

Metal-Organic-Framework Derived Co-Pd Bond is Preferred over Fe-Pd for Reductive Upgrading of Furfural to Tetrahydrofurfuryl alcohol

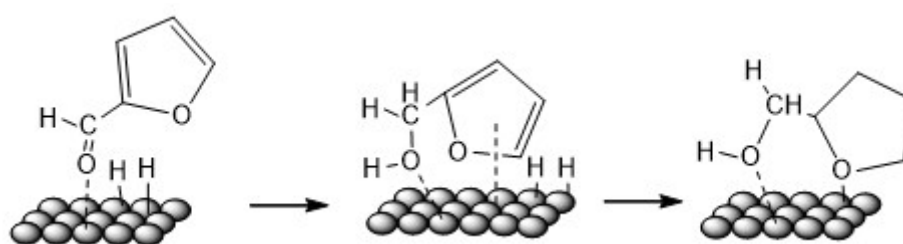
Saikiran Pendem,^{a,b} Bolla Srinivasa Rao,^{a,b} David J. Morgan^c Digambar B. Shinde,^d Zhiping Lai,^d Nakka Lingaiah,^{a,b} and John Mondal^{*a,b}

^aCatalysis and fine chemicals Division, CSIR-Indian Institute of Chemical Technology, Uppal Road, Hyderabad-500007, India, Email: johncuchem@gmail.com, johnmondal@iict.res.in

^bAcSIR-Indian Institute of Chemical Technology, Hyderabad-500007 (India)

^cCardiff Catalysis Institute, School of Chemistry, Cardiff University, Park Place, Cardiff, CF10 3AT. UK

^dDivision of Physical Science and Engineering, King Abdullah University of Science and Technology (KAUST), Thuwal 23955-6900, Saudi Arabia.



Scheme S1: Plausible mechanistic pathway

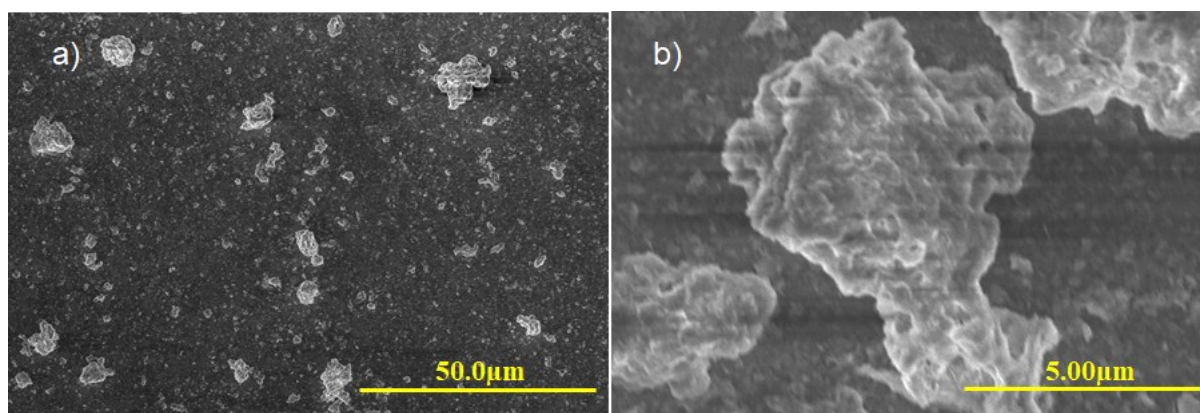


Figure S1: FE-SEM images (a & b) of PVP-Pd@ZIF-67

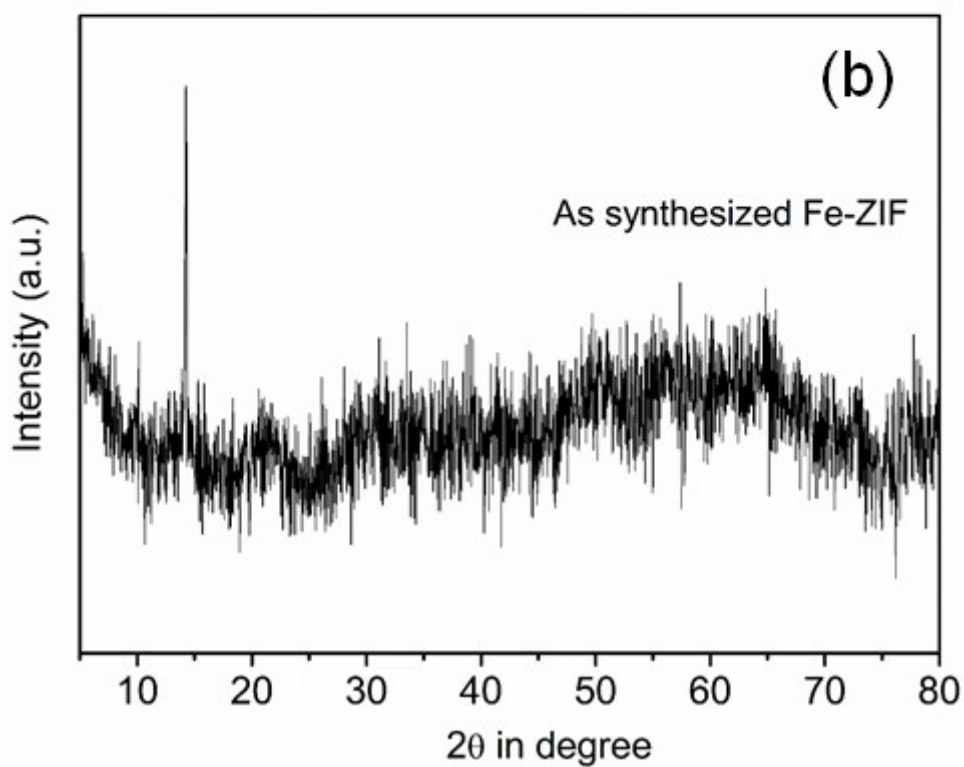
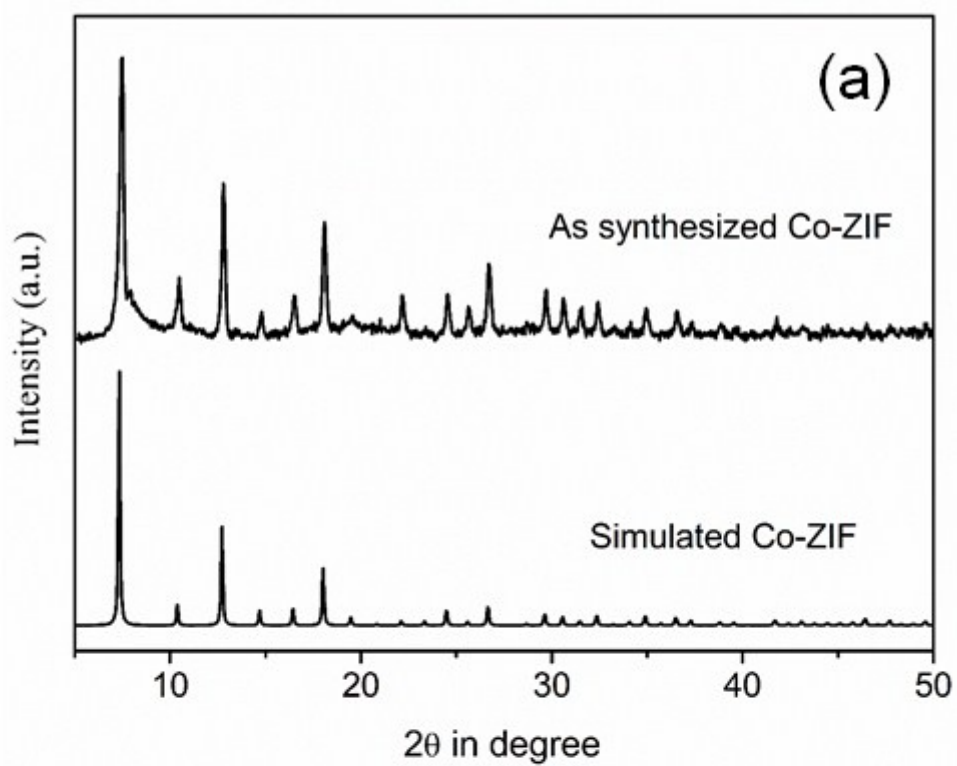


Figure S2: Wide angle powder XRD patterns and simulated pattern of Co-ZIF (a), and wide-angle powder XRD patterns of Fe-ZIF (b).

As shown in Figure S2b, The powder XRD patterns of Fe-ZIF are revealing that it has less crystalline nature.

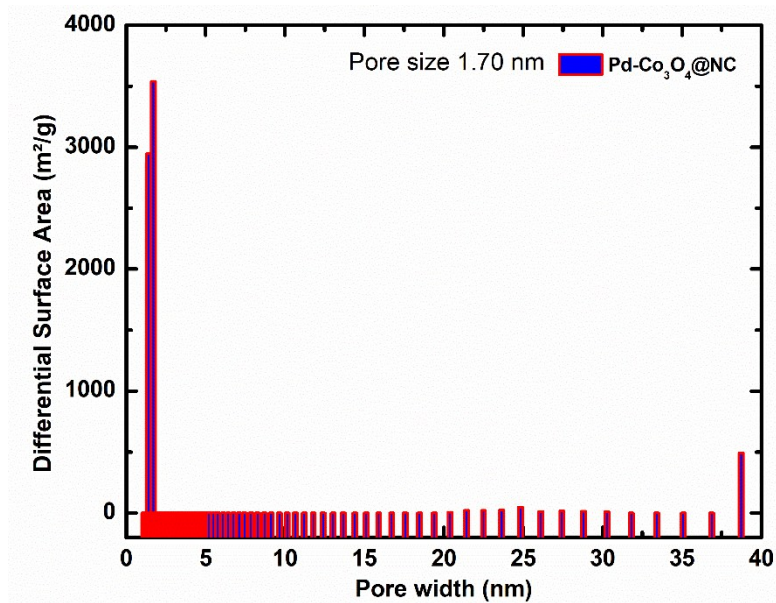


Figure S3: Pore-size distribution of PdCo₃O₄@NC catalyst

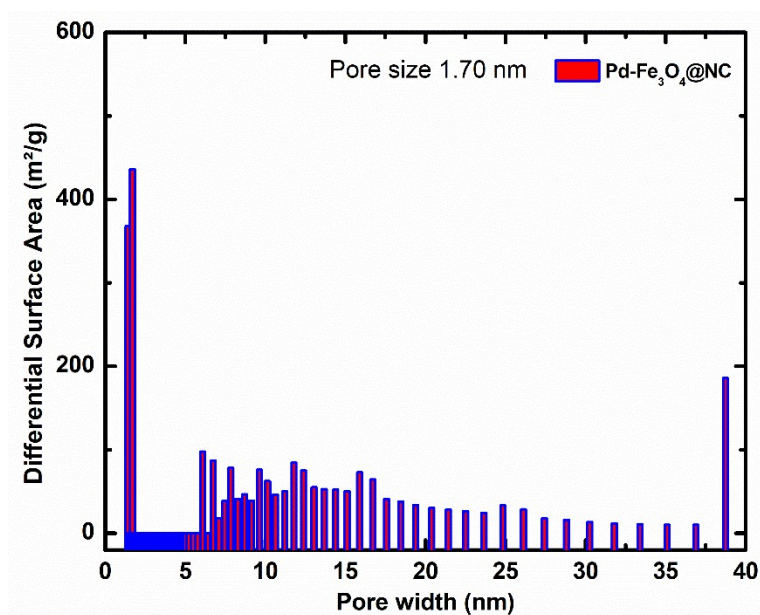


Figure S4: Pore-size distribution of PdFe₃O₄@NC catalyst.

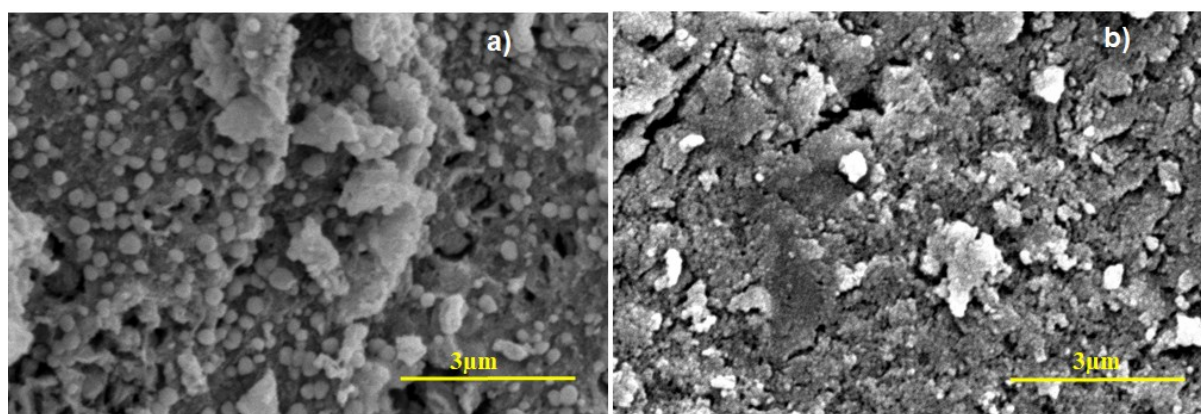


Figure S5: FE-SEM images (a) of Pd-Co₃O₄@NC, (b) of Pd-Fe₃O₄@NC, respectively.

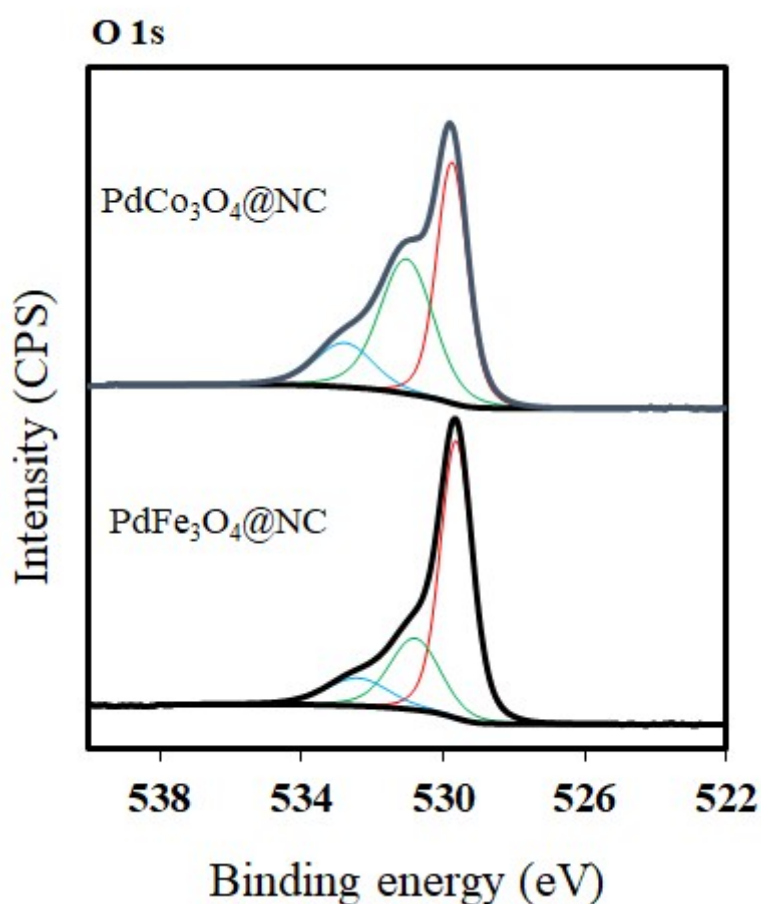


Figure S6: Fitted O-1s XPS spectra of Pd-Fe₃O₄@NC & Pd-Co₃O₄@NC.

From O-1s spectrum of Pd-Co₃O₄@NC three peaks at binding energies of ~533.0 eV ~529.5 which can be attributed to trapped water/surface carbonates and lattice oxygen atoms respectively and ~531.5 corresponding to surface hydroxide or O-N/C bonds in the hybrid (Figure S6, ESI).¹

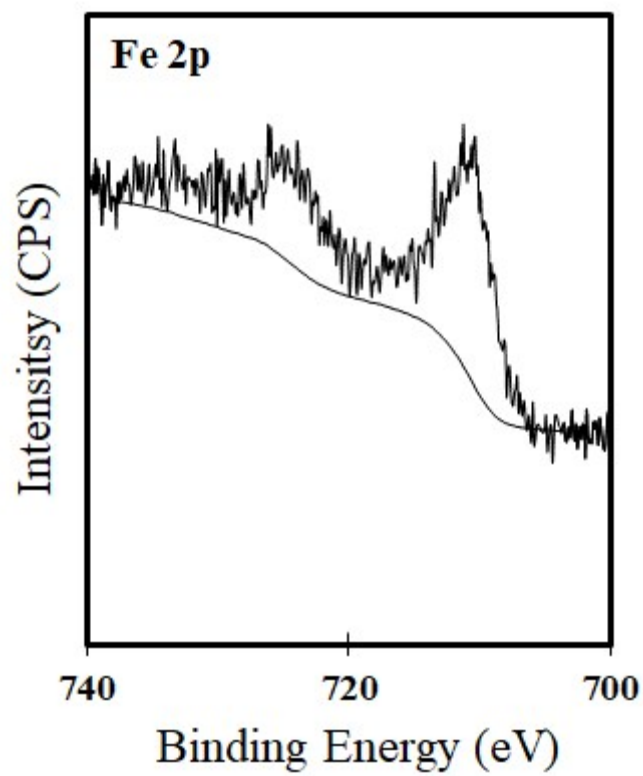


Figure S7: Fe-2p XP spectra of used Pd-Fe₃O₄@NC.

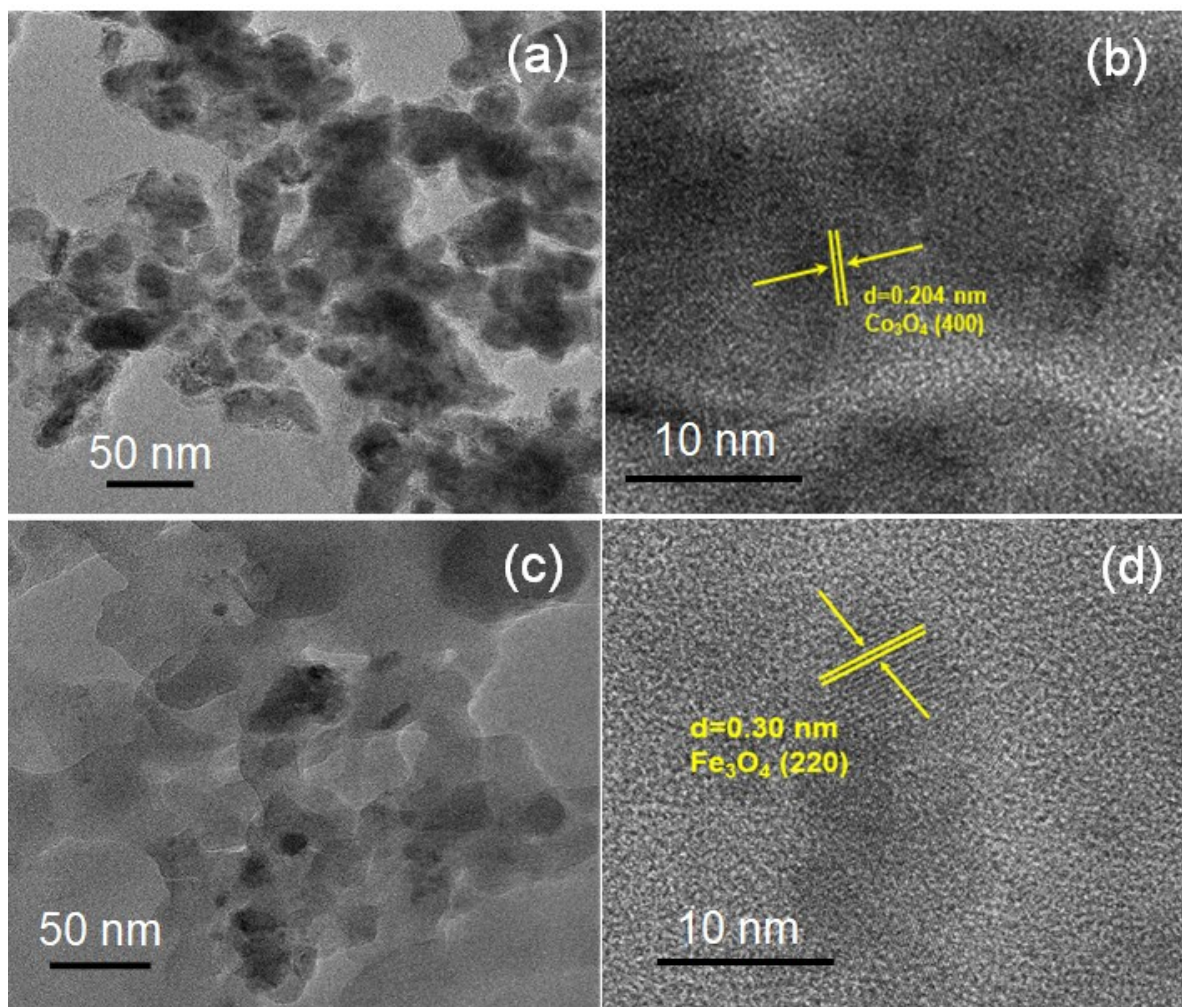


Figure S8: HR-TEM images (a, b) of used Pd-Co₃O₄@NC, (c, d) used Pd-Fe₃O₄@NC, respectively.

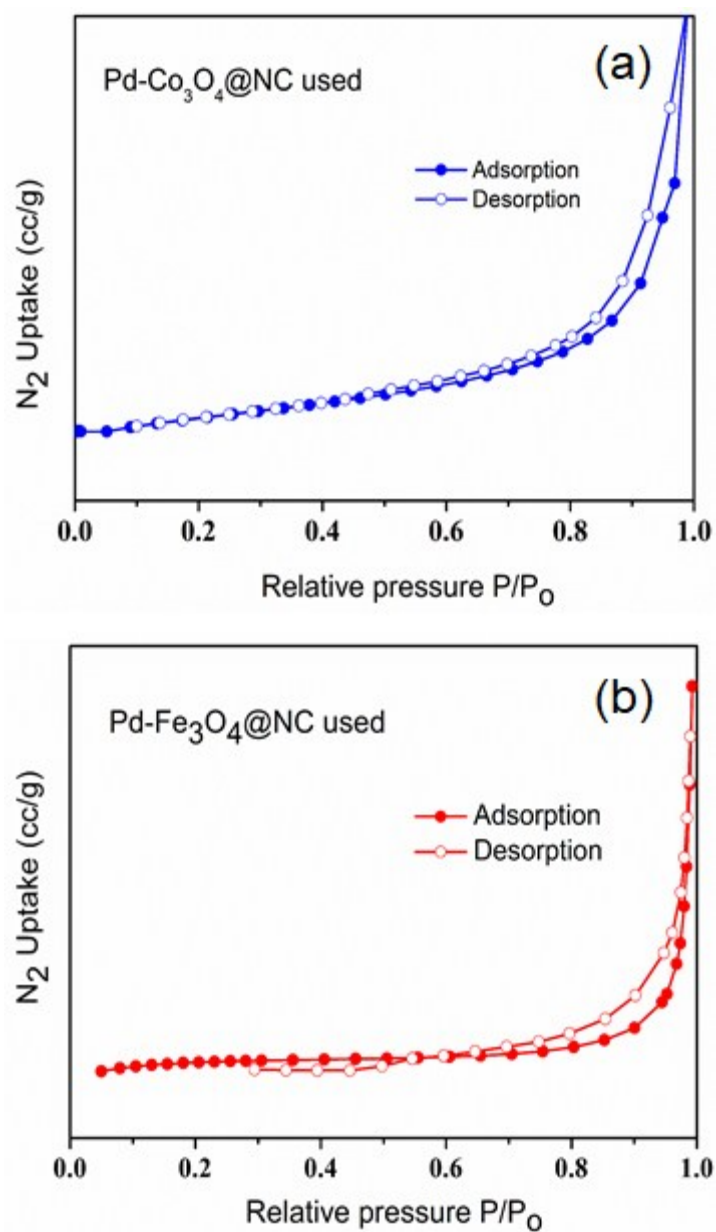


Figure S9: N₂ adsorption/desorption isotherms (a) and (b), of used Pd-Co₃O₄@NC and used Pd-Fe₃O₄@NC, respectively.

Table S1: Catalytic performances of Pd-Based heterogeneous catalysts for the conversion of Furfural to THFAL

Entry	Catalyst	FA feed (mmol)	T (°C)	P (bar)	t (h)	FA conv. (%)	THFAL yield (%)	Ref.
1	Pd/TiO ₂	300	30	3	4	100	42	2
2	Pd-Pt/TiO ₂	300	30	3	4	100	95	2
3	5 wt % Pd/C ^a	604	120	50	1	99	13	3
4	5 wt % Pd- 3 ^b wt % Cu/Al ₂ O ₃	2.5	90	20	2	99	51	4
5	5 wt % Pd/Al ₂ O ₃ ^b	2.5	90	20	2	100	72	4
6	10 wt % ^c Pd/Al ₂ O ₃	10.4	25	60	8	80.3	78.2	5
8	Ni/C	0.2	120	10	2	100	100	6
7	Ni-Pd/SiO ₂ ^b	5	40	80	2	100	96	7

^amethanol solvent, ^bH₂O solvent, ^c2-propanol

Table S2: ICP-AES metal analysis data chart for metallic catalysts.

Catalyst	Pd (mmolg⁻¹)	Fe (mmolg⁻¹)	Co (mmolg⁻¹)
Pd-Co ₃ O ₄ @NC (Fresh)	0.039	-	1.45
Pd-Fe ₃ O ₄ @NC (Fresh)	0.036	1.29	-
Pd-Co ₃ O ₄ @NC (Used)	0.027	-	1.37
Pd-Fe ₃ O ₄ @NC (Used)	0.002	1.15	-

Table S3: Catalytic performances of Pd-Co₃O₄@NC-400, 500 & 600 catalysts for the Conversion of furfural to THFAL.

Entry	Catalyst Used	FA Con (%)	THFAL Yield (%)
1.	PdCo ₃ O ₄ @NC-400	97	94
2.	PdCo ₃ O ₄ @NC-500	80	86
3.	PdCo ₃ O ₄ @NC-600	73	72

Reference:

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