Supporting Information

Electrochemically Induced Crtysallization of Amorphous Materials in Molten MgCl₂: Boron Nitride and Hard Carbon

Prashant Bagri¹, Bishnu P. Thapaliya^{1,2}, Zhenzhen Yang², Wei Jiang², Dino Sulejmanovic³,

Huimin Luo⁴, Sheng Dai^{1,2*}

¹Chemical Science Division, Oak Ridge National Laboratory, Oak Ridge, Tennessee 37831

²Department of Chemistry, University of Tennessee, Knoxville, Tennessee 37916

³Materials Science and Technology Division, Oak Ridge National Laboratory, Oak Ridge,

Tennessee 37831

⁴Energy and Transportation Science Division, Oak Ridge National Laboratory, Oak Ridge, Tennessee 37831

*Correspondence and requests for materials should be addressed to S. Dai (dais@ornl.gov)



Figure S1: TEM images of hard carbon prior to electrochemical treatment



Figure S2: TEM images of EGC post electrochemical treatment in molten MgCl₂



Figure S3: SEM images of hard carbons prior to electrochemical treatment



Figure S4: SEM images of EGC psot electrochemical treatment in MgCl₂





Figure S5: SEM images of amorphous BN prior to electrochemical treatment





Figure S6: SEM images of h-BN post

electrochemical treatment in MgCl₂



Figure S7: TEM images of amorphous BN prior to electrochemical treatment



Figure S8: TEM images of h-BN post electrochemical treatment in MgCl₂





Figure S9: Cycling stability and charge-discharge profiles for commercial synthetic graphite.



Figure S10: Cycling stability and charge-discharge profiles for hard carbon.



Figure S11: Comparision of cyclic voltammetry of EGC, synthetic graphite, and hard carbon at a scan rate of $0.1 \text{ mV s}^{-1} \text{ vs. Li/Li}^+$.

MgCl₂ Dehydration:

Dehydration of MgCl₂, which forms hydrates with up to 12 hydration waters, proceeds with the sequential release of water down to the monohydrate. Upon further heating, the monohydrate hydrolyzes into MgO and HCl[1]. To aid in the dehydration of MgCl₂ while preventing hydrolysis, ammonium chloride has been used. When heated in the presence of hydrated MgCl₂, ammonium chloride forms a carnallite intermediate that facilitates the release of water[2,3].

$$MgCl_2 \cdot nH_2O + NH_4Cl \rightarrow MgCl_2 + NH_3(g) + HCl(g) + H_2O$$

Commercial anhydrous MgCl₂ (Alpha Aesar, 99.9%) was stored in a vacuum oven at 120 °C. 500 g of MgCl₂ ·xH2O was weighed and mixed with 250 g of NH₄Cl (Alpha Aesar, 99%). The mixture was then added to a 12-inch long quartz crucible with a 3-inch inner diameter. The crucible was placed in a quartz reactor equipped with a sealed, removable 3-port head. The assembled reactor was placed in a Lindberg Blue tube furnace, and the reactor was purged with UHP Ar (Airgas) for 1 hour. UHP Ar was constantly flowing at 0.5 L/min during the heating and cooling. The salt was heated from room temperature to 400 °C at 20 °C/min and held at this temperature for 2 hours. The salt mixture was then heated to 850 °C at 20 C/min for 1 hour to remove excess ammonium chloride and fuse MgCl₂. After 1 hour at 850 °C the furnace was turned off and allowed to cool to room temperature. Once cooled, the reactor was kept under UHP Ar and was transferred into a UHP Ar-blanketed glovebox. The fused MgCl₂ salt was retrieved and was broken into smaller pieces. The salt was then stored in Mason jars inside the glovebox before being used for the electrochemical experiments.

Synthesis of BN:

0.05 mol boric acid and 1.2 mol urea were dissolved in deionized water (200 ml). The homogeneous solution was heated to 60 °C for recrystallization. A white powder was obtained by the subsequent evaporation of water. Then the precursors were heated with at 5°C·min⁻¹ to 900 °C and kept for120 min under N₂ atmosphere.

REFERENCES

- 1. Skar, R. A. Chemical and Electrochemical Characterization of Oxide/Hydroxide Impurities in the Electrolyte for Magnesium Production. Nnorges Teknisk-Naturvitenskapelige Universitet, 2001.
- 2. Kipouros, G. J.; Sadoway, D. R. A thermochemical analysis of the production of anhydrous MgCl2. *Journal of Light Metals* **2001**, *1*, 111-117.
- 3. Dai, Sheng, et al. "Measurement of molten salt Raman spectra by the use of fiber optics." *Microchimica Acta* 108.3-6 (1992): 261-264.