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Electronic Supporting Information

New strategies based on microfluidics for the synthesis of metal organic frameworks and their membranes

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Table S1. MOF based hollow fiber membranes synthesis parameters by microfluidics for each case.

MOF		Hollow Fiber Material	Method of Synthesis	ID (μm)	Feeding Flow (μL/min)	Residence Time (s)	Thickness (μm)	Ref
ZIF-8		Torlon	IMMP	250	1/6	1800	8.8 ± 1.4	101
ZIF-8		Torlon*[1]	IMMP*[1]	200	1	90	5 ± 1	37
ZIF-8		Torlon*[1]	IMMP*[2]	200	10	20	8.1 ± 1.6	102
ZIF-8		Torlon*[3]	IMMP*[3]	300	130	200	8.5 ± 0.5	103
ZIF-8		PBI-BuI	Interfacial synthesis	460	-	-	10 – 25	104
ZIF-8		PSf	LPE	315	100	9.4	3.6 ± 0.9	24
ZIF-7		PSf	LPE	315	100	9.4	2.4 ± 0.4	24
ZIF-8		P84	LPE	202	100	3,8	3.6 ± 0.9	23
ZIF-67		P84	LPE	202	100	3,8	1.2 ± 0.1	26
ZIF-93		P84	LPE	202	100	3.8	2.6 ± 0.4	22
ZIF-9		P84	LPE	202	100	3.8	2.4	26
ZIF-8/ZIF-9	ZIF-8	P84	LPE	202	50	4.7	2.0 ± 0.4	26
	ZIF-9	P84	LPE	202	50	4.7		
ZIF-67/ZIF-9	ZIF-67	P84	LPE	202	50	4.7	1.2 ± 0.1	26
	ZIF-9	P84	LPE	202	50	4.7		
SIM-1		P84	LPE	202	-	-	-	25
ZIF-9 (III)		Ni	LPE	480	40	0.6	-	25
CuBTC		PBI-BuI	Interfacial Synthesis	460	-	-	10 – 25	104
HKUST-1		PVDF	-	600	-	-	6.5	105
ZIF-90		Carbon	IMMP	280	10	2200	3.1 ± 0.5	112