

## Electronic Supplementary Information

### Efficient asymmetric synthesis of chiral alcohols using high 2-propanol-tolerant alcohol dehydrogenase *SmADH2* via an environmental friendly TBCR system

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**Table S1. Specific primers of ADHs library for PCR.**

Entry	Enzyme	Accession number	Function	Sequence
1	<i>SmADH1</i>	WP_088024587.1	Zinc-binding alcohol dehydrogenase	forward 5'-GGAATTCATATGAAAGCCGTCGCCCTG-3' reverse 5'-CGCGGATCCCTAATCGTCCCAGCCCGC-3'
2	<i>SmADH2</i>	WP_088028380.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGATTGATTACAGTTGACCGG-3' reverse 5'-CGCGGATCCTCACTGCGCCAGGTAGCC-3'
3	<i>SmADH3</i>	SNW06321.1	L-threonine 3-dehydrogenase	forward 5'-GGAATTCATATGGCGCAGCAAACGATG-3' reverse 5'-CGCGGATCCTCAATTCAGCTCAACACCACC-3'
4	<i>SmADH4</i>	WP_065199584.1	3-oxoacyl-ACP reductase	forward 5'-GGAATTCATATGAGCAAGCCCTGCAG-3' reverse 5'-CGCGGATCCTTACGGCATGTACATGCCGC-3'
5	<i>SmADH5</i>	WP_088025739.1	3-hydroxybutyrate dehydrogenase	forward 5'-GGAATTCATATGTTCAAGTGGAAAGTTGCG-3' reverse 5'-CGCGGATCCTAGCGTGCAGTCCAGCC-3'
6	<i>SmADH6</i>	WP_088025845.1	3-oxoacyl-ACP reductase	forward 5'-GGAATTCATATGTTTCGCGGCCAGCC-3' reverse 5'-CGCGGATCCTCAGTCCCGCACCAGTCC-3'
7	<i>SmADH7</i>	WP_088025997.1	Glutathione-dependent dehydrogenase	forward 5'-GGAATTCATATGGGTCTGCTCTGCAGC-3' reverse 5'-CGCGGATCCTCAAGGTGTCAATACGATCTTGC-3'
8	<i>SmADH8</i>	WP_088026041.1	Glucose 1-dehydrogenase	forward 5'-CGCGGATCCATGTCTCCAGGACAAGGTG-3' reverse 5'-CCCAAGCTTTCAGGAGAAGTAGGTGCCGC-3'
9	<i>SmADH9</i>	WP_088028365.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGACCCCTCTCCCCACC-3' reverse 5'-CGCGGATCCTTACACCATCCCGCCATTG-3'
10	<i>SmADH10</i>	WP_088026620.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGCGCCTGAACAACAAGATC-3' reverse 5'-CGCGGATCCTCAGGTACGGGTGATCGACAC-3'
11	<i>SmADH11</i>	WP_088026393.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGAGTTTCAAGGCACTGCTGA-3' reverse 5'-CCGGAATTCAGGCATTACATCCACGA-3'
12	<i>SmADH12</i>	WP_088026622.1	NADP-dependent oxidoreductase	forward 5'-GGAATTCATATGTCGATCCCTCGACCA-3' reverse 5'-CCGGAATTCATCCAGCTTACCACCAG-3'
13	<i>SmADH13</i>	WP_088026797.1	Acryloyl-CoA reductase	forward 5'-GGAATTCATATGGCCCCCACCACCC-3' reverse 5'-CCGGAATTCAGTCGATCCGCACCACG-3'
14	<i>SmADH14</i>	WP_088026836.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGGATCTGATCTTGAAGGGC-3' reverse 5'-CGCGGATCCCTAGTGCAGGAGTAGTGCATG-3'
15	<i>SmADH15</i>	WP_088027062.1	Acetoacetyl-CoA reductase	forward 5'-GGAATTCATATGACCCCTCGTATTGCATACG-3' reverse 5'-CGCGGATCCTTACCCATGTACAGGCCACC-3'
16	<i>SmADH16</i>	WP_088027088.1	S-(hydroxymethyl)glutathione dehydrogenase	forward 5'-GGAATTCATATGAAGTCCCGTCCGCC-3' reverse 5'-CGCGGATCCTCAGTAGTGACCACCGAACG-3'
17	<i>SmADH17</i>	WP_032129891.1	NAD(P)-dependent alcohol dehydrogenase	forward 5'-GGAATTCATATGTCCTCGCCGTGTG-3' reverse 5'-CGCGGATCCTCAGGCGGCTTCTTCATC-3'
18	<i>SmADH18</i>	WP_088027240.1	NAD(P)-dependent alcohol dehydrogenase	forward 5'-GGAATTCATATGAACGACAACAACGCAACG-3' reverse 5'-CGCGGATCCTTACGCCGATGCGC-3'
19	<i>SmADH19</i>	WP_088027403.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGACCCAGCAACGGTGG-3' reverse 5'-CGCGGATCCTCAGAACCCTAGCGCAGG-3'
20	<i>SmADH20</i>	WP_088028365.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGACCCCTCTCCCCACC-3' reverse 5'-CGCGGATCCTCAGAGCATGCCTCCGTTG-3'
21	<i>SmADH21</i>	WP_088028150.1	Zinc-binding alcohol dehydrogenase	forward 5'-GGAATTCATATGCGCGCCATTGCCTAC-3' reverse 5'-CGCGGATCCTTACCAGCCTTCCAGCACG-3'
22	<i>SmADH22</i>	WP_088028265.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGCAGCAATTTCTCGTATTC-3' reverse 5'-CGCGGATCCTCAGCAGCGCGCTCCAC-3'
23	<i>SmADH23</i>	WP_088025540.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGAGTGCCTGGCCATCGA-3' reverse 5'-CGCGGATCCTCACTGCGCGGAAACGC-3'
24	<i>SmADH24</i>	WP_049400332.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGAATGGGATGCTGACGC-3' reverse 5'-CGCGGATCCTCAAGCGACGCCTGCGGT-3'
25	<i>SmADH25</i>	WP_014036829.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGAACACCCATCAGAACAAGATC-3' reverse 5'-CGCGGATCCTCACCATGGCAGCACCTCG-3'
26	<i>SmADH26</i>	WP_088025758.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGAAATTGATGGTCATCGGC-3' reverse 5'-CGCGGATCCTCAGTAGCGGGTCCGGC-3'
27	<i>SmADH27</i>	ARQ89731.1	3-oxoacyl-ACP reductase	forward 5'-GGAATTCATATGGCAACGGATCCGGCC-3' reverse 5'-CCGGAATTCAGCCCATCAACACCTGG-3'
28	<i>SmADH28</i>	WP_110712157.1	SDR family oxidoreductase	forward 5'-GGAATTCATATGCAGCTGTCTCCGTACGT-3' reverse 5'-CGCGGATCCTCACTTCGGAGCGAGGC-3'
29	<i>SmADH29</i>	WP_088026079.1	FMN-dependent LLM class oxidoreductase	forward 5'-GGAATTCATATGACCATCGGCTACCACC-3' reverse 5'-CGCGGATCCTATACGTGGCTGGCTGCC-3'
30	<i>SmADH30</i>	WP_088026081.1	Glucose 1-dehydrogenase	forward 5'-GGAATTCATATGGCCCTGCCGACTAC-3' reverse 5'-CGCGGATCCTACAGCGTCGACGCGCC-3'

**Table S2. Screening novel *SmADHs*.**

Entry	Enzyme	Coenzyme dependence	Relative activity (%)		<i>ee</i> (%)
			IPA	EAA	
1	<i>SmADH1</i>	NADH	nd.	13	nd.
2	<i>SmADH2</i>	NADH	100.0	100	99.9 (R)
3	<i>SmADH3</i>	-	nd.	nd.	nd.
4	<i>SmADH4</i>	NADPH	nd.	62	50.8(S)
5	<i>SmADH5</i>	NADPH	7.1	19	98.6 (R)
6	<i>SmADH6</i>	NADH	nd.	51	99.9 (R)
7	<i>SmADH7</i>	NADH	nd.	74	93.4(R)
8	<i>SmADH8</i>	NADH	nd.	69	31.3(S)
9	<i>SmADH9</i>	NADPH	1.2	55	99.3 (R)
10	<i>SmADH10</i>	-	nd.	nd.	nd.
11	<i>SmADH11</i>	NADPH	nd.	15	47.2 (S)
12	<i>SmADH12</i>	-	nd.	nd.	nd.
13	<i>SmADH13</i>	NADPH	3.6	66	82.9(R)
14	<i>SmADH14</i>	NADH	nd.	11	nd.
15	<i>SmADH15</i>	NADPH	nd.	36	99.9 (S)
16	<i>SmADH16</i>	NADH	nd.	46	85.1 (R)
17	<i>SmADH17</i>	-	nd.	nd.	nd.
18	<i>SmADH18</i>	NADH	nd.	31	24.7(R)
19	<i>SmADH19</i>	NADPH	nd.	40	73.8(S)
20	<i>SmADH20</i>	NADPH	nd.	14	99.9 (R)
21	<i>SmADH21</i>	NADH	nd.	62	99.6 (R)
22	<i>SmADH22</i>	-	nd.	nd.	nd.
23	<i>SmADH23</i>	-	nd.	nd.	nd.
24	<i>SmADH24</i>	NADPH	11.1	28	99.9 (R)
25	<i>SmADH25</i>	NADPH	nd.	72	92.9 (R)
26	<i>SmADH26</i>	-	nd.	nd.	nd.
27	<i>SmADH27</i>	-	nd.	nd.	nd.
28	<i>SmADH28</i>	NADH	nd.	35	99.6(R)
29	<i>SmADH29</i>	NADPH	nd.	22	99.9 (S)
30	<i>SmADH30</i>	-	nd.	nd.	nd.

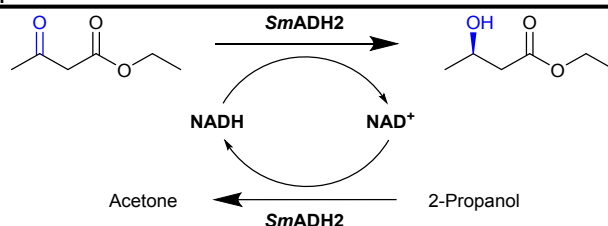
<sup>a</sup> Relative activities measured using crude *SmADHs* under the standard assay protocol and expressed as percentages referred to *SmADH2*.

<sup>b</sup> Not detected.

**Table S3. Effects of metal ions and EDTA on *SmADH2*.**

	Concentration (mM)	Relative activity <sup>a</sup> (%)
Blank		100
EDTA	2	97
LiCl	2	94
KCl	2	82
MgCl <sub>2</sub>	2	51
CaCl <sub>2</sub>	2	50
ZnCl <sub>2</sub>	2	36
MnCl <sub>2</sub>	2	95
FeCl <sub>2</sub>	2	77
FeCl <sub>3</sub>	2	59
CuCl <sub>2</sub>	2	24
NiCl <sub>2</sub>	2	63
CoCl <sub>2</sub>	2	22
BaCl <sub>2</sub>	2	47

<sup>a</sup> Relative activities measured using purified *SmADH2* and expressed as percentages referred to the Blank. Reaction conditions: purified *SmADH2* was cultivated in PBS (100 mM, pH 7.0) containing different reagents (Li<sup>+</sup>, K<sup>+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, Zn<sup>2+</sup>, Mn<sup>2+</sup>, Fe<sup>2+</sup>, Fe<sup>3+</sup>, Cu<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup> and Ba<sup>2+</sup>) and EDTA (final concentration 2 mM) for 60 min at 30 °C. The enzyme activities were evaluated under standard conditions, using EAA as a model substrate.

**Table S4. Asymmetric reduction of EAA with lyophilised *E. coli* Cells of *SmADH2*<sup>a</sup>.**


Entry	Reactor <sup>b</sup>	Ketone		NAD <sup>+</sup> (mM)	Cell (g L <sup>-1</sup> )	Time (h)	Conv. <sup>c</sup> (%)	<i>ee</i> <sup>c</sup> (%)	Yield (%)
		(g L <sup>-1</sup> )	(M)						
1	TSTR	650	5	0.5	50	24	95	<i>R</i> (99.9)	93
2	TBCR	650	5	0.5	50	1.5	100	<i>R</i> (99.9)	93
3	TBCR	780	6	0.5	50	2	100	<i>R</i> (99.9)	93
4	TBCR	780	6	0.2	30	2	100	<i>R</i> (99.9)	93
5	TBCR	780	6	0	20	2.5	100	<i>R</i> (99.9)	93

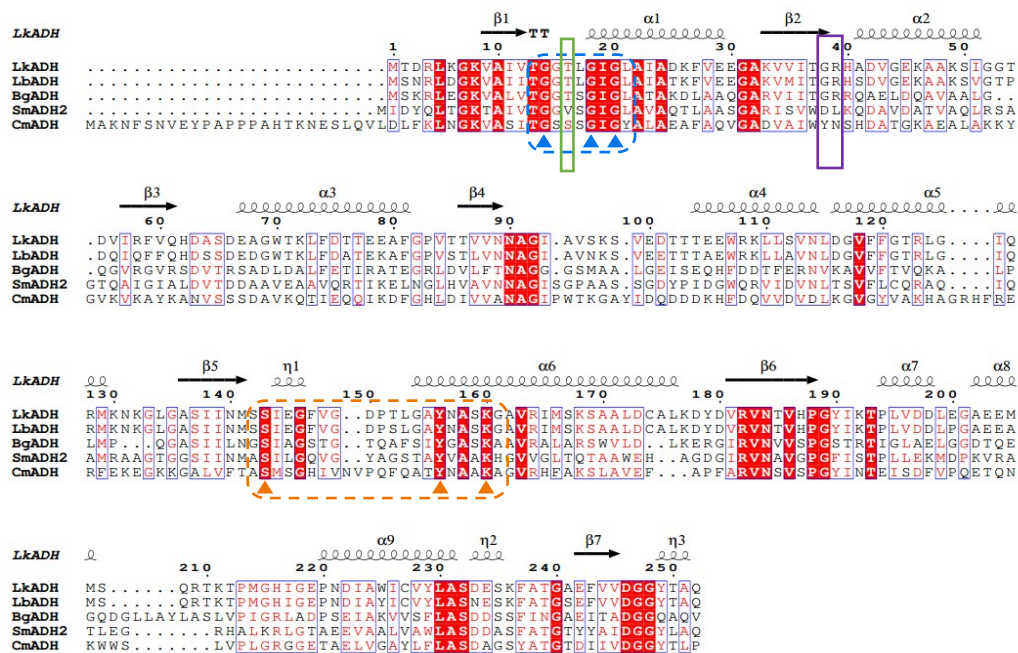
<sup>a</sup> Reaction conditions: 10 ml PBS (100 mM, pH 7.0), 200–500 mg lyophilized cells, 0–5 μmol NAD<sup>+</sup>, 6.5–7.8 g EAA and 4.8–5.7 ml 2-propanol (1.25 equiv.) were placed in TSTR and TBCR separately and reacted at 30 °C for 24 h.

<sup>b</sup> Bioreductions performed in a conical flask reactor (TSTR) system (Entry 1) and a thermostatic bubble column reactor (TBCR) system (Entry 2–5).

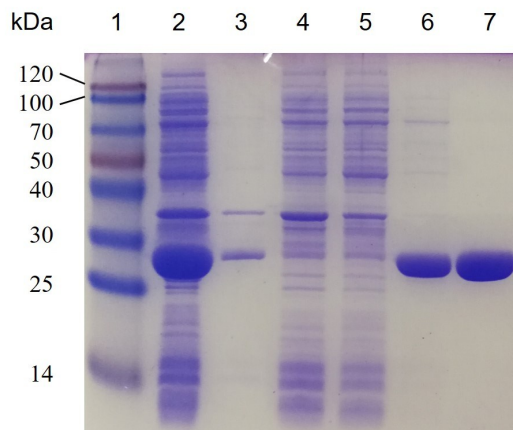
<sup>c</sup> Conversion and *ee* values determined by GC analysis (Table S5)

**Table S5. HPLC and GC analytic conditions and corresponding chromatographic columns for chiral alcohol products and acetone.**

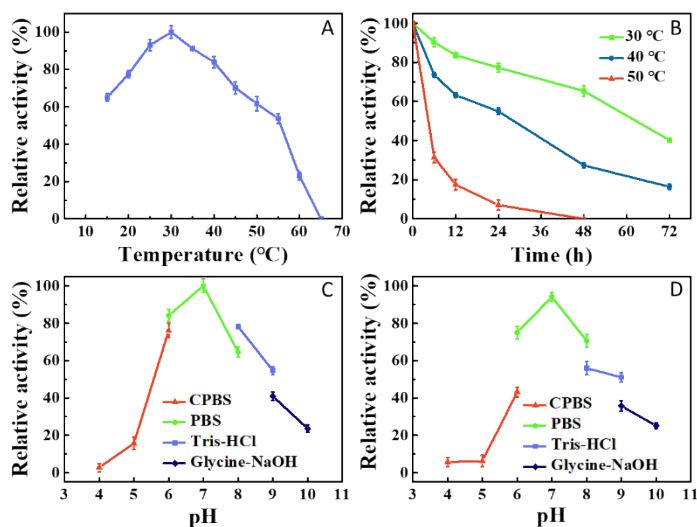
Product	Chiral column	Conditions
( <i>R,S</i> )-P1	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	70 °C; Inc./dec. 250 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P2	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	70 °C; Inc./dec. 250 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P3	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	160 °C; Inc./dec. 250 °C; flow rate: 0.8 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P4	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	80 °C; Inc./dec. 250 °C; flow rate: 0.6 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P5	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	80 °C; Inc./dec. 250 °C; flow rate: 0.6 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P6	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	85 °C; Inc./dec. 250 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P7	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	90 °C 2 min, 5 °C min <sup>-1</sup> , 160 °C; Inc./dec. 250 °C ; 1.0 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P8	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	90 °C 2 min, 5 °C min <sup>-1</sup> , 160 °C; Inc./dec. 250 °C ; 1.0 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P9	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	90 °C; Inc./dec. 250 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P10	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.26 μm, Agilent, USA)	100 °C; Inc./dec. 250 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P11	Chiralcel OD-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (95:5, v/v); flow rate: 1 mL min <sup>-1</sup> ; 210 nm
( <i>R,S</i> )-P12	Chiralcel OB-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (95:5, v/v); flow rate: 1 mL min <sup>-1</sup> ; 210 nm
( <i>R,S</i> )-P13	Chiralcel OD-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (95:5, v/v); flow rate: 1 mL min <sup>-1</sup> ; 210 nm
( <i>R,S</i> )-P14	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	120 °C; Inc./dec. 280 °C; flow rate: 0.8 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P15	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	150 °C; Inc./dec. 280 °C; flow rate: 0.8 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P17	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	170 °C; Inc./dec. 280 °C; flow rate: 0.8 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P20	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	120 °C; Inc./dec. 280 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P21	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	150 °C; Inc./dec. 280 °C; flow rate: 0.7 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P22	Chiralcel OD-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (95:5, v/v); flow rate: 0.8 mL min <sup>-1</sup> ; 254 nm
( <i>R,S</i> )-P23	Chiralcel OB-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (98:2, v/v); flow rate: 1 mL min <sup>-1</sup> ; 210 nm
( <i>R,S</i> )-P24	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.25 μm, Agilent, USA)	110 °C; Inc./dec. 250 °C; flow rate: 0.6 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P25	CP-Chirasil-Dex CB (25 m×0.32 mm, 0.26 μm, Agilent, USA)	140 °C; Inc./dec. 250 °C; flow rate: 0.6 ml min <sup>-1</sup> ; nitrogen
( <i>R,S</i> )-P26	Chiralcel OB-H column (0.46 mm×250 mm, 5 μm, Diacel, Japan)	hexane/2-propanol (95:5, v/v); flow rate: 1.0 mL min <sup>-1</sup> ; 254 nm
( <i>R,S</i> )-P27	Beta DEX <sup>TM</sup> 120 (30 m×0.25 mm, 0.25 μm, Supelco, USA)	130 °C; Inc./dec. 280 °C; flow rate: 0.8 ml min <sup>-1</sup> ; nitrogen



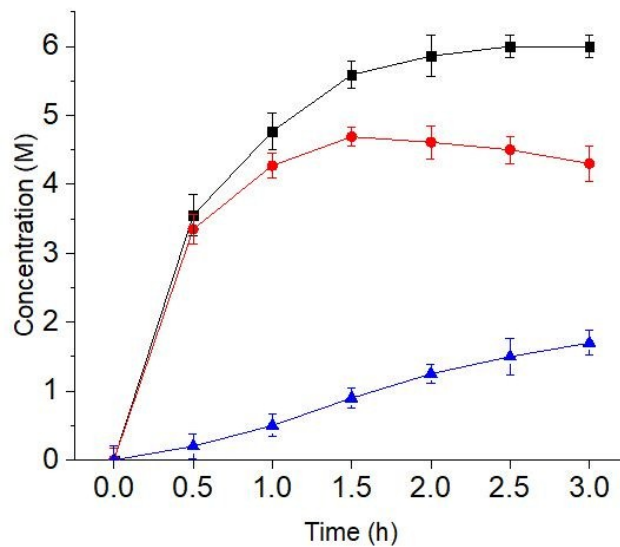
**Figure S1.** Sequence alignment of *SmADH2*, *LkADH*, *LbADH*, *BgADH* and *CmADH*. Blue triangles represent their conserved residues of the coenzyme binding sites. Orange triangles represent catalytic triads. Green squares and purple squares represent key domains that affect coenzyme dependence.



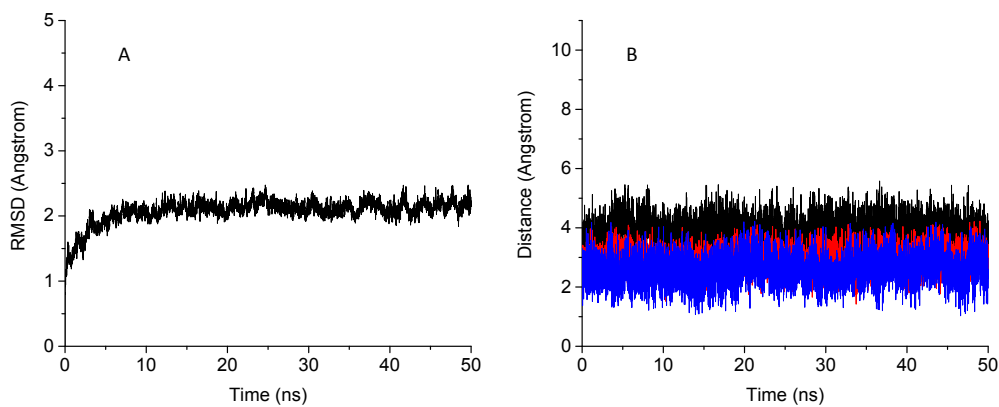
**Figure S2.** SDS-PAGE analysis of the purified *SmADH2*. Lane 1, protein markers. Lane 2, crude enzyme extract. Lane 3, insoluble proteins of cracked *E. coli* BL21(DE3). Lanes from 4 to 6 show collected fractions unabsorbed proteins, diluted by 50 mM PBI and diluted by 100 mM PBI. Lane 7, purified *SmADH2*.



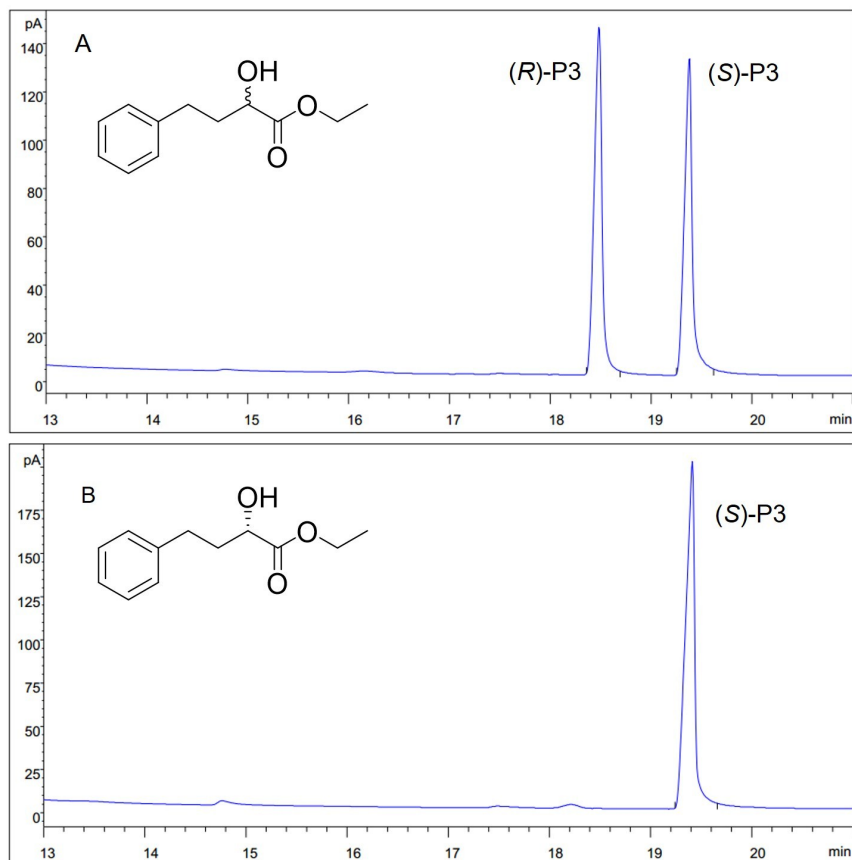
**Figure S3.** Effects of pH and temperature on specific activity. Each relative activity is shown as a percentage. (A) Optimum temperature of *SmADH2* was studied in the range of 15 °C to 65 °C; (B) Thermal stability was investigated by incubating the purified *SmADH2* at 30 °C 40 °C and 50 °C for 72 h; (C) Optimum pH was tested in 50 mM of the following buffers: sodium citrate (CPBS, pH 4.0-6.0), phosphate buffer saline (PBS, pH 6.0-8.0), Tris-HCl (pH 8.0-9.0) and glycine-NaOH (pH 9.0-10.0); (D) pH stability of *SmADH2* was determined by incubating the enzyme in buffers above at pH values between 4.0-10.0 at 4 °C for 24 h.



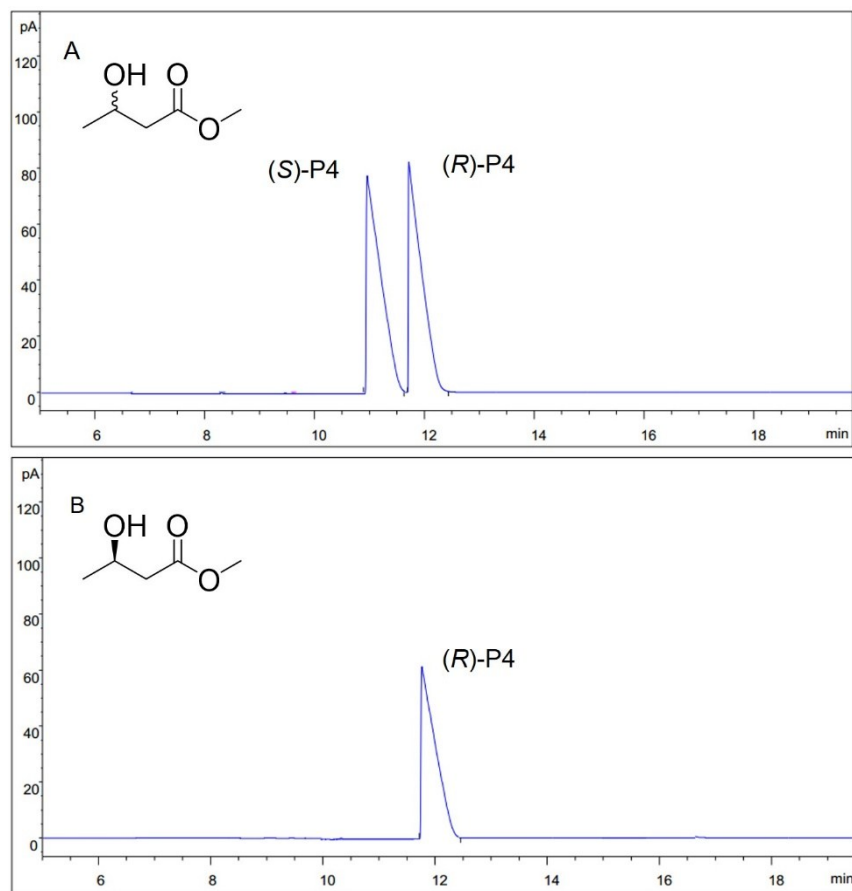
**Figure S4.** Time-concentration curve of acetone content in each unit in TBCR system. The blue line presents the acetone content in the collection unit. The red line presents the acetone content in the reaction unit. The black line represents the total amount of acetone in the TBCR system. Reaction conditions: 10 ml PBS (100 mM, pH 7.0), 200 mg lyophilized cells, 0  $\mu\text{mol}$  NAD<sup>+</sup>, 7.8 g EAA and 5.7 ml 2-propanol (1.25 equiv.) were placed in TBCR (gas flow: 2.5 L min<sup>-1</sup>; 2-propanol/water ratio: 50%) and reacted at 30 °C for 3 h.



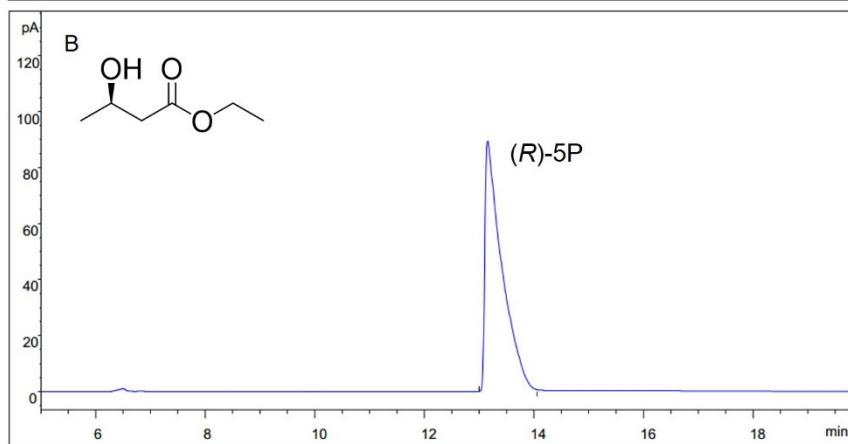
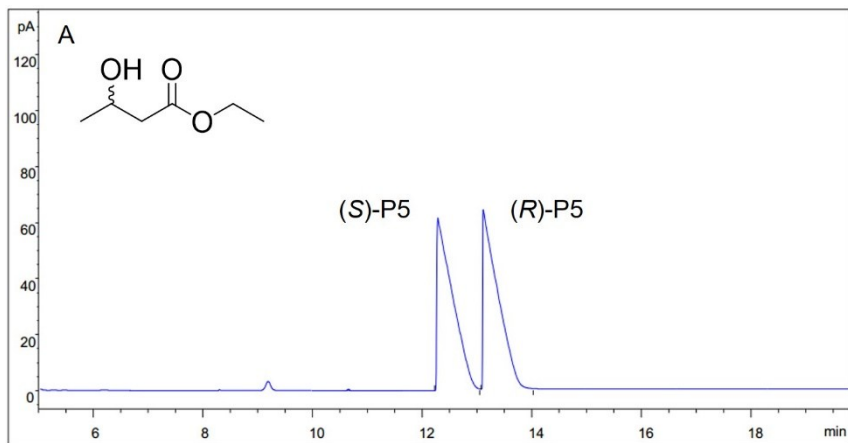
**Figure S5.** (A) RMSD analysis result. (B) The distances between the carbonyl group of EAA and Tyr159, Ser146 and the hydrogen on the C4 of NADH are shown as blue, red and black lines.



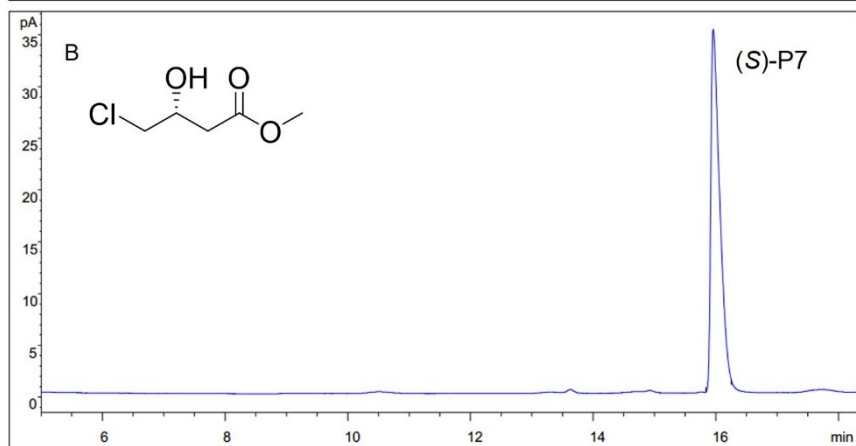
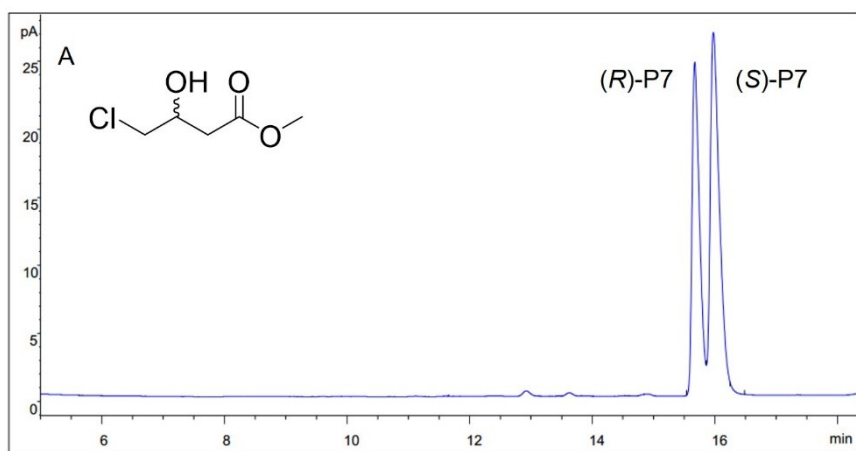
**Figure S6.** (A) GC analysis of (S)-P3 and (R)-P3. (B) GC analysis of product P3 produced by SmADH2.



**Figure S7.** (A) GC analysis of (S)-P4 and (R)-P4. (B) GC analysis of product P4 produced by SmADH2.

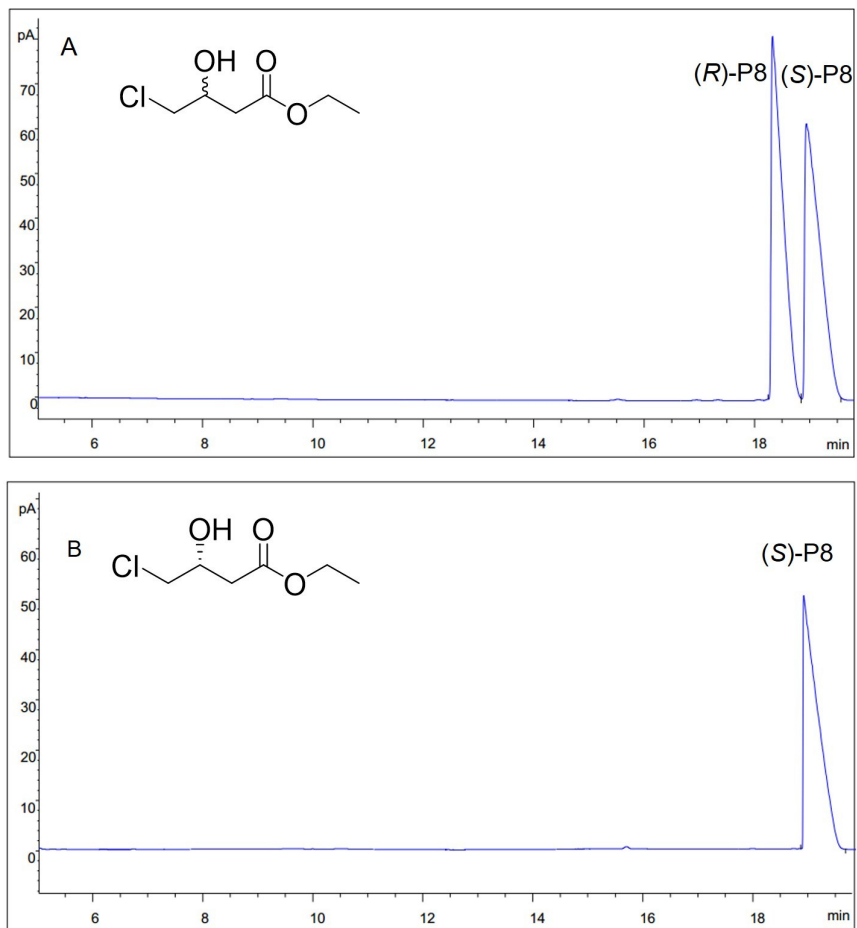


**Figure S8.** (A) GC analysis of (S)-P5 and (R)-P5. (B) GC analysis of product P5 produced by *SmADH2*.

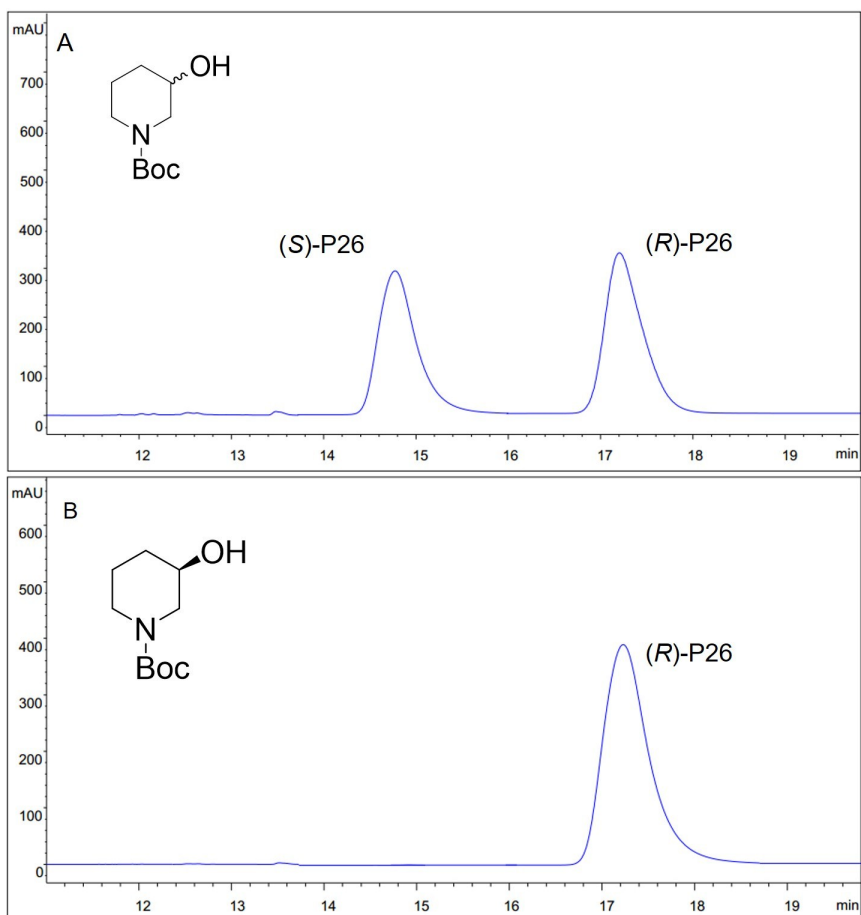


**Figure S9.** (A) GC analysis of (S)-P7 and (R)-P7. (B) GC analysis of product P7 produced by *SmADH2*.

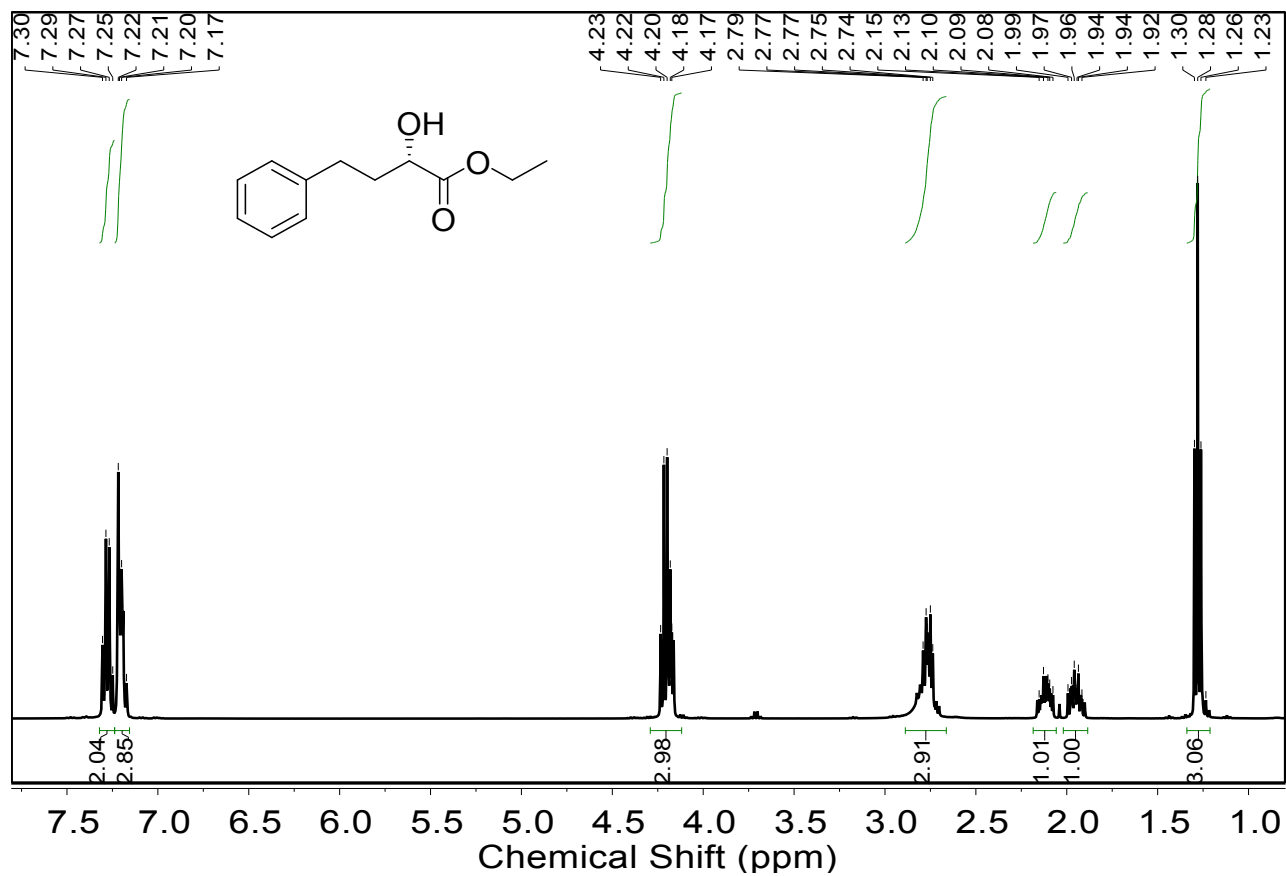




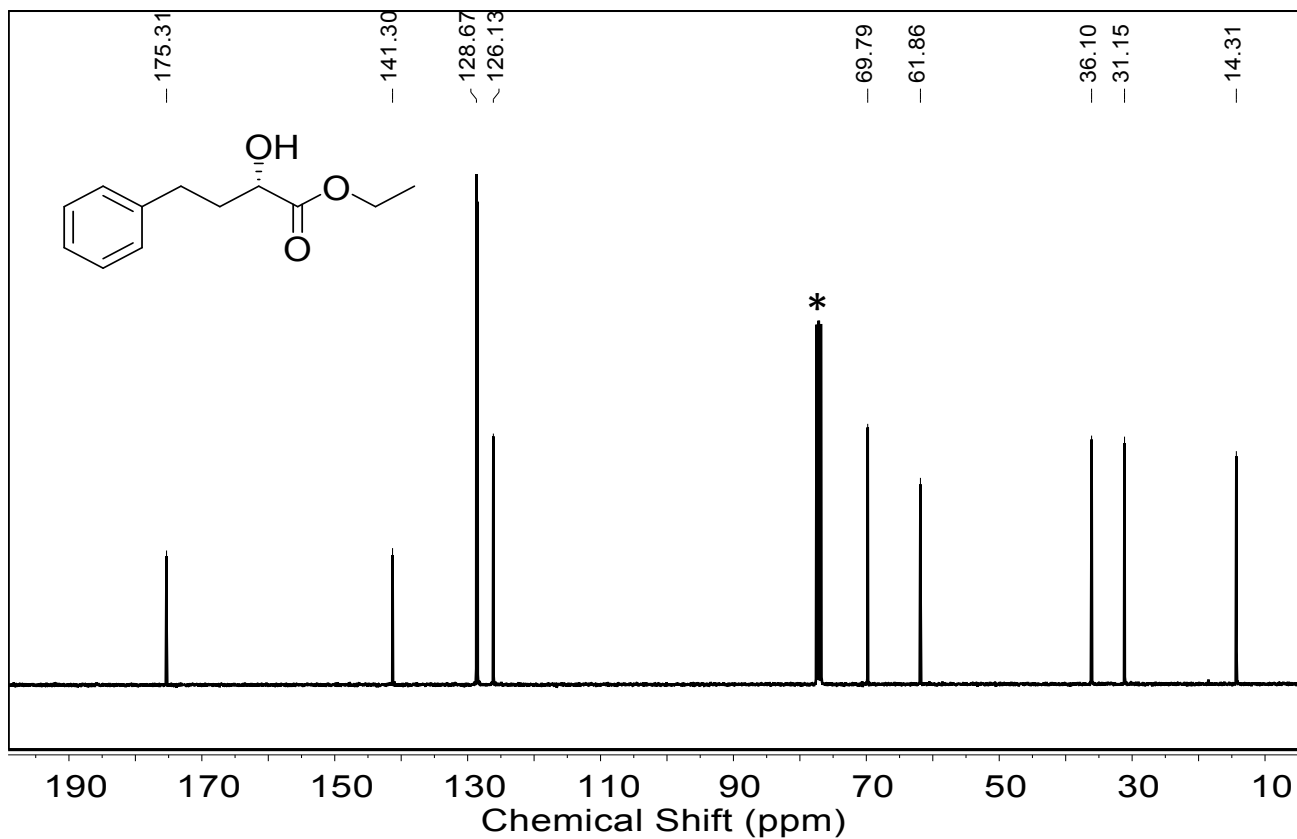
**Figure S10.** (A) GC analysis of (S)-P8 and (R)-P8. (B) GC analysis of product P8 produced by SmADH2.



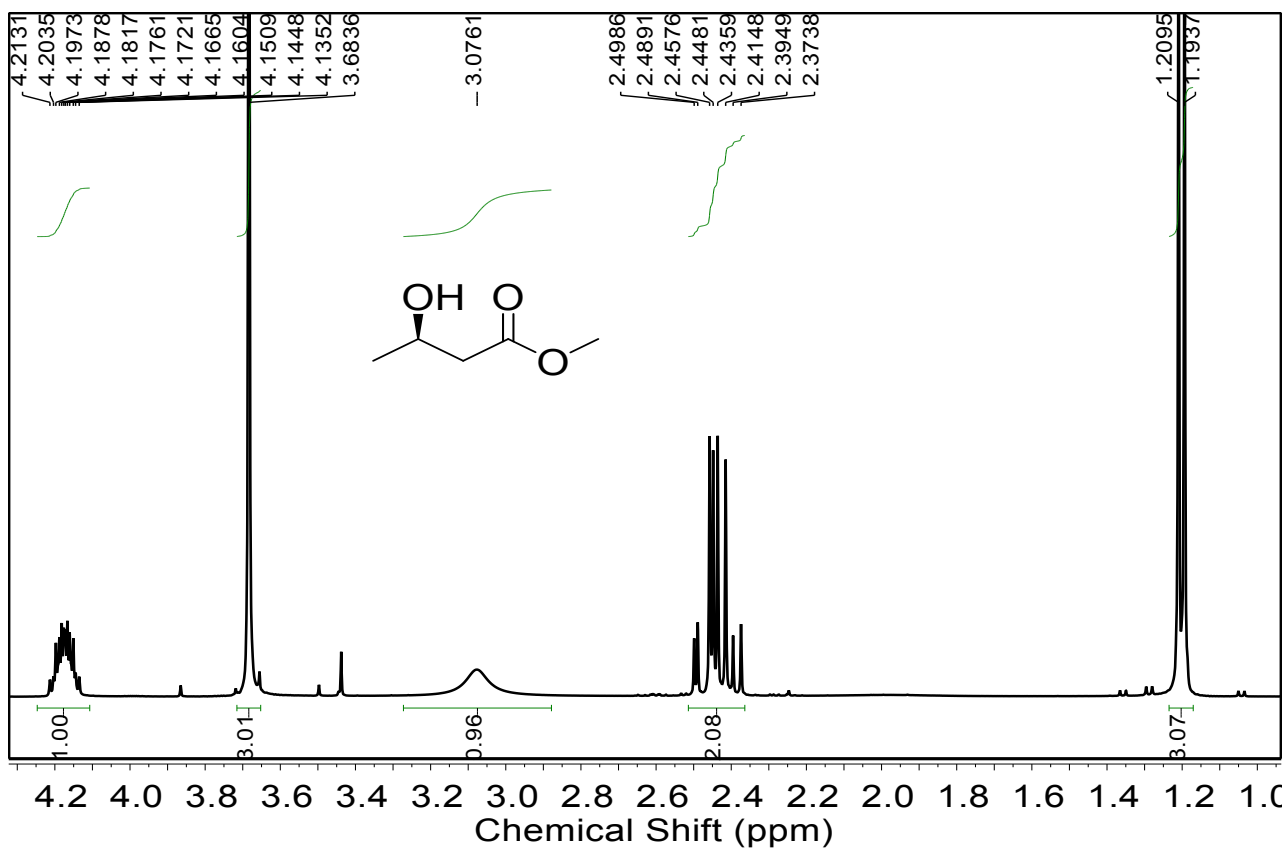
**Figure S11.** (A) GC analysis of (S)-P26 and (R)-P26. (B) GC analysis of product P26 produced by SmADH2.



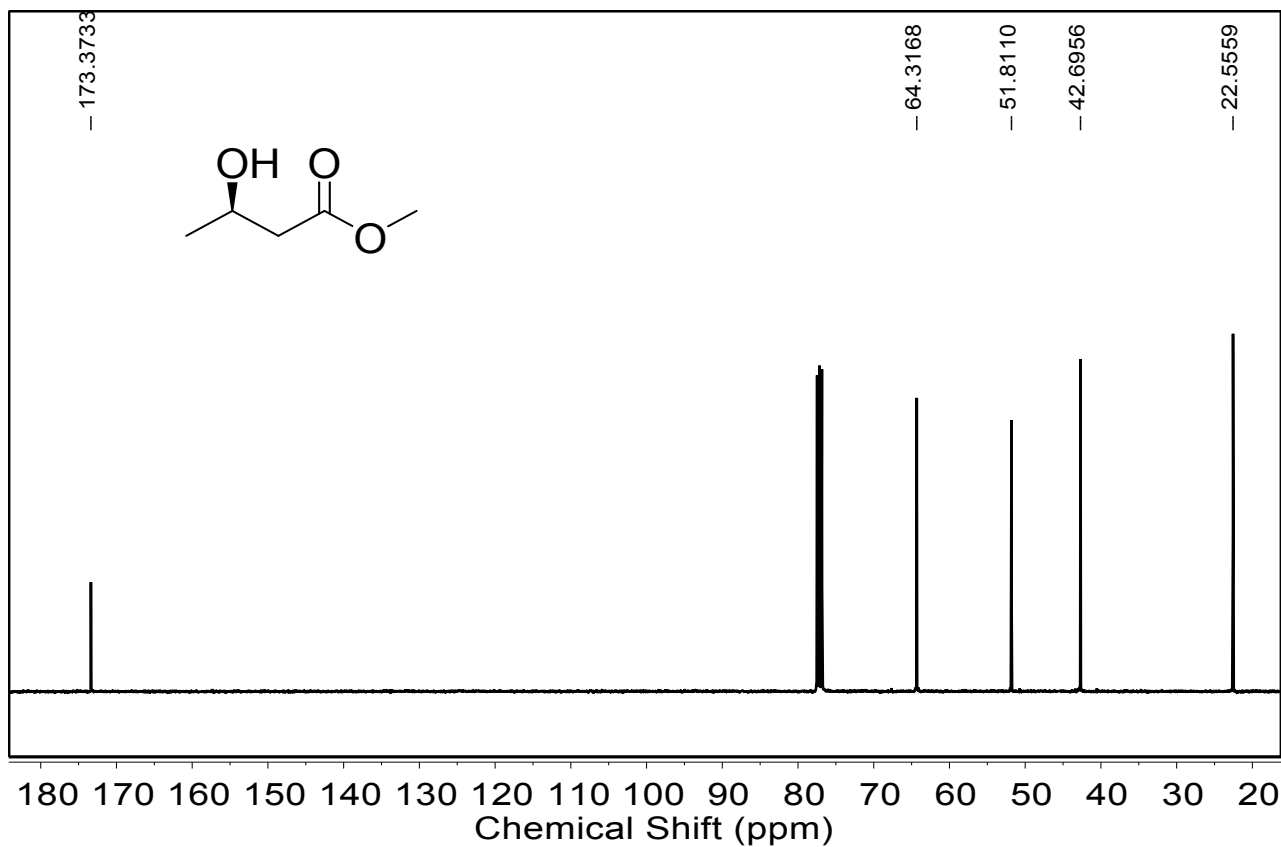
**Figure S12.**  $^1\text{H}$  NMR spectrum of (S)-P3.  $^1\text{H}$  NMR (400 MHz, Chloroform-*d*)  $\delta$  7.28 (q,  $J$  = 7.6 Hz, 2H), 7.24 – 7.16 (m, 3H), 4.29 – 4.12 (m, 3H), 2.89 – 2.66 (m, 3H), 2.18 – 2.06 (m, 1H), 2.02 – 1.88 (m, 1H), 1.28 (t,  $J$  = 7.1 Hz, 3H).



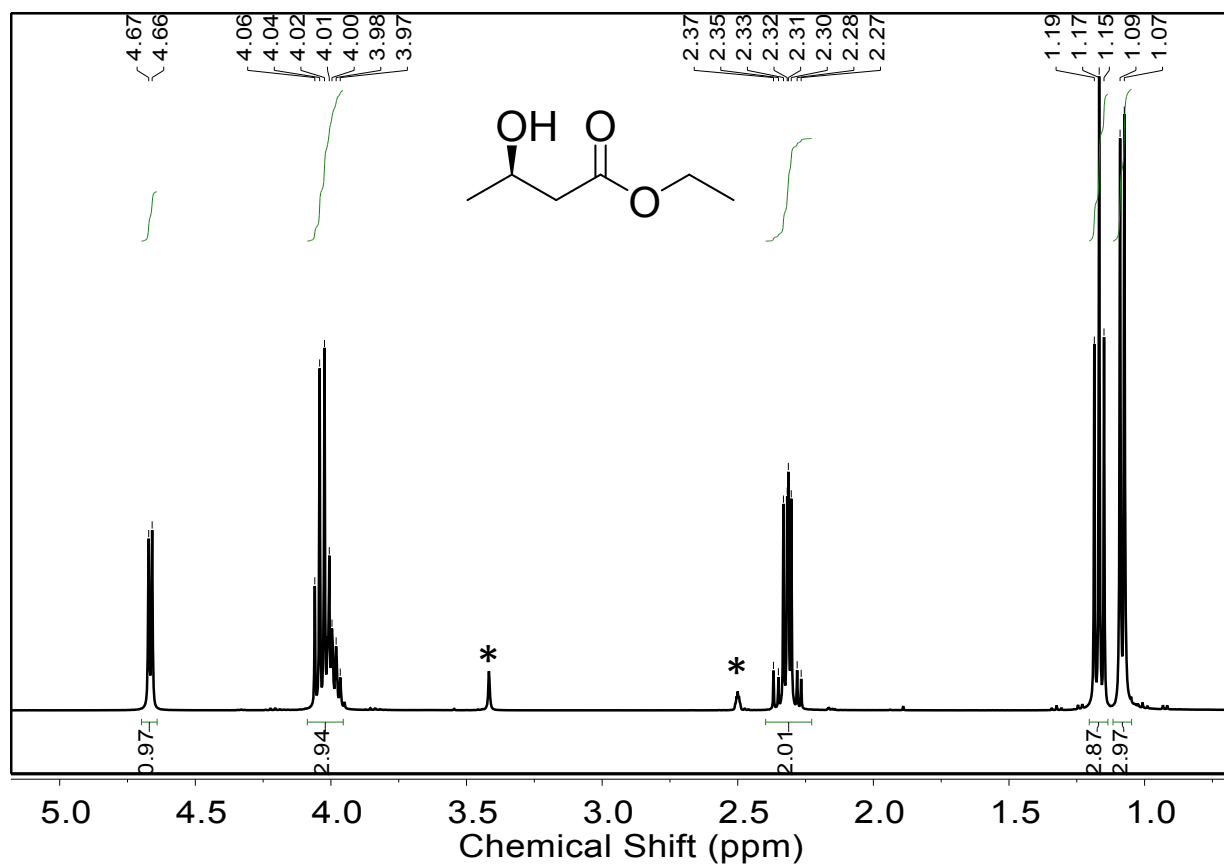
**Figure S13.**  $^{13}\text{C}$  NMR spectrum of (S)-P3.  $^{13}\text{C}$  NMR (101 MHz, Chloroform-*d*)  $\delta$  175.31, 141.30, 128.67, 126.13, 69.79, 61.86, 36.10, 31.15,



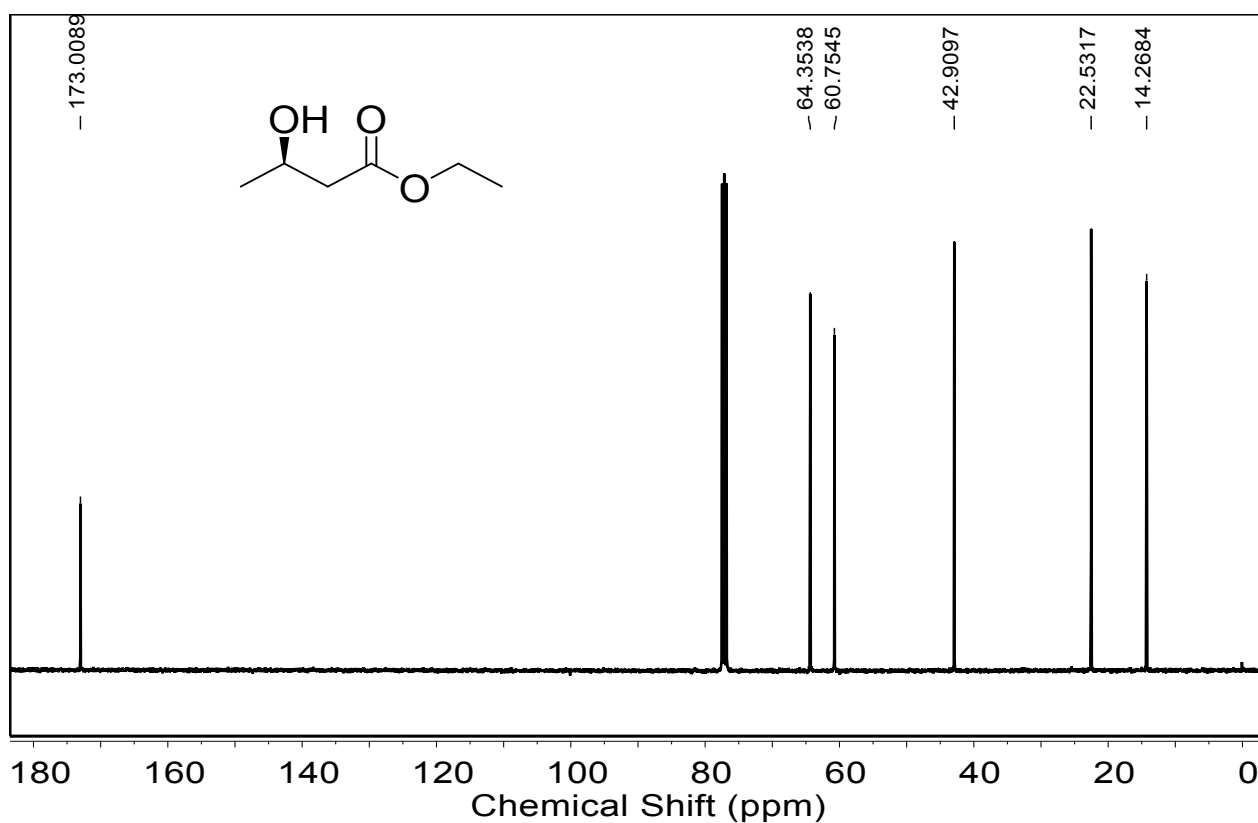
**Figure S14.**  $^1\text{H}$  NMR spectrum of (*R*)-P4.  $^1\text{H}$  NMR (400 MHz, Chloroform-*d*)  $\delta$  4.17 (dtt,  $J = 12.6, 6.3, 3.2$  Hz, 1H), 3.68 (s, 3H), 3.08 (s, 1H), 2.51 – 2.36 (m, 2H), 1.20 (d,  $J = 6.3$  Hz, 3H).



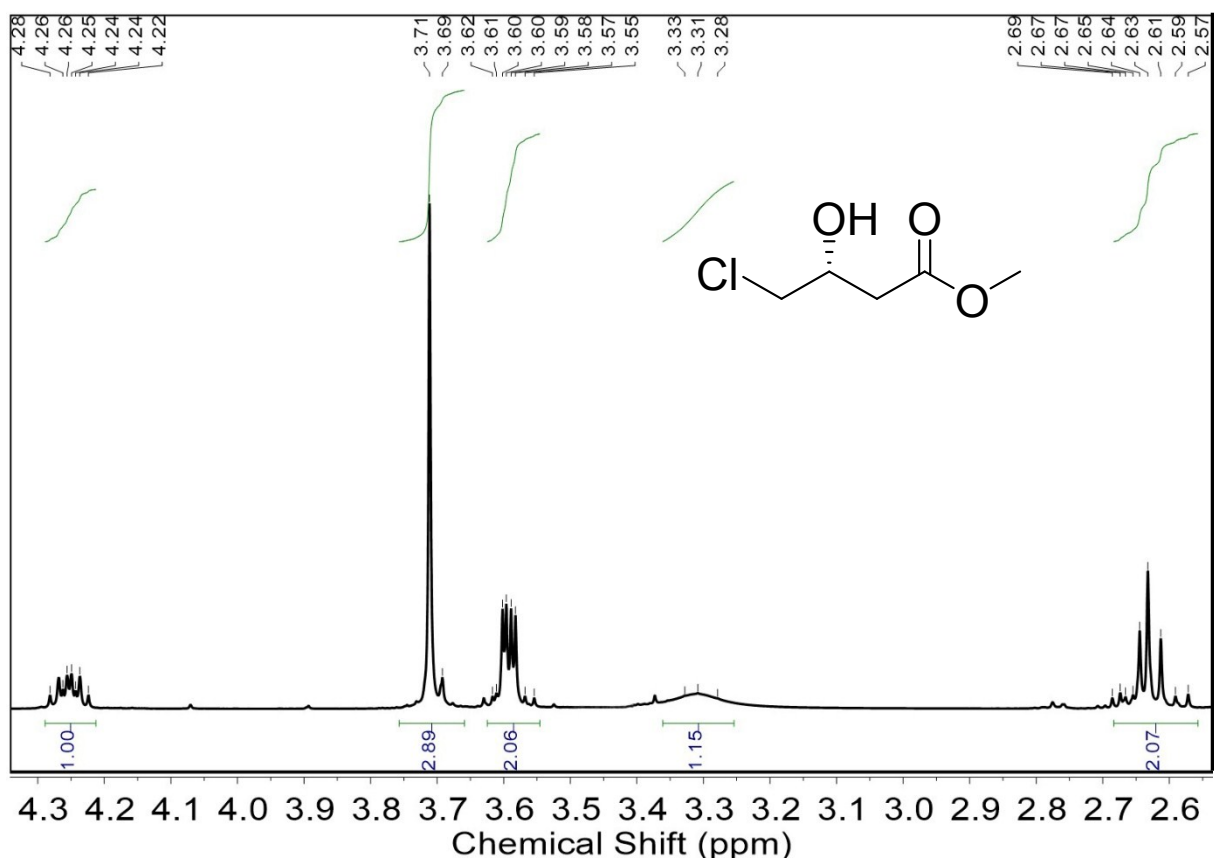
**Figure S15.**  $^{13}\text{C}$  NMR spectrum of (*R*)-P4.  $^{13}\text{C}$  NMR (101 MHz, Chloroform-*d*)  $\delta$  173.37, 64.32, 51.81, 42.70, 22.56.



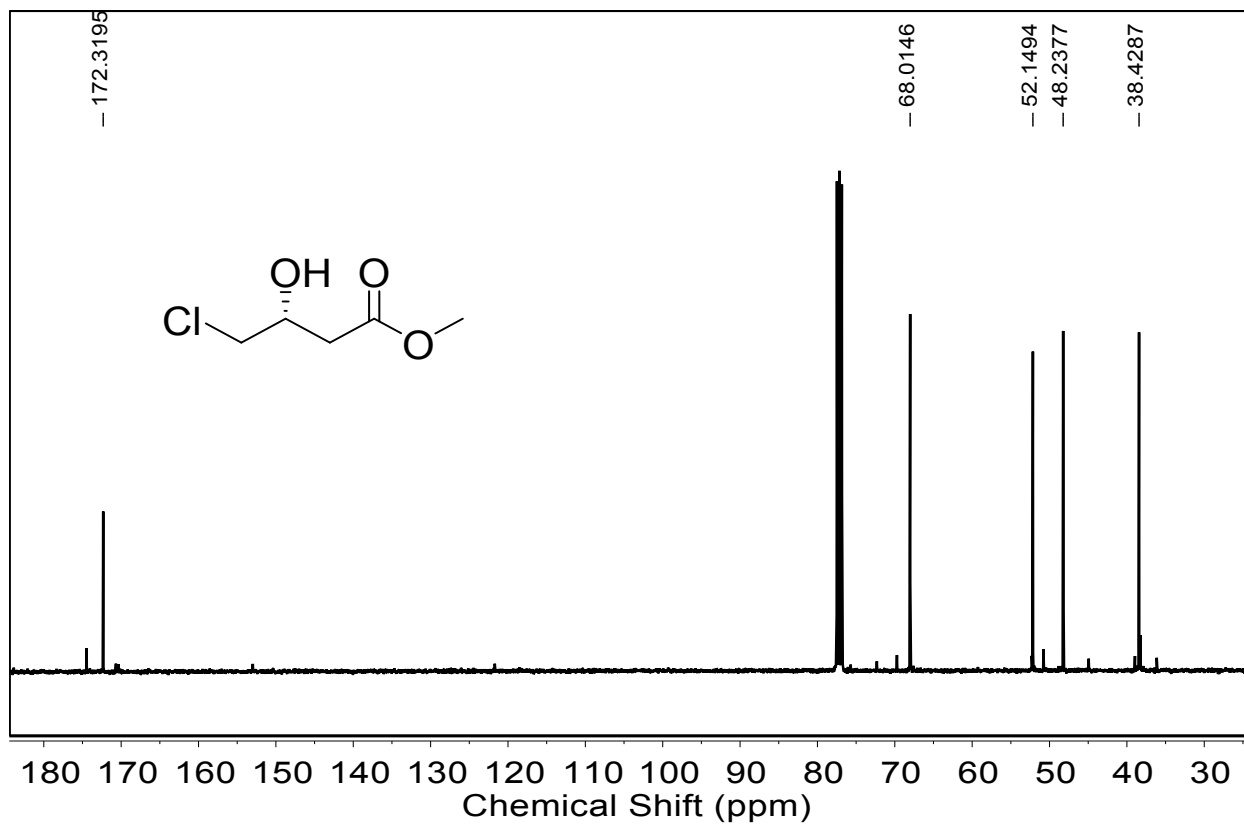
**Figure S16.**  $^1\text{H}$  NMR spectrum of (*R*)-P5.  $^1\text{H}$  NMR (400 MHz,  $\text{DMSO-}d_6$ )  $\delta$  4.67 (d,  $J = 5.1$  Hz, 1H), 4.09 – 3.95 (m, 3H), 2.40 – 2.23 (m, 2H), 1.17 (t,  $J = 7.1$  Hz, 3H), 1.08 (d,  $J = 6.3$  Hz, 3H). \*  $\text{H}_2\text{O}$  (3.42ppm) and  $(\text{CD}_3)_2\text{SO}$  (2.5ppm)



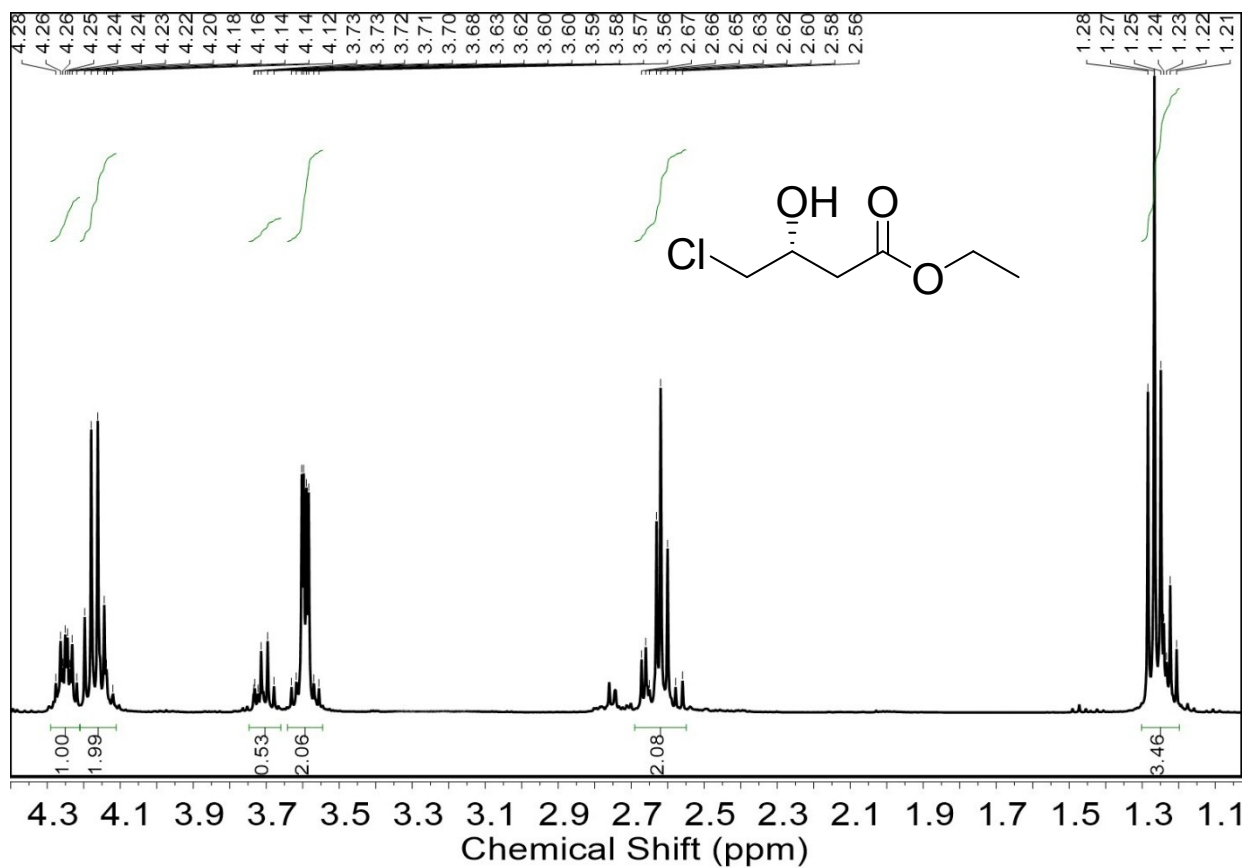
**Figure S17.**  $^{13}\text{C}$  NMR spectrum of (*R*)-P5.  $^{13}\text{C}$  NMR (101 MHz, Chloroform-*d*)  $\delta$  173.01, 64.35, 60.75, 42.91, 22.53, 14.27.



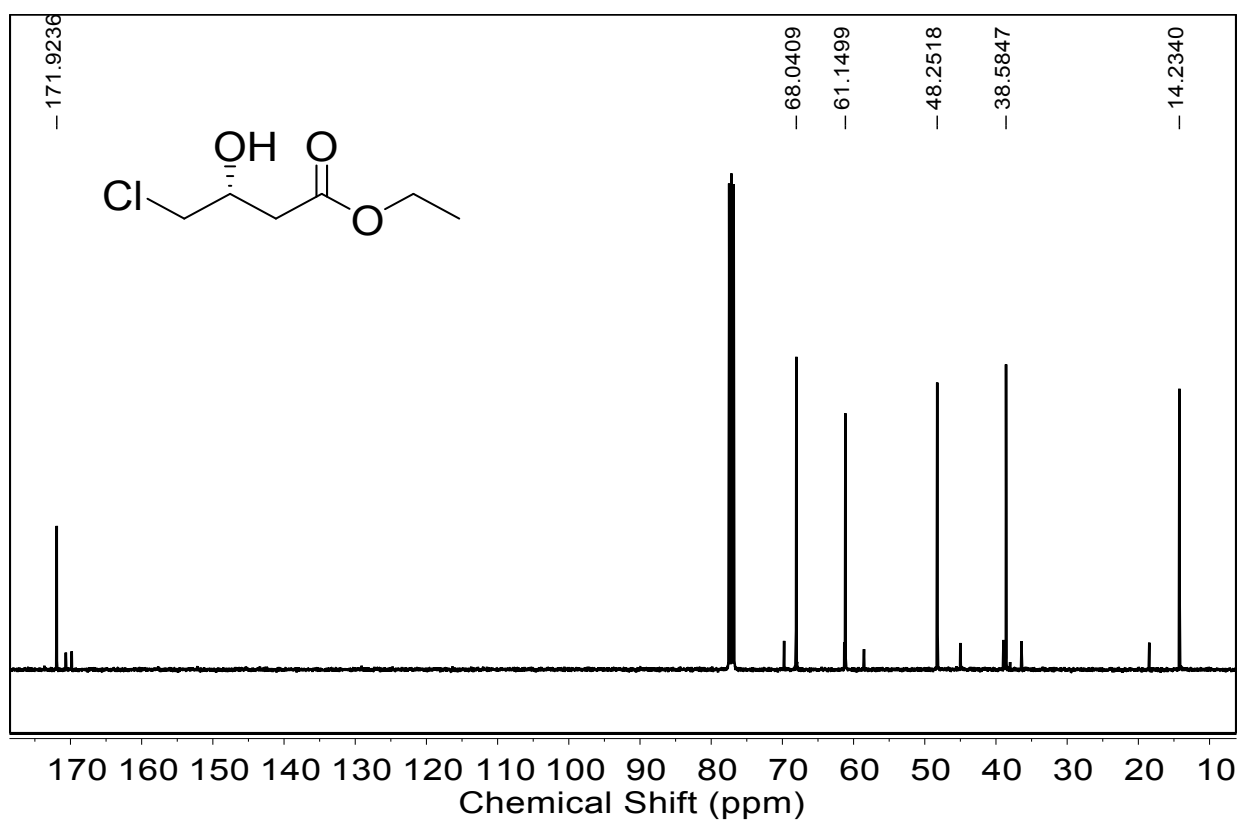
**Figure S18.**  $^1\text{H}$  NMR spectrum of (S)-P7.  $^1\text{H}$  NMR (400 MHz, Chloroform-*d*)  $\delta$  4.29 – 4.21 (m, 1H), 3.71 (s, 3H), 3.60 (td,  $J = 5.8, 2.5$  Hz, 2H), 3.36 – 3.25 (m, 1H), 2.68 – 2.56 (m, 2H).



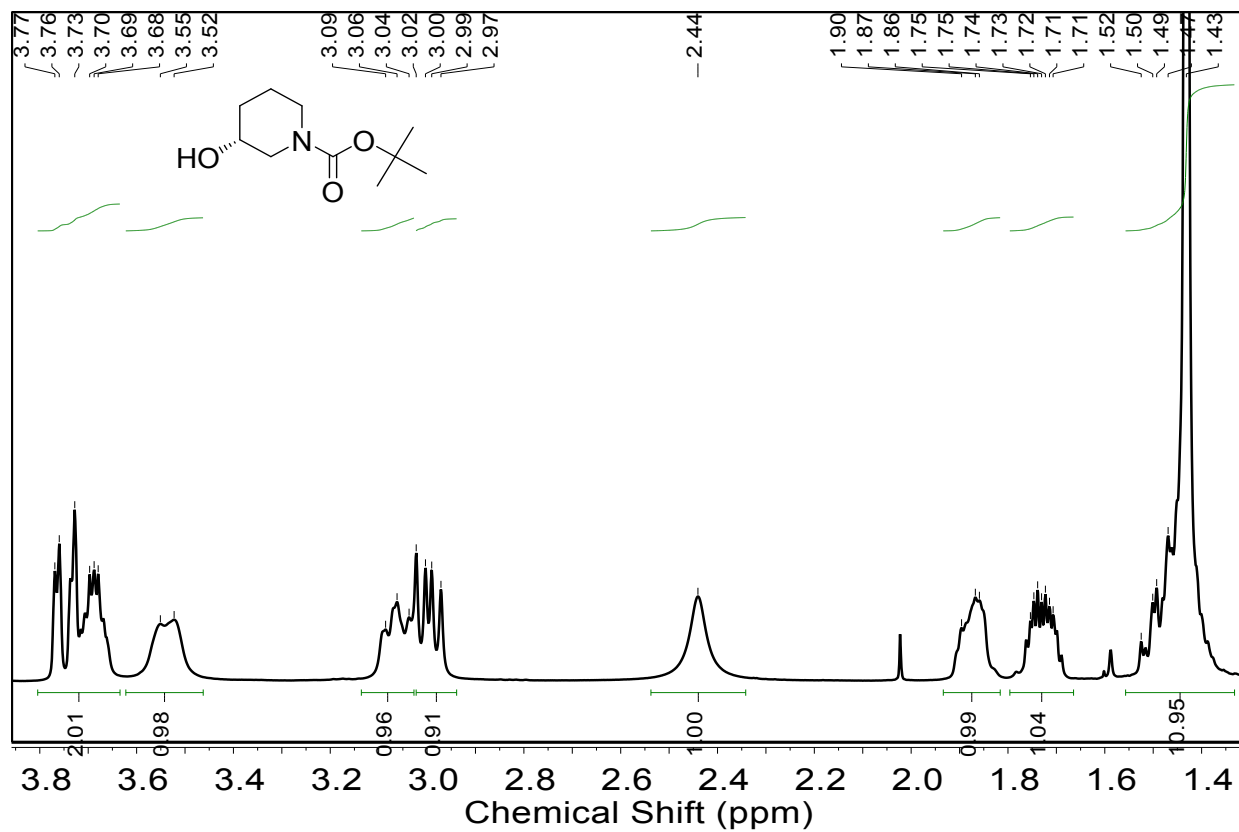
**Figure S19.**  $^{13}\text{C}$  NMR spectrum of (S)-P7.  $^{13}\text{C}$  NMR (101 MHz, Chloroform-*d*)  $\delta$  172.32, 68.01, 52.15, 48.24, 38.43.



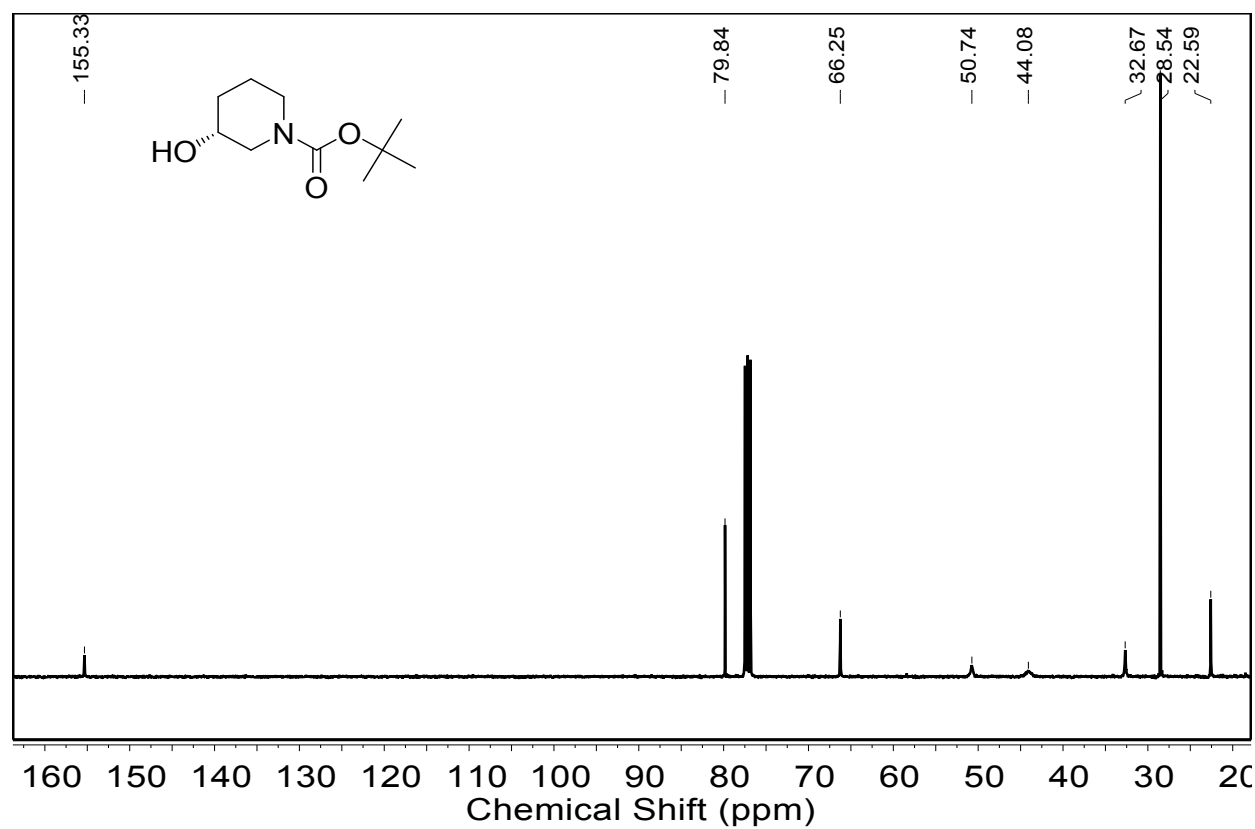
**Figure S20.**  $^1\text{H}$  NMR spectrum of (S)-P8.  $^1\text{H}$  NMR (400 MHz, Chloroform- $d$ )  $\delta$  4.25 (dq,  $J$  = 7.6, 5.2 Hz, 1H), 4.17 (q,  $J$  = 7.1 Hz, 2H), 3.75 – 3.66 (m, 1H), 3.64 – 3.55 (m, 2H), 2.69 – 2.55 (m, 2H), 1.25 (dt,  $J$  = 17.2, 7.1 Hz, 3H).



**Figure S21.**  $^{13}\text{C}$  NMR spectrum of (S)-P8.  $^{13}\text{C}$  NMR (101 MHz, Chloroform- $d$ )  $\delta$  171.92, 68.04, 61.15, 48.25, 38.58, 14.23.



**Figure S22.**  $^1\text{H}$  NMR spectrum of (R)-P26.  $^1\text{H}$  NMR (400 MHz, Chloroform-*d*)  $\delta$  3.80 – 3.63 (m, 2H), 3.54 (d,  $J$  = 11.4 Hz, 1H), 3.14 – 3.03 (m, 1H), 3.00 (dd,  $J$  = 12.8, 7.7 Hz, 1H), 2.44 (s, 1H), 1.93 – 1.82 (m, 1H), 1.73 (dq,  $J$  = 9.5, 2.9 Hz, 1H), 1.43 (s, 11H).



**Figure S23.**  $^{13}\text{C}$  NMR spectrum of (R)-P26.  $^{13}\text{C}$  NMR (101 MHz, Chloroform-*d*)  $\delta$  155.33, 79.84, 66.25, 50.74, 44.08, 32.67, 28.54, 22.59.