

Supplementary Information

Lightweight, thermally insulating, and low dielectric microcellular high-impact polystyrene (HIPS) foams fabricated by high-pressure foam injection molding with mold opening

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Fig. S2 Mold cavity pressure curves recorded during high-pressure foam injection molding process with different cooling time: (a) 0 s, (b) 10 s, (c) 20 s, and (d) 30 s.

Fig. S3 SEM images of the foamed sample fabricated with cooling time of 180 s.

Fig. S4 Recorded cavity pressure variations at location C when opening injection mold with different speed.

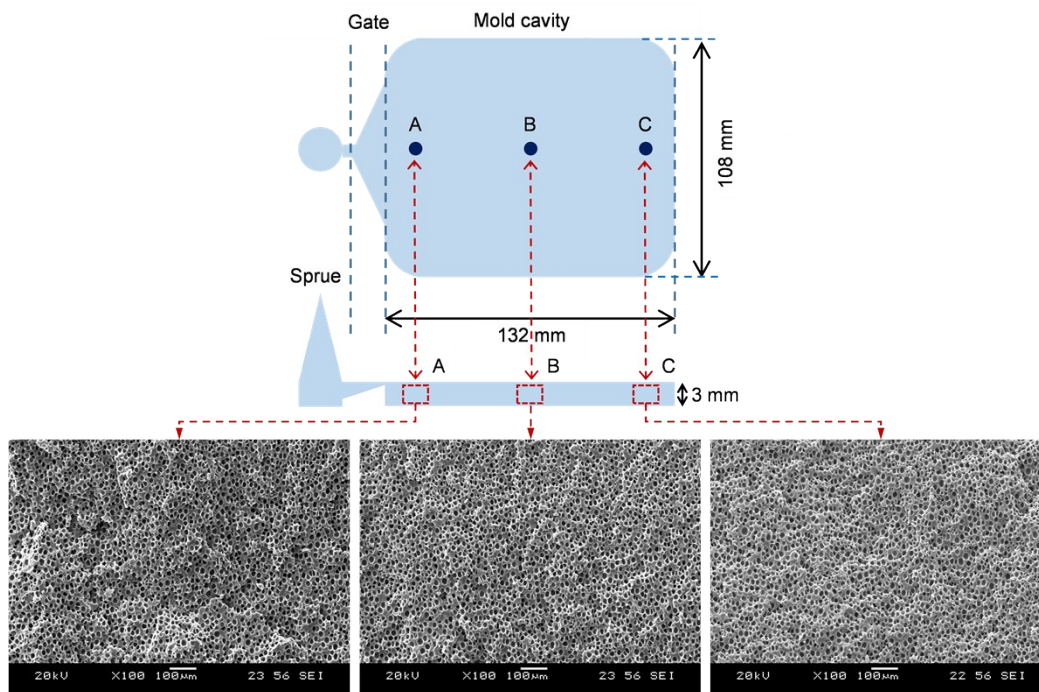


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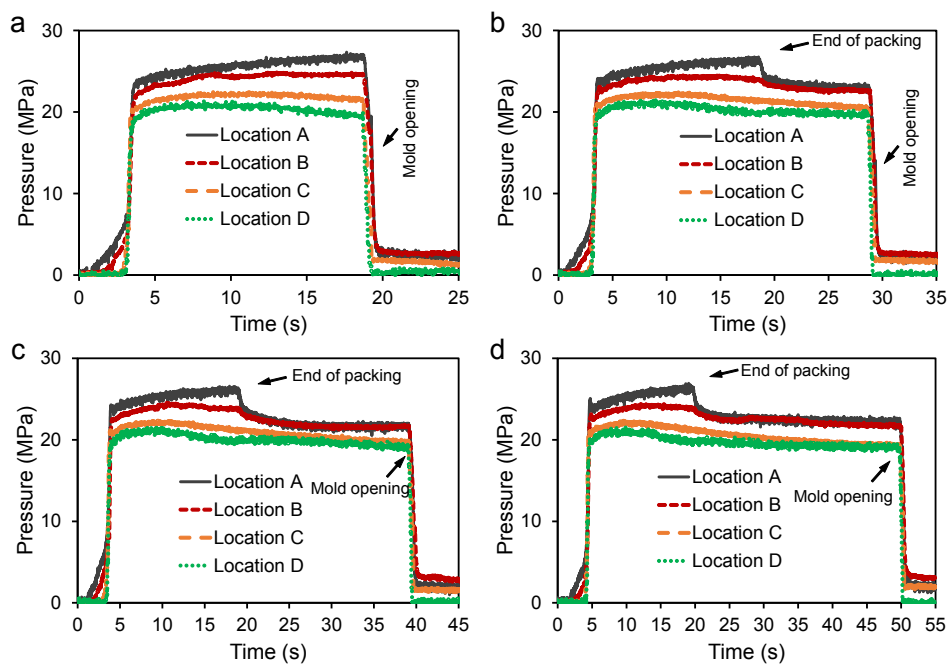


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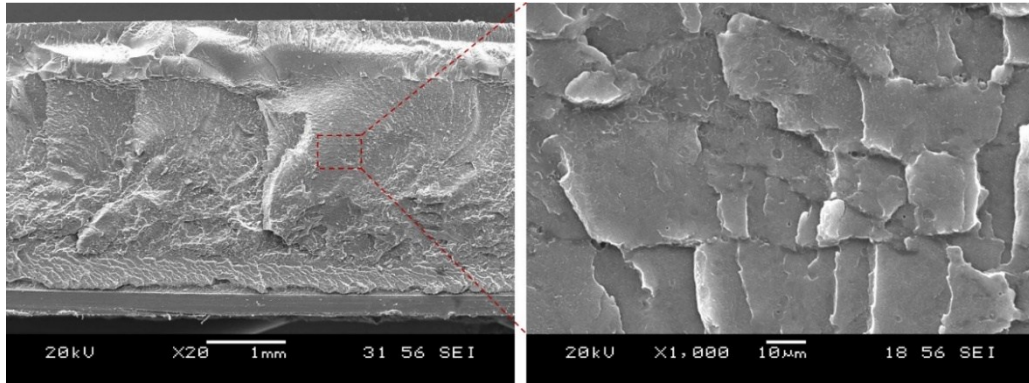


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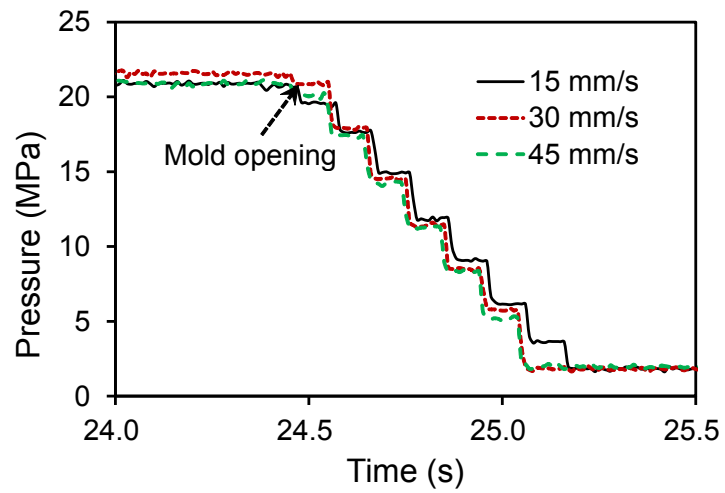


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