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Supporting Information

Highly permeable thermally rearranged polymer composite membranes with a graphene oxide scaffold for gas separation

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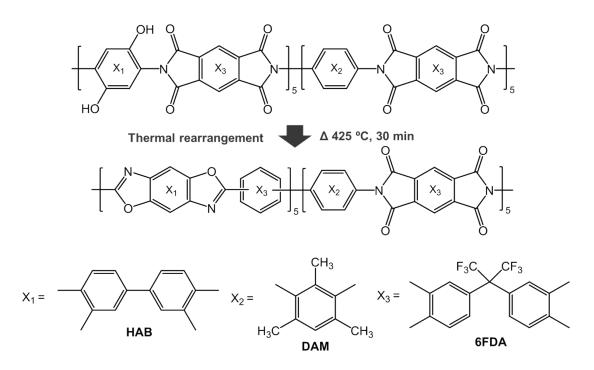


Fig. S1 Chemical structures of the monomers, PI and TR-PBOI membranes.

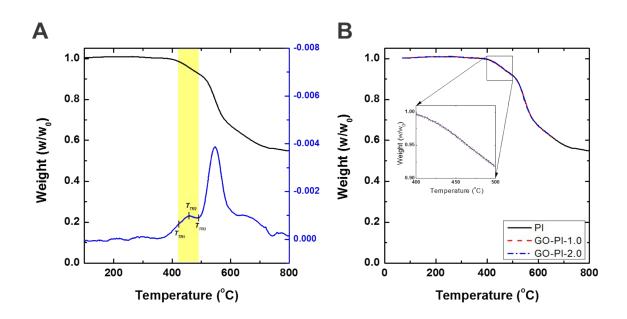


Fig. S2 Thermogravimetric analysis (TGA) curves of PI and GO-PI freestanding membranes.

The first weight loss between 420 °C to 490 °C represents thermal conversion from PI to PBOI. Thermal rearrangement temperatures (T_{TRI} , T_{TRI} , and T_{TRI}) were determined from its derivation curve and a duration time at 425 °C was determined from its isotherm curve at 425 °C by comparing to theoretical and experimental weight loss of thermal conversion.

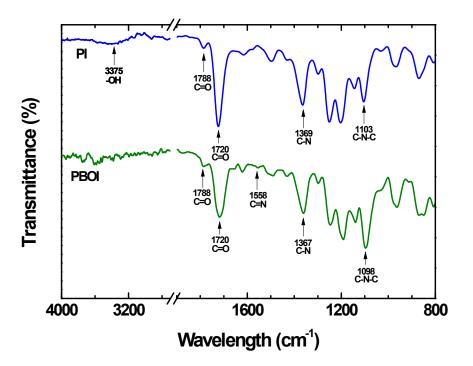


Fig. S3 Fourier transform infrared spectroscopy (ATR-FTIR) spectra of PIs and TR-PBOIs.

Typical bands of imide at 1788 cm⁻¹, 1720 cm⁻¹, 1369 cm⁻¹, and 1103 cm⁻¹ were found in both PIs and PBOIs and a broad band of hydroxyl groups (3375 cm⁻¹) was only observed in PIs. Hydroxyl groups in PI and GO were disappeared during thermal rearrangement and a typical band of benzoxazoles (1558 cm⁻¹) was appeared.

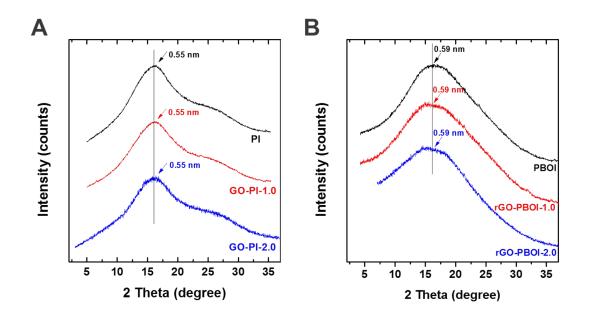


Fig. S4 X-ray diffraction (XRD) curves of PIs and TR-PBOIs.

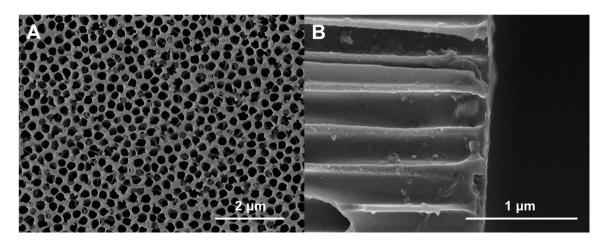


Fig. S5 Scanning electron microscope (SEM) images of AAO substrate (a) surface and (b) cross-section.

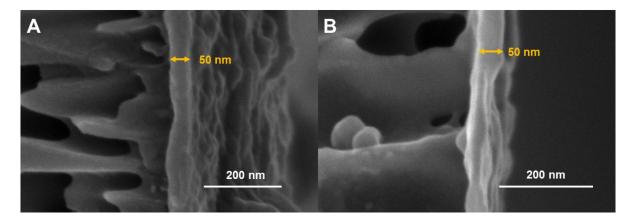


Fig. S6 Scanning electron microscope (SEM) images of (a) GO-PI-2.0 and (b) rGO-PBOI-2.0 prepared from 2.0 wt% solution in THF.

	H ₂	CO ₂	O ₂	N ₂	CH_4	H_2/N_2	CO ₂ /N ₂	O ₂ /N ₂	CO ₂ /CH ₄
Permeability (Barrer*)	203	185	32	7.5	5.3				
Permeance (GPU*)	4.1	3.7	0.64	0.15	0.11				
Ideal selectivity						27	26	4.2	35

Table S1. Single gas permeability and permeance of TR-PBOI freestanding membranes.

*1 Barrer = 10^{-10} cm³(STP) cm/cm² s cmHg = 3.35×10^{-16} mol m/m² s Pa *1 GPU = 10^{-6} cm³(STP)/cm² s cmHg = 3.35×10^{-10} mol/m² s Pa

 Table S2. Single gas permeance of rGO-PBOI membranes.

	Gas permeance (GPU)					Ideal selectivity			
	H ₂	CO ₂	O ₂	N_2	CH_4	H_2/N_2	CO ₂ /N ₂	O_2/N_2	CO ₂ /CH ₄
rGO-PBOI-1.0	1847	1784	363	101	55.1	18.3	17.7	3.6	32.4
rGO-PBOI-1.5	1505	1450	280	76	41.7	19.8	19.1	3.7	34.8
rGO-PBOI-2.0	1233	1149	201	56.4	29.4	21.3	20.4	3.6	39.1
rGO-PBOI-2.2	986	872	150	41.7	20.3	23.7	20.9	3.6	43.0
rGO-PBOI-2.4	761	673	125	30.7	15.1	24.8	21.9	4.1	44.6

 Table S3. Mixed gas permeance of rGO-PBOI-1.0 membranes.

Gas permeance	(GPU)	 Separation factor 				
CO ₂ - CH ₄ pair		CO ₂ - N ₂ pair				
CO ₂	CH ₄	CO ₂	N ₂	CO ₂ /CH ₄	CO ₂ /N ₂	
1780	50.7	1785	98.1	35.1	18.2	