Supplementary Information

Dual borohydride(Li and Na borohydride) catalyst/additive together with intermetallic FeTi for optimization of hydrogen sorption characteristics of Mg(NH₂)₂/2LiH

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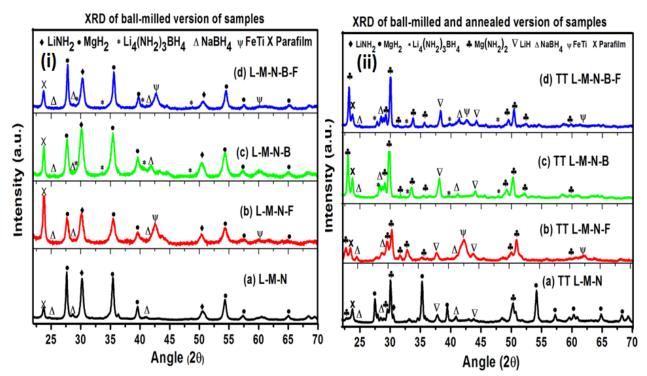


Figure S1 XRD of 30 hrs ball-milled version of samples (a) L-M-N (b) L-M-N-F (c) L-M-N-B (d) L-M-N-B-F (ii) XRD of 30 hrs ball-milled and annealed version of samples (a) TT L-M-N (b) TT L-M-N-F (c) TT L-M-N-B (d)TT L-M-N-B-F.

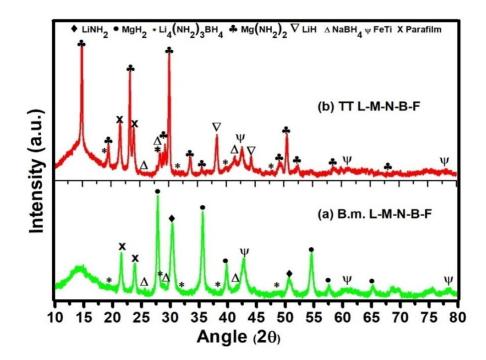


Figure S2 XRD of ball milled (L-M-N-B-F) and annealed version (TT L-M-N-B-F) of samples.

S-1 TPD of different samples has been performed up to 350° C. Figure S3 shows the nonisothermal dehydrogenation (peak intensity vs. temperature) of the sample. Figure S3(a-d) show the peak desorption temperature of (a)TT L-M-N (b)TT L-M-N-F (c)TT L-M-B-N (d)TT L-M-N-B-F sample respectively. The peak desorption temperature of TT L-M-N, TT L-M-N-F, TT L-M-B-N and TT L-M-N-B-F composite has been found to be 249° C, 234° C, 186° C, and 174° C respectively. Thus peak desorption temperature of TT L-M-N-B-F has been found to be lowered by 75° C, 60° C, 12° C as compared to TT L-M-N, TT L-M-N-F and TT L-M-B-N respectively. As observed in the particle size distribution curve (Figure 9(a-b)), there are distribution of particles form 0.2 µm to 20 µm for TT L-M-N-B and from 0.1µm to 10µm for TT L-M-N-B-F. Because of this different desorption peaks are expected due to varied particle sizes. These peaks can't be attributed to different reaction pathways. However, the temperature at which maximum hydrogen is desorbed from the sample is mentioned as peak desorption temperature.

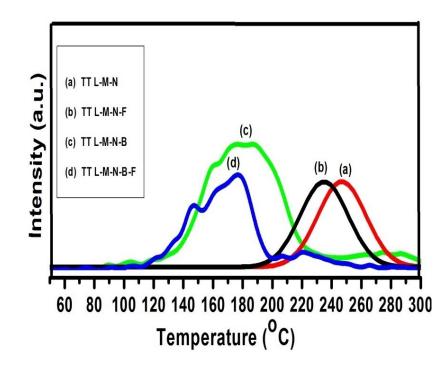


Figure S3 TPD curves (peak intensity vs temperature) of ball milled and annealed version of samples (a) L-M-N (b) L-M-N-F (c) L-M-N-B (d) L-M-N-B-F

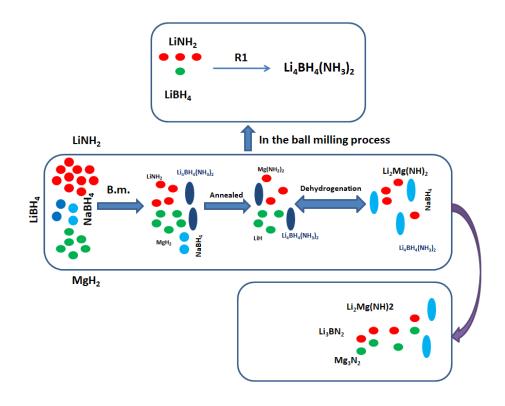


Figure S4 Schematic diagram at different step of temperature point for TT L-M-N-B

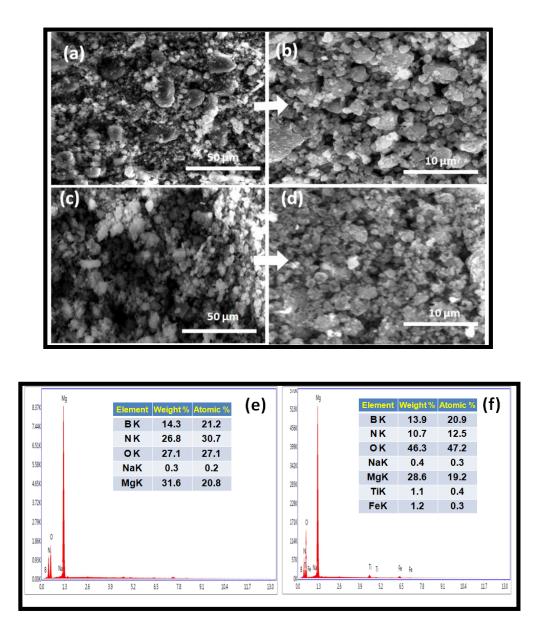


Figure S5 Scanning Electron Micrograph of L-M-N-B mixture with and without catalyst (a) L-M-N-B (b)TT L-M-N-B (c) L-M-N-B-F (d) 1stabsorption of L-M-N-B-F (e) EDX spectrum of TT L-M-N-B (f) EDX spectrum after the cycling of TT L-M-N-B-F.

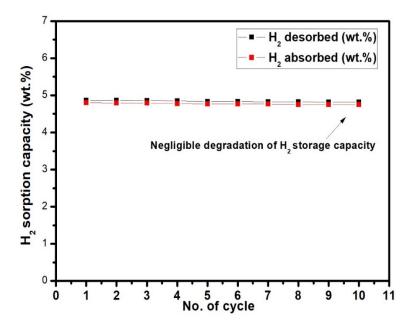


Figure S6 Storage capacities on hydrogen sorption cycling at 170°C of TT L-M-N-B-F sample

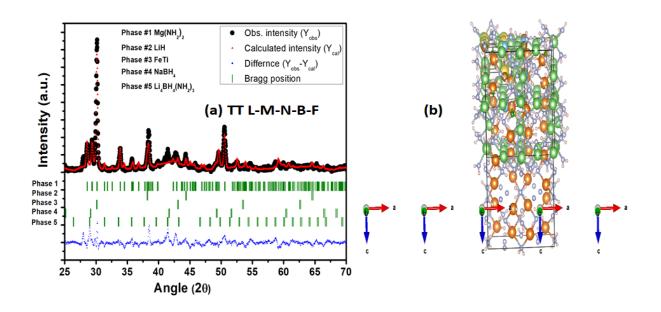


Figure S7 Rietveld refinement fits for TT L-M-N-B-F by FullProf Suite software. Dots indicate experimentally observed data while Rietveld calculated data are shown by overlapping continuous line. The difference curve is shown by a lower continuous line. The vertical bars indicate the Bragg peak positions. (d) Ball and Stick model for the structure of $Mg(NH_2)_2$ -2LiH-(Li₄(BH₄)(NH₂)₃-FeTi).

S 2 Details of parameter used in refinement

1-Mg(NH ₂) ₂ : Cell Parameters	a = 10.3909 $b = 10.3909$ $c = 20.0873$
	alpha =90.000 beta = 90.000 gamma = 90.000
2-LiH: Cell parameters	a = 4.0829 $b = 4.0829$ $c = 4.0829alpha = 90.000$ $beta = 90.000$ $gamma = 90.000$
3- FeTi: Cell parameters:	a =2.9677 b =2.9677 c =2.9677
	alpha =90.000 beta =90.000 gamma =90.000
4-NaBH ₄ : Cell parameters:	a =6.1319 b =6.1319 c =6.1319
	alpha =90.000 beta =90.000 gamma =90.000

5-Li₄BH₄(NH₂)₃:Cell parameters:
$$a = 10.6750 b = 10.6750 c = 10.6750$$

alpha = 90.000 beta = 90.000 gamma = 90.000

BRAGG R-Factors and weight fractions for TT L-M-B-N-F sample for different phases

Phase: 1		
=> Bragg R-factor: 28.4	Vol: 2168.838(0.000)	Fract(%): 74.96(0.89)
=> Rf-factor= 25.0	ATZ: 2251.423	Brindley: 1.0000
Phase: 2		
=> Bragg R-factor: 34.1	Vol: 68.063(0.000)	Fract(%): 23.06(0.17)
=> Rf-factor= 19.4	ATZ: 73257.703	Brindley: 1.0000
Phase: 3		
=> Bragg R-factor: 24.7	Vol: 26.138 (0.000)	Fract(%): 1.84(0.26)
=> Rf-factor= 18.4	ATZ: 77874.672	Brindley: 1.0000
Phase: 4		
=> Bragg R-factor: 82.9	Vol: 230.562 (0.000)	Fract(%): 0.10(0.00)
=> Rf-factor= 47.6	ATZ: 238957.062	Brindley: 1.0000
Phase: 5		
=> Bragg R-factor: 93.2	Vol: 1216.479 (0.000)	Fract(%): 0.03(0.00)
=> Rf-factor= 74.2	ATZ: 1192.118	Brindley: 1.0000

S 3 BRAGG R-Factors and weight fractions for TT L-M-B-N-F sample at 100°C

Pattern # 1

Phase:1 Fract(%): 73.87 Phase: 2 Fract (%): 22.98

Phase:3 Fract (%): 1.83 Phase: 4 Fract (%): 0.1 Phase:5 Fract(%): 1.22

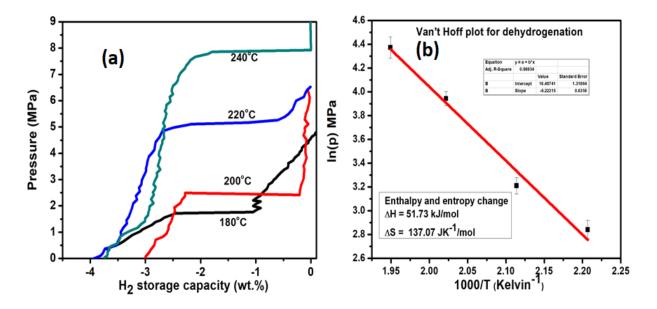


Figure S8 (a) PCI desorption curves of LM (2LiNH₂-MgH₂) composite determined at different temperatures (b) van't Hoff plot for dehydrogenation of 2LiNH₂-MgH₂.

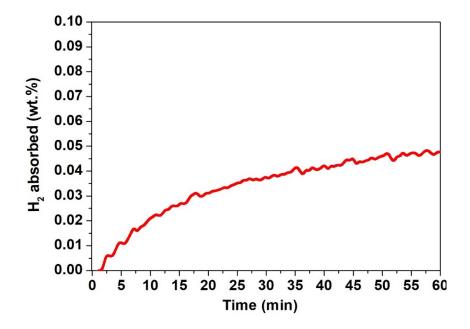


Figure S9 Hydrogenation of FeTi at 200°C and 7MPa H₂ pressure.