

Appendix A. Supplementary data

Enhanced Catalytic Benzene Oxidation over a Novel Waste-derived Ag/Eggshell Catalyst

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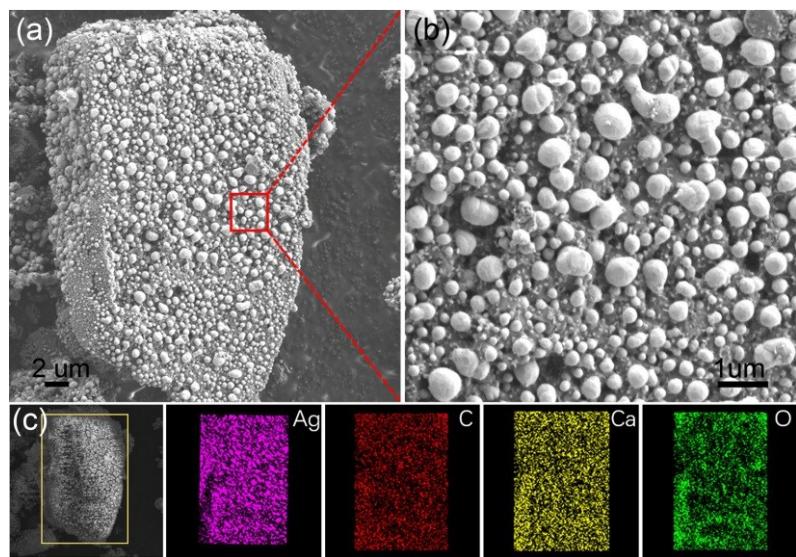


Fig. S1 (a-b) SEM images of $\text{Ag}_2/\text{Eggshell}$ and the corresponding EDX elemental mapping images of Ag, C, Ca and O.

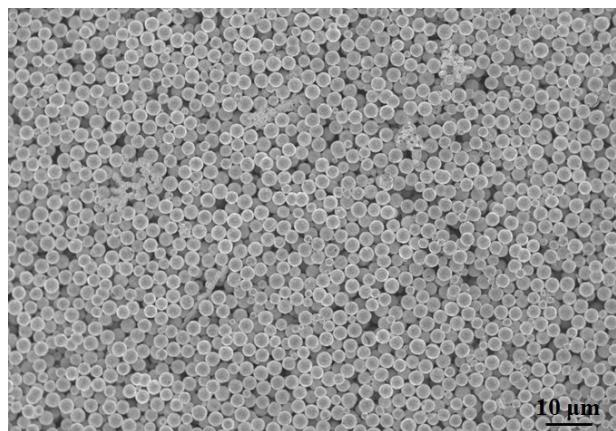


Fig. S2 SEM image of the pure Ag NPs.

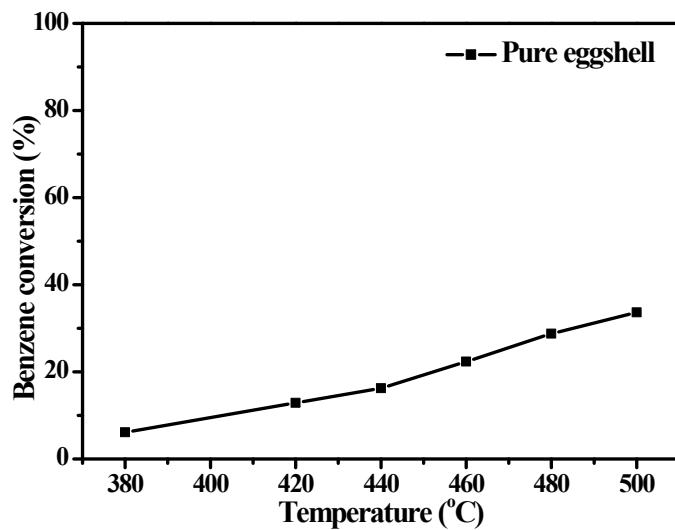


Fig. S3 Benzene conversion as a function of reaction temperature over pure eggshell at SV=20,000 mL/g/h.

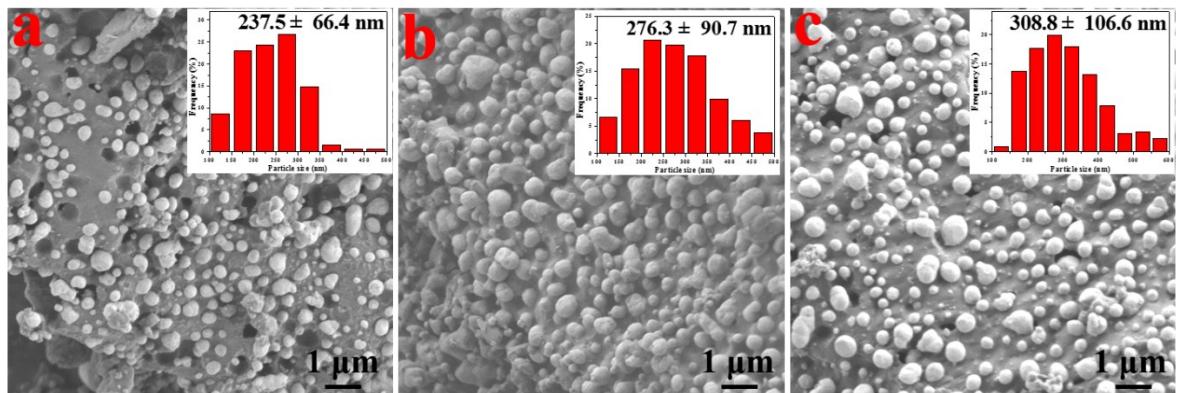


Fig. S4 SEM images and the corresponding histograms of Ag NPs distribution (insets) of xAg/Eggshell with different Ag loadings: (a) Ag₁/Eggshell, (b) Ag₂/Eggshell and (c) Ag₃/Eggshell.

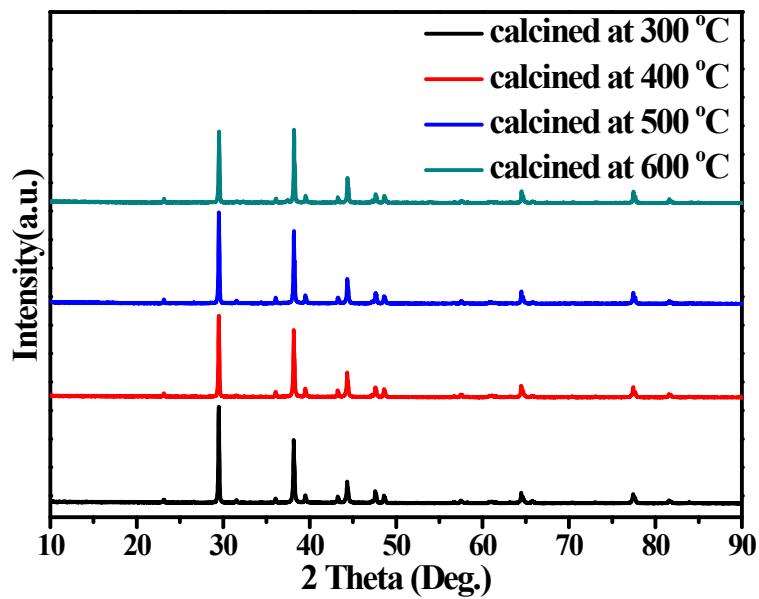


Fig. S5 XRD patterns of Ag₂/Eggshell with different calcined temperatures.

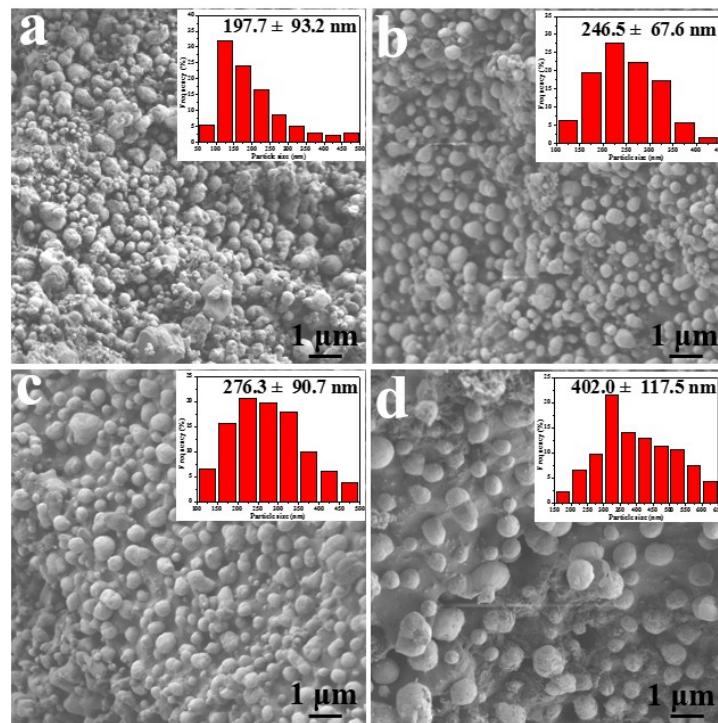


Fig. S6 SEM images and the corresponding histograms of Ag NPs distribution (insets) of Ag₂/Eggshell with different calcined temperatures: (a) 300, (b) 400, (c) 500 and (d) 600 °C.

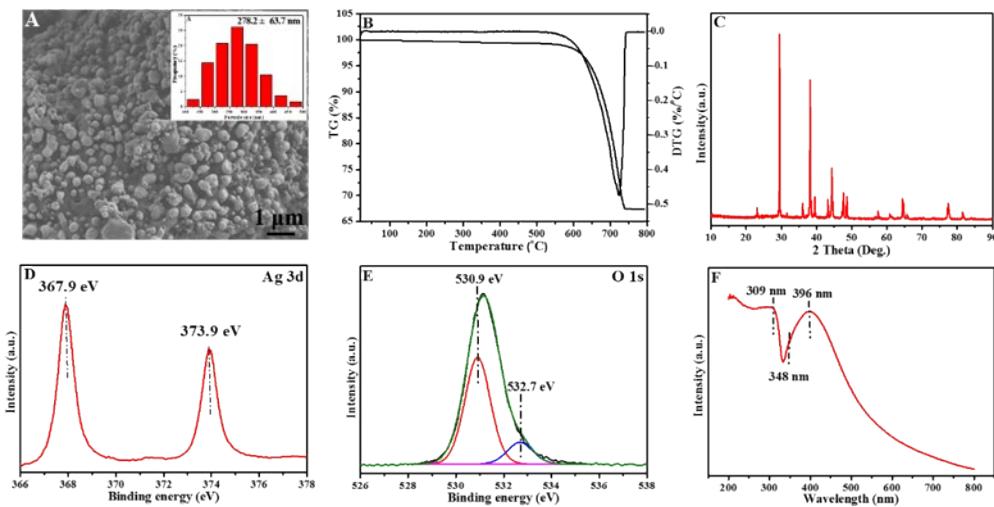


Fig. S7 (A) SEM image (insert: the histogram of Ag NPs distribution), (B) TG/DTG profile, (C) XRD pattern, (D) Ag 3d XPS spectrum and (E) O 1s XPS spectrum (F) UV-vis DRS spectra of the Ag₂/Eggshell after reaction of 200 h at 230 °C.

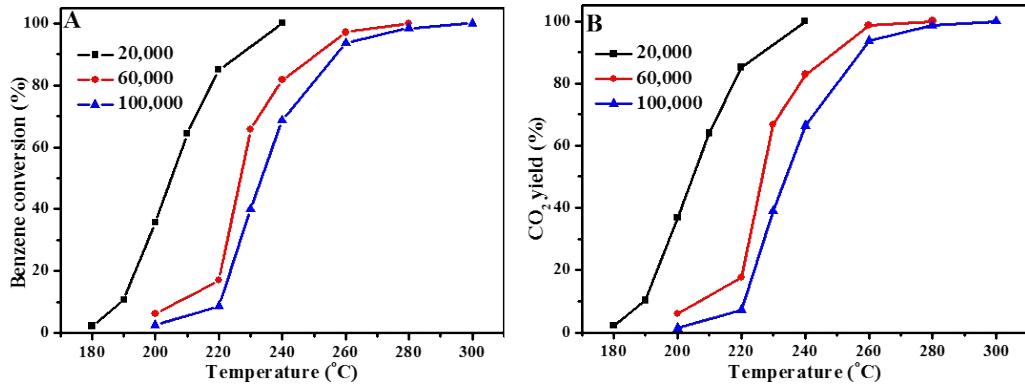


Fig. S8 Effects of different SV onto the catalytic activity of the Ag₂/Eggshell catalyst, (A) the relationship between benzene conversion and temperatures (B) the relationship between CO₂ yield and temperatures.

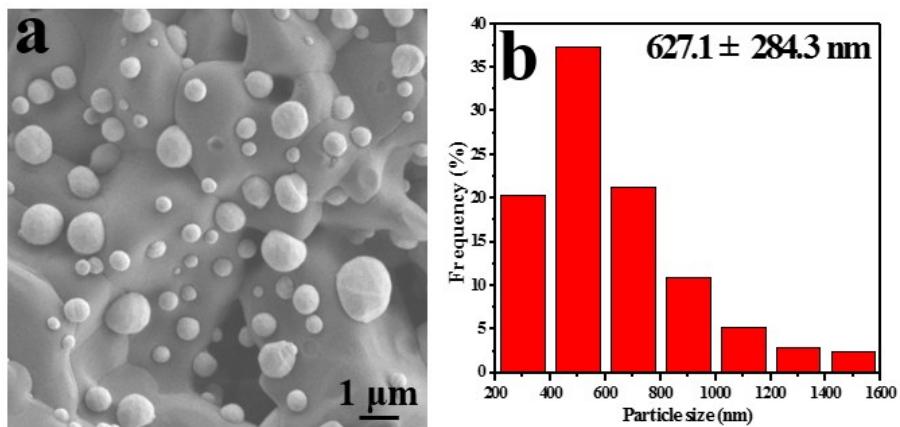


Fig. S9 (a) SEM image and (b) the corresponding histogram of size distribution of Ag NPs of $\text{Ag}_2/\text{com-CaCO}_3$ catalyst.

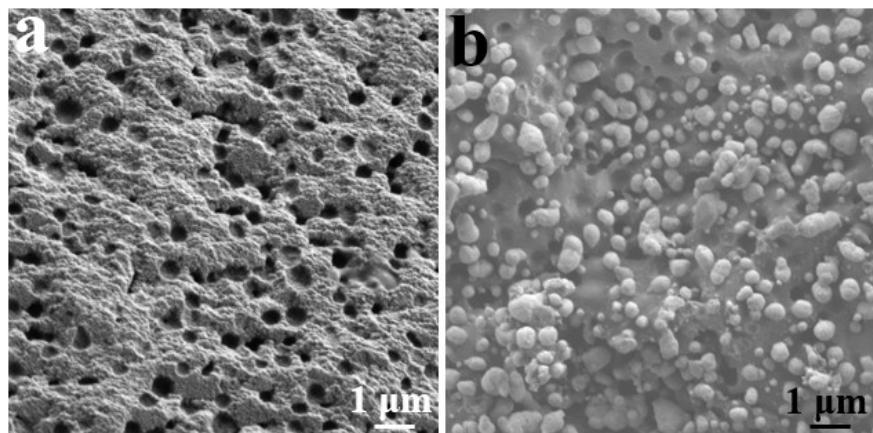


Fig. S10 SEM images of (a) pure eggshell and (b) $\text{Ag}_2/\text{Eggshell}$ catalyst.

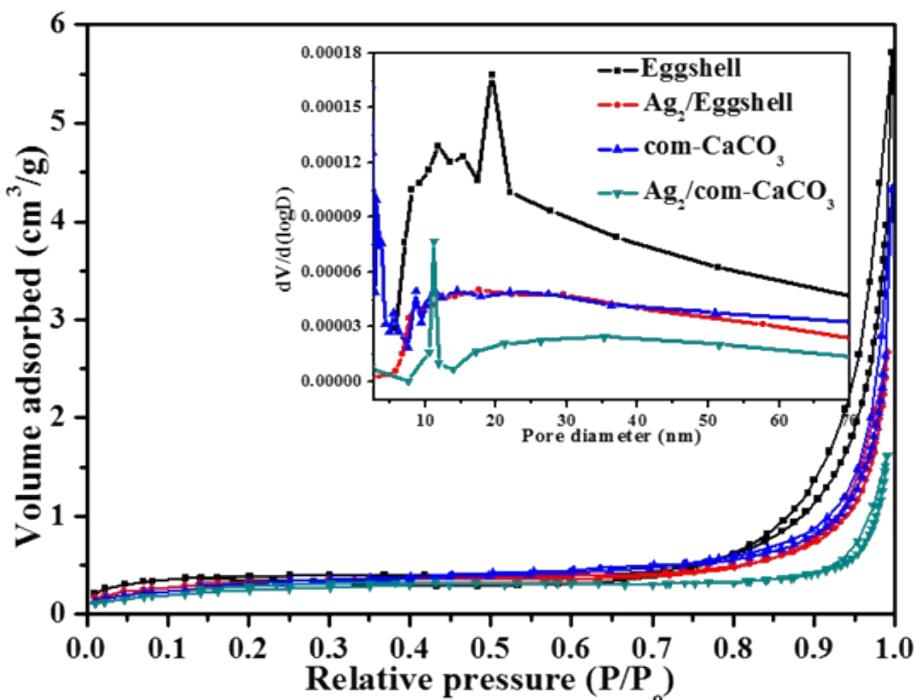


Fig. S11. Nitrogen adsorption-desorption isotherm and the corresponding pore size distribution curves (inlet) of various supports and Ag catalysts.

Table S1. Textural properties of various supports and Ag catalysts.

Sample	BET surface area (m^2/g)	Pore volume ^a (cm^3/g)
Eggshell	<5	0.008
$\text{Ag}_2/\text{Eggshell}$	<5	0.004
com- CaCO_3	<5	0.006
$\text{Ag}_2/\text{com-}\text{CaCO}_3$	<5	0.003

^a Calculated from the volume adsorbed at $P/P_0 = 0.99$. ^b Calculated from the desorption branch of nitrogen isotherm by using the BJH model.

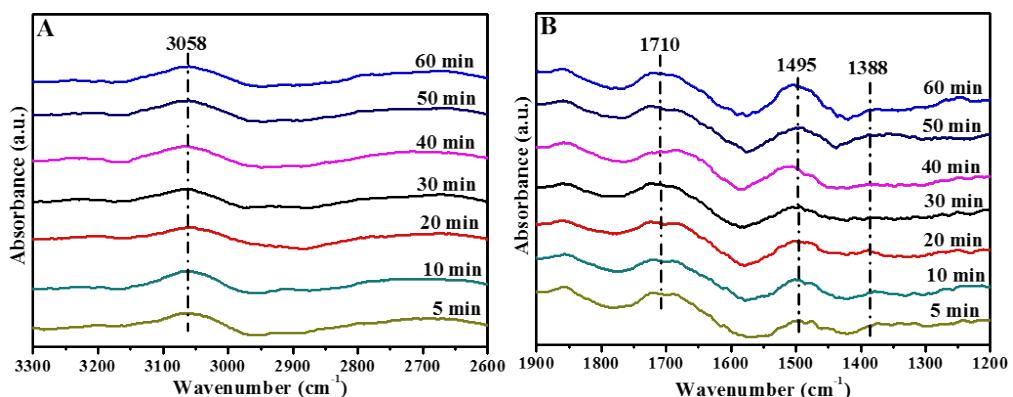


Fig. S12 *In situ* FTIR spectra reacted in 1000 ppm benzene/ N_2 stream at 260 °C over $Ag_2/Eggshell$ at different times.

Table S2 Catalytic performance comparison of various catalysts on benzene oxidation reported in the literature.

Catalyst	Preparation method	Concentration (ppm)	Space velocity	$T_{90\%}$ (°C)	Ref.
1.0Pt/CeO ₂ /Al ₂ O ₃	Wet impregnation	1000	8,400 mL/g/h	245	1
5Ag/ZrO ₂	Impregnation	395	120,000 mL/g/h	315	2
0.2Pd-Ni/SBA-15	Co-impregnation	1000	120,000 mL/g/h	258	3
2.0Au/p-SnO ₂	Deposition-precipitation	2000	18,000 mL/g/h	367	4
0.8Pd/Ceramic-S	Impregnation	1500	90,000 mL/g/h	225	5
0.2Pd/La-ZSM-5-OM	Chemical impregnation	1000	20,000 h ⁻¹	250	6
$Ag_2/Eggshell$	Impregnation	1000	20,000 mL/g/h	225	This work

References

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