

## Supplementary material

### **High-performance thermoelectric bracelet based on carbon nanotube ink printed directly onto flexible cable**

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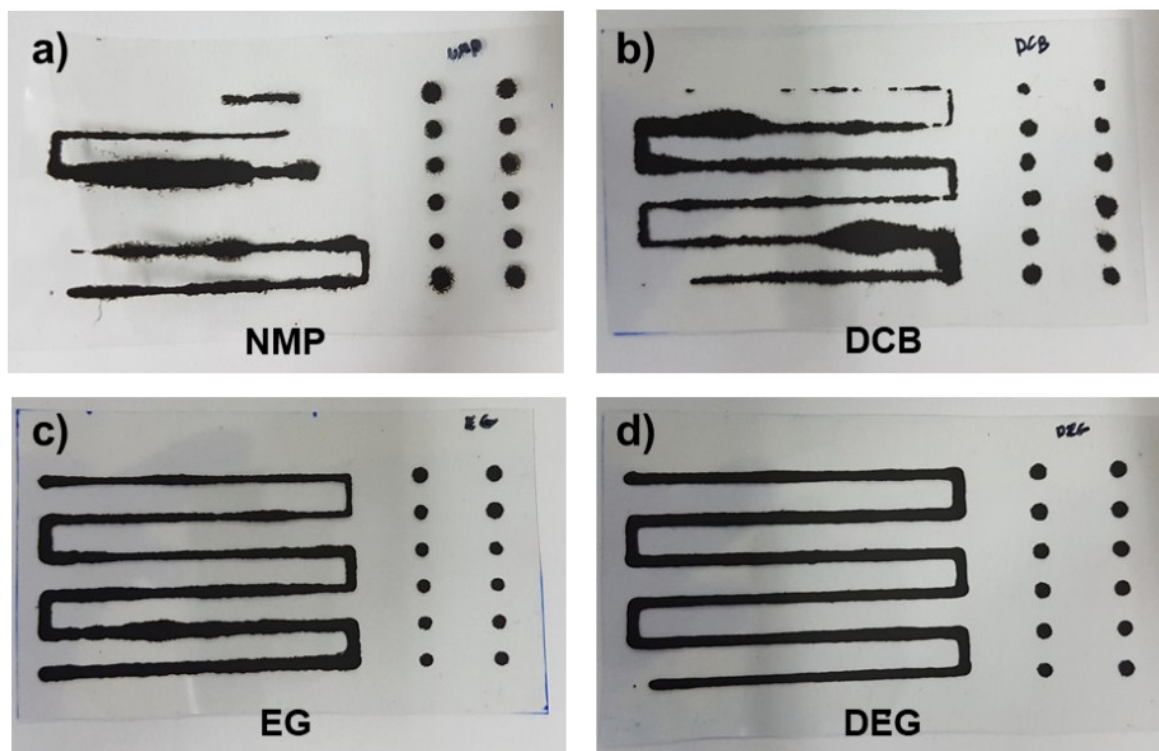
**Fig. S1.** Photograph of SWCNTs with hairy-like appearance used in this study.

**Table S1.** Thermoelectric properties of the pristine SWCNT used in this study

	Electrical conductivity ( $\text{Scm}^{-1}$ )	Seebeck coefficient ( $\mu\text{VK}^{-1}$ )	Power factor ( $\mu\text{Wm}^{-1}\text{K}^{-2}$ )
SWCNT	674	39.0	103

**Table S2.** Viscosity of the solvents tested in this work

Solvents	Viscosity (cP)
1,2 Dichlorobenzene (DCB)	1.32
N-Methyl-2-pyrrolidone (NMP)	1.67
Ethylene glycol (EG)	16.1
Diethylene glycol (DEG)	30.2

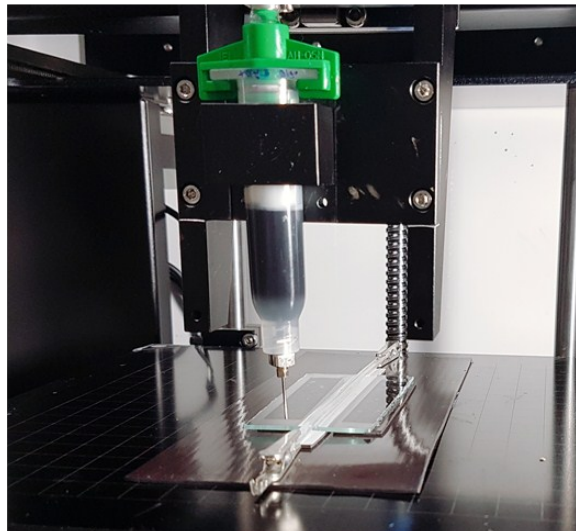


**Fig. S2.** Photographs showing the line and dot printing of CNT inks prepared in various solvents using ball milling ((a) NMP, (b) DCB, (c) EG and (d) DEG).

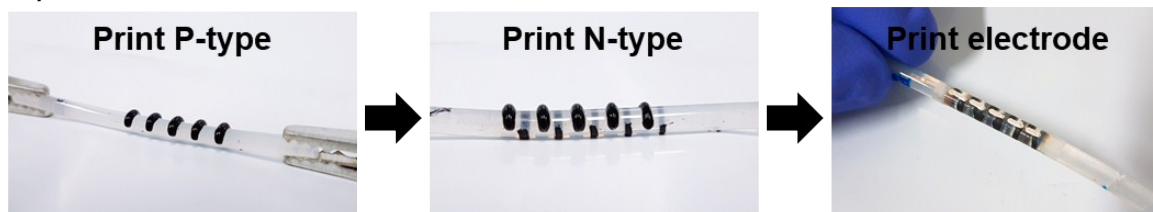
**Table S3.** Possible polymers to dope CNT into *n*- or *p*-type

polymer	molecular weight (K)	dopant type	solubility in DEG
Poly(vinylidene fluoride) (PVDF)	534	P	X
Polystyrene (PS)	280	P	X
Poly(vinyl alcohol) (PVA)	85	P	X
Poly(methyl methacrylate) (PMMA)	15	P	X
Poly(vinyl acetate)	100	P	X
Poly(acrylic acid) (PAA)	1.8	P	O
Poly(vinyl pyrrolidone) (PVP)	10	N	O
Poly(ethylenimine) (PEI)	0.8	N	O

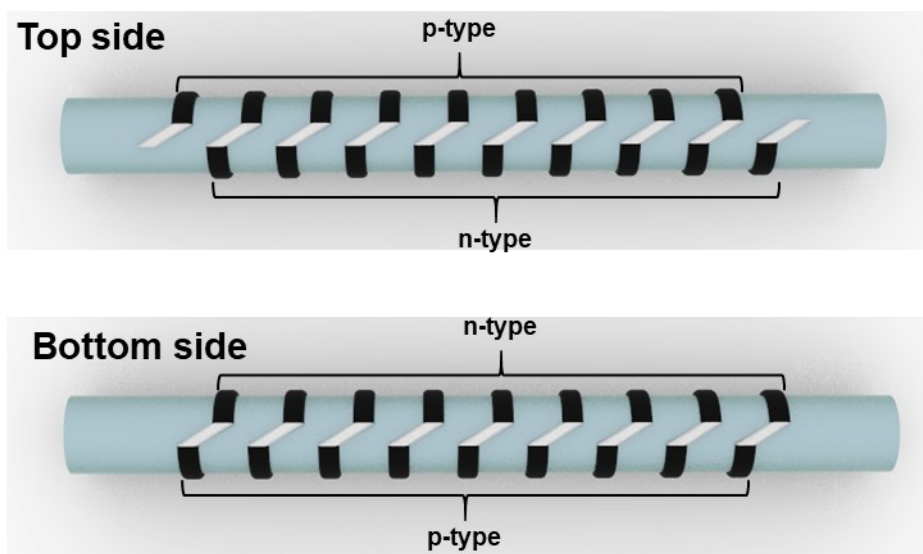
a)



b)



**Fig. S3.** Photograph showing (a) the automated printing setup and (b) the fabrication of bracelet-type TEG.



**Fig. S4.** Illustration showing details of how to connect  $p$ - and  $n$ -type legs in series.