

New Insights of Di-*n*-propylamine (DPA) Molecule as an Organic Structural Directing Agent (OSDA) in the Crystallization of AlPO₄-11 Molecular Sieve

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Characterization. The ³¹P-²⁷Al} PT-J-HMQC MAS NMR experiments were performed on an 11.7 T Bruker AVANCE-III spectrometer using commercial 4 mm outer diameter rotors at the spinning frequency of 12.5 kHz, tuning and matching to ¹H, ³¹P and ²⁷Al Larmor frequencies (500.6 MHz, 202.6 MHz and 130.5 MHz, respectively). An initial ¹H-³¹P CP transfer was used with a contact time of 3 ms and rf-field of $\nu_{31P, CP} = 43.03$ kHz and $\nu_{1H, CP} = 55.68$ kHz. The ³¹P-²⁷Al} PT-J-HMQC pulse sequence with CT selective $\pi/2$ pulses and π pulses were employed on ²⁷Al and ³¹P channels with $\tau_{\pi/2, 27Al} = \tau_{\pi, 27Al}/2 = 8.5$ us and $\tau_{\pi/2, 31P} = \tau_{\pi, 31P}/2 = 4.5$ us, respectively. Continuous-wave proton decoupling with amplitude of 70.42 kHz was used at the end of CP transfer. The Population transfer enhancement of between ³¹P and ²⁷Al was achieved with a sideband-selective (SS) WURST-80 irradiation on ²⁷Al with a length of 75 us that used a sweep frequency range of ν_R . The values for peak RF amplitude and offset of WURST-80 were optimized with respect to the different samples: (ν_1^{max} ,

ν_{offset}) = (10, 170) kHz on ^{27}Al channel. 30 t_1 increments of 80 μs were acquired in the first dimension and a total of 1000 scans were accumulated with a recycle time of 1.5 s.

The 2D ^{31}P - ^{31}P DQ-SQ MAS NMR experiments were performed on an 9.4 T Bruker AVANCE-III spectrometer using commercial 4 mm outer diameter rotors at the spinning frequency of 10 kHz, tuning and matching to ^1H , ^{31}P Larmor frequencies (399.3 MHz and 161.6 MHz, respectively). ^1H - ^{31}P CP experiments with a contact time of 4 ms and rf-field of $\nu_{^{31}\text{P}, \text{CP}} = 86.27$ kHz and $\nu_{^1\text{H}, \text{CP}} = 55.93$ kHz was employed to prepare the initial ^{31}P signal. RFDR homonuclear recoupling was used on the ^{31}P channel with $\nu_{\text{nut}, ^{31}\text{P}} = 20.83$ kHz. continuous-wave ^1H decoupling with an amplitude of 67.02 kHz was used at the end of CP transfer, while a TPPM proton decoupling with an amplitude of 44.66 kHz was used during acquisition. The increment in the indirect dimension (t_1) was set to 100 μs , and 2048 scans were acquired for each t_1 increment.

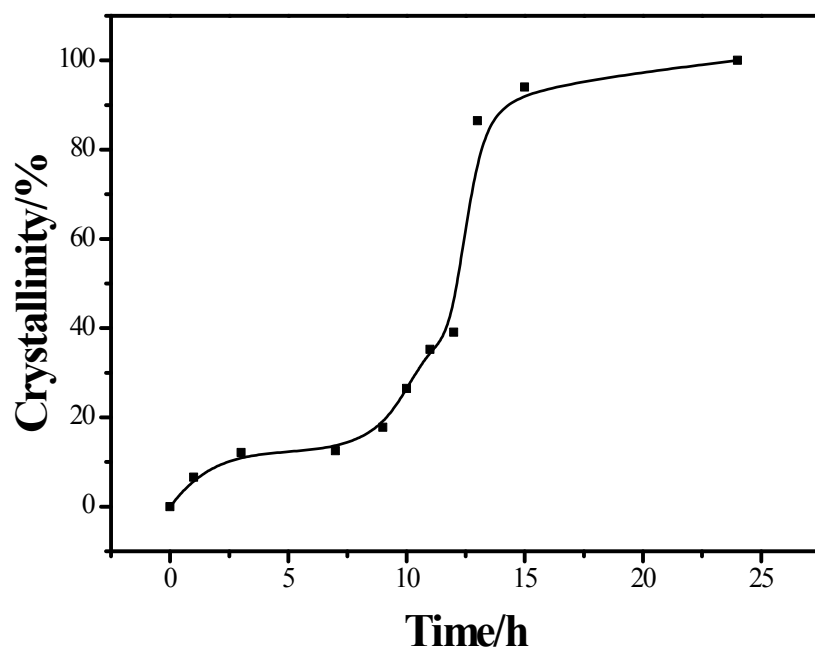


Figure S1. The dependence of S-AlPO₄-11 crystallinity on the crystallization time.

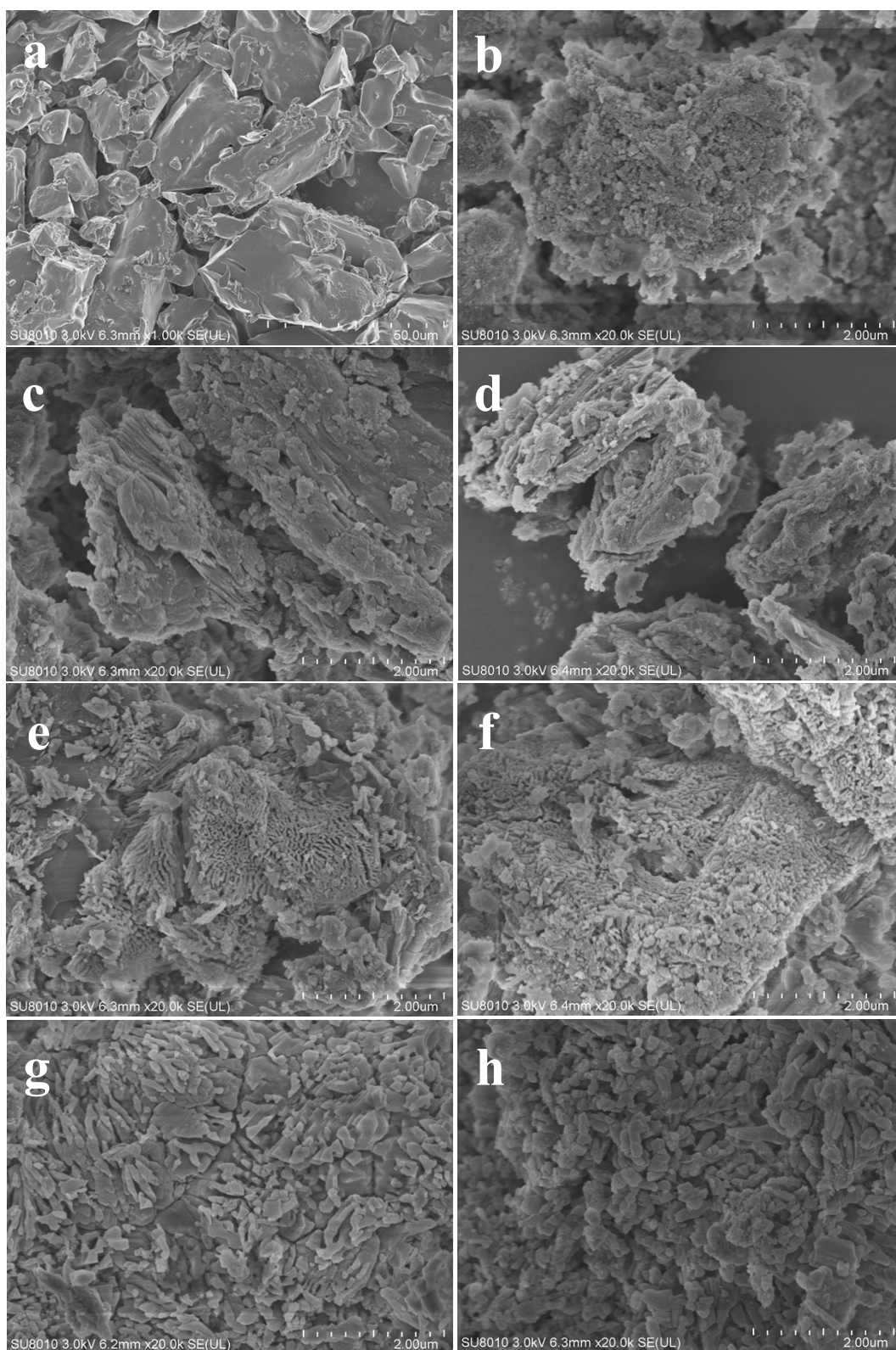


Figure S2. The SEM images of S-AlPO₄-11 at crystallization time of (a) 0, (b) 1, (c) 3, (d) 7, (e) 9, (f) 10, (g) 13, and (h) 24 h, respectively.

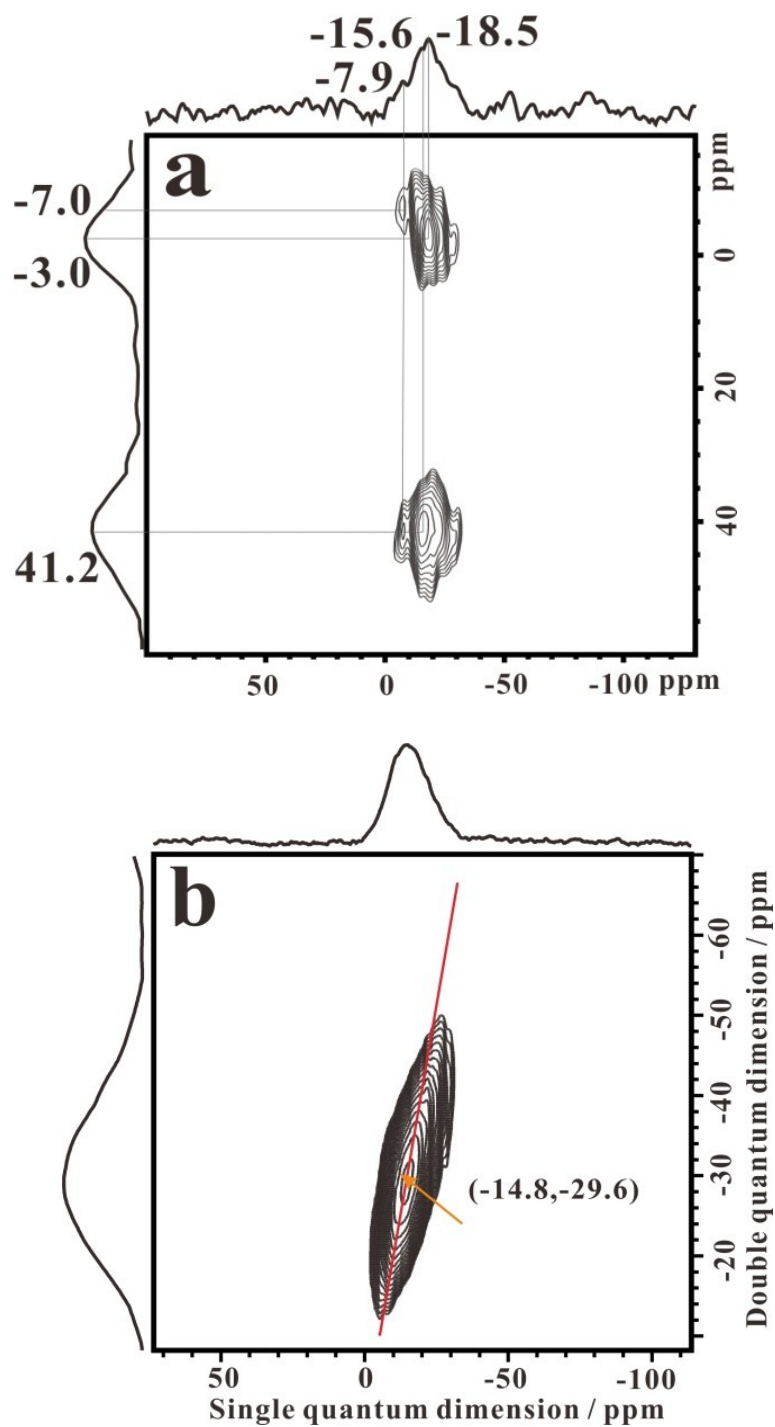


Figure S3. (a) $^{31}\text{P}\{-^{27}\text{Al}\}$ PT-J-HMQC and (b) $^{31}\text{P}\text{-}^{31}\text{P}$ 2D DQ-SQ MAS NMR spectra of S-AlPO₄-11 sample crystallization at 2 h.

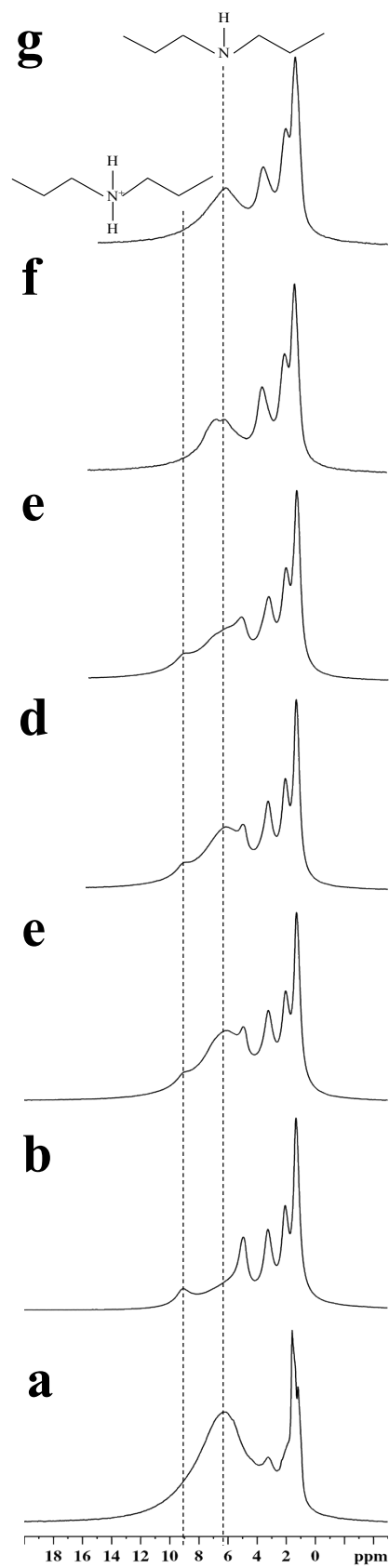


Figure S4. ^1H MAS spectra of S-AlPO₄-11 samples crystallized at (a) 1, (b) 3, (c) 7, (d) 9, (e) 11, (f) 15, and (h) 24 h, respectively.

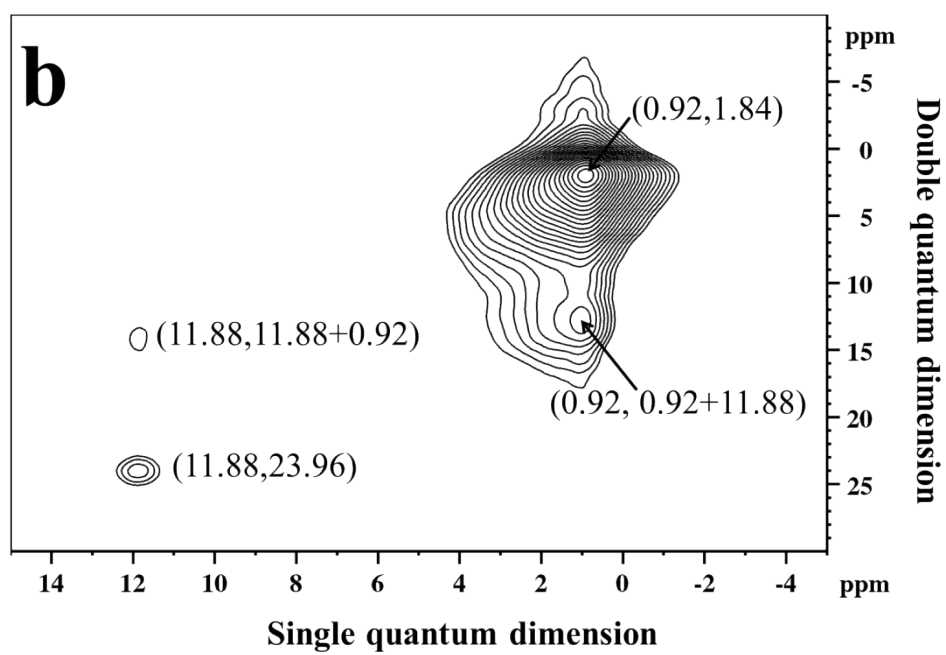
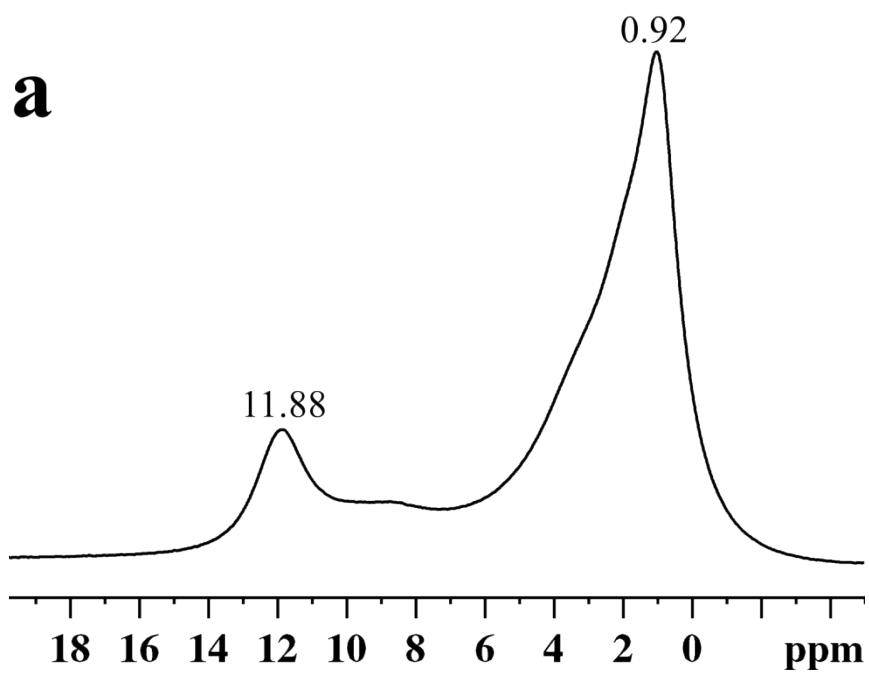


Figure S5. (a) ^1H MAS and (b) 2D ^1H DQ-SQ MAS spectra of $\text{DPA}\cdot\text{H}_3\text{PO}_4$.

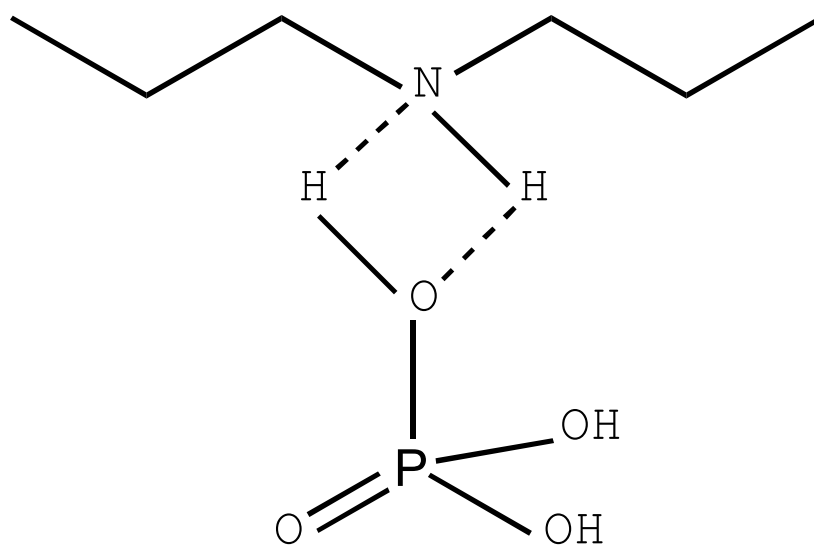


Figure S6. Schematic structure of DPA·H₃PO₄.

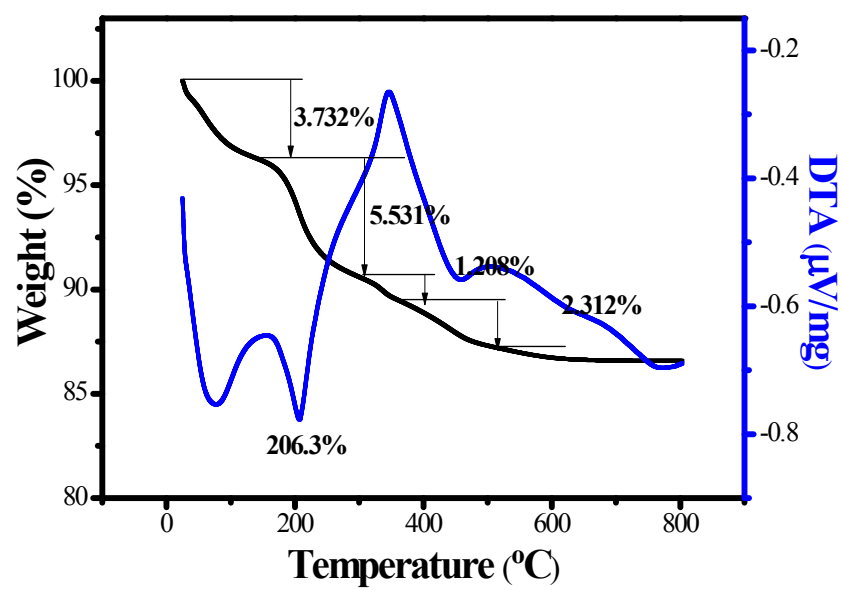


Figure S7. TG-DTA curves of S-AlPO₄-11 sample crystallized at 24h.