

Hierarchical carbon nanotubes/SiO₂ nanoparticle network induced superhydrophobic and conductive coating for wearable strain sensors with superior sensitivity and ultra-low detection limit

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Fig. S1 The photograph of the watering can used for spraying coating

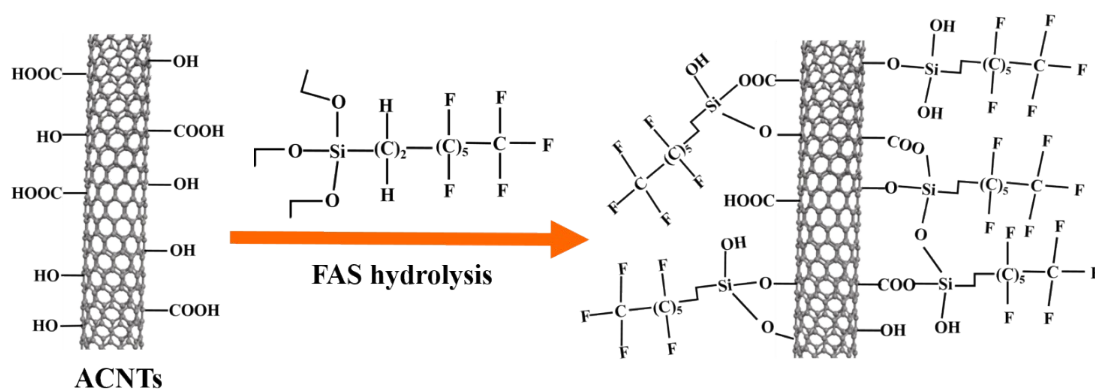


Fig. S2 Schematic diagram of the mechanism of carbon nanotubes fluorinated by FAS.

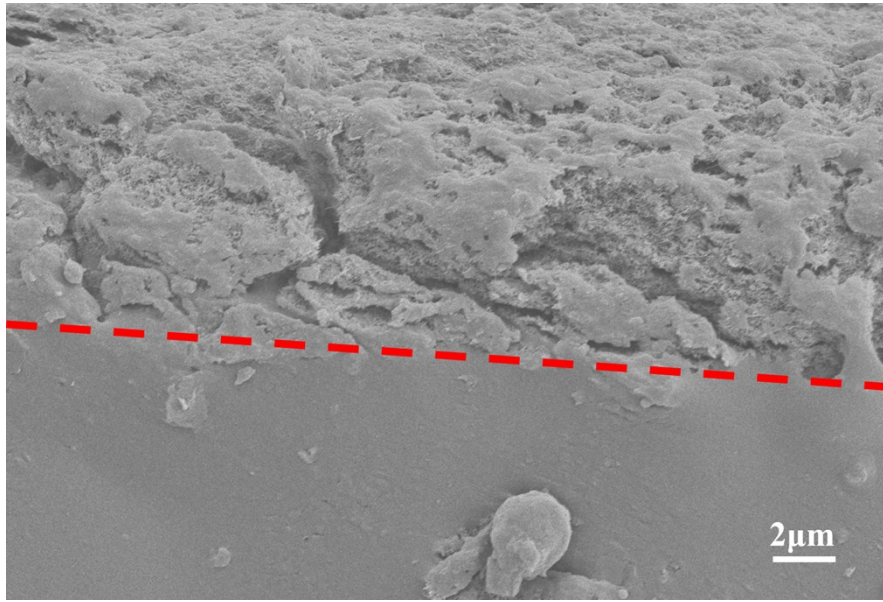


Fig.S3 SEM image of cross section for the coating showing the thickness.

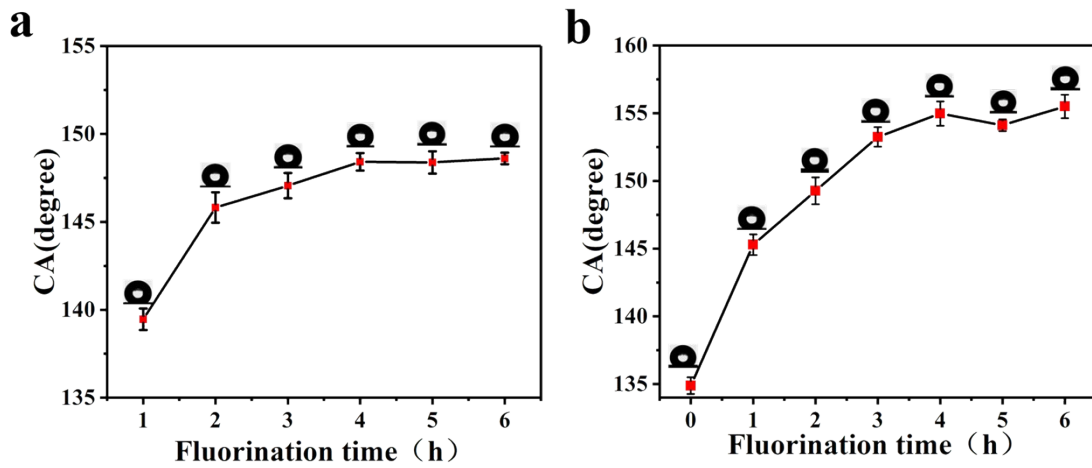


Fig.S4 Contact angle (CA) of samples as a function of fluorination time. (a) Without addition of SiO₂. (b) With the addition of SiO₂ possessing the weight percentage of 25 wt%.

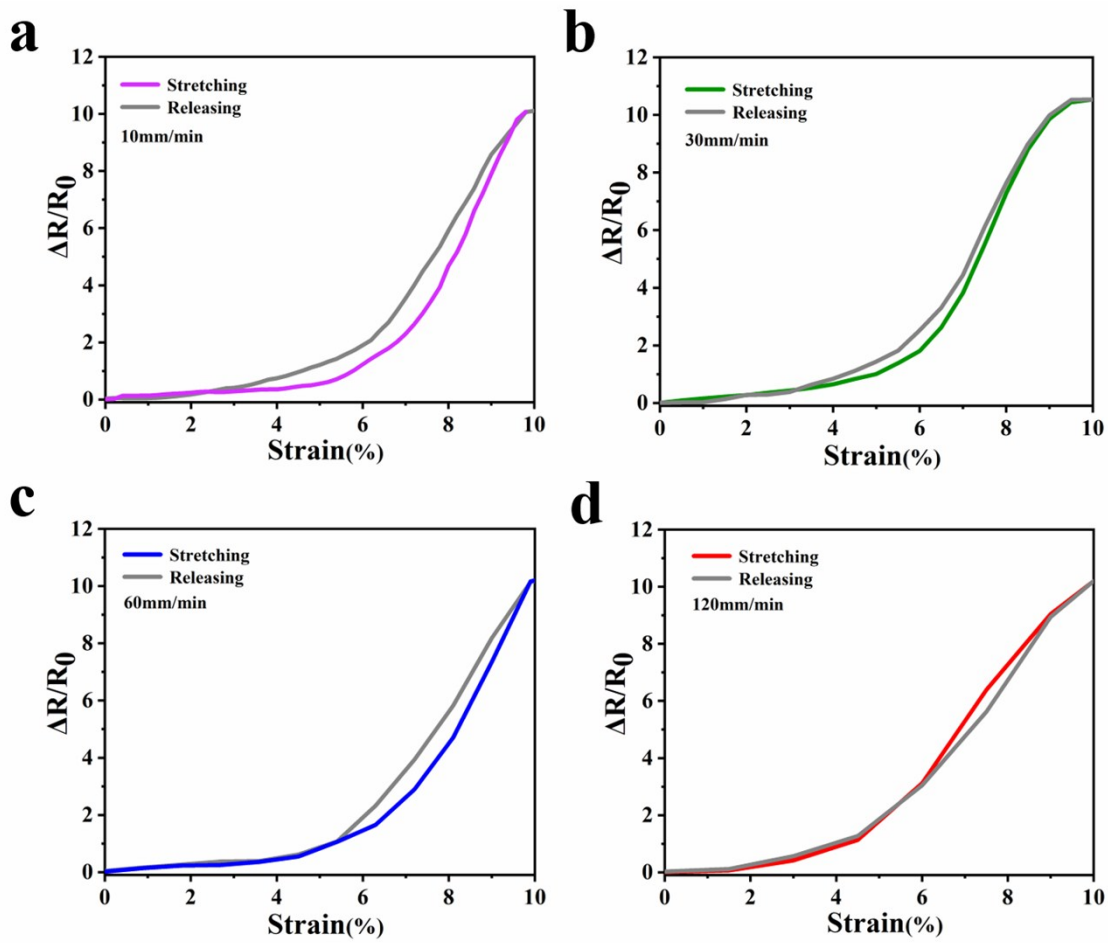


Fig.S5 The graphs of $\Delta R/R_0$ vs strain for the different strain rates. (a) 10mm/min, (b) 30mm/min, (c) 60mm/min, (d) 120mm/min.

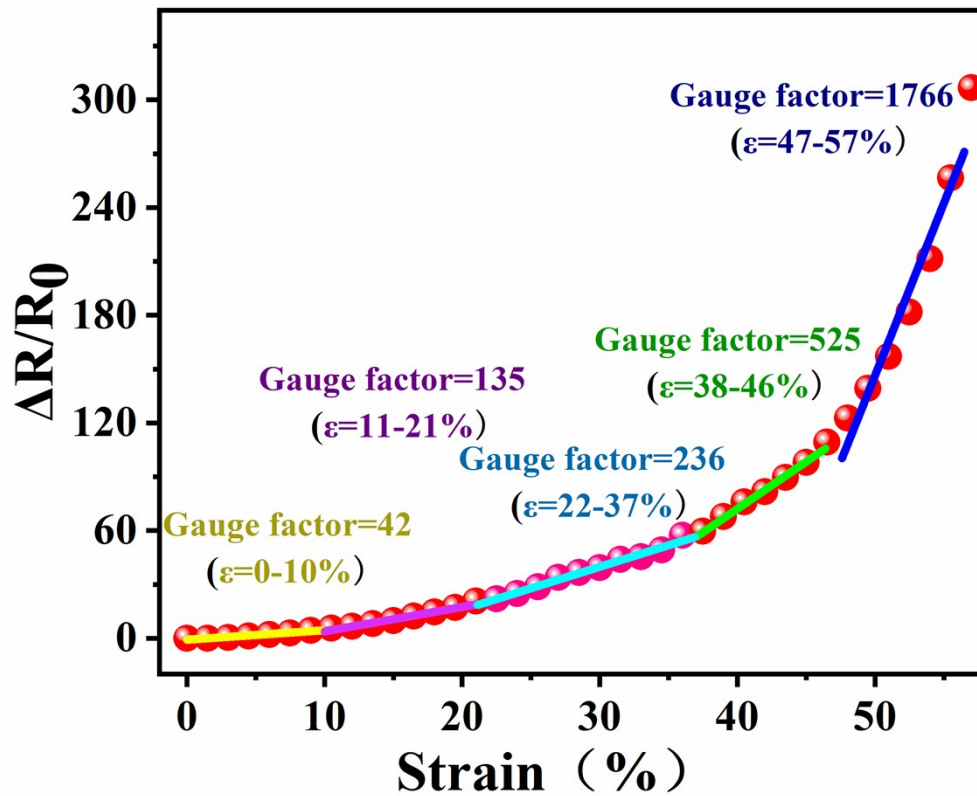


Fig.S6 Gauge factors of the FCNTs/SiO₂ strain sensor under different strain regions

Table S1 Comparison of the gauge factor FCNTs/SiO₂ strain sensor with coating based strain sensors under different strain range

No.	Sensors	Gauge Factor under different strain range	Reference
1	MWCNT/TPE coating	15.6 (ε: 0–6%), 8.1(ε:15–50%), 5.4(ε: 55–76%)	Ref. 1
2	SWCNTs/PDMS sensor	161(ε: 0–2%), 9.8(ε: 2–15%), 0.58(ε: 15–150%)	Ref. 2
3	Graphite/silk fiber sensor	1450 (ε: 0–15%)	Ref. 3
4	Graphene/PU coating	86.8(ε: 0–50%)	Ref. 4
5	Fish scale-like rGO/tape film	16.2(ε: 0–60%), 150(ε: 60-82%)	Ref. 5
6	Graphene/PVP coating	3500(ε:0–5%),600(ε:5–25%)	Ref. 6
7	P(VDF-TrFE)/Ag nanowires sensor	5.3(ε: 0–25%)	Ref. 7
8	FCNTs/SiO₂ coating	42(ε: 0–10%), 135(ε: 11-21%), 236(ε: 22–37%), 525(ε: 38–46%), 1766(ε: 47–57%)	This work

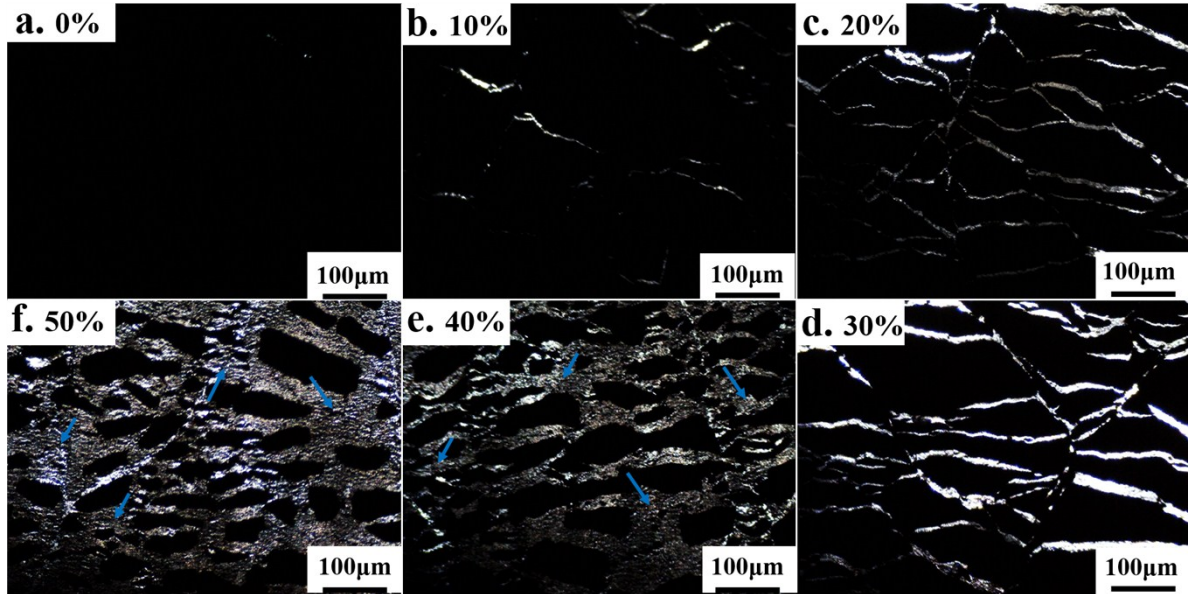


Fig.S7 Images under optical microscope of surface morphology of FCNTs/SiO₂ coatings under different strain during stretching. (a) 0%, (b) 10%, (c) 20 %, (d) 30%, (e) 40% and (f) 50%.

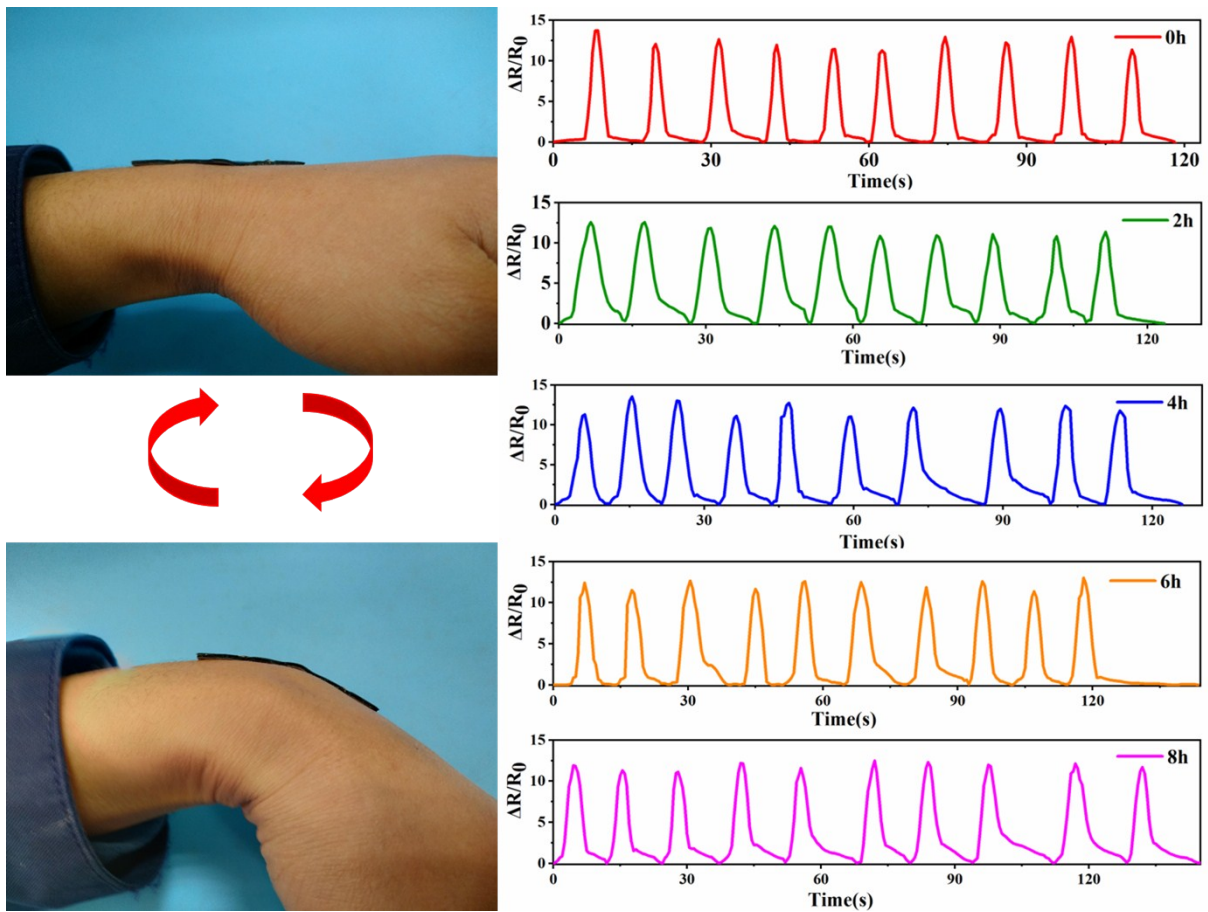


Fig.S8 The wrist bending test of the sensor after immersed in an acid solution of pH=1 for different times of 0h,2h,4h,6h,8h.

References

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