

Supporting Information

Ultratough Nacre-inspired Epoxy-Graphene Composites with Shape Memory Property

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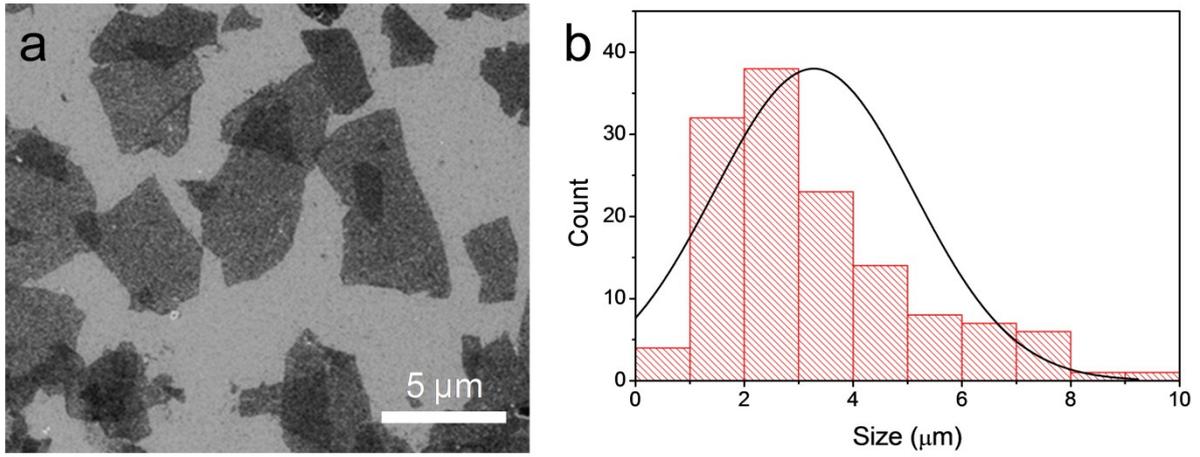


Figure S1. Characterization of GO sheets. (a) SEM image of GO scattered on the surface of silicon. (b) The normal distribution of size of GO sheets.

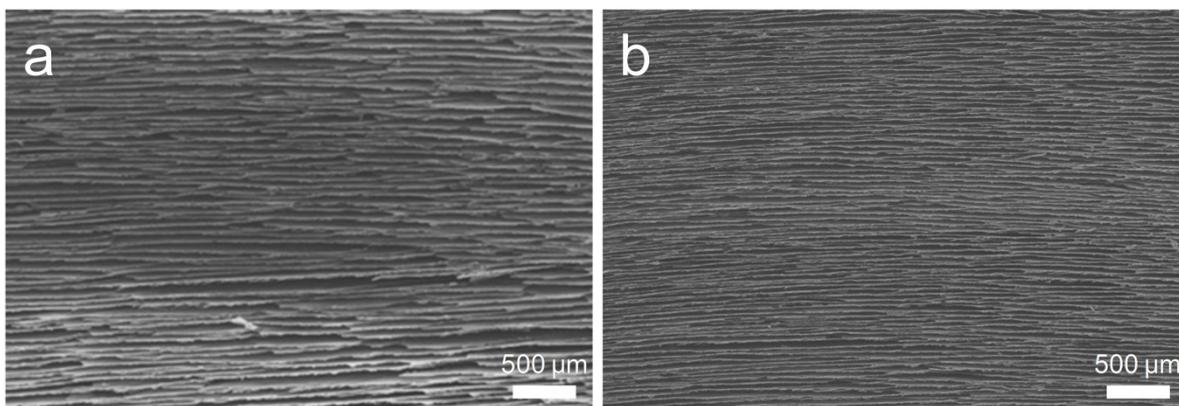


Figure S2. The large-scale lamellar microstructures of a cross-section of scaffolds. (a) GO scaffold. (b) After heating to 800 °C, the space between the layers narrows in the rGO scaffold.

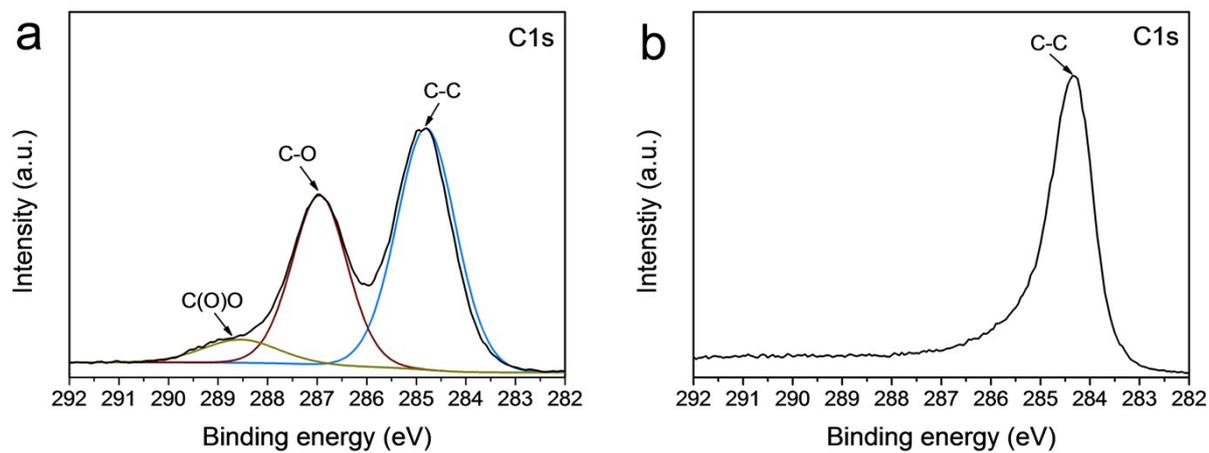


Figure S3. XPS of scaffolds before and after reduction. (a) GO scaffold contains C-C, C-O and C(O)O groups. (b) After thermal reduction, there is only C-C group in XPS curves.

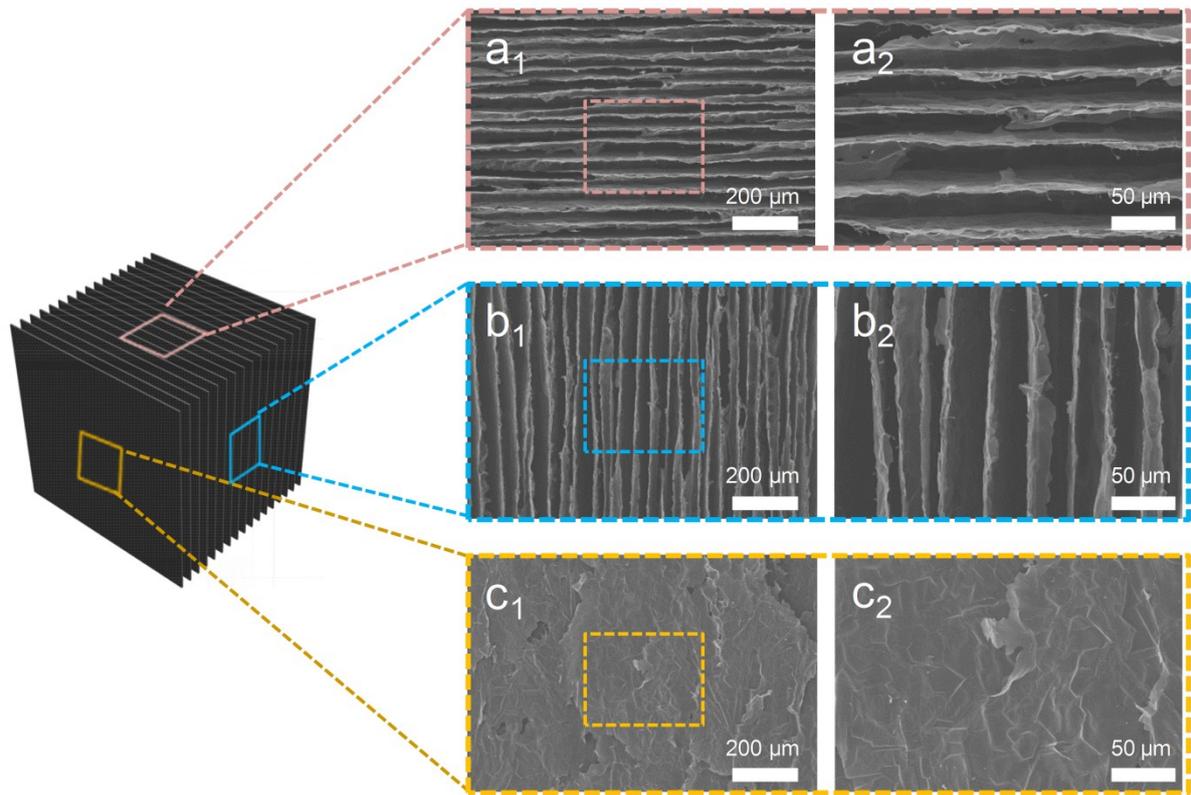


Figure S4. The rGO scaffold shows anisotropic structure. (a) Lamellar structure of cross-section and (b) longitudinal section, (c) a large lamella on the side.

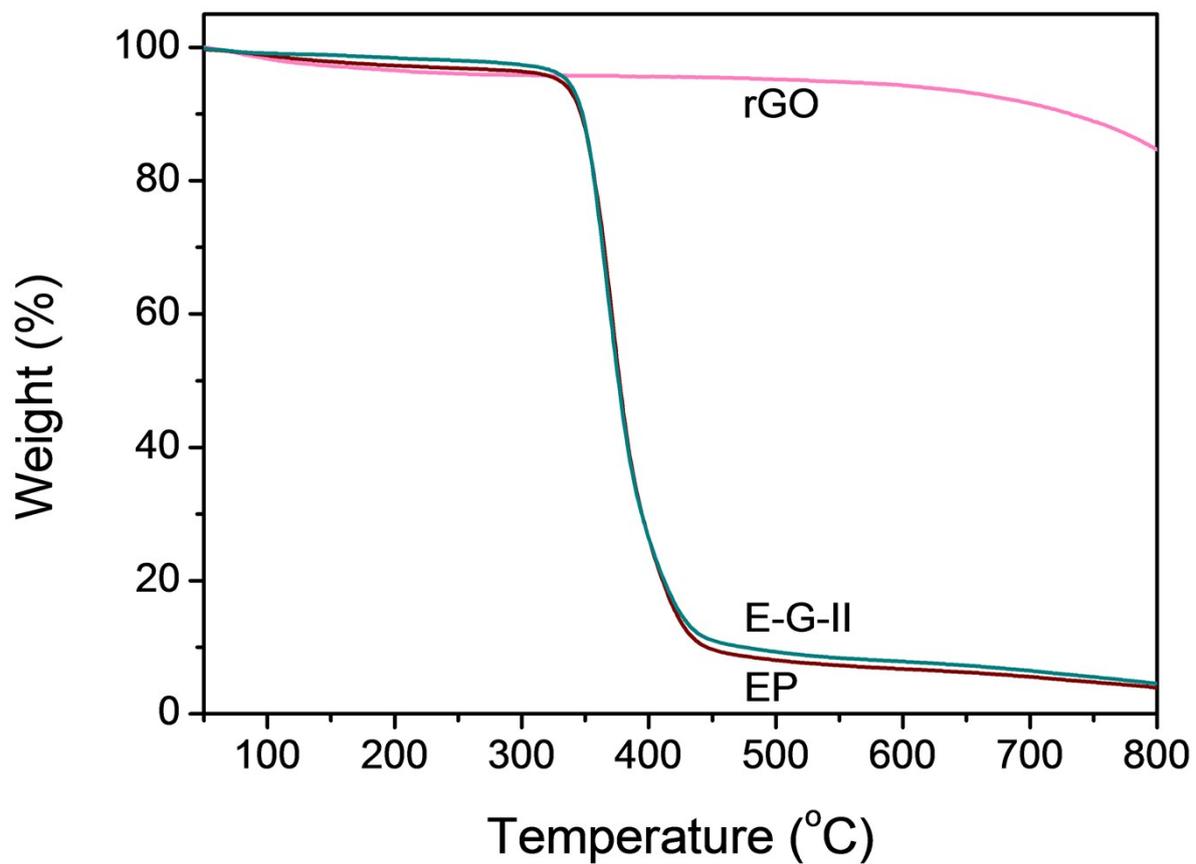


Figure S5. TGA curves of rGO, EP, and E-G-II. The residue of rGO is ~84.7 wt% and the curve of E-G-II is close to that of EP at 800 °C.

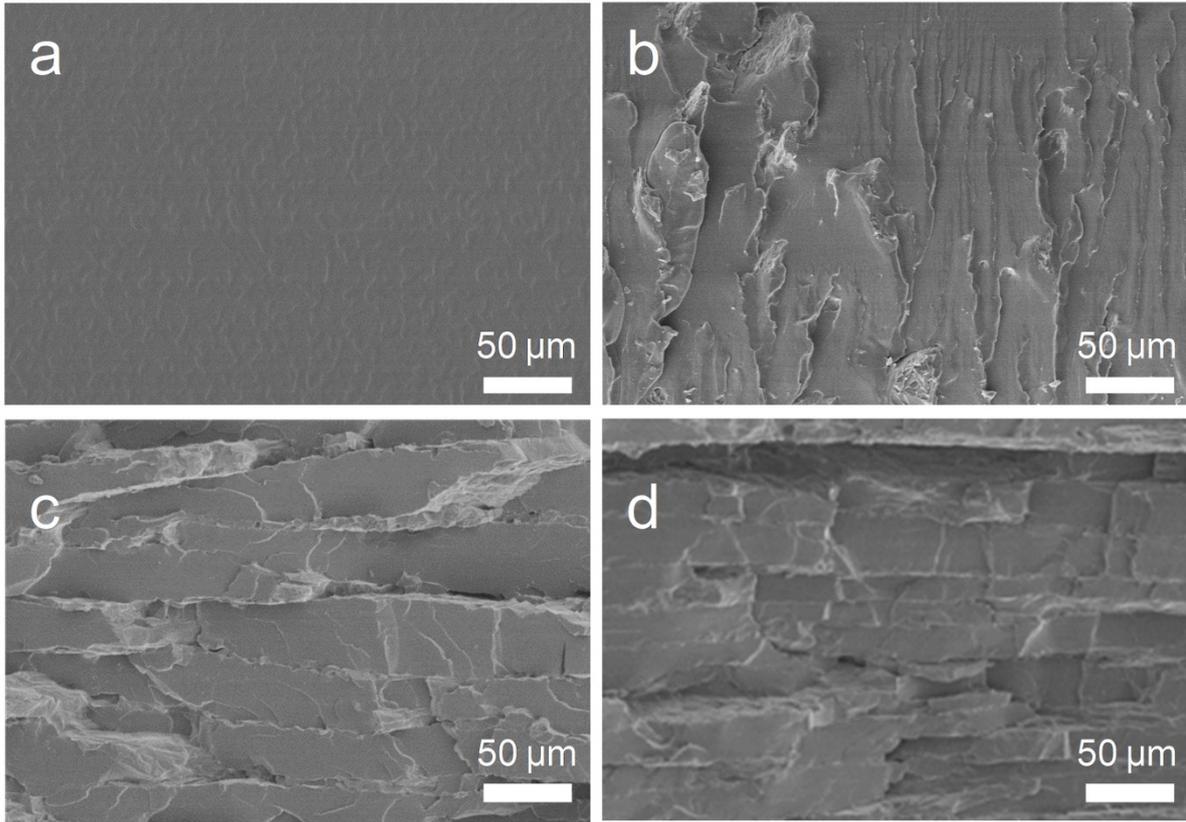


Figure S6. The fracture surfaces of EP and E-G-H, and nacre-like E-G composites. (a) The surface of EP is flat. (b) There are many stripes on the surface of E-G-H. (c) The layered structure of E-G-I and (d) aligned lamellar structure of E-G-II composite.

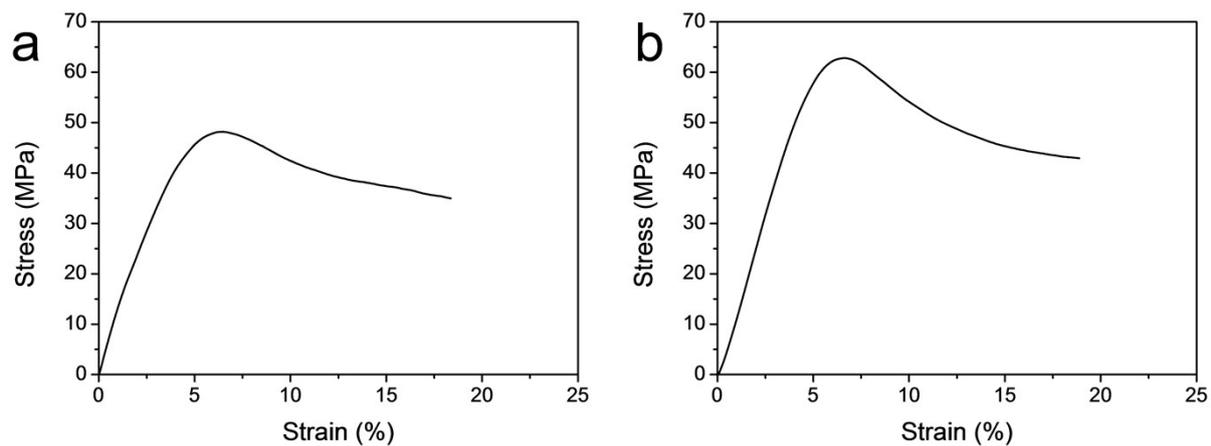


Figure S7. The stress-strain curves of (a) EP and (b) E-G-II perpendicular to the lamellar direction without notch upon three-point bending.

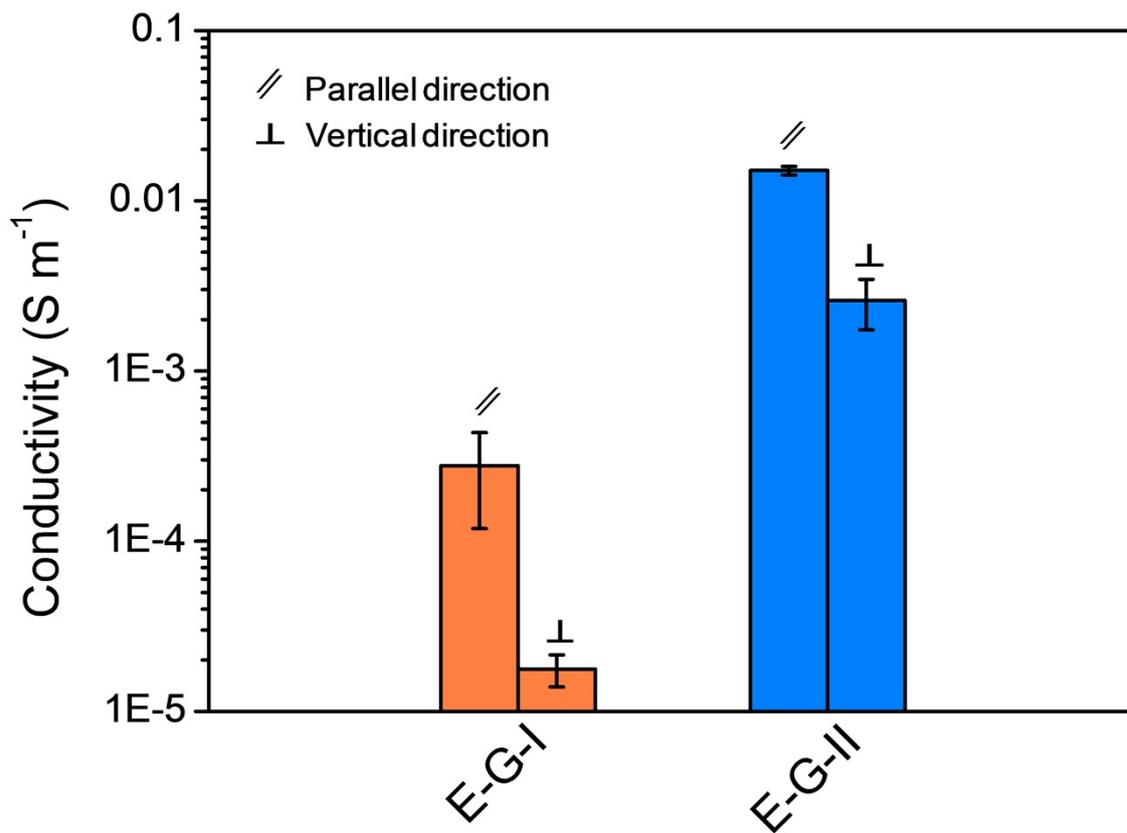


Figure S8. The electrical conductivity of E-G composites. The E-G composites show anisotropic conductivity. The conductivity of E-G-II composite is much higher than that of E-G-I composite.

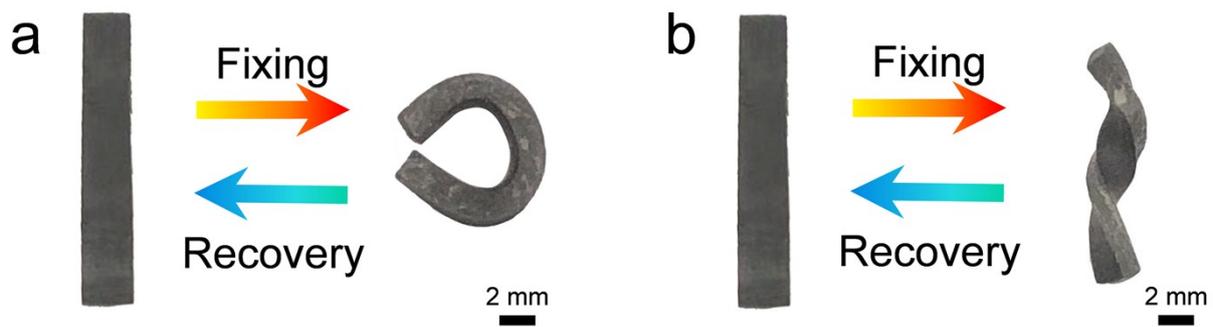


Figure S9. The E-G-II composite in the perpendicular direction also can be fixed into various shapes such as a (a) circle, (b) twist and recover to their original shapes by heating or current.

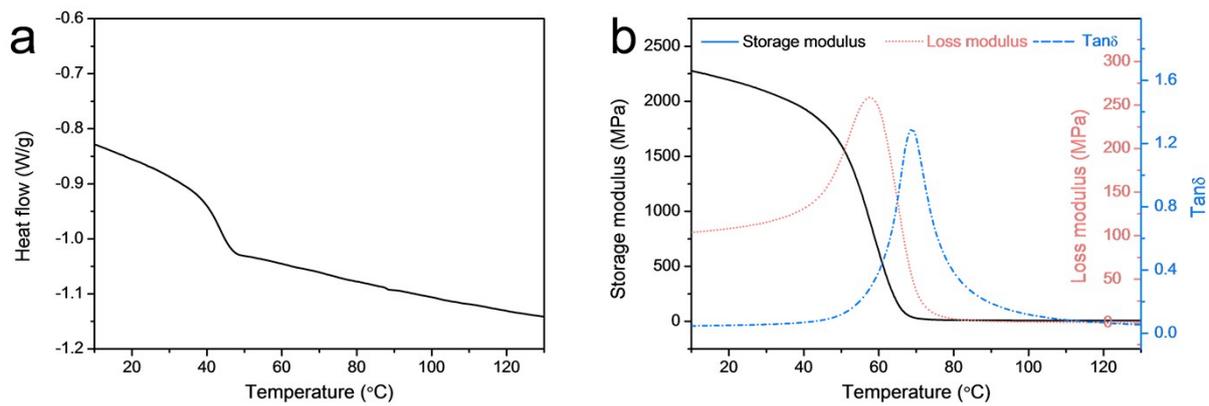


Figure S10. (a) DSC curve and (b) DMA curves of E-G-II composite.

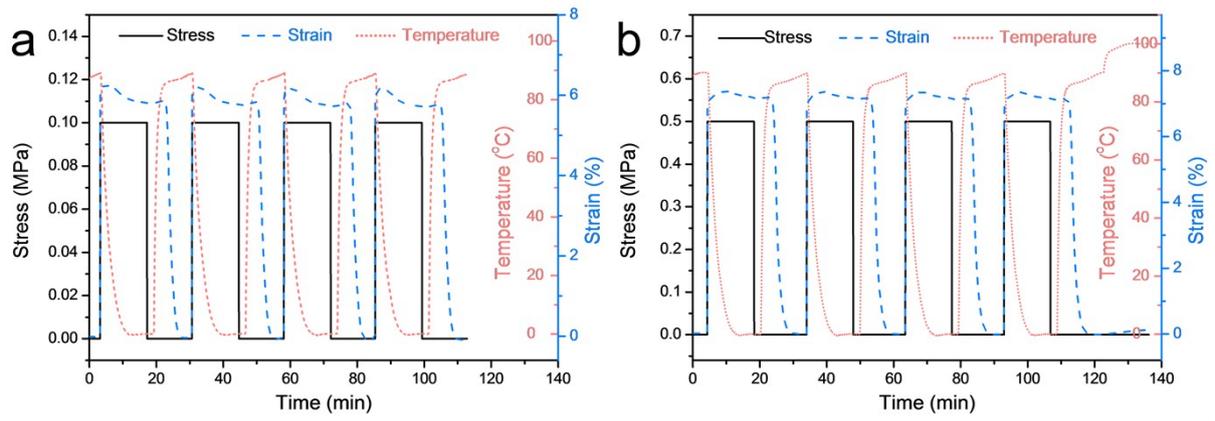


Figure S11. The consecutive shape memory cycles of (a) EP and (b) E-G-II composite.

Table S1. Corresponding abbreviations of specific nanofillers

Nanofiller	Abbreviation
Epoxy-graphene oxide	E-GO ⁵³
Epoxy-(3-glycidoxypropyl) trimethoxysilane graphene oxide	E-GPTS-GO ⁵⁴
Epoxy-silane-functionalized graphene oxide	E-s-GO ⁵⁵
Epoxy-reduction graphene oxide	E-RGO ⁵⁶
Epoxy-graphene nanoplatelets	E-GPL ⁵⁷
Epoxy-graphene platelets	E-GP ⁵⁸
Epoxy-graphene platelets-polyoxypropylene	E-G-J230 ⁵⁹
Epoxy-amine functionalized expanded graphene nanoplatelets	E-EGNP ⁶⁰
Epoxy-graphene foam	E-GF ⁶¹
Epoxy-carbon nanofibers	E-CNFs ⁶²
Epoxy-pristine carbon nanofibers	E-P-CNFs ⁶³
Epoxy-polydopamine carbon nanofibers	E-D-CNFs ⁶³
Epoxy-multiwalled carbon nanotube fibers	E-MWCNT ⁶⁴
Epoxy-clay	E-clay ⁶⁵
Epoxy-jeffamine XJT502 modified clay	E-Xjt-clay ⁶⁶