

Supporting Information for

Large scale production of polyacrylonitrile-based Porous Carbon Nanospheres for Asymmetric Supercapacitors

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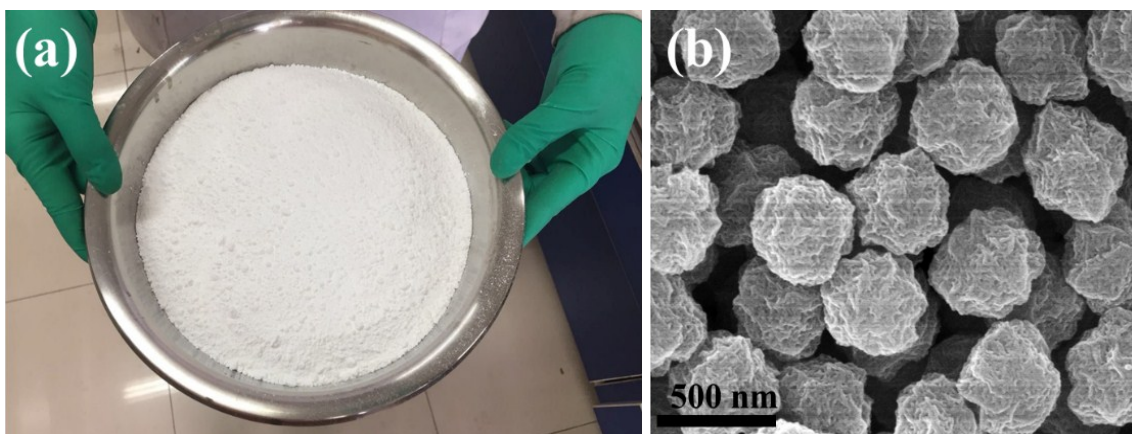


Figure S1 (a, b) Products yielded by 10 L reactor and corresponding SEM image.

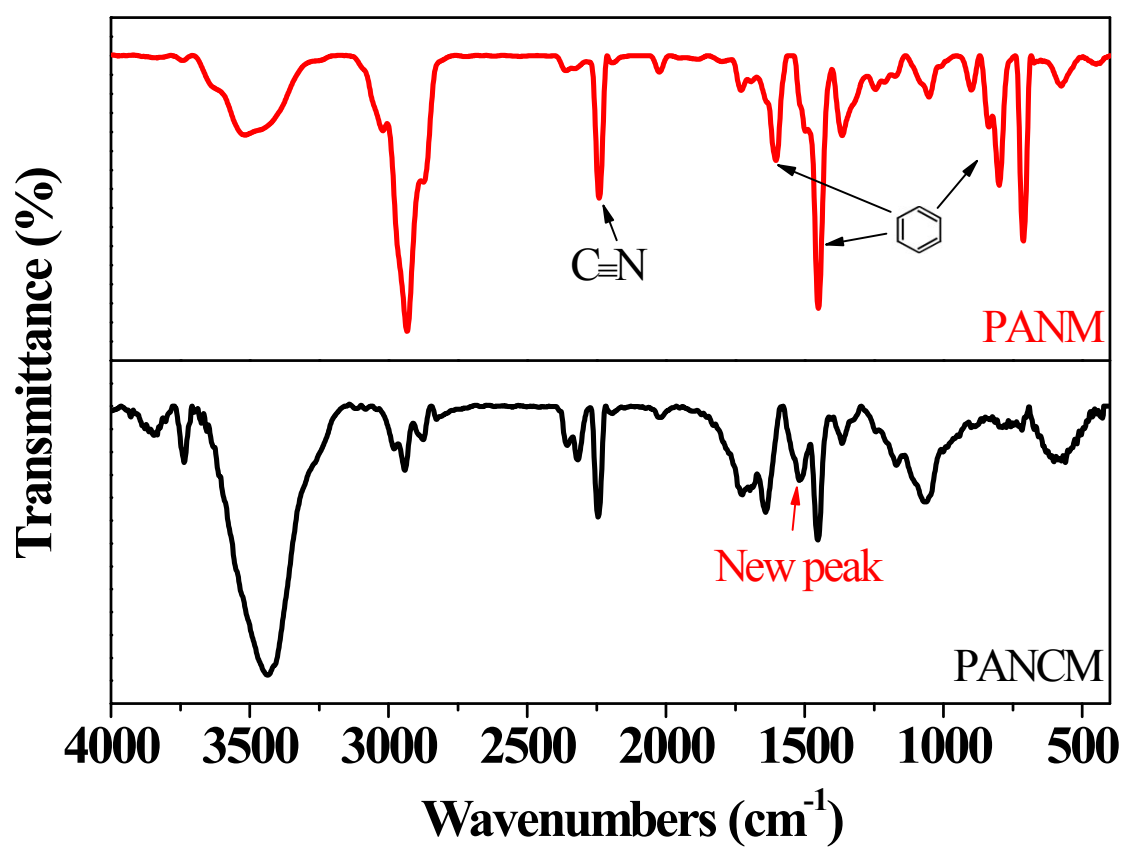


Figure S2 FTIR spectroscopy of PANM and PANCMs.

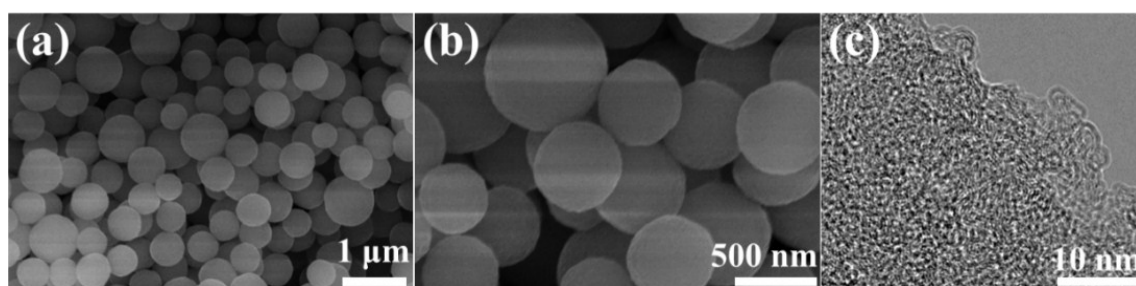


Figure S3 (a, b) SEM images of PAN-wd and (c) HFTEM image of PAN-wd.

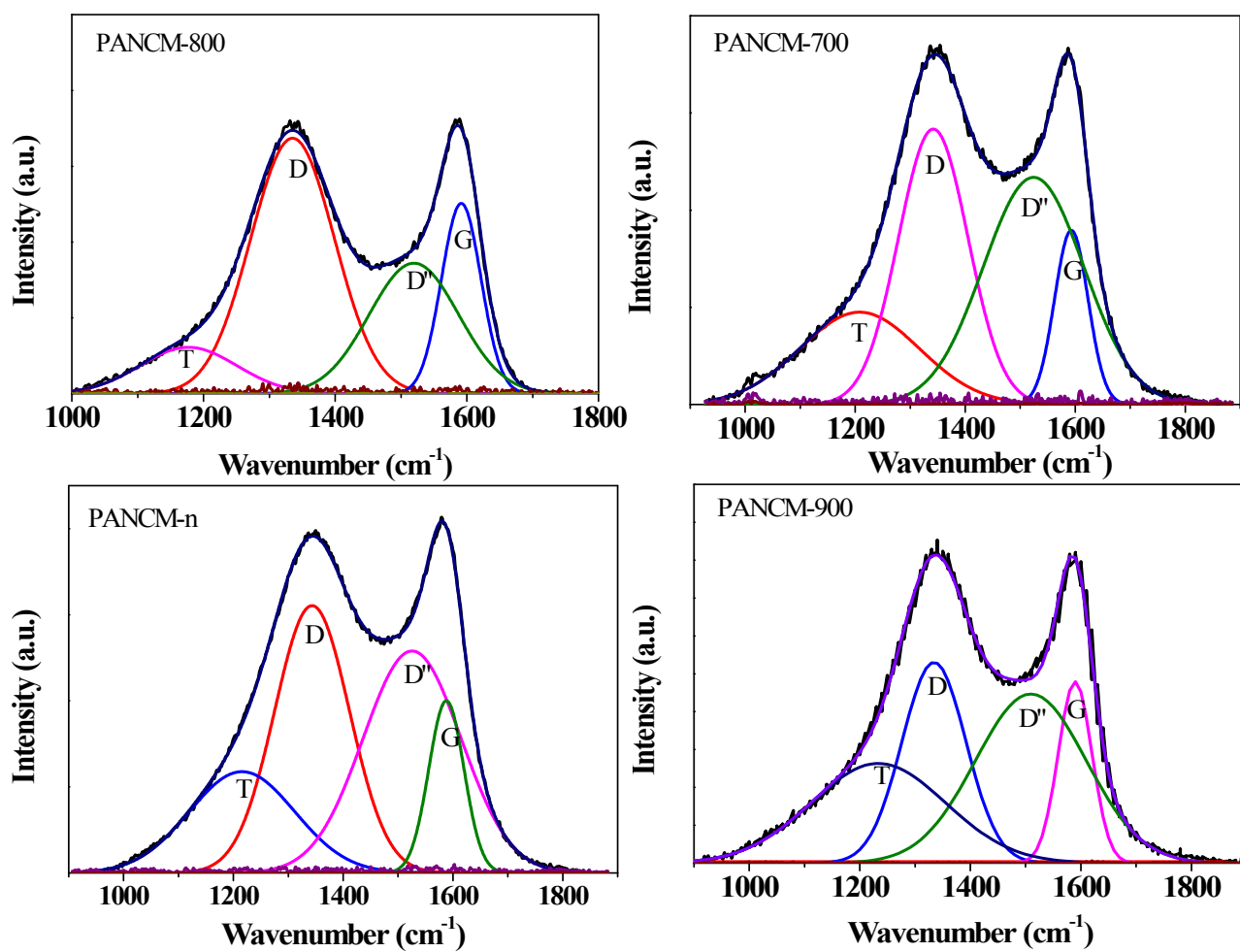
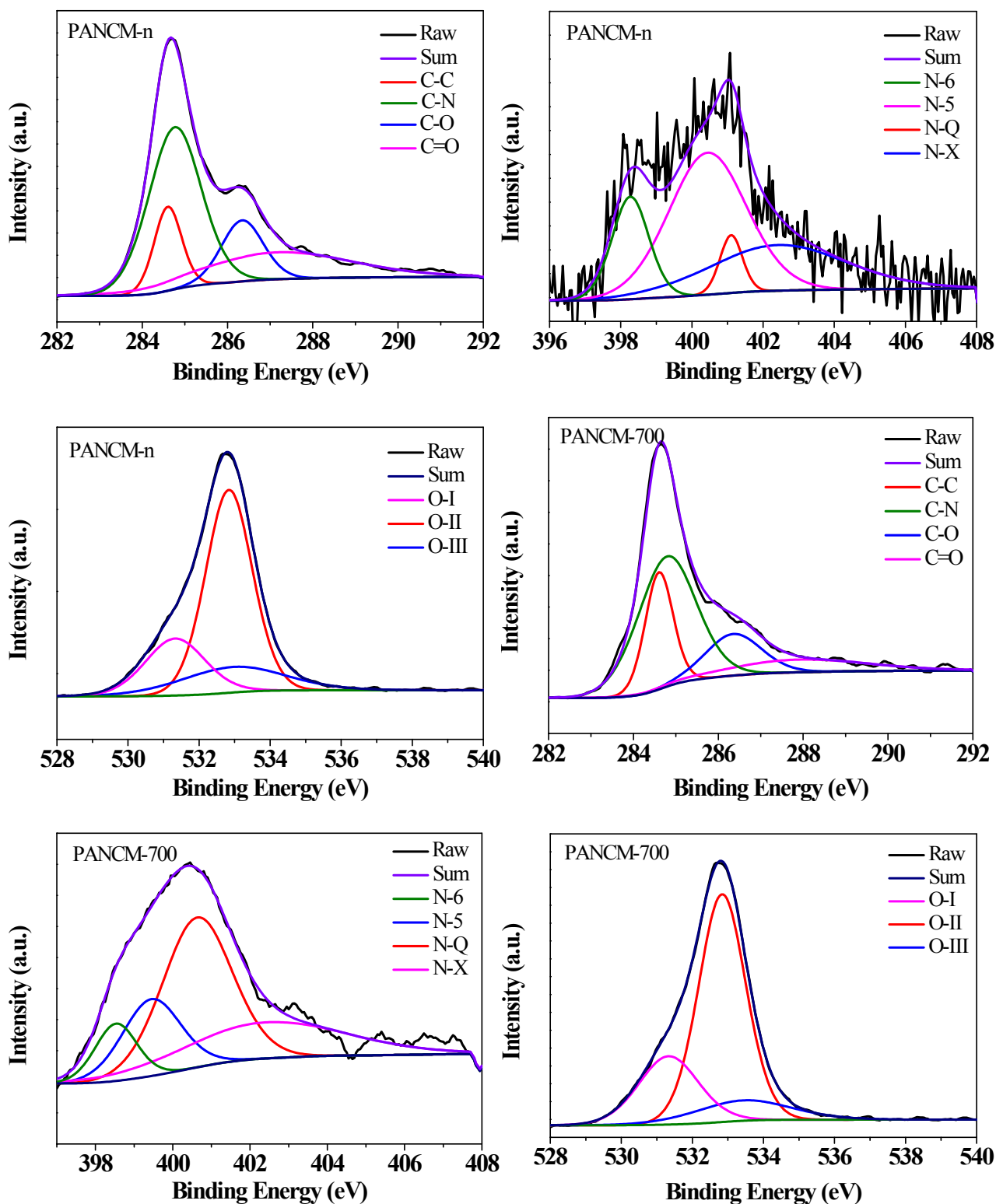


Figure S4 Raman spectra of PANCMs specimens fitted by Voigt function.



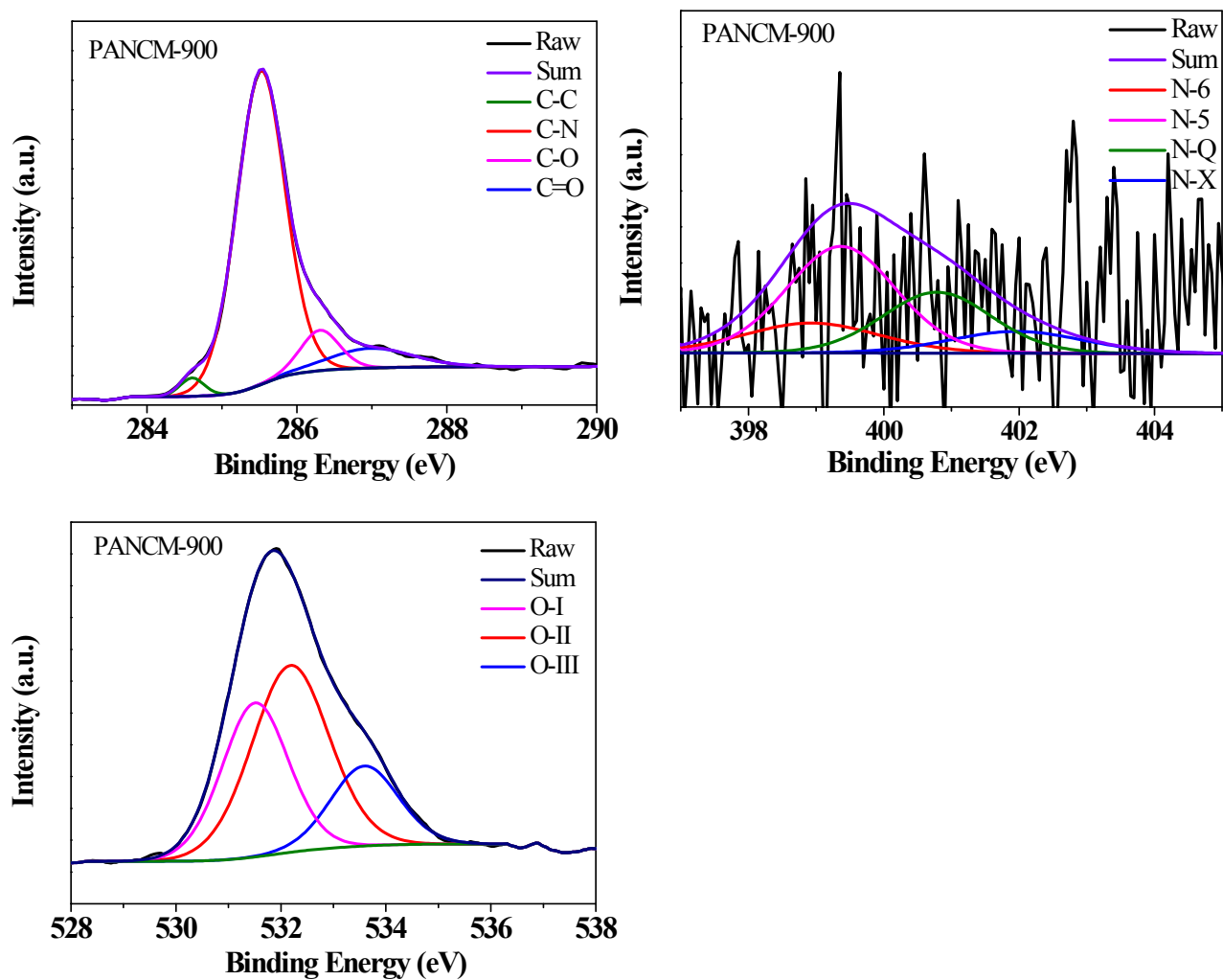


Figure S5 Curve-fitted high-resolution XPS scans of PANCMs for C 1s, N 1s and O 1s.

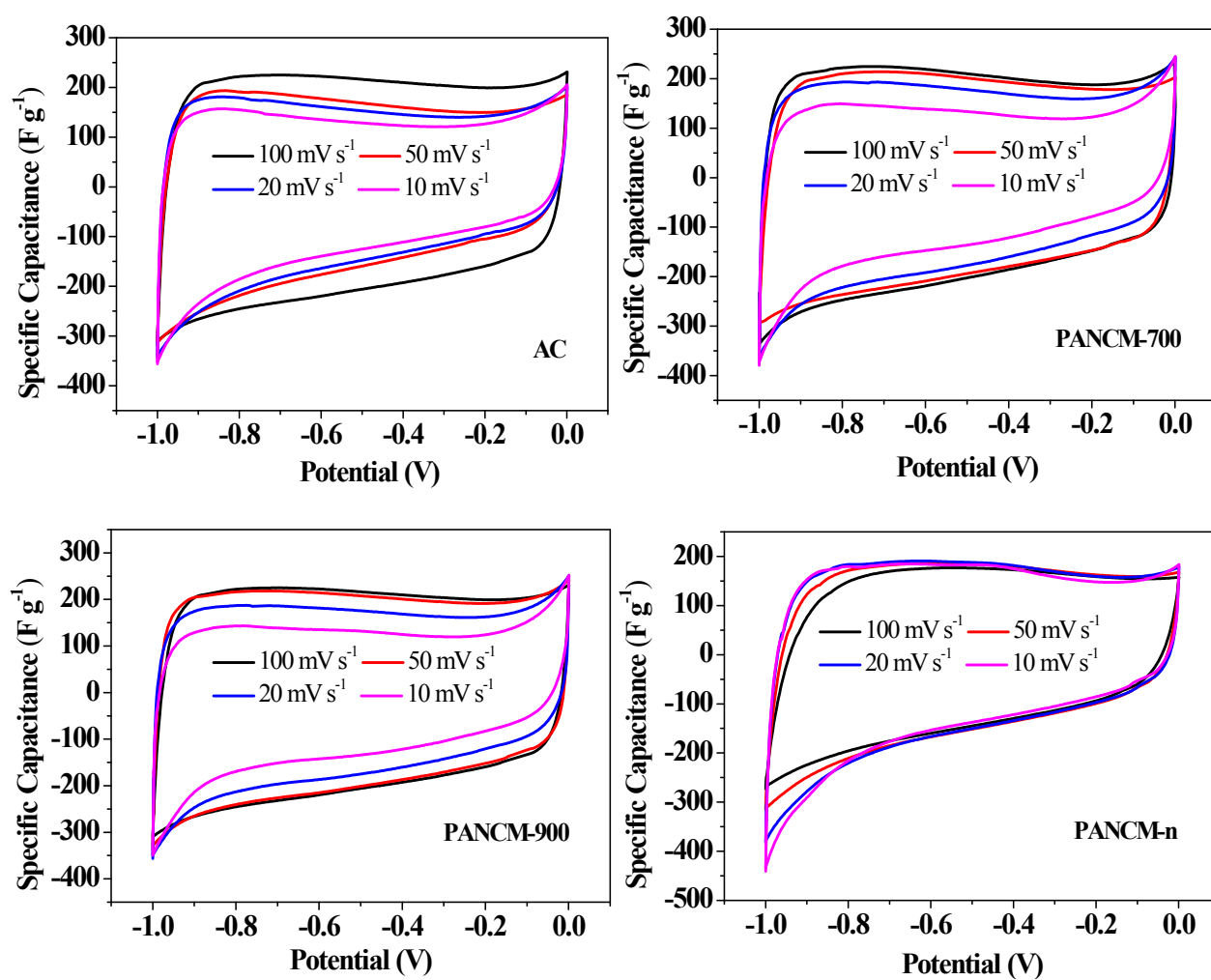


Figure S6 CV curves of AC, PANCM-700, PANCM-900 and PANCM-n at different scan rates.

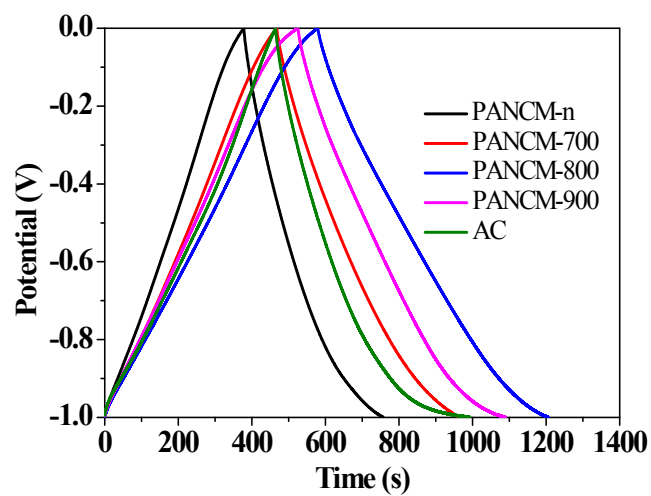


Figure S7 Galvanostatic charge/discharge profiles of PANCMs at 0.5 A g^{-1} under three-electrode system.

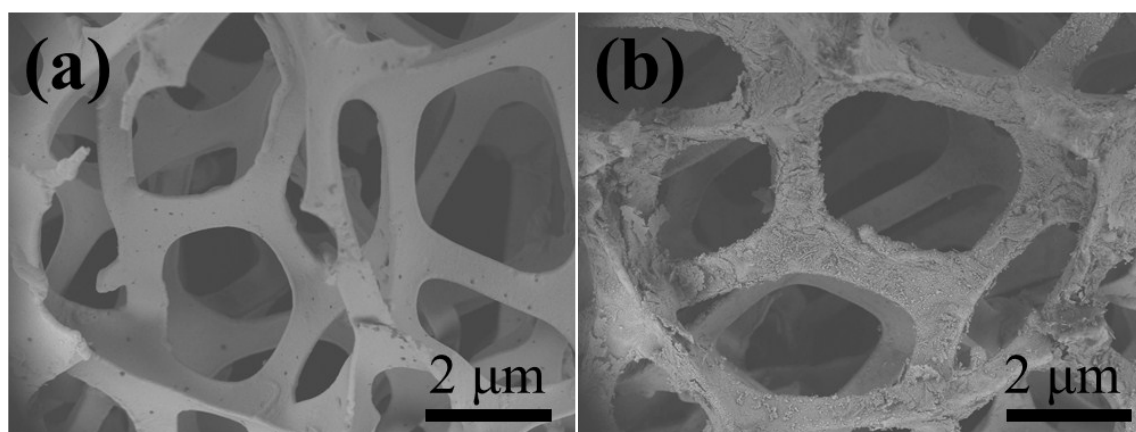


Figure S8 The SEM images of bare Ni foam and Ni foam coated with $\text{Co}_{0.9}\text{Mn}_{0.1}$ oxide.

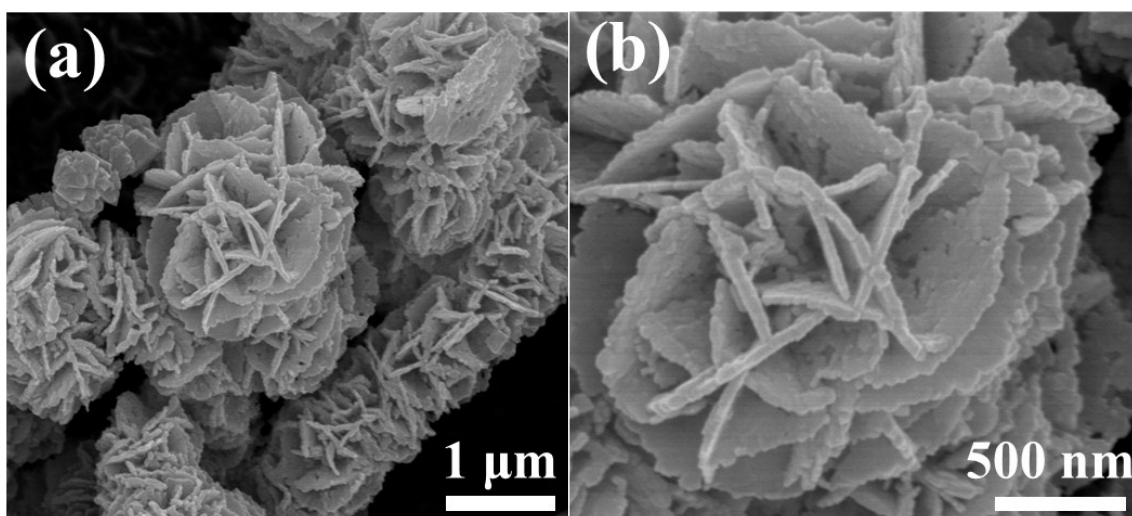


Figure S9 SEM images of $\text{Co}_{0.9}\text{Mn}_{0.1}$ oxide.

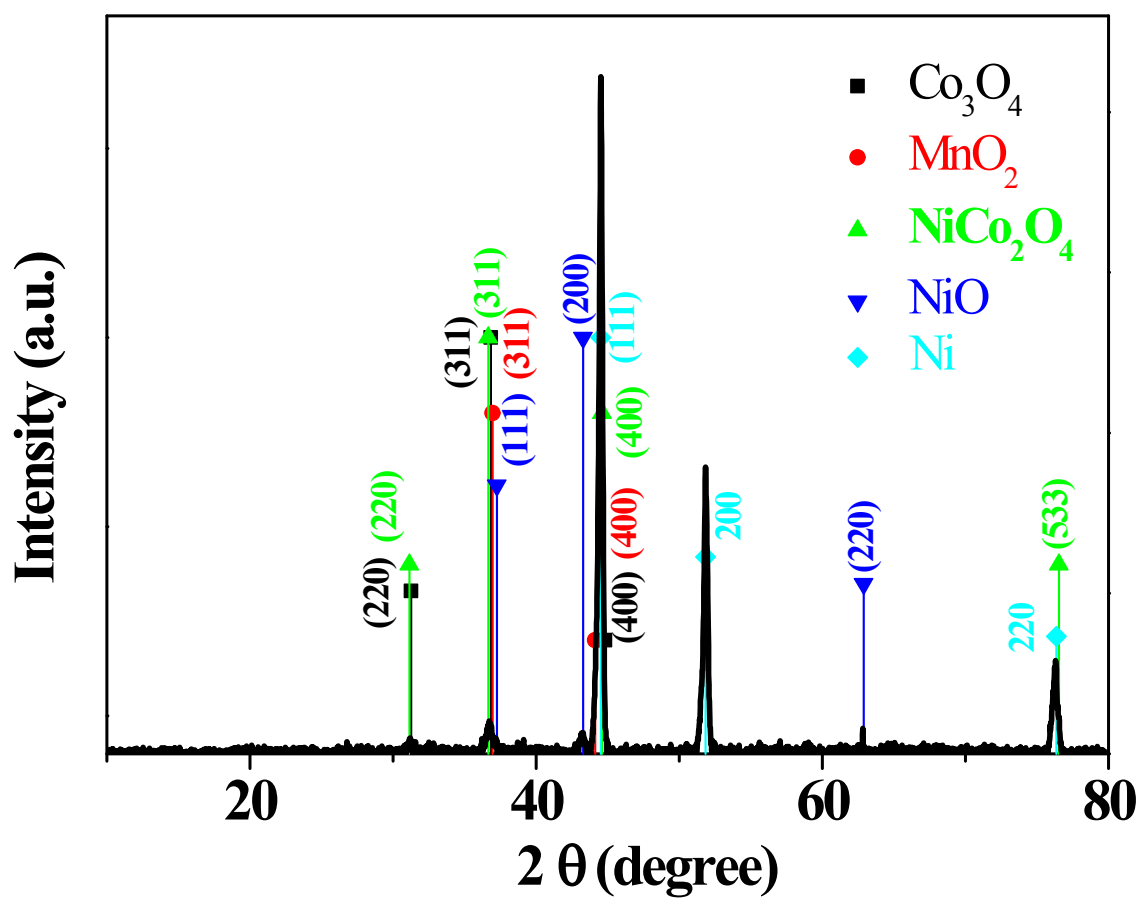


Figure S10 XRD patterns of $\text{Co}_{0.9}\text{Mn}_{0.1}$ arrays.

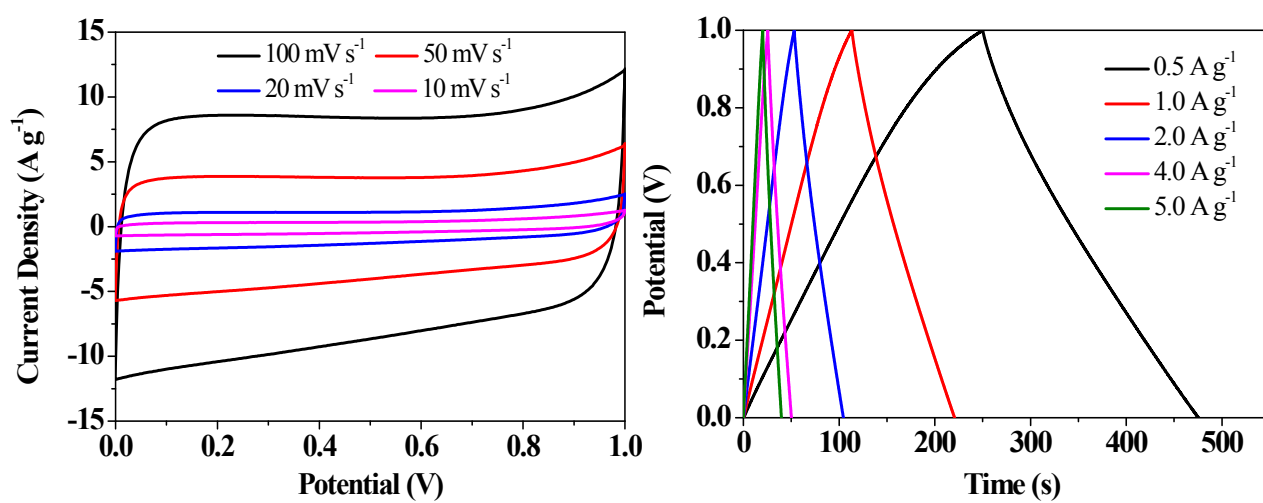


Figure S11 (a) CV plots of PANCM-800//PANCM-800 device and (b) corresponding charge-discharge curves at different current densities.

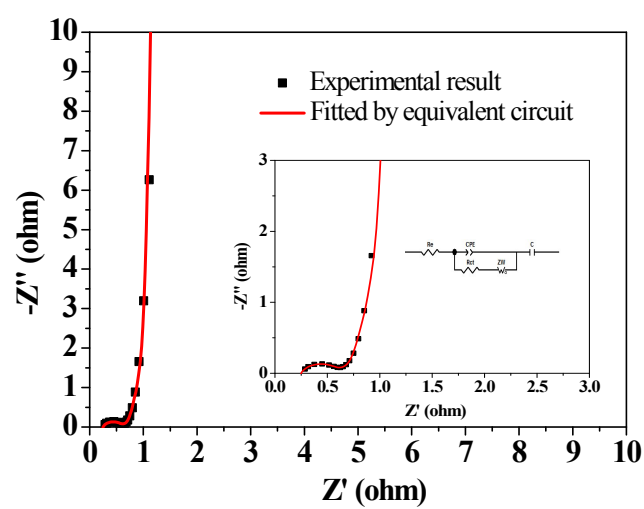


Figure S12 Nyquist plot of PANCM-800//Co_{0.9}Mn_{0.1} device and equivalent circuit model.

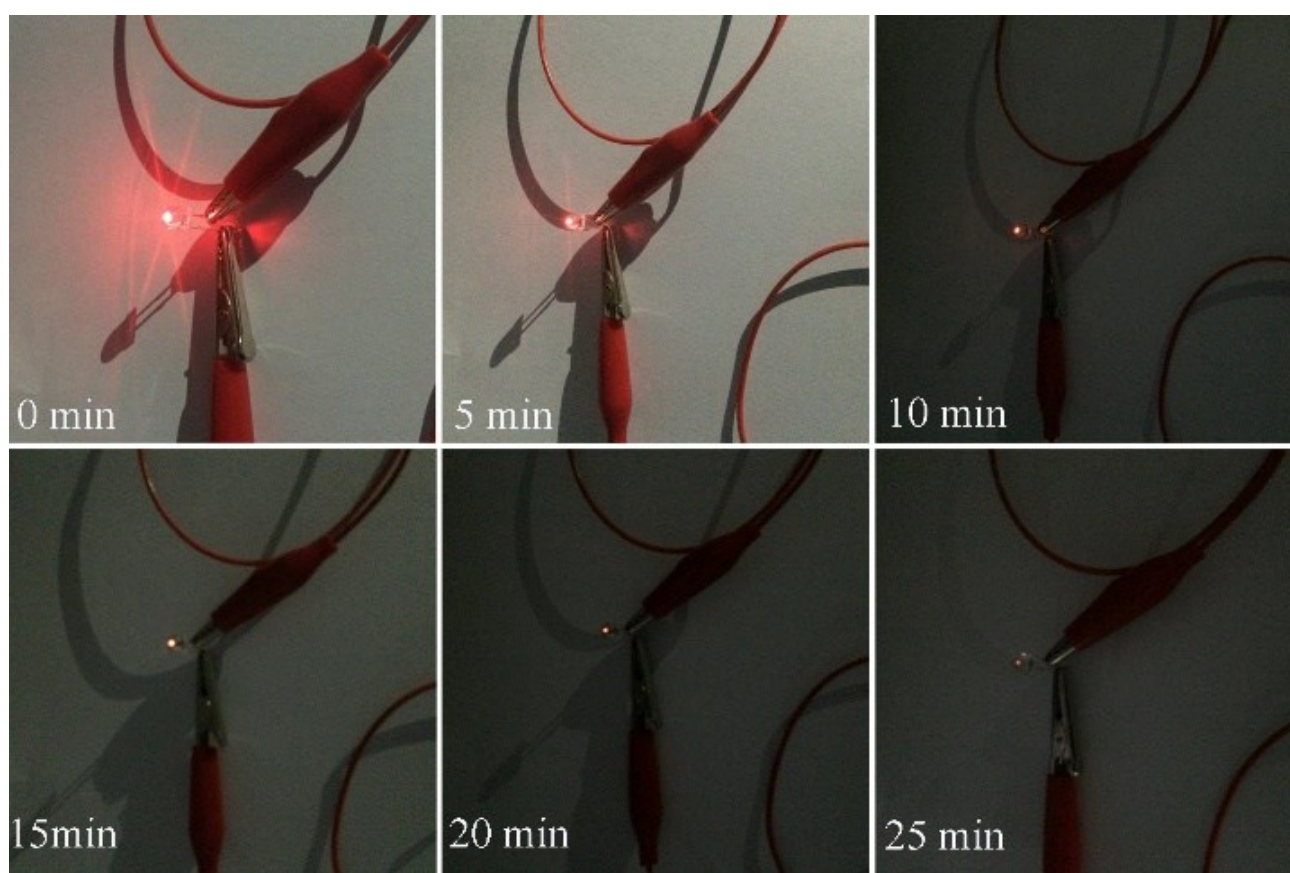


Figure S13 Red LED powered by two devices connected in series.

Table S1 XPS composition (N and O at%) of PANCMs obtained by fitting.

Samples	N-6	N-5	N-Q	N-X	O-1	O-2	O-3
PANCM-n	16.62	50.76	5.17	27.45	21.92	61.06	17.22
PANCM-700	10.33	19.27	44.92	25.48	23.78	78.82	3.40
PANCM-800	10.40	22.31	59.33	7.96	28.78	63.63	7.59
PANCM-900	16.08	46.03	26.31	11.57	33.98	48.02	18.00

Table S2 Parameters of the equivalent circuit and electrical conductivity for different electrodes.

Materials	$R_e(\Omega)$	$R_{ct}(\Omega)$	$Z_w(\Omega)$	conductivity (S/m)
AC	0.236	0.277	0.564	31.0
PANCM-n	0.238	0.572	0.997	2.2
PANCM-700	0.185	0.284	0.251	77.1
PANCM-800	0.191	0.240	0.224	251.2
PANCM-900	0.218	0.243	0.285	260.4

Table S3 Comparison of electrochemical performance of carbon materials derived from PAN.

Materials	Electrolyte	Capacitance		Cell	Capacitance retention (%)/ Rate (A g ⁻¹)	Number. of cycles	Ref.
		(F g ⁻¹)					
		Low rate	High rate				
		(A g ⁻¹)	(A g ⁻¹)				
PASC ^a	2M KOH	185 (0.625)	170 (2)	3E	97.5 (2)	10000	S1
NHPC ^b	6M KOH	257 (0.5)	128 (20)	3E	90.38 (1)	10000	S2
NPC-PAN ^c	1M H ₂ SO ₄	210 (0.1)	189 (1)	2E	-	-	S3
HPCs ^d	6M KOH	314 (0.5)	237 (20)	3E	96 (5)	2000	S4
HPCNs ^e	6M KOH	240 (1)	-	2E	96 (5)	3000	S5
CLCNF ^f	1M H ₂ SO ₄	206 (0.5)	101 (800)	3E	75.3 (10)	1000	S6
PAN ^g	6M KOH	240 (0.05)	168 (50)	2E	92 (1)	5000	S7
	1M H ₂ SO ₄	200 (0.05)	150 (50)	2E	75 (1)	5000	
PMC ^h	1M H ₂ SO ₄	270 (0.2)	195 (100)	3E	100 (20)	5000	S8
NCF ⁱ	1 M H ₂ SO ₄	242	80	3E	99 (1)	5000	S9

		(0.2)	(5)				
NPC-S ^j	1M Na ₂ SO ₄	244	100	2E	85 (2)	10000	S10
		(0.1)	(20)				
CNF ^k	2M KOH	210	49	3E	100	2000	S11
		(2 mV/ s)	(200 mV/s)		(50 mV s ⁻¹)		
NHPC ^l	2M KOH	314	215	3E	90 (2)	10000	S12
		(0.5)	(20)				
HPCNF _S ^m	2M H ₂ SO ₄	307	193.4	2E	98.2 (5)	10000	S13
		(1)	(50)				
N-HMSCC _S ⁿ	6M KOH	206	127	3E	92.3 (5)	3000	S14
		(1)	(10)				
HPC ^o	6M KOH	51	38.25	2E	96 (5)	50000	S15
		(0.5)	(32)				
NPCNF _S ^p	1M H ₂ SO ₄	224.9	155.5	3E	105.2 (5)	8000	S16
		(0.5)	(30)				
HMCS _S ^q	1M H ₂ SO ₄	298.6	212	3E	97.3 (1)	5000	S17
		(1)	(20)				
PANCNT ^r	1M H ₂ SO ₄	216	150	3E	108 (50 mV	3000	S18
		(10 mV/s)	(50 mV/s)		s ⁻¹)		
PANCM	2M KOH	290	200	3E	93 (10)	3000	This
		(0.5)	(20)				work

^a PAN-b-PS-b-PAN; ^b nitrogen-doped hierarchical carbon; ^c PAN-based nanoporous carbon; ^d beehive-like hierarchical porous carbons; ^e hierarchical porous carbon nanospheres; ^f cross-linked carbon nanofiber; ^g PAN-based nanofiber paper; ^h N-doped porous monolithic carbons; ⁱ nitrogen-enriched carbon fibers; ^j nanoporous carbon spheres; ^k carbon nanofibers; ^l nitrogen-doped

hierarchical porous carbon; ^m hollow particle-based; ⁿ nitrogen-doped carbon nanofibers; ^o nitrogen-doped hollow mesoporous spherical carbon capsules; ^p hierarchically porous carbon; ^q nitrogen/phosphorus co-doped nonporous carbon nanofibers; ^r hollow mesoporous carbon spheres.

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