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A bee pupa-infilled honeycomb structure-inspired $\text{Li}_2\text{MnSiO}_4$ cathode for high volumetric energy density secondary batteries

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Experimental details and modelling methods

PS opal template fabrication

The PS opal template was fabricated on a tungsten foil ($\geq 99.9\%$ trace metals basis, 8 mm $\times$ 18 mm $\times$ 0.2 mm) which was a chemically stable and mechanically robust substrate. The PS spheres with a diameter of 630 nm (Shanghai Qifa Biotech Co., Ltd) were first dispersed in de-ionized water to form a 0.1 wt.% suspension. Then the pre-cleaned W was placed vertically into a plastic vial that contains the PS suspension at 60 °C for 12 h. Finally, the opal template was formed after heating at 95 °C for 3 h.

Porous $\text{Li}_2\text{MnSiO}_4/\text{C}$ scaffold preparation

At first, a solution A was prepared by dissolving CH_3COOLi and $\text{Mn}(\text{CH}_3\text{COO})_2$ with a stoichiometric ratio into 50 wt.% acetic acid followed by adding 1.0 g of glucose. Another solution B of 0.01 mol of tetraethylorthosilicate (TEOS) and 16 mL isopropanol was added drop by drop under stirring, forming the $\text{Li}_2\text{MnSiO}_4/\text{C}$ sol. The PS template was vertically immersed into the $\text{Li}_2\text{MnSiO}_4/\text{C}$ sol for 2 s and then dried naturally. After that, the sample was sintered in a tube furnace at 700 °C (Heating rate: 3 °C min^{-1}) for 8 h under H_2/Ar (H_2 : 5 vol.%) gas. All the chemicals were purchased from Sinopharm Chemical Reagent Co., Ltd, and used without further purification.

3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ synthesis

Before the $\text{Li}_2\text{MnSiO}_4/\text{C}$ particles was embedded into the 3D $\text{Li}_2\text{MnSiO}_4/\text{C}$ scaffold, a SiO_2 layer was coated on the scaffold using a Stöber method. In a typical experiment, 8 mL of de-ionized water and 2 mL of ammonium hydroxide were mixed with 40 mL of ethanol. Then

the W substrate with $\text{Li}_2\text{MnSiO}_4/\text{C}$ scaffold was hung on by a clamp and immersed into the obtained solution vertically. 1 mL TEOS was added dropwise into the solution under magnetic stirring. After 1.5 h, the sample was taken out, washed and dried. Then the SiO_2 -coated $\text{Li}_2\text{MnSiO}_4/\text{C}$ was vertically immersed into the fresh $\text{Li}_2\text{MnSiO}_4/\text{C}$ sol again. After 4 h, it was collected and dried overnight. The sample was subsequently treated at 700 °C for 8 h under H_2/Ar (H_2 : 5 vol.%) gas. Finally, the obtained sample was immersed in a 5% HF aqueous solution for 1.5 h to remove the SiO_2 layer.

Characterization

The morphology, structure and composition of the samples were characterized using SEM (FEI QUANTA 200FEG, operated at 15 kV), HRTEM (JEOL JEM-2010, operated at 200 kV), and XRD (Philips X'Pert) with a high intensity Cu K α radiation at 1.54178 Å, respectively. The carbon ratio within the $\text{Li}_2\text{MnSiO}_4/\text{C}$ composite was analyzed using Raman microscopy (LabRAM HR800) and thermal gravimetric analysis-differential scanning calorimetry (TGA-DTG-60H) in air atmosphere with a heating rate of 10 °C min⁻¹ from 25 °C to 800 °C. Elemental mappings were performed on the HRTEM equipped with an Oxford INCA energy-dispersive X-ray (EDX) analyzer. The elemental states were identified by X-ray photoelectron spectroscopy (XPS, Thermo-VG Scientific ESCALAB 250).

Electrochemical measurements

The electrochemical performance of the prepared samples was measured using a CR2032 coin cell system. The $\text{Li}_2\text{MnSiO}_4/\text{C}$ cathode or the TiO_2 anode was used as the working electrode. For the half cell, lithium metal was used as the counter electrode; for the full cell

with $\text{Li}_2\text{MnSiO}_4/\text{C}$, commercial graphite was used as the anode electrode. 1.0 M LiPF_6 in a mixture of EC: DEC (1:1, vol%) as the electrolyte. All cells were assembled in an Ar-filled glove box (Mikrouna Super 1220/750, O_2 and H_2O levels < 0.01 ppm). The electrochemical performance was tested using a galvanostatic discharge/charge method on a Neware battery tester (Shenzhen Neware Technology Co., Ltd, CT-4008). Electrochemical impedance spectroscopy (EIS, 0.01-100 kHz) was recorded on an electrochemical workstation (CHI660D). CV curves were recorded on the same electrochemical workstation at a scan rate of 0.1 mV s^{-1} . The cycling capability of the battery at $-5\text{ }^\circ\text{C}$ and $50\text{ }^\circ\text{C}$ was performed inside a high-low temperature chamber (DSP-HT, Shenzhen Disi Equipment Co., Ltd). The coin cells were first stored in the chamber at $-5\text{ }^\circ\text{C}$ or $50\text{ }^\circ\text{C}$ for 24 h before the battery test. During the electrochemical measurement, the chamber was kept at a constant temperature of $-5\text{ }^\circ\text{C}$ and $50\text{ }^\circ\text{C}$, respectively.

DFT calculations

The first-principle calculations using a CASTEP program were performed with the generalized gradient approximation (GGA) of Perdew-Burke-Ernzerhof (PBE) and the GGA+U approximation as implemented in Material Studio package. A kinetic energy cut-off value of 600 eV for plane wave basis was adopted for all DFT computations. Brillouin zone integrations were performed with the k -points sampled using Monkhorst–Pack (MP) grids of $3\times 3\times 3$ and $3\times 3\times 1$ for bulk $\text{Li}_2\text{SiMnO}_4$ and slab $\text{Li}_2\text{SiMnO}_4$ (100) calculations, respectively.

The convergence criteria were set to 10^{-5} eV and $0.03 \text{ eV } \text{\AA}^{-1}$ for the electronic self-consistent iteration and the forces on each atom, respectively. To address onsite coulomb interactions in the localized d electrons of transition-metal ions, Hubbard parameter correction was conducted ($U_{\text{Mn}}=6.0 \text{ eV}$).

Mechanical property modeling

The first-principles calculation is to study the electron structures and properties, and to understand the important physical and chemical properties of materials by solving the Schrodinger equation of multi-particle system. Therefore, the first-principles calculation has advantages in efficient searching of stable structures and identification of electrochemical parameters, such as the calculations of tensile strength after the lattice distortion of a material. In our investigation, we performed the first-principles calculations using the VASP code, with the energy cutoff for a plane wave basis set of 500 eV. The pseudopotential was prefixed with the Projector-Augmented wave (PAW) method, the exchange interactions between ions and electrons was described by the Generalized Gradient Approximation (GGA), and the exchange correlation energy density was described by Perdew-Burke-Ernzerhof (PBE). The plane wave truncation energy was set to be 400 eV, the convergence criterion of the total energy calculation was 1×10^{-6} , where the standard of convergence was that the force between atoms is less than $1 \times 10^{-2} \text{ eV/ } \text{\AA}$.

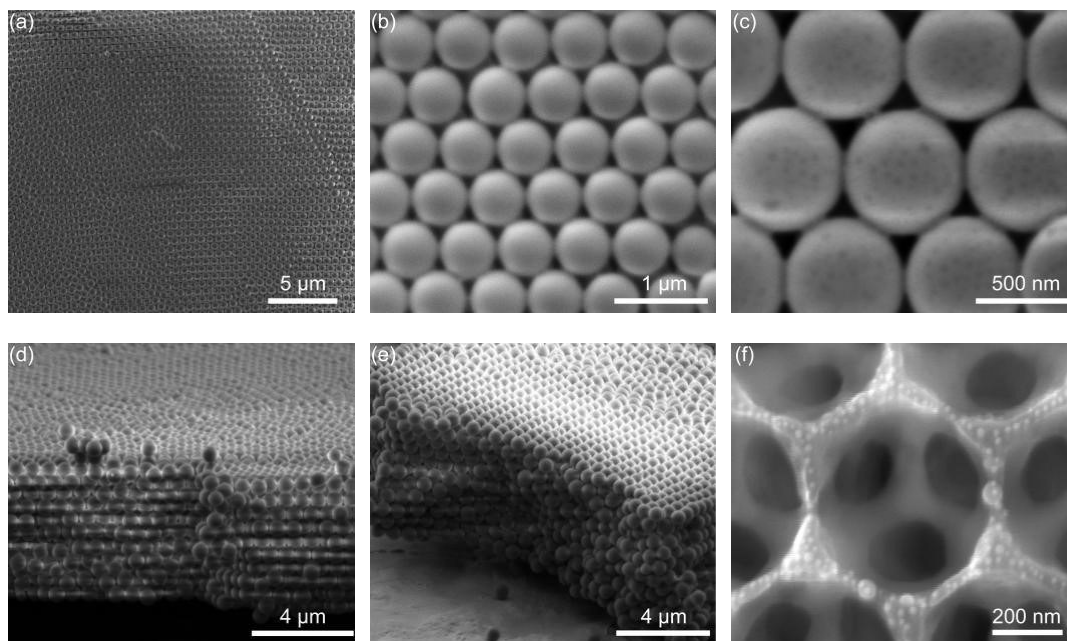


Fig. S1. (a-c) Top-view SEM images of the PS opal template. (d-e) Cross-sectional SEM images and (f) high-magnification top-view SEM image of the 3D Li₂MnSiO₄/C scaffold.

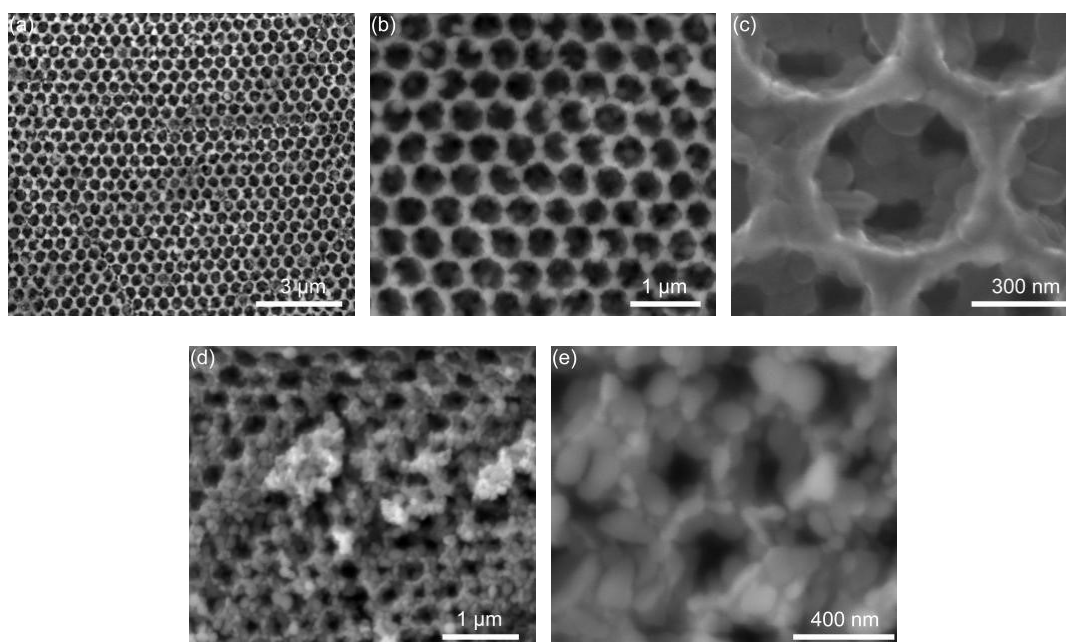


Fig. S2. (a-c) Top-view, and (d-e) cross-sectional SEM images of the SiO₂-coated Li₂MnSiO₄/C scaffold.

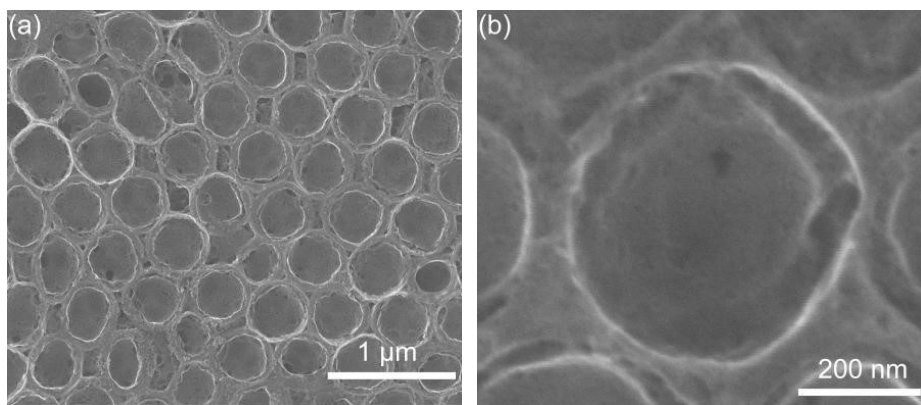


Fig. S3. (a) Low- and (b) high-magnification SEM images of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ composite.

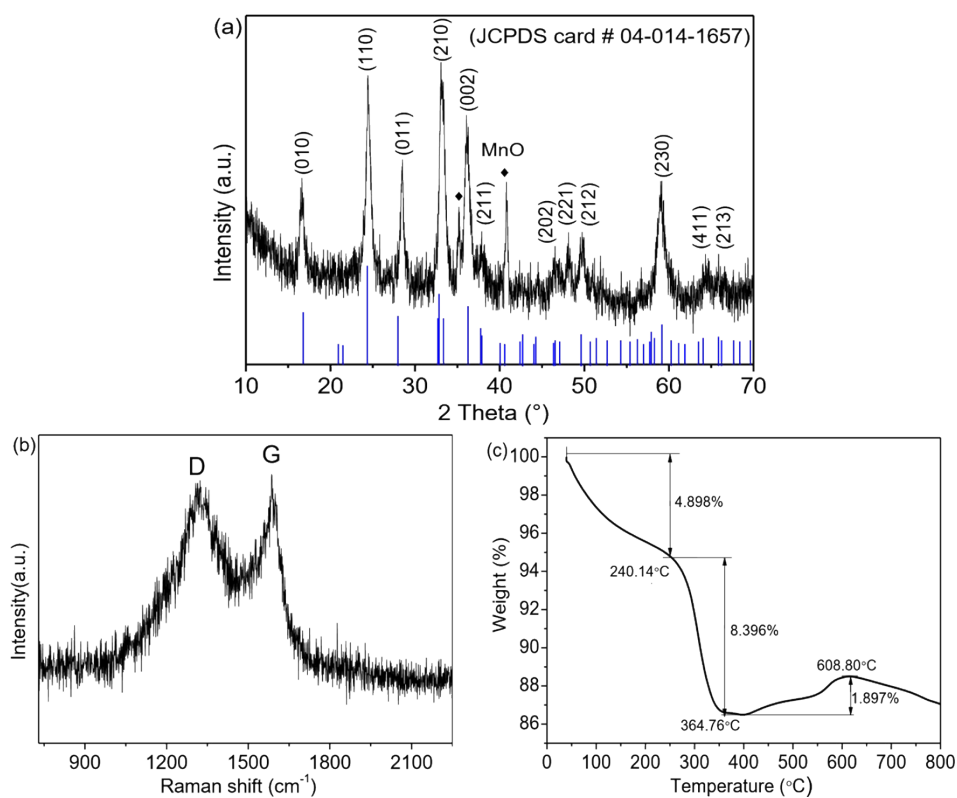


Fig. S4. (a) XRD pattern, (b) Raman spectrum and (c) TGA curve of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$. In (a), the blue lines present the peaks and their positions of the XRD pattern in JCPDS card # 04-014-1657.

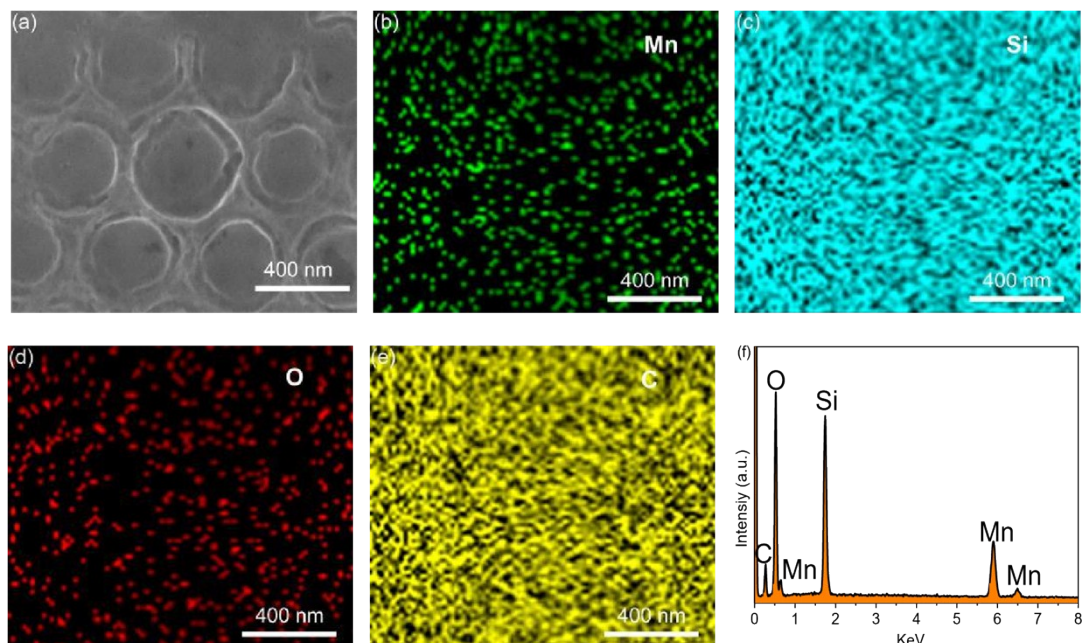


Fig. S5. SEM image (a) and the corresponding elemental mappings of (b) Mn, (c) Si, (d) O, and (e) C of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$. (f) The EDX spectrum.

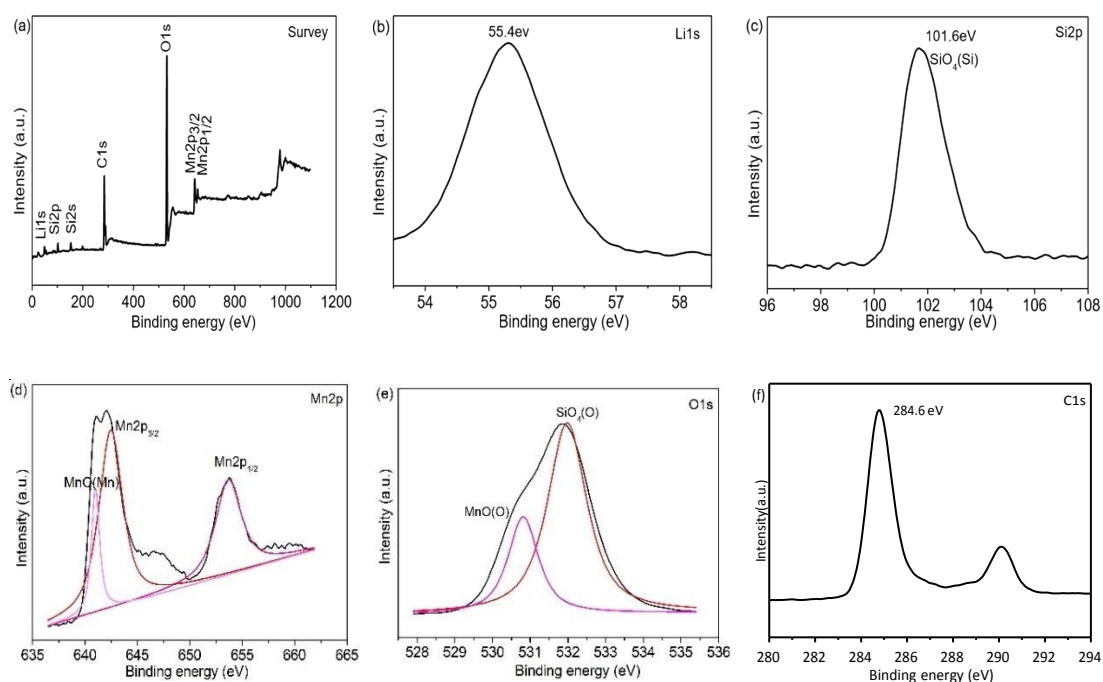


Fig. S6. XPS spectra of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ composite. High-resolution XPS spectra of (b) Li 1s, (c) Si 2p, (d) Mn 2p, (e) O 1s, and (f) C 1s.

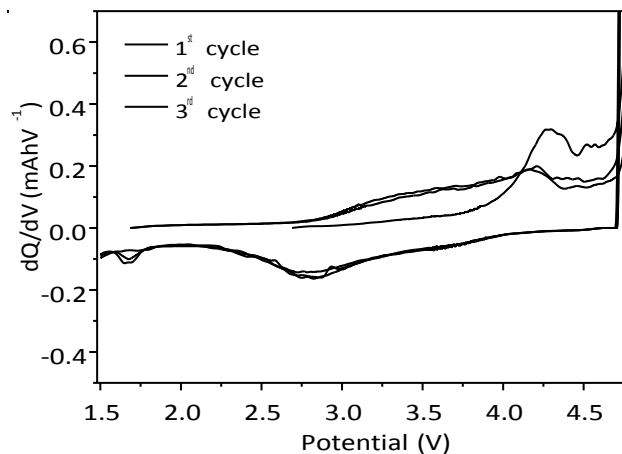


Fig. S7. The differential capacities vs potential (dQ/dV) plots of the BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ cycling at 0.1C over the potential window of 1.5–4.8 V.

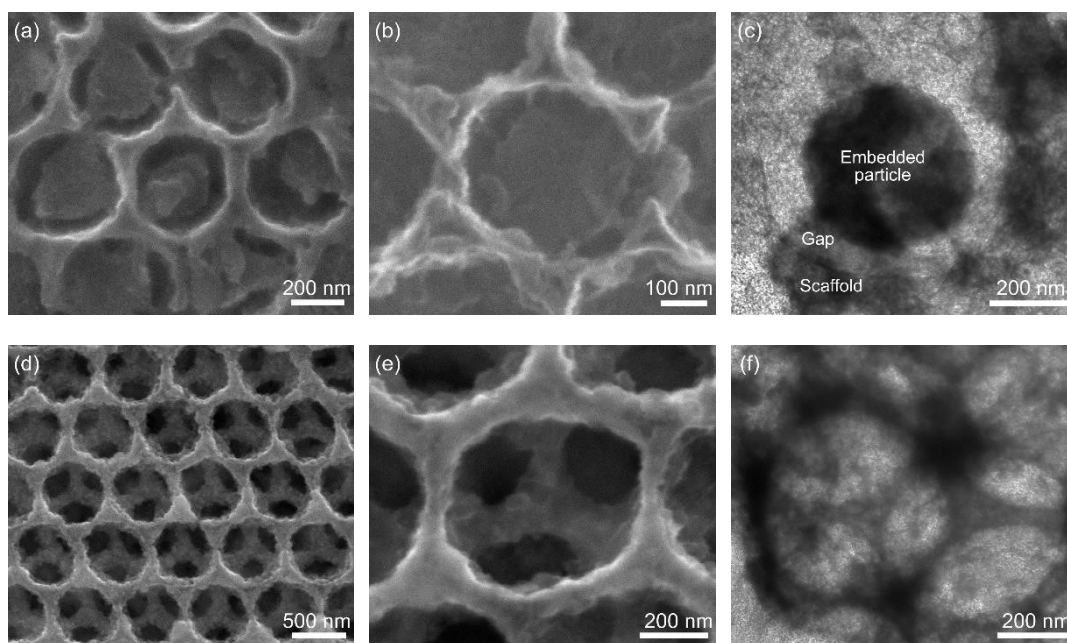


Fig. S8. (a-b) SEM and (c) TEM images of the BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ after cycling at 0.1C for 100 times. (d-e) SEM and (f) TEM images of the post-cycled 3D $\text{Li}_2\text{MnSiO}_4/\text{C}$ scaffold without particles filling.

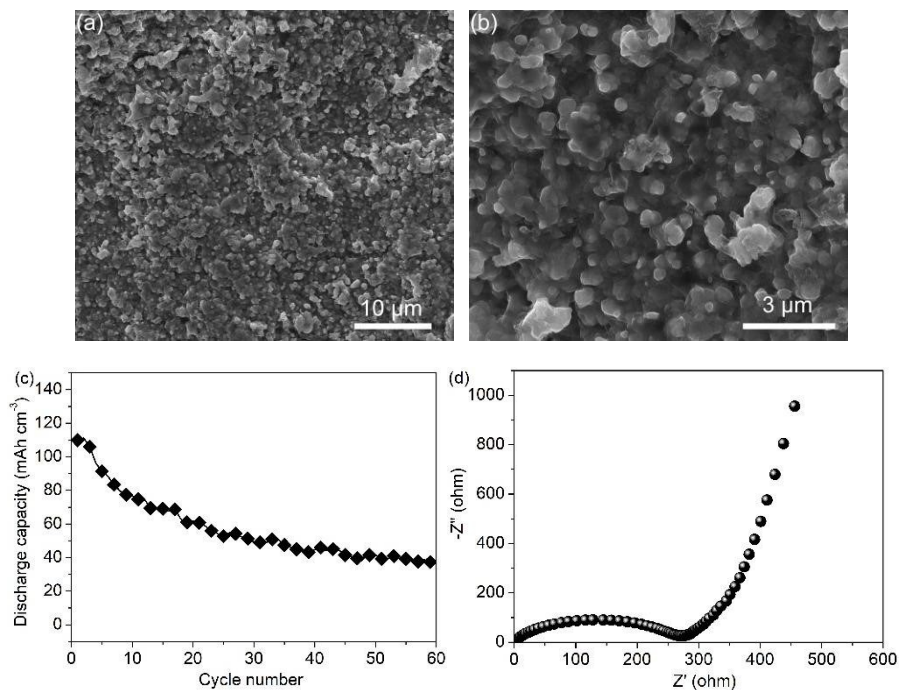


Fig. S9. (a) Low- and (b) high-magnification SEM images of the $\text{Li}_2\text{MnSiO}_4/\text{C}$ thin film. (c) Cycling performance of the thin film at 0.1C between 1.5 and 4.8 V. (d) Nyquist plots of the $\text{Li}_2\text{MnSiO}_4/\text{C}$ thin film-based fresh cell. For the preparation of $\text{Li}_2\text{MnSiO}_4/\text{C}$ thin film, the same procedure as the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ was used except no PS template.

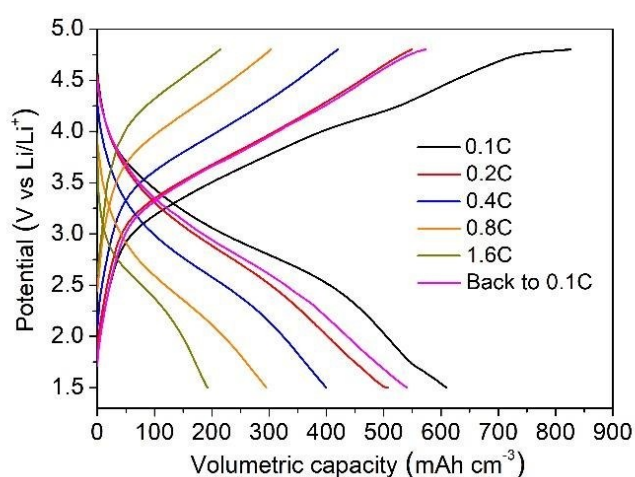


Fig. S10. Galvanostatic charge/discharge profiles of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ cathode at a series of rates from 0.1 to 1.6C.

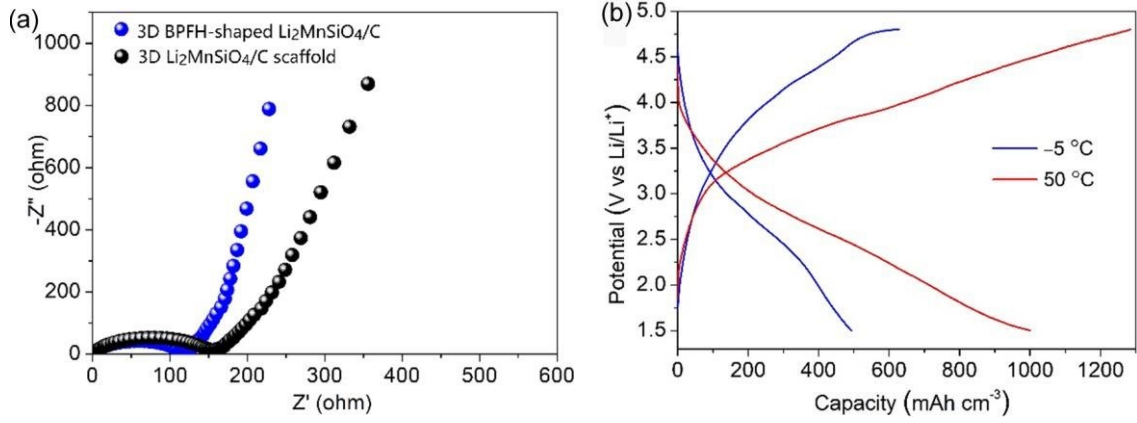


Fig. S11. (a) Nyquist plots of the 3D $\text{Li}_2\text{MnSiO}_4/\text{C}$ with or without embedded $\text{Li}_2\text{MnSiO}_4/\text{C}$ particles. (b) Charge/discharge curves of the 3D BPFH-shaped $\text{Li}_2\text{MnSiO}_4/\text{C}$ cathode under temperatures of $-5\text{ }^\circ\text{C}$ and $50\text{ }^\circ\text{C}$ at a rate of 0.1C . Through the electrochemical impedance spectroscopy results in (a), the Li ion diffusion coefficients were calculated. At first, the Warburg coefficient σ_w can be obtained by the equation: $Z = R_e + R_{ct} + \sigma_w \omega^{-1/2}$, where ω is the angular frequency in the low frequency region, R_e and R_{ct} are kinetics parameters independent of frequency. The Z exhibits a linear relationship with $\sigma_w^{-1/2}$. Then, the Li ion diffusion coefficient is calculated by equation: $D_{\text{Li}^+} = \frac{A^2 n^2 R^2 T}{4 F^2 C^2 \sigma_w^2}$, where R is the gas constant ($8.314\text{ J mol}^{-1}\text{ K}^{-1}$), T is the temperature (298 K), A is the area of electrode, F is the Faraday's constant (96500 C mol^{-1}), and C is the molar concentration of Li ion.

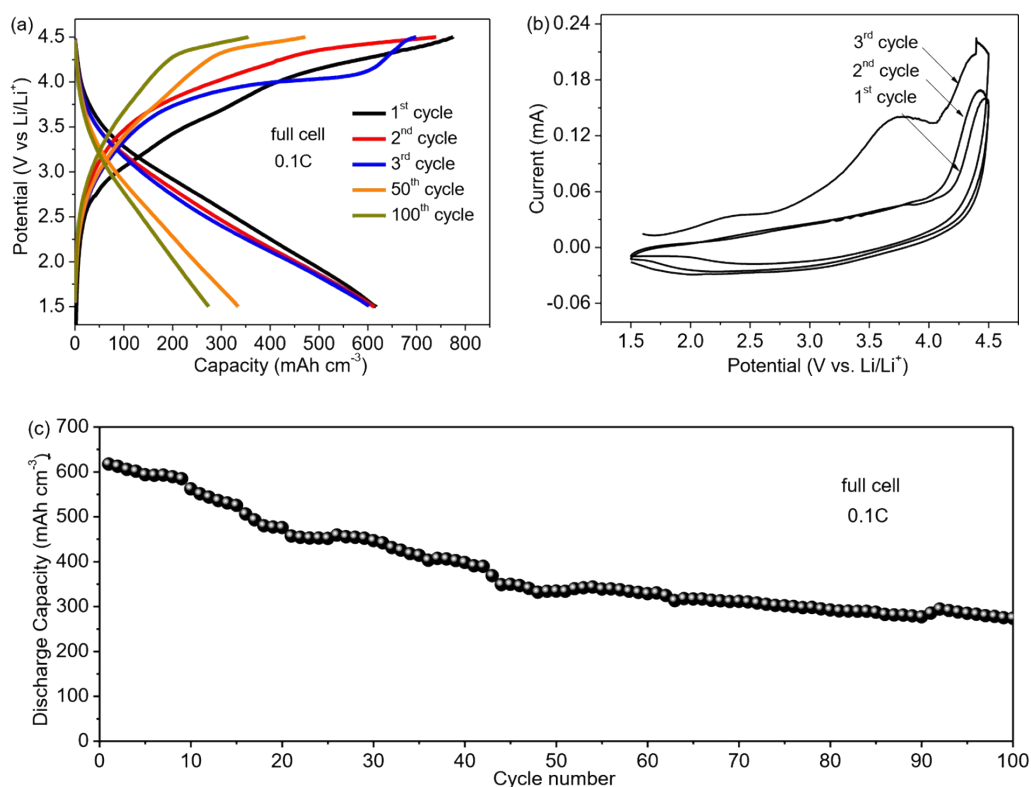


Fig. S12. Electrochemical performance of the full cell battery using the 3D BPFH-shaped Li₂MnSiO₄/C as cathode vs commercial graphite as anode. (a) Galvanostatic charge/discharge curves at 0.1C from 1.5 to 4.5 V. (b) CV curves over the potential range of 1.5–4.5 V vs Li/Li⁺ at a scan rate of 0.1 mV s⁻¹. (c) Cycling performance at 0.1C. The discharge capacity was calculated on the basis of the cathode electrode.

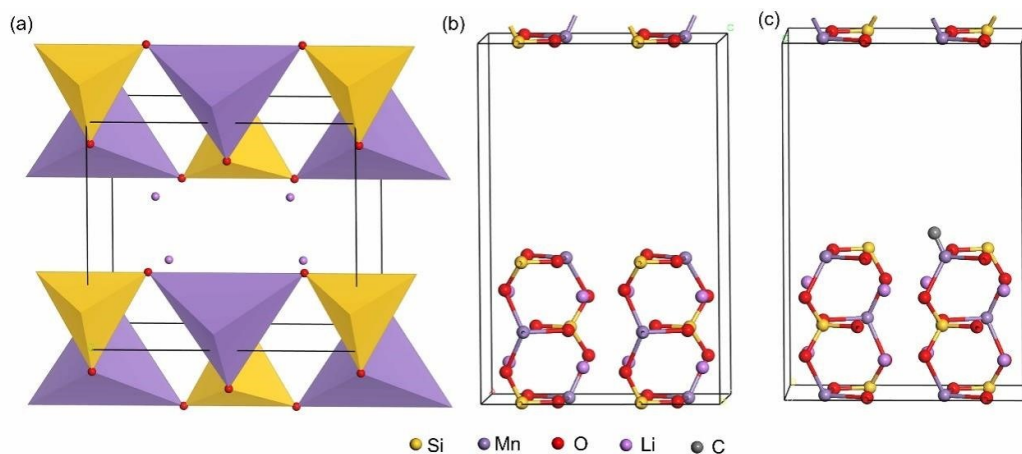


Fig. S13. Slab models of the (a) $\text{Li}_2\text{MnSiO}_4$ with a $\text{Pmn}2_1$ space group, (b) $\text{Li}_2\text{MnSiO}_4$ (100) surface, and (c) $\text{Li}_2\text{MnSiO}_4$ (100)/C.

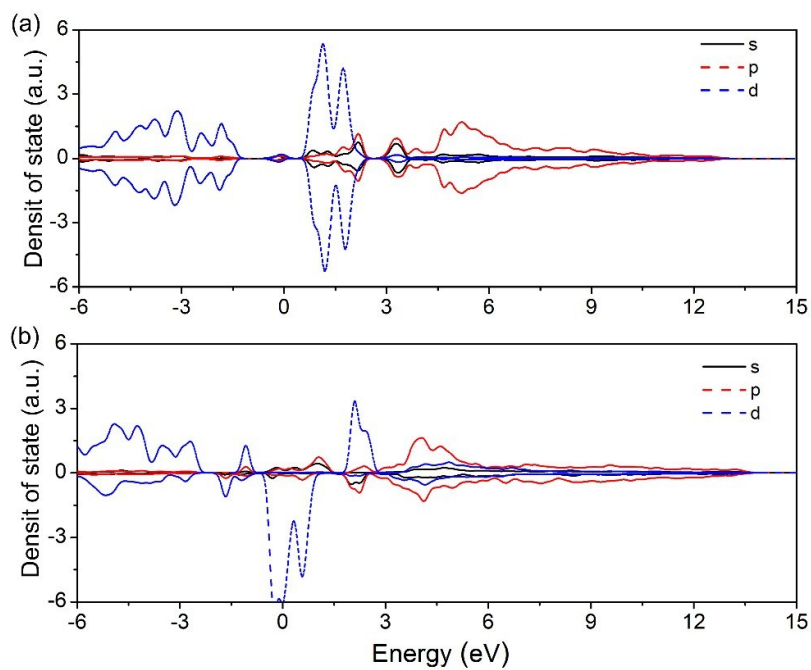


Fig. S14. The PDOS of orbits s, p, d of the Mn atom in the $\text{Li}_2\text{MnSiO}_4$ (100) surface (a) before and (b) after coating with carbon.

Table S1. Comparison of the volumetric capacity with various cathodes.

Composition	Potential vs. Li/Li ⁺ (V)	Rate	Cycle number	Volumetric capacity (mAh cm ⁻³)	Ref.
Low temperature- sintered LiFePO ₄	3.5	0.2C	1	340	1
			40	296	
Carbon-PPy	3.4	1C	1	53	2
LiMnPO ₄	~3.9	0.05C	1	263	3
			50	257	
LiFePO ₄ carbon-coated	3.5	0.1C	1	225	4
			500	218	
LiFePO ₄	3.5	0.1C	1	325	5
LiCoO ₂	4.0	0.1C	1	90	6
3D Li ₂ MnSiO ₄ /C scaffold without particles inside	4.2, 4.5	0.1C	1	362	This work
			100	102	
3D BPFH-shaped Li ₂ MnSiO ₄ /C	4.2, 4.5	0.1C	1	643	This work
			100	316	

Table S2. Comparison of the gravimetric capacity with Li₂MnSiO₄-based cathodes.

Structure	Preparation method	Rate	Cycle number	Gravimetric capacity (mAh g ⁻¹)	Ref.
Li ₂ MnSiO ₄ /C particles	PVA assisted solgel method	0.03C	100	21	7
Li ₂ Mn _{1-x} Ni _x SiO ₄ /C (5% Ni doped)	Hydrothermal route	0.05C	30	64	8

MoO ₂ -coated Li ₂ MnSiO ₄ /C	Sol-gel	1C	20	70	9
Li ₂ MnSiO ₄ /C	Ultrasoundassisted synthesis	0.2C	50	56	10
ZnO-coated Li ₂ MnSiO ₄ /C	Sol-gel	0.5C	25	71	11
Li ₂ MnSiO ₄ /C	<i>In-situ</i> synthesis	30 mA g ⁻¹	40	70	12
Li ₂ Mn _{1-x} Mo _x SiO ₄ /C (6% Mo doped)	Sol-gel	0.1C	20	61	13
Li ₂ MnSiO ₄ /C film	Sol-gel	0.2C	50	50	14
Li ₂ MnSiO ₄ /C film	Sol-gel	0.05C	16	48	15
Li ₂ MnSiO ₄ /C film	Sol-gel	0.05C	20	67	16
Li ₂ MnSiO ₄ /C spheres	Microwave- assisted sol-gel	0.1C	50	48	17
3D BPFH-shaped Li ₂ MnSiO ₄ /C	Templated method	0.1C	100	102	This work

Table S3. Crystal structures and the parameters in Brillouin zone.

Phase	x	y=x/(1+x)	a	b	c	k-points
Mn ₂ SiO ₄	0	0	4.955	6.348	10.772	9 × 7 × 5
LiMnSiO ₄	1	0.5	4.915	6.401	9.035	9 × 7 × 5
Li ₃ Mn ₂ (SiO ₄) ₂	1.5	0.6	5.102	10.616	6.688	9 × 5 × 7
Li ₅ Mn(SiO ₄) ₂	5	0.714	7.265	7.607	6.358	7 × 7 × 7
Li ₄ SiO ₄	∞	1	5.232	5.387	6.143	7 × 7 × 7

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