

Table 1. Thermal data as well as the constants which are needed to calculate the activities of different solid forms¹⁻³

| <i>Solid form</i> | $(\text{kJ/mol})\Delta_{fus}H_m$ | $(\text{K})T_{fus}$ | q ($\text{J}/(\text{K mol})$) | r ($\text{J}/(\text{K}^2\text{mol})$) |
|---------------------|----------------------------------|---------------------|-----------------------------------|---|
| m-ABA, form I | 35.51 | 445.19 | 146.5 | -0.3502 |
| m-ABA, form II | 26.74 | 451.13 | 128.1 | -0.3090 |
| m-HBA, form I | 35.83 | 474.23 | 160.1 | -0.421 |
| m-HBA, form II | 32.68 | 467.49 | 149.8 | -0.393 |
| Etiracetam, form I | 31.98 | 385.44 | 56.1104 | 0.715 |
| Etiracetam, form II | 31.16 | 392.39 | 68.87682 | 0.562 |

Table 2. Activity coefficients of m-ABA in two solvents along the two solubility curves

| <i>T/K</i> | acetonitrile | | | | ethyl acetate | | | |
|------------|---------------------|--------------------|----------------|---------------------|----------------------|--------------------|----------------|---------------------|
| | $x_{m-ABA,I}$ | $\gamma_{m-ABA,I}$ | $x_{m-ABA,II}$ | $\gamma_{m-ABA,II}$ | $x_{m-ABA,I}$ | $\gamma_{m-ABA,I}$ | $x_{m-ABA,II}$ | $\gamma_{m-ABA,II}$ |
| 273.15 | - | - | - | - | - | - | 0.0123 | 5.51 |
| 278.15 | - | - | 0.0042 | 17.29 | - | - | 0.0134 | 5.43 |
| 283.15 | 0.0016 | 15.88 | 0.005 | 15.60 | 0.0043 | 5.92 | 0.0152 | 5.12 |
| 288.15 | 0.0018 | 15.94 | 0.006 | 13.97 | 0.0049 | 5.86 | 0.0168 | 5.00 |
| 293.15 | 0.0021 | 15.43 | 0.007 | 12.87 | 0.0056 | 5.78 | 0.0187 | 4.83 |
| 298.15 | 0.0028 | 13.07 | 0.0081 | 11.96 | 0.0067 | 5.46 | 0.0211 | 4.60 |
| 303.15 | 0.0034 | 12.12 | - | - | 0.0083 | 4.97 | 0.0229 | 4.55 |
| 308.15 | 0.0045 | 10.31 | - | - | 0.0097 | 4.77 | - | - |
| 313.15 | 0.0056 | 9.32 | - | - | 0.0117 | 4.46 | - | - |
| 318.15 | 0.0067 | 8.78 | - | - | 0.0136 | 4.32 | - | - |
| 323.15 | 0.0083 | 7.96 | - | - | 0.0165 | 4.00 | - | - |

Table 3. Activity coefficients of m-HBA in acetonitrile or ethyl acetate along the two solubility curves

| <i>T/K</i> | acetonitrile | | | | ethyl acetate | | | |
|------------|---------------------|--------------------|----------------|---------------------|----------------------|--------------------|----------------|---------------------|
| | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ |
| 283.15 | 0.0071 | 3.75 | 0.0090 | 4.34 | 0.0396 | 0.67 | 0.0517 | 0.75 |
| 288.15 | 0.0082 | 3.57 | 0.0103 | 4.12 | 0.0431 | 0.68 | 0.0550 | 0.77 |
| 293.15 | 0.0096 | 3.37 | 0.0119 | 3.88 | 0.0468 | 0.69 | 0.0591 | 0.78 |
| 298.15 | 0.0111 | 3.20 | 0.0139 | 3.64 | 0.0507 | 0.70 | 0.0642 | 0.79 |
| 303.15 | 0.0132 | 2.97 | 0.0161 | 3.42 | 0.0556 | 0.70 | 0.0693 | 0.80 |
| 308.15 | 0.0154 | 2.80 | 0.0189 | 3.18 | 0.0602 | 0.72 | 0.0753 | 0.80 |
| 313.15 | 0.0179 | 2.65 | 0.0219 | 3.00 | 0.0658 | 0.72 | 0.0814 | 0.81 |
| 318.15 | 0.0201 | 2.59 | 0.0255 | 2.81 | 0.0717 | 0.73 | 0.0885 | 0.81 |
| 323.15 | 0.0231 | 2.48 | 0.0294 | 2.66 | 0.0773 | 0.74 | 0.0958 | 0.82 |

Table 4. Activity coefficients of m-HBA in acetic acid or acetone along the two solubility curves

| <i>T/K</i> | acetic acid | | | | acetone | | | |
|------------|--------------------|--------------------|----------------|---------------------|----------------|--------------------|----------------|---------------------|
| | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ |
| 283.15 | 0.0220 | 1.21 | 0.0291 | 1.34 | 0.1006 | 0.27 | 0.1188 | 0.33 |
| 288.15 | 0.0244 | 1.20 | 0.0311 | 1.36 | 0.1058 | 0.28 | 0.1240 | 0.34 |
| 293.15 | 0.0273 | 1.19 | 0.0341 | 1.36 | 0.1117 | 0.29 | 0.1298 | 0.36 |
| 298.15 | 0.0303 | 1.18 | 0.0375 | 1.35 | 0.1173 | 0.30 | 0.1369 | 0.37 |
| 303.15 | 0.0335 | 1.17 | 0.0415 | 1.33 | 0.1241 | 0.32 | 0.1446 | 0.38 |
| 308.15 | 0.0376 | 1.15 | 0.0459 | 1.31 | 0.1309 | 0.33 | 0.1527 | 0.39 |
| 313.15 | 0.0415 | 1.14 | 0.0511 | 1.29 | 0.1386 | 0.34 | 0.1608 | 0.41 |
| 318.15 | 0.0462 | 1.13 | 0.0561 | 1.28 | 0.1451 | 0.36 | 0.1702 | 0.42 |
| 323.15 | 0.0512 | 1.12 | 0.0614 | 1.27 | 0.1532 | 0.37 | 0.1815 | 0.43 |

Table 5. Activity coefficients of m-HBA in water or 1-propanol along the two solubility curves

| T/K | water | | | | 1-propanol | | | |
|------------|---------------|--------------------|----------------|---------------------|-------------------|--------------------|----------------|---------------------|
| | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ | $x_{m-HBA,I}$ | $\gamma_{m-HBA,I}$ | $x_{m-HBA,II}$ | $\gamma_{m-HBA,II}$ |
| 283.15 | 0.0005 | 51.12 | 0.0007 | 53.13 | 0.0880 | 0.30 | 0.0997 | 0.39 |
| 288.15 | 0.0006 | 45.78 | 0.0009 | 46.98 | 0.0914 | 0.32 | 0.1051 | 0.40 |
| 293.15 | 0.0008 | 40.74 | 0.0011 | 43.19 | 0.0956 | 0.34 | 0.1091 | 0.42 |
| 298.15 | 0.0010 | 36.08 | 0.0014 | 37.29 | 0.1009 | 0.35 | - | - |
| 303.15 | 0.0012 | 32.29 | 0.0017 | 33.06 | 0.1073 | 0.37 | - | - |
| 308.15 | 0.0015 | 28.42 | 0.0020 | 29.47 | 0.1127 | 0.38 | - | - |
| 313.15 | 0.0019 | 24.90 | 0.0027 | 24.62 | 0.1191 | 0.40 | - | - |
| 318.15 | 0.0023 | 22.28 | 0.0031 | 23.03 | 0.1258 | 0.41 | - | - |
| 323.15 | 0.0029 | 19.48 | 0.0039 | 19.88 | 0.1330 | 0.43 | - | - |

Table 6. Activity coefficients of etiracetam in methanol along the two solubility curves

| T/K | $x_{Etiracetam,I}$ | $\gamma_{Etiracetam,I}$ | $x_{Etiracetam,II}$ | $\gamma_{Etiracetam,II}$ |
|------------|--------------------|-------------------------|---------------------|--------------------------|
| 263.15 | 0.0227 | 1.02 | 0.0322 | 0.81 |
| 269.15 | 0.0322 | 0.88 | - | - |
| 270.15 | - | - | 0.0371 | 0.87 |
| 270.65 | 0.0346 | 0.86 | 0.0397 | 0.83 |
| 273.15 | 0.0356 | 0.91 | 0.0397 | 0.89 |
| 273.65 | 0.0371 | 0.89 | 0.0423 | 0.85 |
| 277.15 | 0.0423 | 0.88 | 0.0477 | 0.84 |
| 283.15 | 0.0529 | 0.86 | 0.0561 | 0.86 |
| 283.65 | 0.0532 | 0.87 | 0.0561 | 0.87 |
| 287.15 | 0.0590 | 0.89 | 0.0651 | 0.83 |
| 293.15 | 0.0743 | 0.86 | 0.0780 | 0.83 |
| 303.15 | 0.1023 | 0.87 | 0.0995 | 0.88 |

Table 7. Fitting of activity coefficients from the solubility curve of each form of polymorphic compounds.
 $\%AARD_I^{NRTL}$ and $\%AARD_I^{Wilson}$: fitting NRTL and Wilson respectively to the activity coefficients along the solubility curve of the more stable form, $\%AARD_{II}^{NRTL}$ and $\%AARD_{II}^{Wilson}$: fitting NRTL and Wilson respectively to the activity coefficients along the solubility curve of the less stable form

| Solute | Solvent | Deviation of fitting models to the activity coefficients along the solubility curve of the stable form | | Deviation of fitting models to the activity coefficients along the solubility curve of the metastable form | |
|------------|---------------|--|---------------------|--|------------------------|
| | | $\%AARD_I^{NRTL}$ | $\%AARD_I^{Wilson}$ | $\%AARD_{II}^{NRTL}$ | $\%AARD_{II}^{Wilson}$ |
| m-ABA | Acetonitrile | 2.35 | 2.13 | 0.62 | 0.57 |
| | Ethyl acetate | 1.26 | 3.92 | 0.58 | 0.73 |
| m-HBA | Acetonitrile | 0.69 | 0.73 | 0.19 | 0.22 |
| | Ethyl acetate | 0.18 | 0.26 | 0.19 | 0.42 |
| | Acetic acid | 0.17 | 1.45 | 0.41 | 0.58 |
| | Acetone | 0.26 | 0.28 | 0.61 | 0.54 |
| | Water | 1.97 | 0.36 | 0.73 | 0.98 |
| | 1-Propanol | 0.33 | 0.43 | - | - |
| Etiracetam | Methanol | 2.80 | 2.11 | 2.20 | 2.13 |

Table 8. Prediction of the activity coefficients along the solubility curve of the less stable polymorph and simultaneous fitting of the activity coefficients along both solubility curves. ($\%AARD_{II}^{NRTL}$ and $\%AARD_{II}^{Wilson}$: deviations in prediction of the activity coefficients using respectively NRTL and Wilson; $\%AARD_{I,II}^{NRTL}$ and $\%AARD_{I,II}^{Wilson}$: deviations in fitting NRTL and Wilson respectively to the activity coefficients along both solubility curves)

| Solute | Solvent | Deviations of models in prediction of activity coefficients from the metastable form solubility data | | Deviations of models in simultaneous fitting of activity coefficients from the solubility curves of both forms | |
|------------|---------------|--|------------------------|--|--------------------------|
| | | $\%AARD_{II}^{NRTL}$ | $\%AARD_{II}^{Wilson}$ | $\%AARD_{I,II}^{NRTL}$ | $\%AARD_{I,II}^{Wilson}$ |
| m-ABA | Acetonitrile | 38.07 | 36.02 | 3.40 | 9.12 |
| | Ethyl acetate | 28.68 | 1.78 | 3.81 | 2.62 |
| m-HBA | Acetonitrile | 19.55 | 21.72 | 2.72 | 7.86 |
| | Ethyl acetate | 14.99 | 9.90 | 0.90 | 4.87 |
| | Acetic acid | 14.33 | 11.73 | 6.06 | 6.20 |
| | Acetone | 11.20 | 11.65 | 6.08 | 5.25 |
| | Water | 3.96 | 10.63 | 6.43 | 4.80 |
| | 1-Propanol | 20.63 | 16.80 | 2.60 | 4.52 |
| Etiracetam | Methanol | 4.12 | 4.34 | 2.83 | 2.86 |

References:

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