Supporting information for

## Maleimide End-Functionalized Poly(2-oxazoline)s by the Functional Initiator Route: Synthesis and (Bio)conjugation

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## **Characterization Data for the New Initiators**

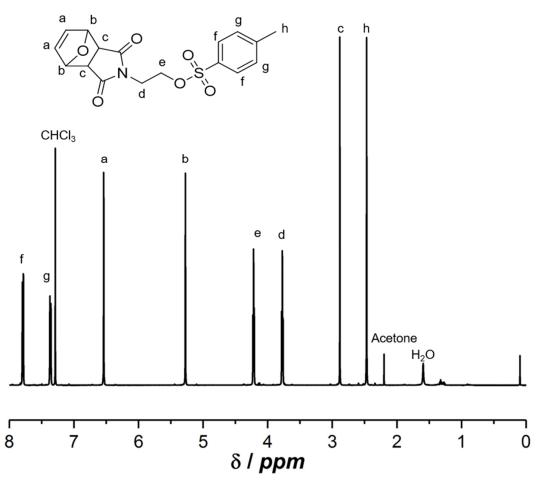


Figure S1. <sup>1</sup>H NMR spectrum of FurMalTos 3 in CDCl<sub>3</sub>.

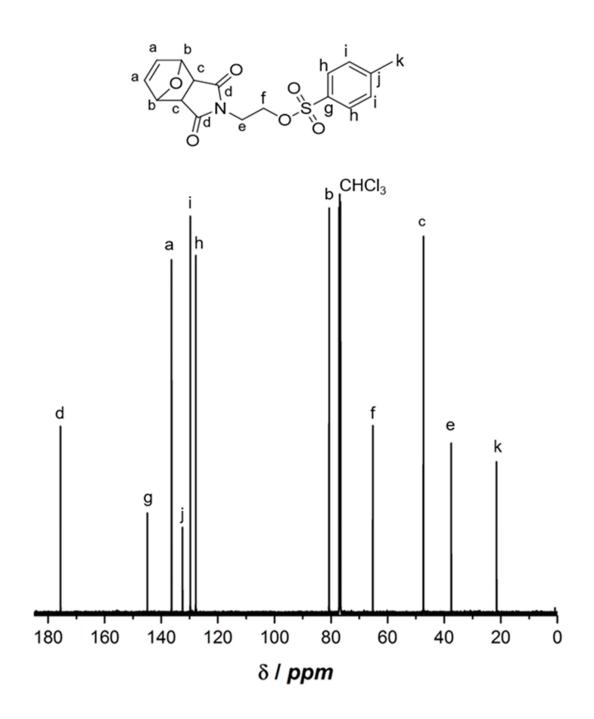


Figure S2. <sup>13</sup>C NMR spectrum of FurMalTos 3 in CDCl<sub>3</sub>.

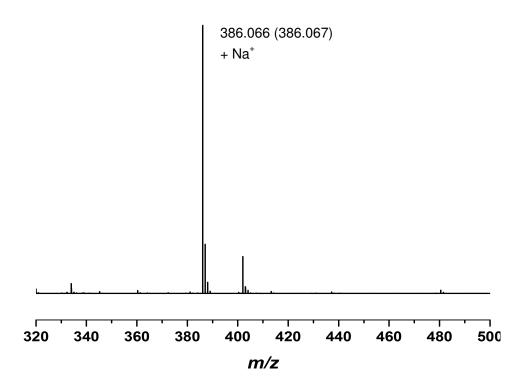


Figure S3. ESI mass spectrum of FurMalTos 3.

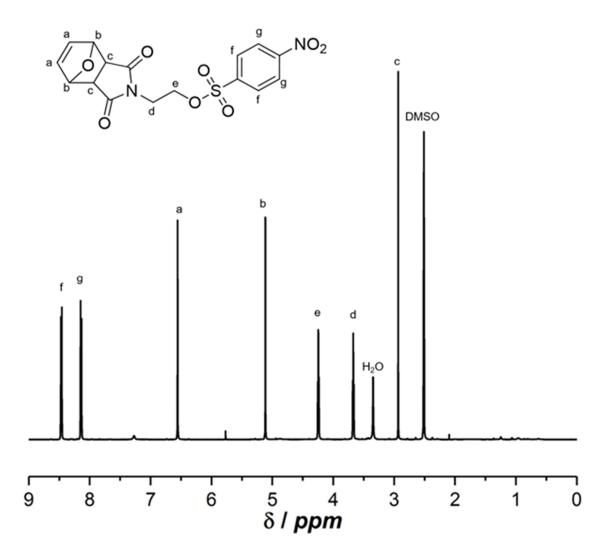


Figure S4. <sup>1</sup>H NMR spectrum of FurMalNos 4 in DMSO-*d6*.

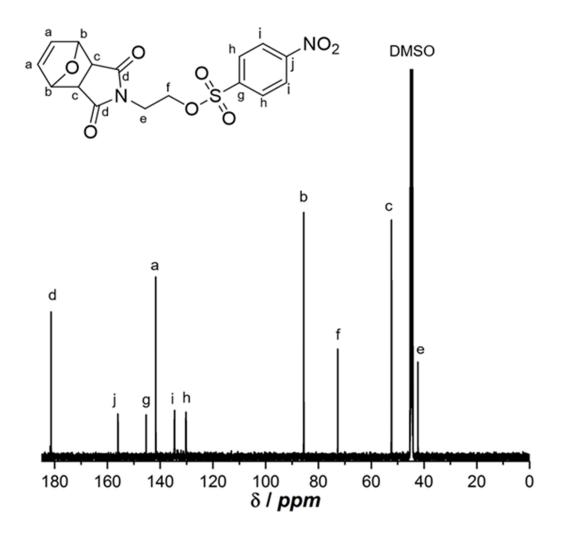


Figure S5. <sup>13</sup>C NMR spectrum of FurMalNos 4 in DMSO-d6.

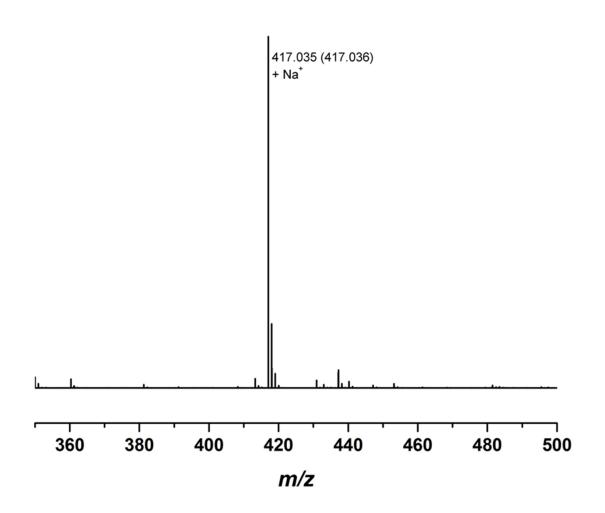
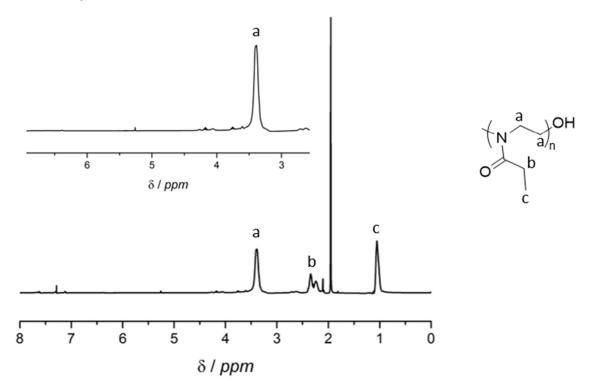
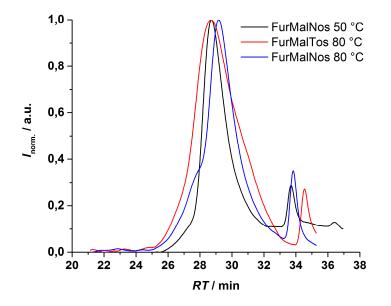


Figure S6. ESI mass spectrum of FurMalNos 4.

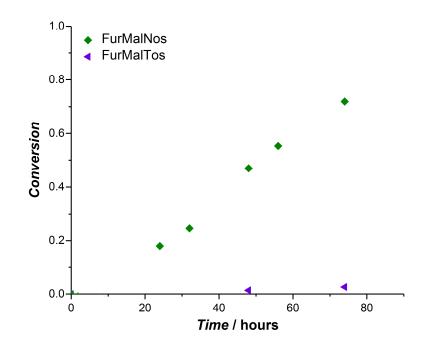
## **Initial Polymerization Trials**



**Figure S7.** <sup>1</sup>H NMR spectrum of crude polymer mixture after microwave-assisted polymerization of 2-ethyl-2-oxazoline using [EtOx]/[**FurMalTos 3**] = 40 at 80 °C for 50 minutes in acetonitrile. No end group signals remain.

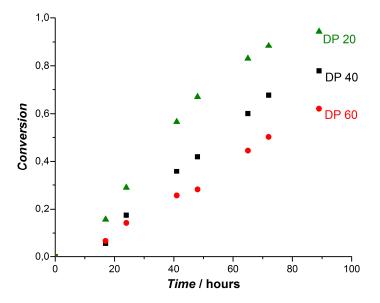


**Figure S8.** SEC traces of PEtOx obtained with either **FurMalNos 4** or **FurMalTos 3** as initiator and at either 50°C for 75 h or 80°C for 3 hours. Polymers made at 80 °C show a broader distribution, indicating the loss of control over the polymerization at such temperature.

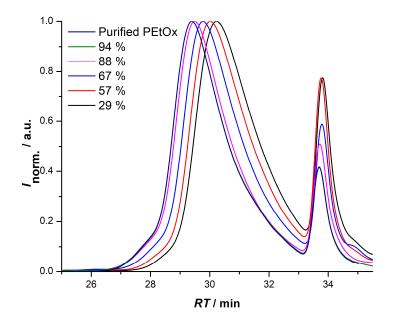


**Figure S9.** Monomer conversion as a function of time for the CROP of 2-ethyl-2oxazoline at 50 °C in acetonitrile using **FurMalTos** and **FurMalNos** as initiators. [EtOx] = 1.5 M; [EtOx]/[Initiator] = 50.

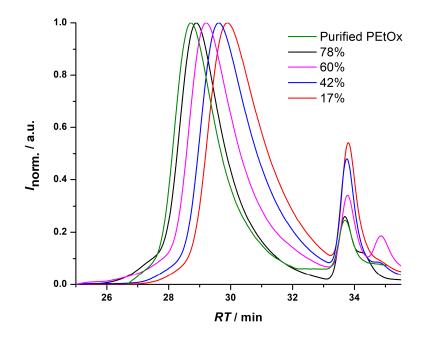
Kinetic Data Corresponding to the Polymerizations Described in Full in the Main Text (i.e., at 50 °C, [EtOx] = 1 M, using FurMalNos 4)



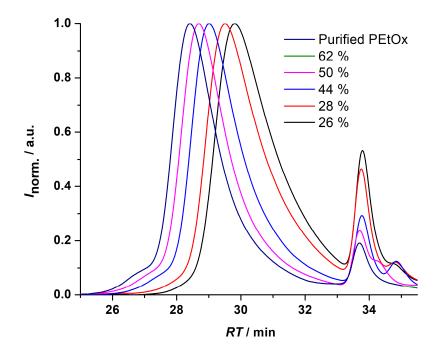
**Figure S10**. Monomer conversion as a function of time for the CROP of 2-ethyl-2oxazoline at 50 °C in acetonitrile using **FurMalNos 4** as initiator at three distinct targeted degrees of polymerization (DP = [EtOx]/[FurMalNos]. [EtOx] = 1.5 M.



**Figure S11.** Overlay of SEC traces for the CROP of 2-ethyl-2-oxazoline at 50 °C in acetonitrile using **FurMalNos 4** as initiator. [EtOx] = 1.5 M. [EtOx]/[**FurMalNos**] = 20.



**Figure S12.** Overlay of SEC traces for the CROP of 2-ethyl-2-oxazoline at 50 °C in acetonitrile using **FurMalNos 4** as initiator. [EtOx] = 1.5 M. [EtOx]/[**FurMalNos**] = 40.



**Figure S13.** Overlay of SEC traces for the CROP of 2-ethyl-2-oxazoline at 50 °C in acetonitrile using **FurMalNos 4** as initiator. [EtOx] = 1.5 M. [EtOx]/[**FurMalNos**] = 60.

The apparent propagation rate constant for each kinetic run (Figure 1) was calculated according to the following expression for the rate of polymerization:

$$-\frac{d[M]}{dt} = k_p \cdot [P^*] \cdot [M]$$

where [M] and [P<sup>\*</sup>] are the concentration in monomer and propagating species, respectively. Assuming that all initiators simultaneously react upon heating and therefore that  $[P^*] = [I]_0$  (the initial initiator concentration), integration of the previous equation leads to:

$$ln\frac{[M]_0}{[M]} = k_p \cdot [I]_0 \cdot t$$

**Table S1.** Estimated polymerization rate  $k_p$  of the polymerization of PEtOx with **FurMalNos 4** using three different monomer to initiator ratios.

[EtOx]/[FurMalNos]	<i>k</i> <sub>p</sub> (10 <sup>−6</sup> L mol <sup>−1</sup> s <sup>−1</sup> )		
20:1	158		
40:1	166		
60:1	160		

**Table S2.** Summary of the characterization of the final purified products used for this study. Polymerization of EtOx with **FurMalNos** as the initiator.

[EtOx]/	Conv.	Yield	<b>M</b> n,theo	<b>M</b> n,NMR	<i>M</i> n,SEC <sup>a</sup>	Ð
[FurMalNos]		(%)	(g mol <sup>−1</sup> )	(g mol⁻¹)	(g mol <sup>-1</sup> )	D
20	94	88	2190	4400	6500	1.20
40	78	71	4172	6100	10600	1.13
60	62	56	6153	6700	11900	1.16

<sup>a</sup>Relative to poly(methyl methacrylate) standards.

## Additional Data for End-Group Transformations

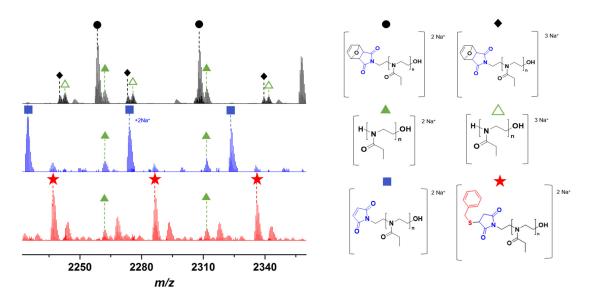
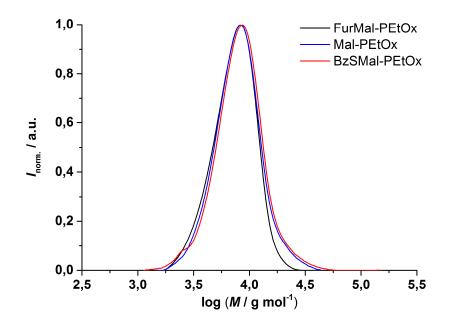


Figure S14. Detailed ESI-MS spectra with assignments of (A) FurMal-PEtOx as obtained after CROP of EtOx initiated by FurMalNos, (B) Mal-PEtOx obtained after thermal treatment of FurMal-PEtOx, and (C) the Michael addition product of Mal-PEtOx with benzyl (BzMal-PEtOx).



**Figure S15.** Overlay of SEC traces of **FurMal-PEtOx** ( $M_{n,SEC} = 6500 \text{ g mol}^{-1}$ , D = 1.20), its deprotection **Mal-PEtOx** ( $M_{n,SEC} = 6900 \text{ g mol}^{-1}$ , D = 1.24), and **BzSMal-PEtOx** ( $M_{n,SEC} = 7000 \text{ g mol}^{-1}$ , D = 1.27) obtained by Michael addition with benzyl mercaptan.