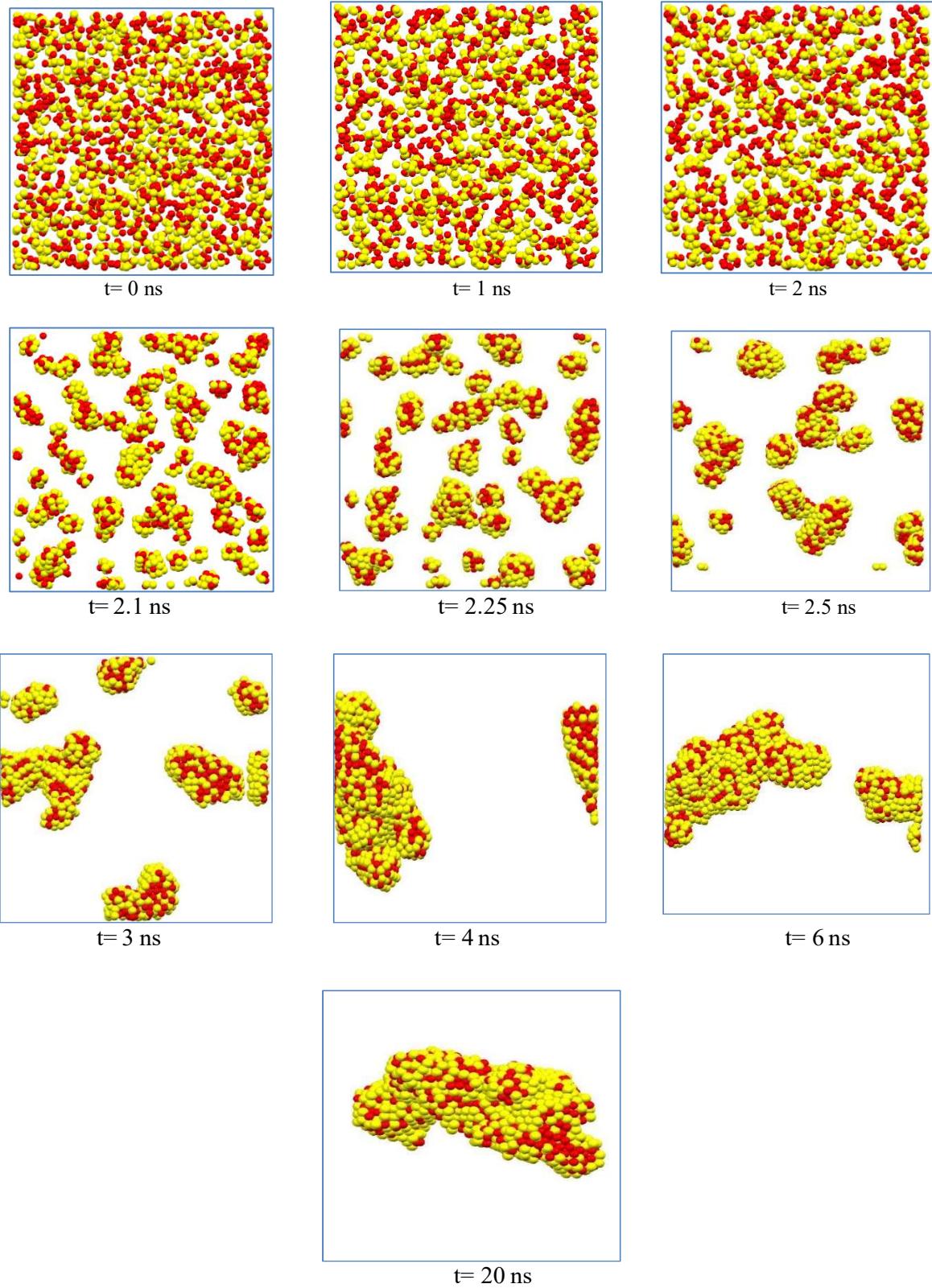
**Table S9.** The percentage of fcc hcp, bcc, and ico atoms (ordered atoms) and other atoms (disordered atoms) in the different nanoclusters at  $x_{\text{Au}}=0.75$  and 300 K and 1 bar.

Time e (ns)	Au <sub>0.75</sub> Ir <sub>0.25</sub> Nanoalloy	N <sub>tot</sub>	% fcc	% hcp	% bcc	% ico	% other
3		361	12.2	24. 7	1.1	0.0	60.2
3		139	2.2	32.4	0.0	0.7	64.7
3		155	0.0	28.4	2.6	0.6	68.4
3		174	10.3	18.4	0.6	0.0	70.7
3		821	10.6	28.3	3.3	0.1	57.7

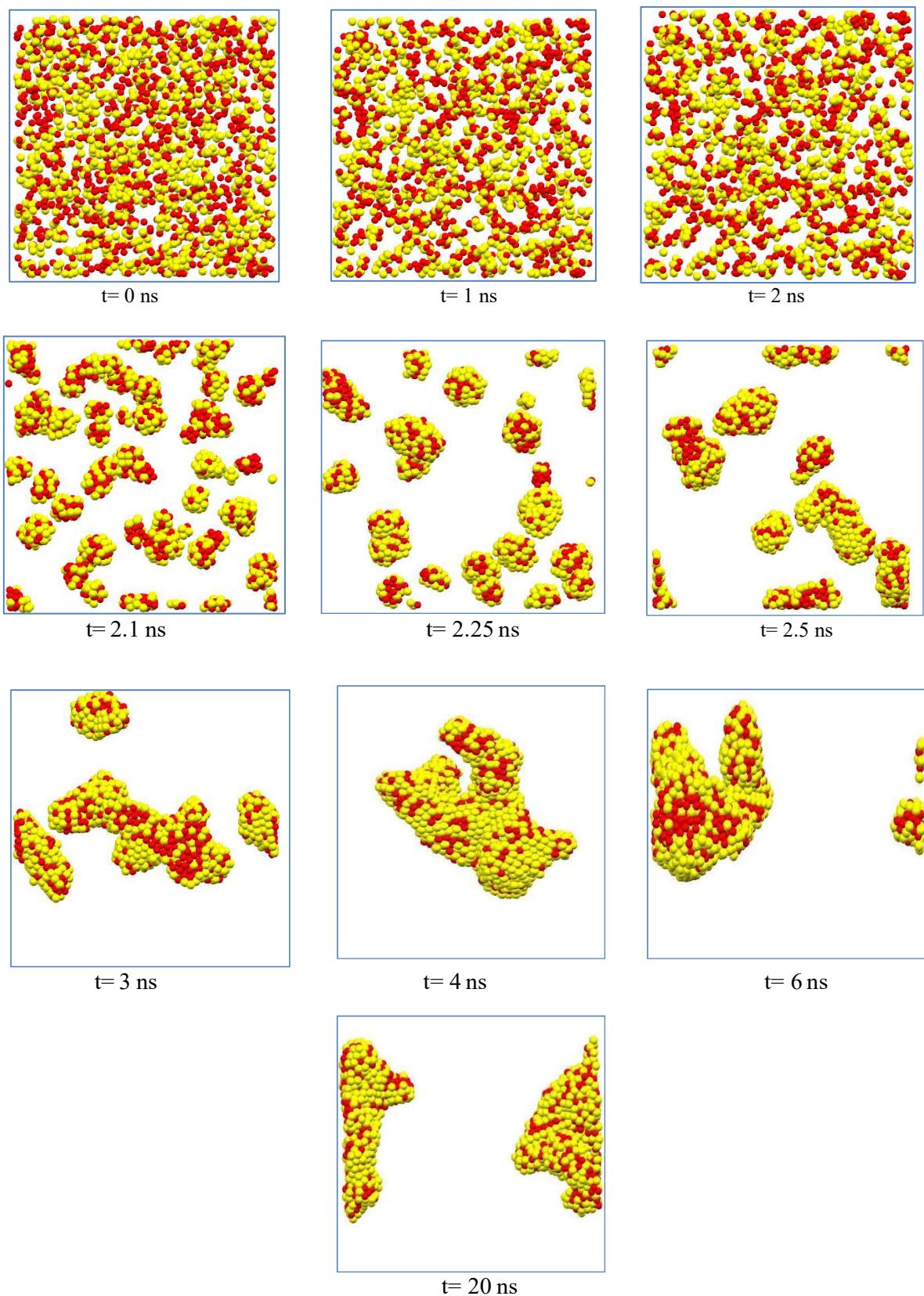
3		257	14.8	21.0	0.0	0.4	63.8
3		93	7.5	21.5	0.0	0.0	71.0
4		1465	12.7	23.1	2.1	0.1	61.9
4		535	12.0	23.9	0.7	0.0	63.4
6		2000	17.1	27.1	1.6	0.1	54.0
20		2000	16.8	27.3	0.8	0.1	55.0



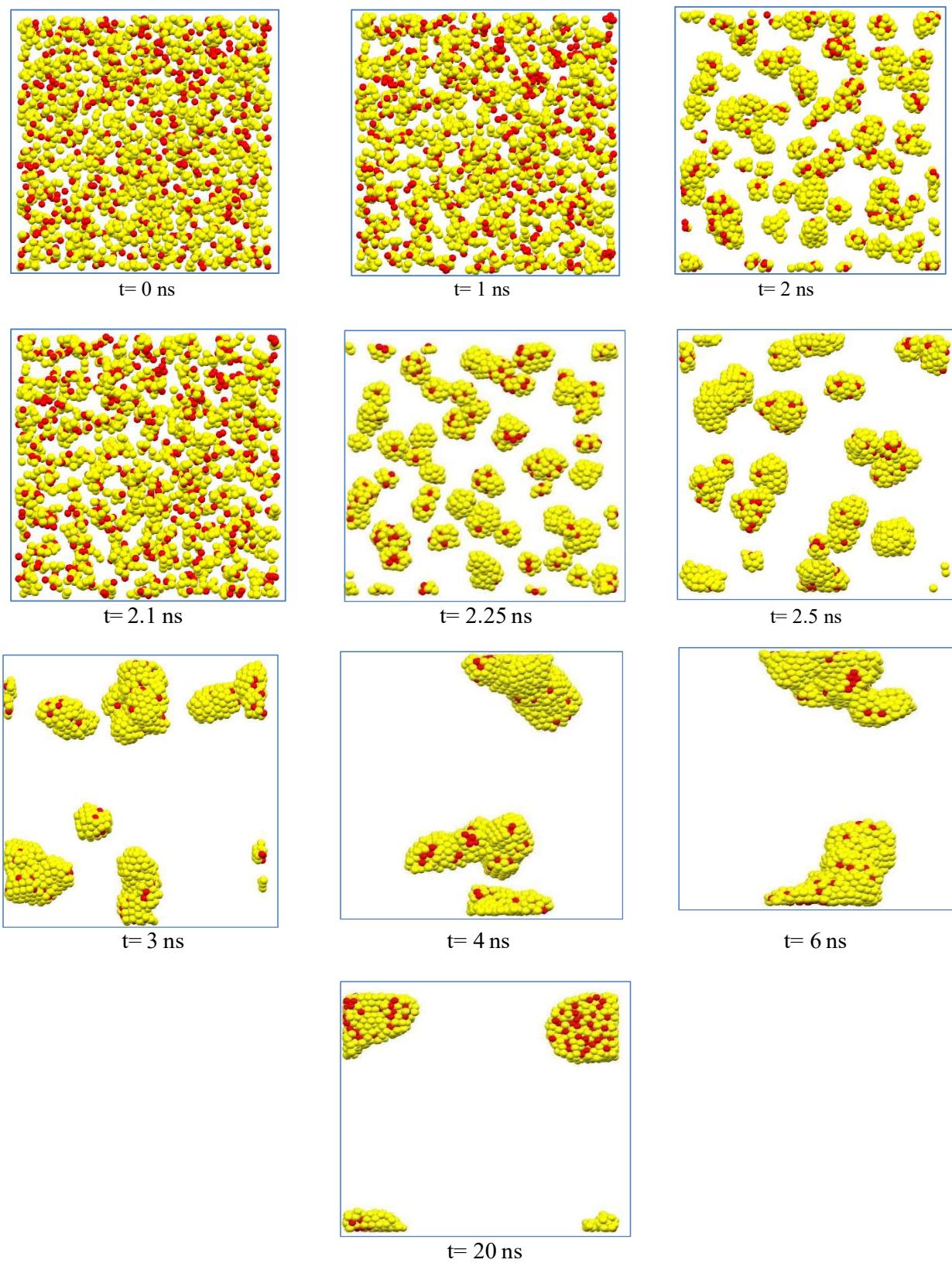
**Fig S1.** The configurational energy of the systems at 300 K and 1 bar and the different simulation times.



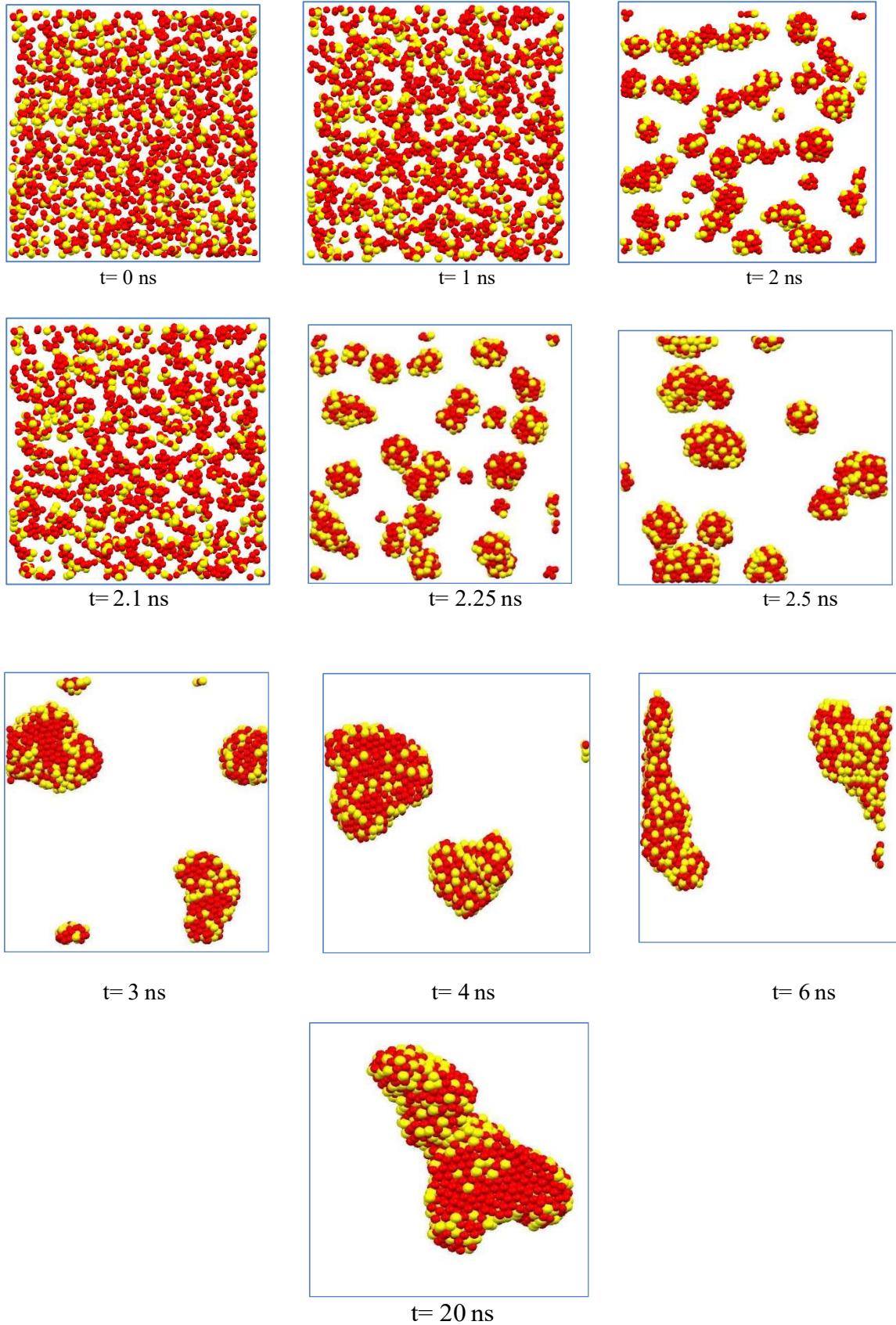
**Fig S2.** The snapshots of the formed clusters at  $x_{\text{Au}} = 0.5$  at 300 K and 1 bar the different simulation times (Au is in yellow and Ir is in red). The Ar atoms have been deleted for clarity.



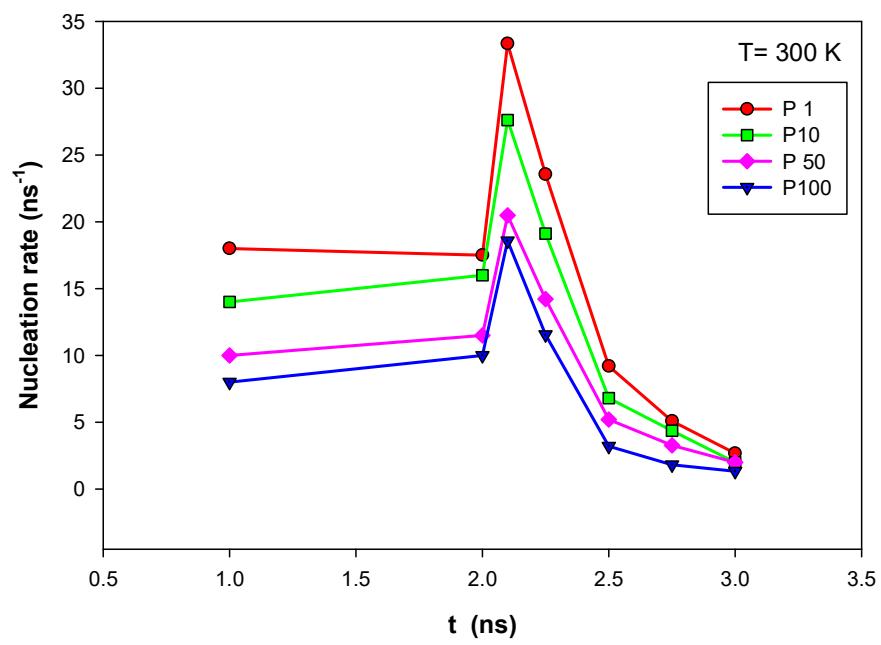
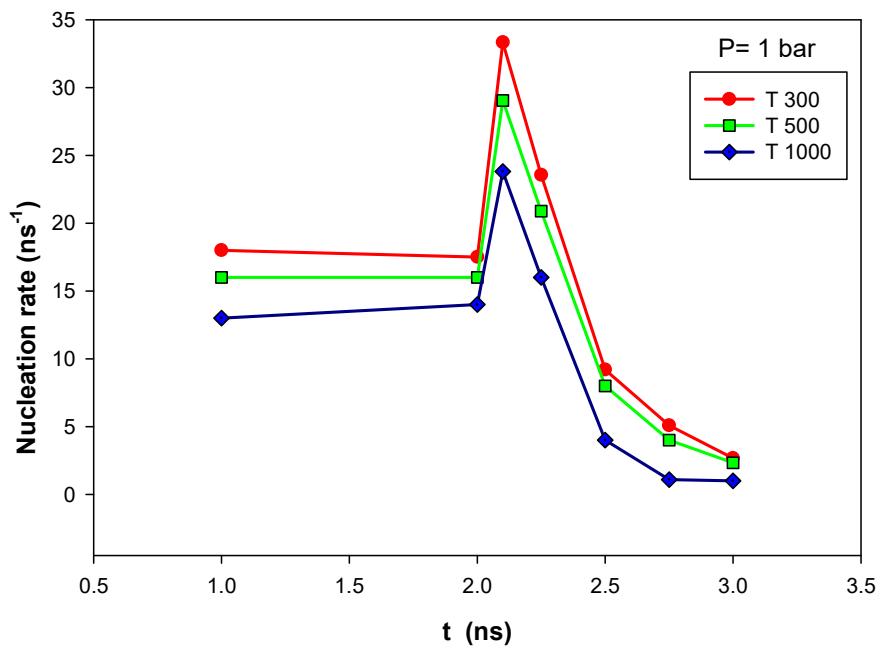
**Fig. S3.** The same as Fig. S1, but at 100 bar



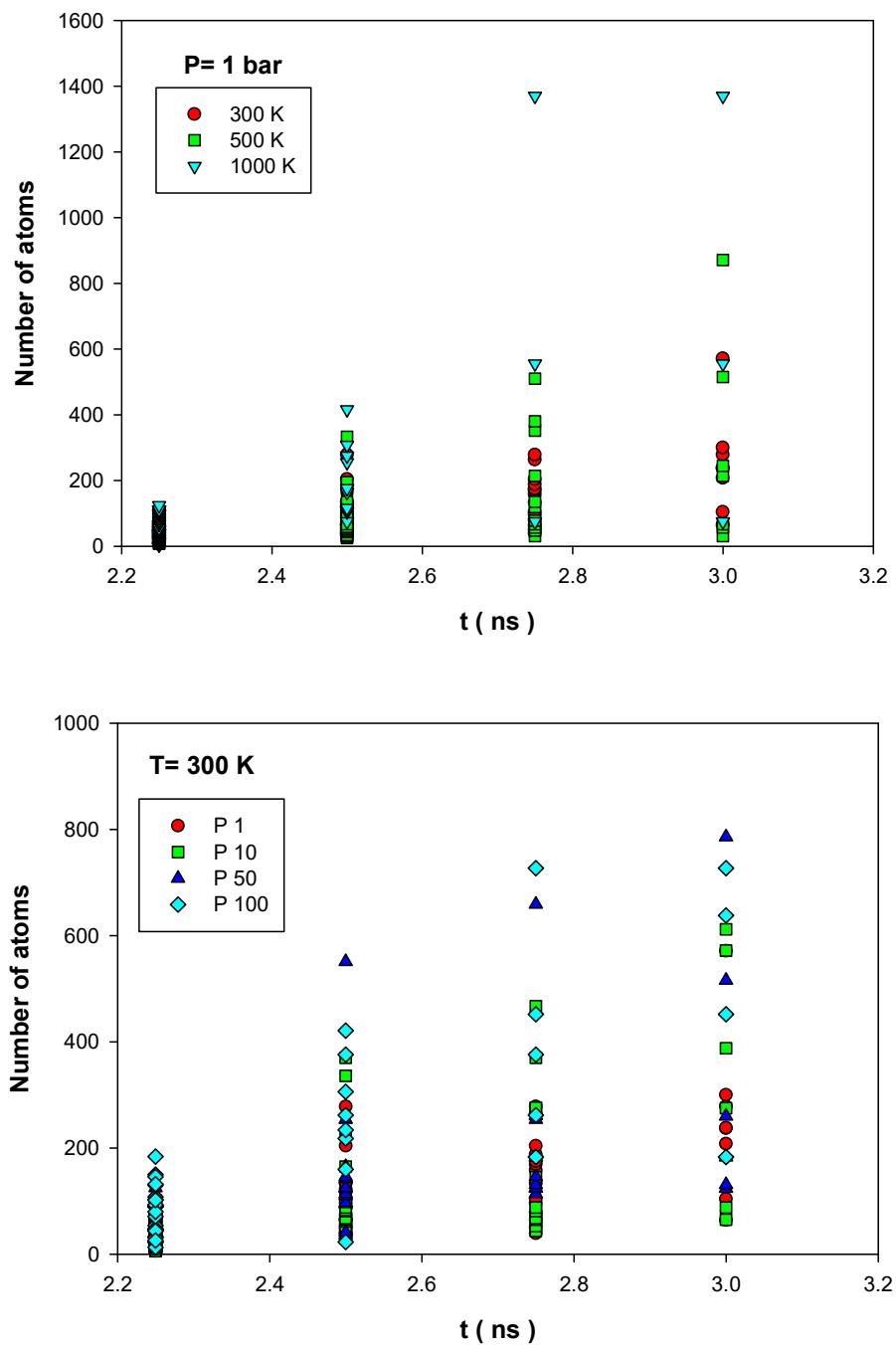
**Fig. S4.** The same as Fig. S1, but at  $x_{\text{Au}}=0.75$ .



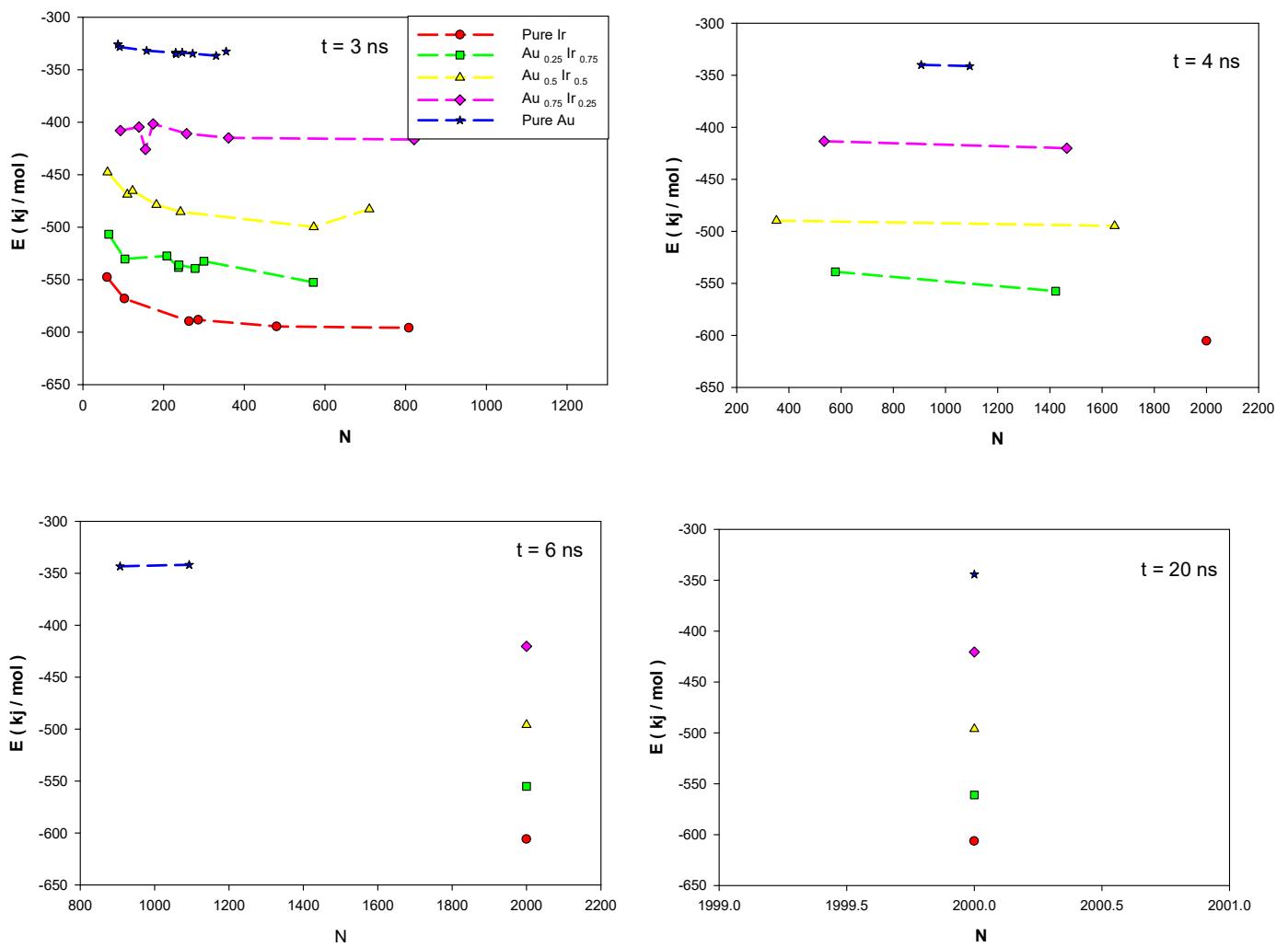
**Fig S5.** The same as Fig. S1, but at  $x_{\text{Au}}=0.25$  and  $T=1000 \text{ K}$ .



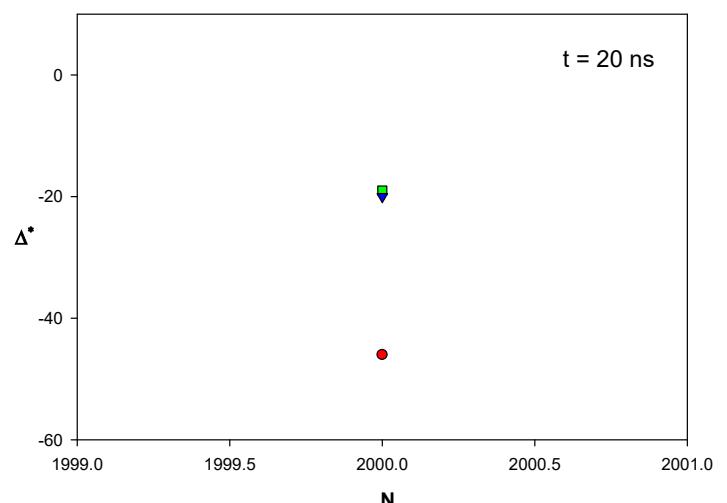
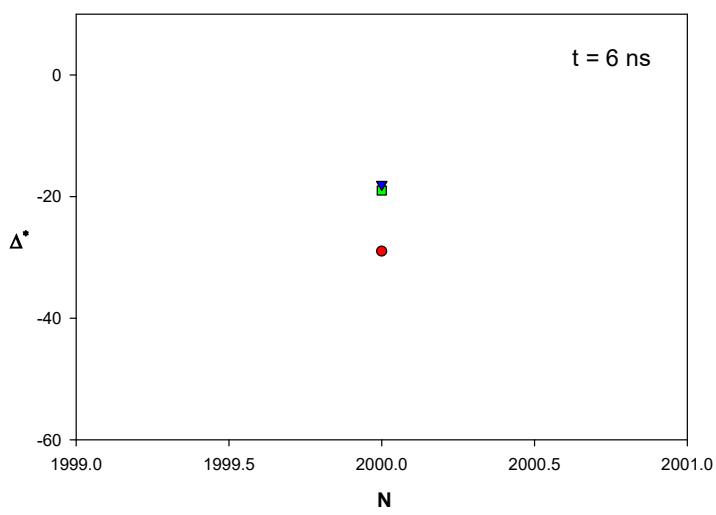
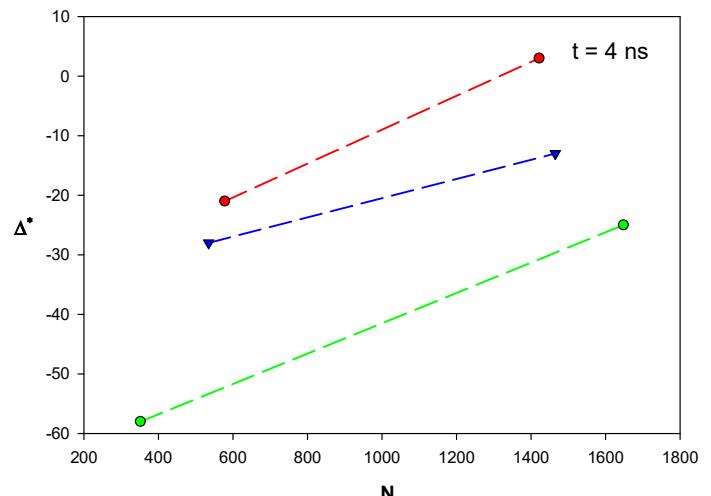
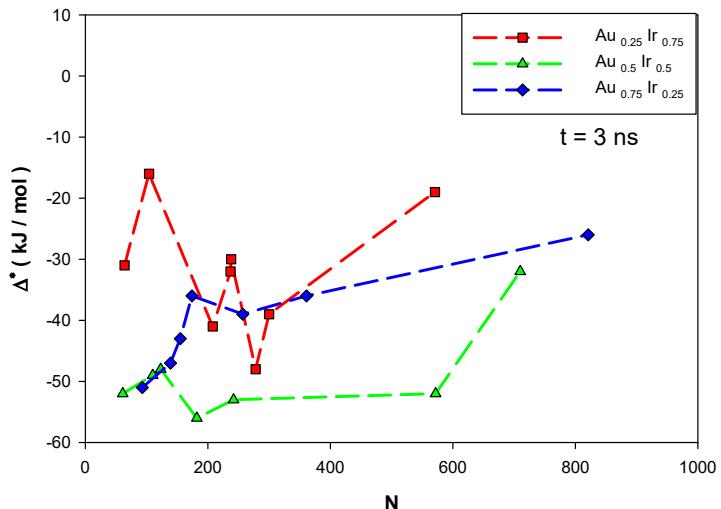
**Fig. S6.** The nucleation rate at the different temperatures and pressures.



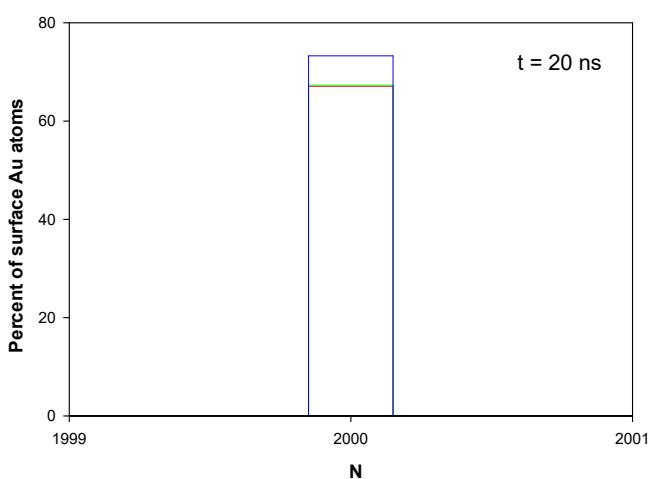
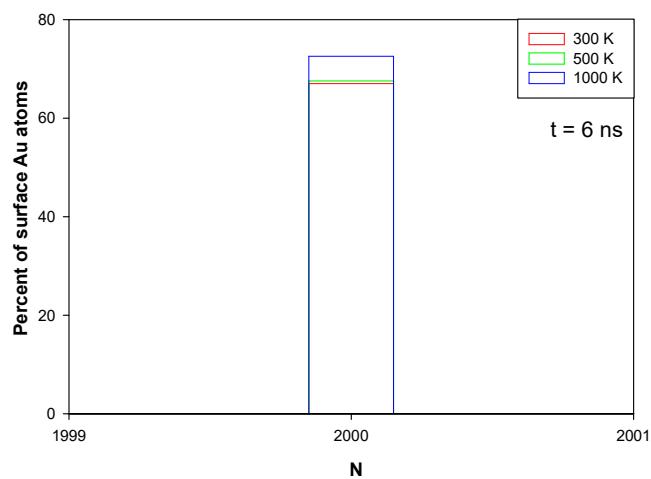
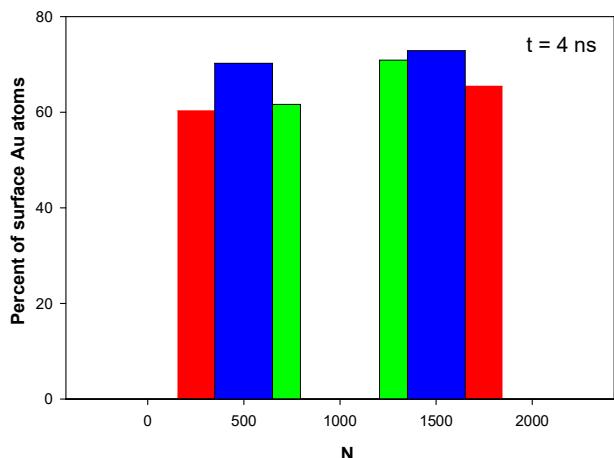
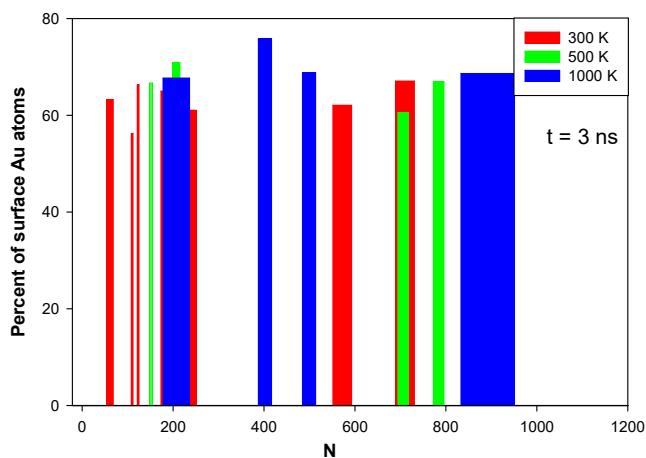
**Fig. S7.** The number of atoms in the formed clusters at the different temperatures and pressures



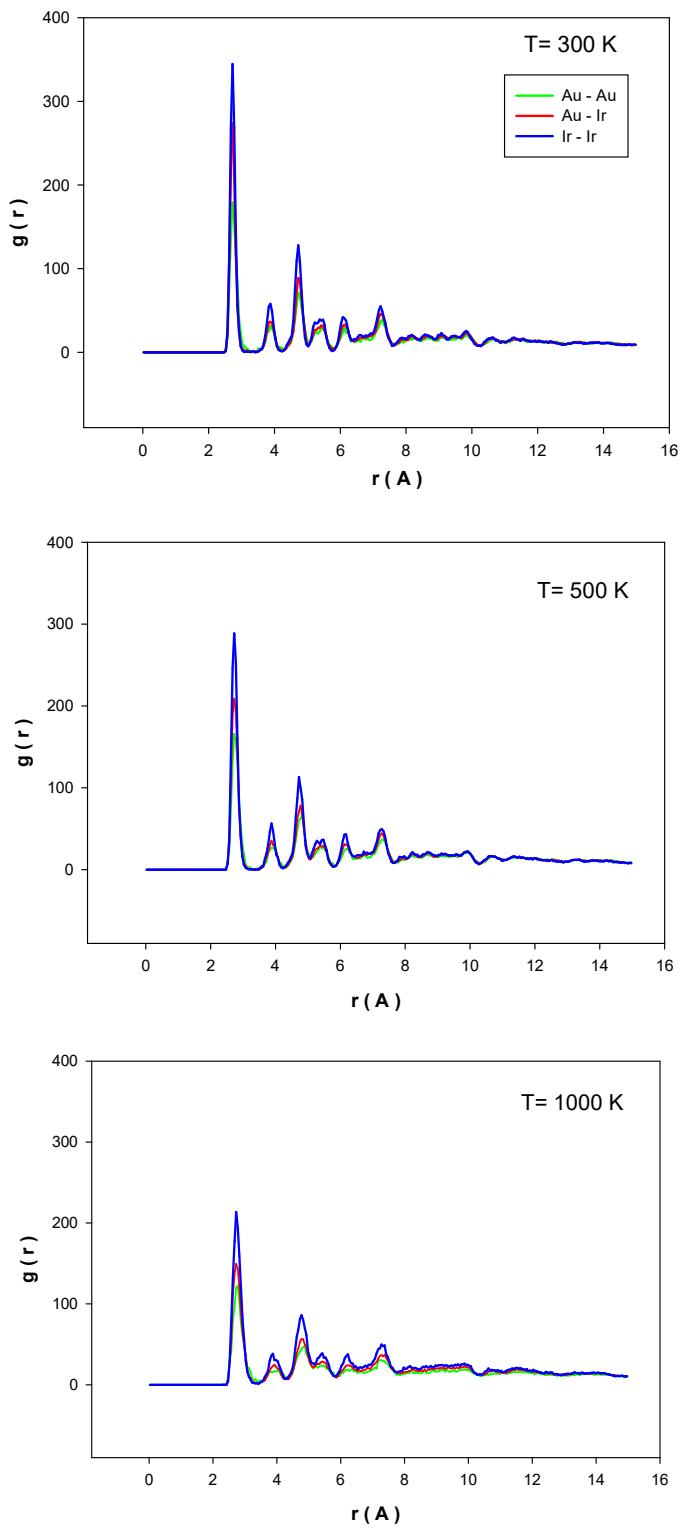
**Fig S8.** The total energies of the different formed clusters at the different simulation times at 300 K and 1 bar.



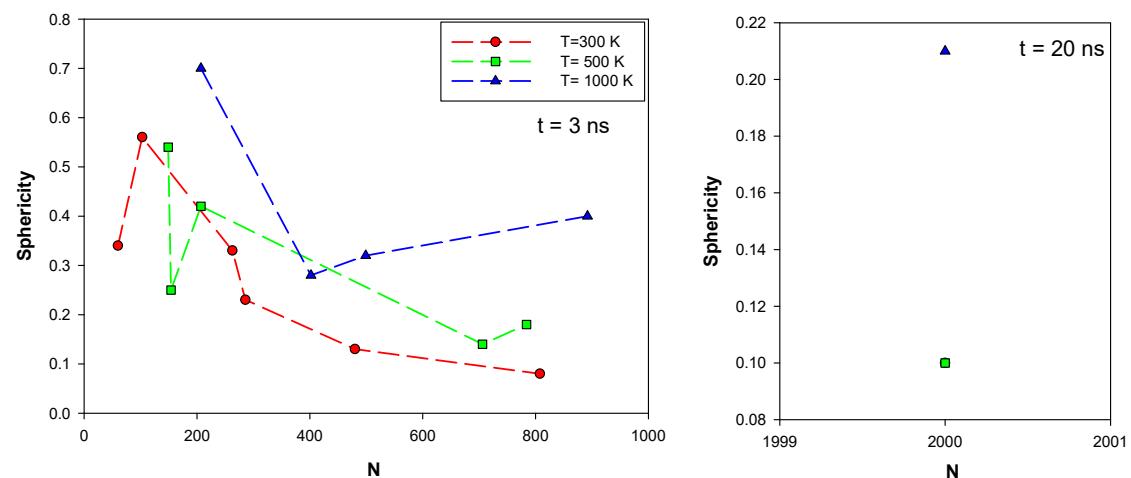
**Fig. S9.** The  $\Delta^*$  parameter for the nanoclusters with different Au mole fractions at 300 K and 1 bar at the different simulation times.



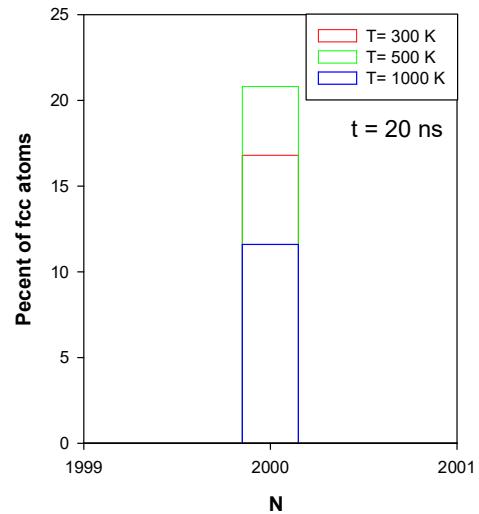
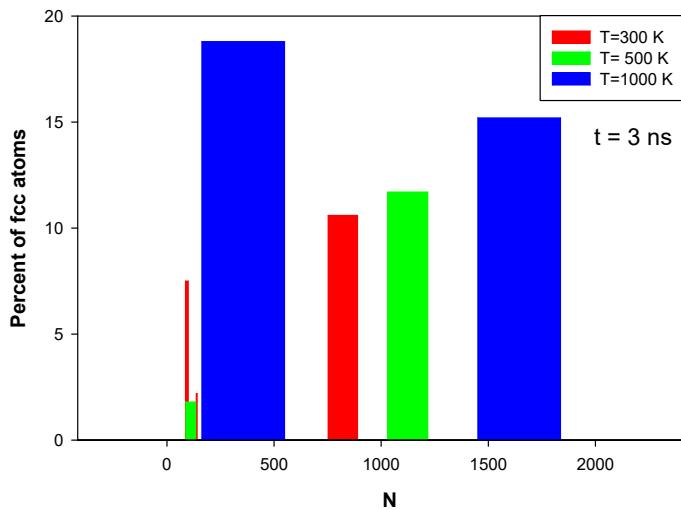
**Fig. S10.** The percent of the Au atoms on the  $\text{Ir}_{0.5}\text{Au}_{0.5}$  nanoclusters surfaces at 1 bar and different temperatures.



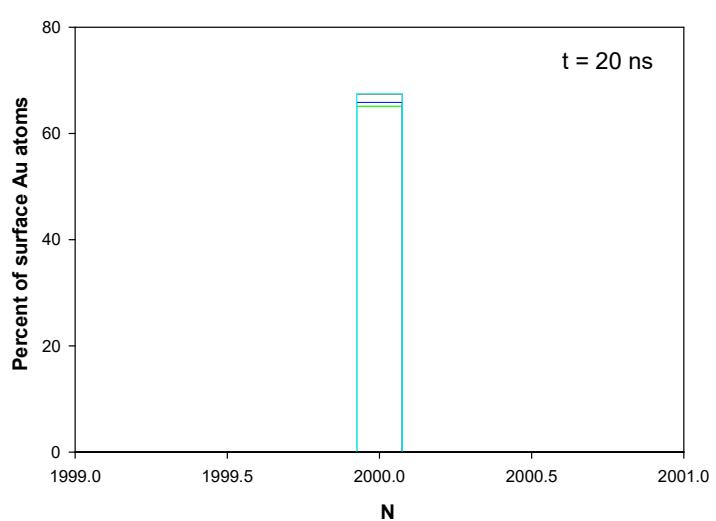
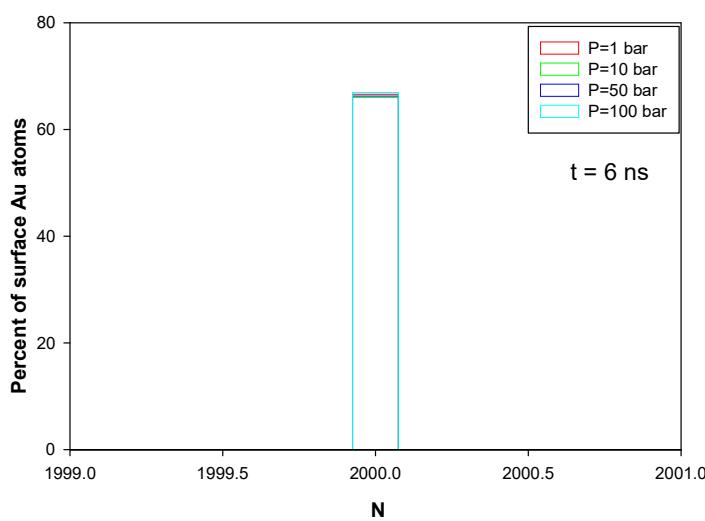
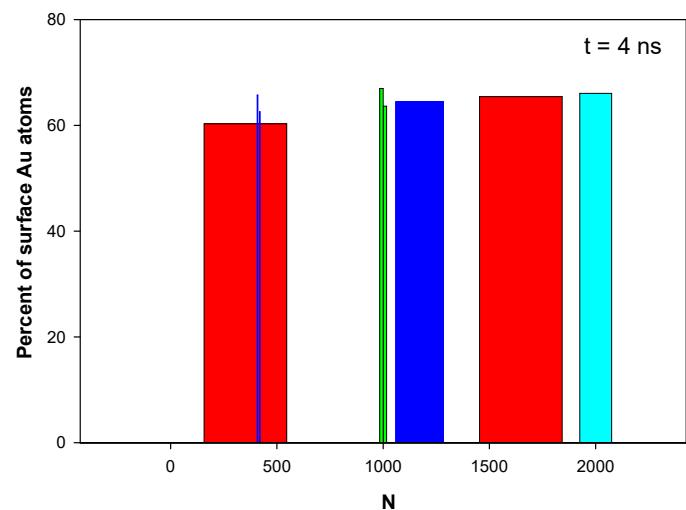
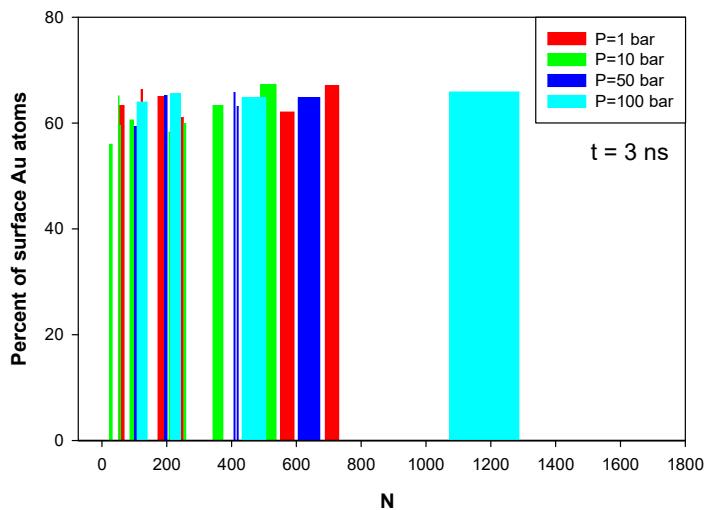
**Fig. S11.** The Different RDFs for the  $\text{Ir}_{0.5}\text{Au}_{0.5}$  nanoclusters with  $N= 2000$  atoms formed after 20 ns at 1 bar and different temperatures.



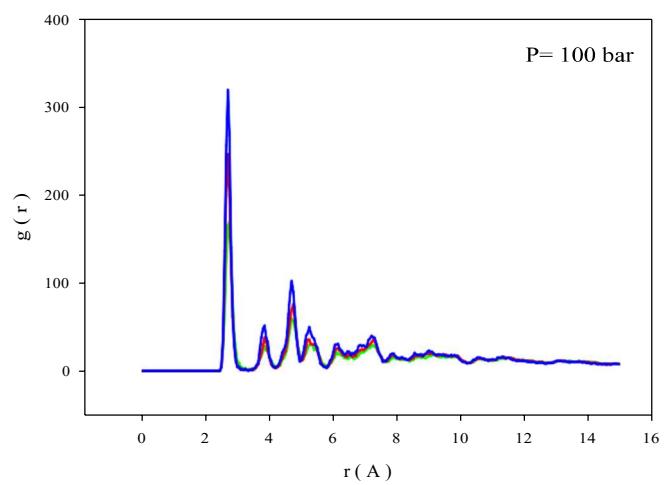
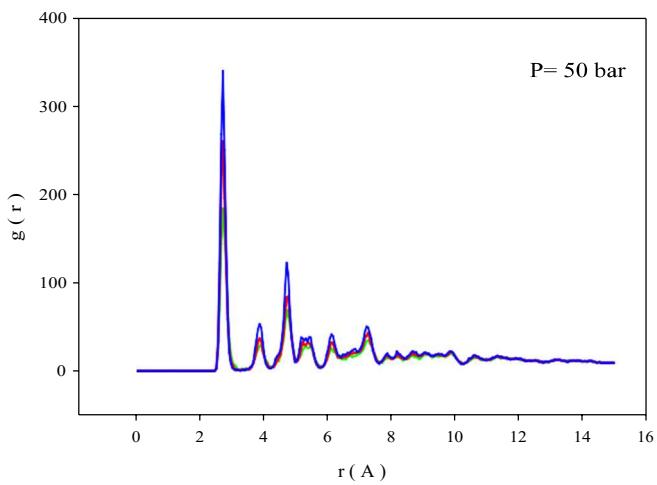
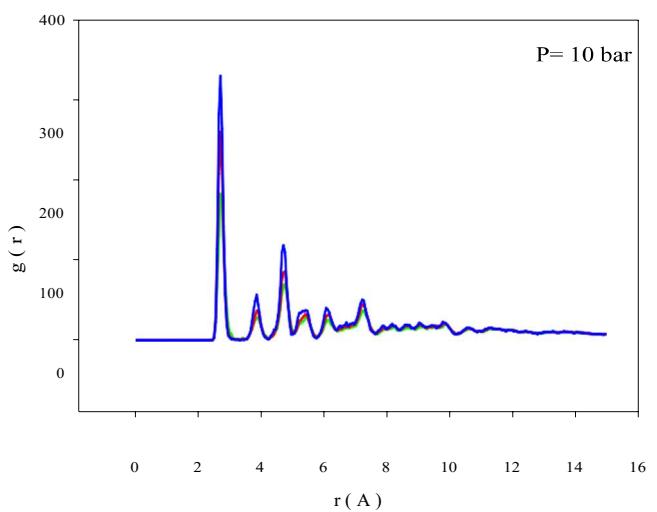
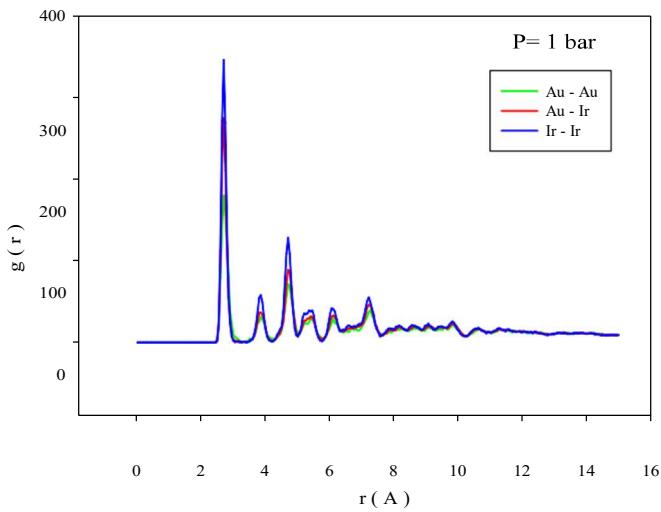
**Fig. S12.** The sphericity of the  $\text{Ir}_{0.5}\text{Au}_{0.5}$  nanoclusters at 1 bar and different temperatures at 3 and 20 ns.



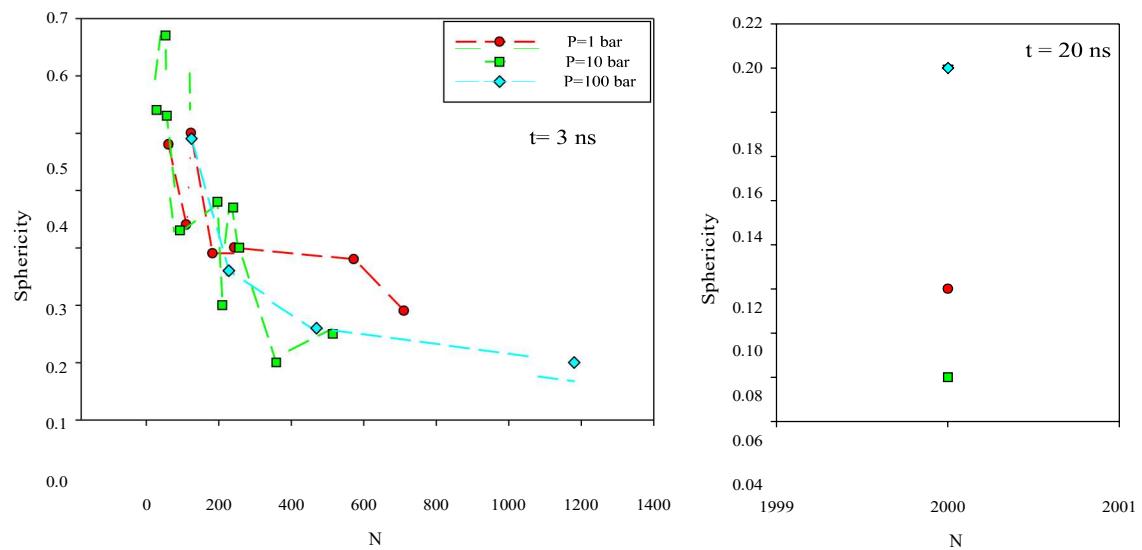
**Fig. S13.** The percentage of fcc atoms in the  $\text{Ir}_{0.5}\text{Au}_{0.5}$  nanoclusters at 1 bar and different temperatures at 3 and 20 ns.



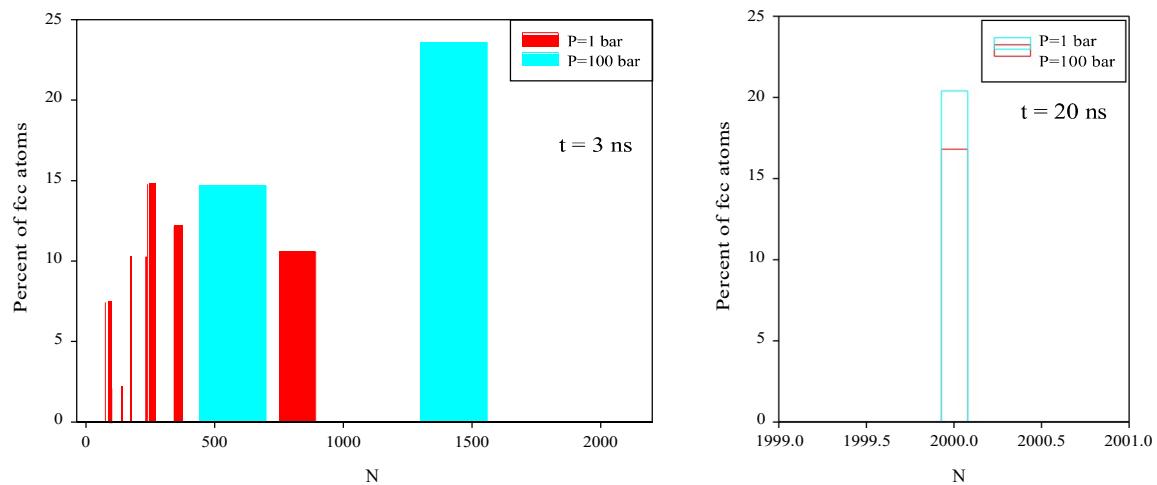
**Fig. S14.** The percent of the Au atoms on the  $\text{Ir}_{0.5}\text{Au}_{0.5}$  nanoclusters surfaces at 300 K and different pressures.



**Fig S15.** The RDFs of the  $N=2000$  atoms cluster with  $x_{\text{Au}}=0.5$  formed at 20 ns at 300 K and different pressures



**Fig S16.** The sphericity of the different clusters with  $x_{\text{Au}}=0.5$  formed at 3 and 20 ns at 300 K and different pressures.



**Fig S17.** The percent of the fcc atoms in the different clusters with  $x_{\text{Au}}=0.5$  formed at 3 and 20 ns at 300 K and lowest and highest pressures.