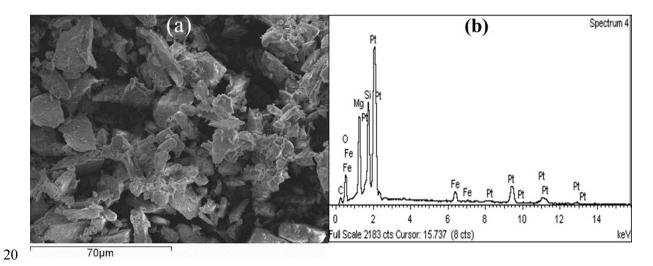
Electronic Supplementary Material (ESI) for RSC Advances. This journal is © The Royal Society of Chemistry 2018

1 2 **Supplementary Material** 3 Synthesis and characterization of amorphous precipitated silica from alkaline 4 dissolution of olivine Nadeem Raza, [a,b] Waseem Raza, [c] Silvia Madeddu, [a] Henry Agbe, [a] R.V. Kumar, [a] 5 Ki-Hyun Kim*[d] 6 7 [a]Department of Material Science & Metallurgy, University of Cambridge United 8 Kingdom; [b] Govt. Emerson College, affiliated with Bahauddin Zakariya University, Multan; 9 [c] State Key Laboratory of Fine Chemicals, School of Chemical Engineering, Dalian 10 university of Technology, Dalian, Liaoning, 116024 China; *[d]Department of Civil and Environmental Engineering, Hanyang University, Seoul 04763, Korea 12 13

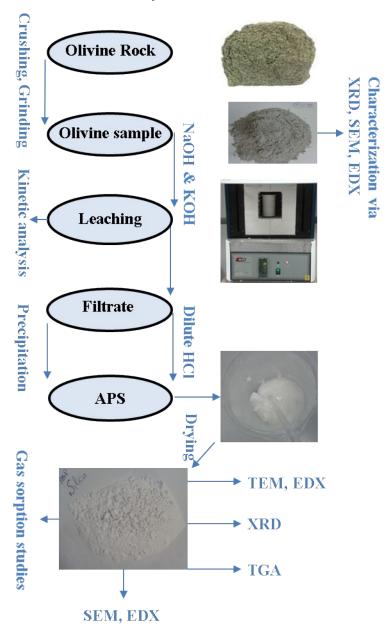
 Table S1. Chemical analysis of olivine

| Serial # | Component | [Wt.%] |
|----------|------------------|--------|
| 1 | MgO | 40.0 |
| 2 | Fe_2O_3 | 9.5 |
| 3 | Al_2O_3 | 0.7 |
| 4 | CaO | 0.4 |
| 5 | ${ m SiO_2}$ | 39.0 |
| 6 | Loss on ignition | 11.4 % |

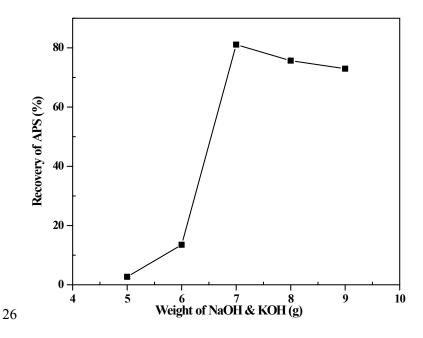


21 Fig. S1 Morphological characteristics of ground olivine(a)SEM image (b) EDX spectrum

Schematic of APS synthesis from olivine

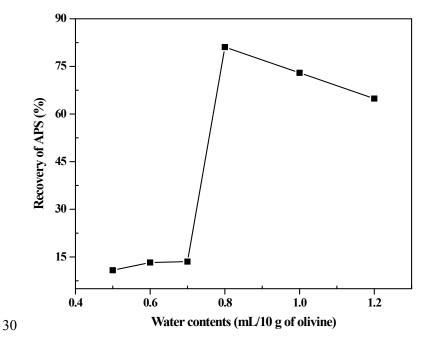


25 Fig. S2 Schematic of APS synthesis from olivine using alkaline dissolution.



28 Fig. S3 Effect of concentration of NaOH and KOH on the leaching of silica from olivine

29 (Temperature 170°C, H₂O content 0.8 mL, and reaction time 5 h for 10 g olivine).



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32 Fig. S4 Effect of water content on the leaching of silica from olivine (Temperature 170 °C,

mass of bases 14 g, reaction time 5 h for 10 g olivine).

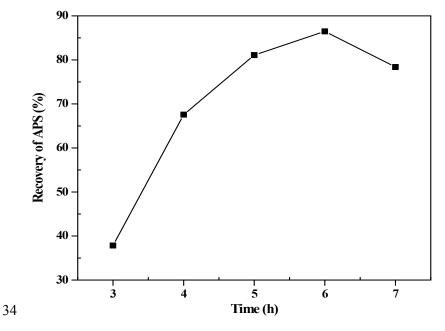


Fig. S5 Effect of reaction time on leaching of APS from olivine (Temperature 170 °C, H₂O content 0.8 mL, mass of bases 14 g for 10 g olivine).

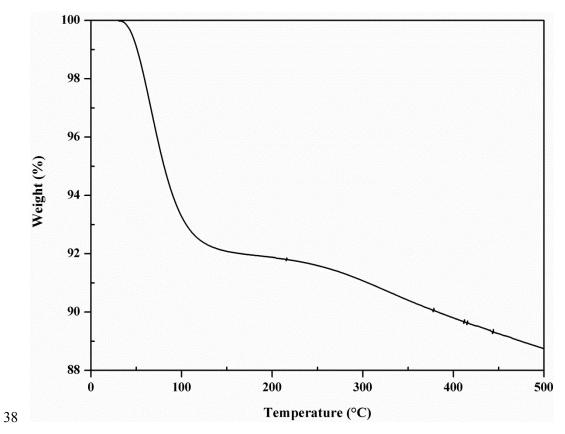


Fig. S6 TGA curve of APS.

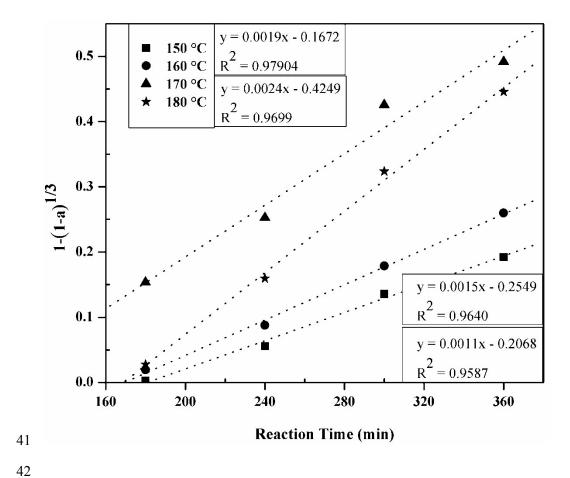


Fig. S7A plot of $1 - (1 - \alpha)^{1/3}$ vs.reaction time.

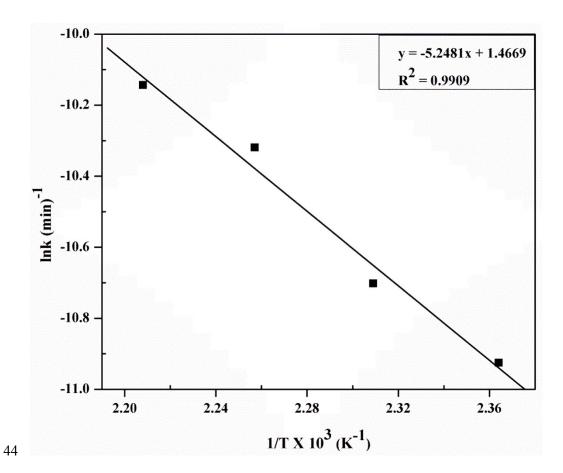


Fig. S8 Arrhenius plot.