

Graphene Oxide Membranes on a Hierarchical Elemental Carbon-based Support

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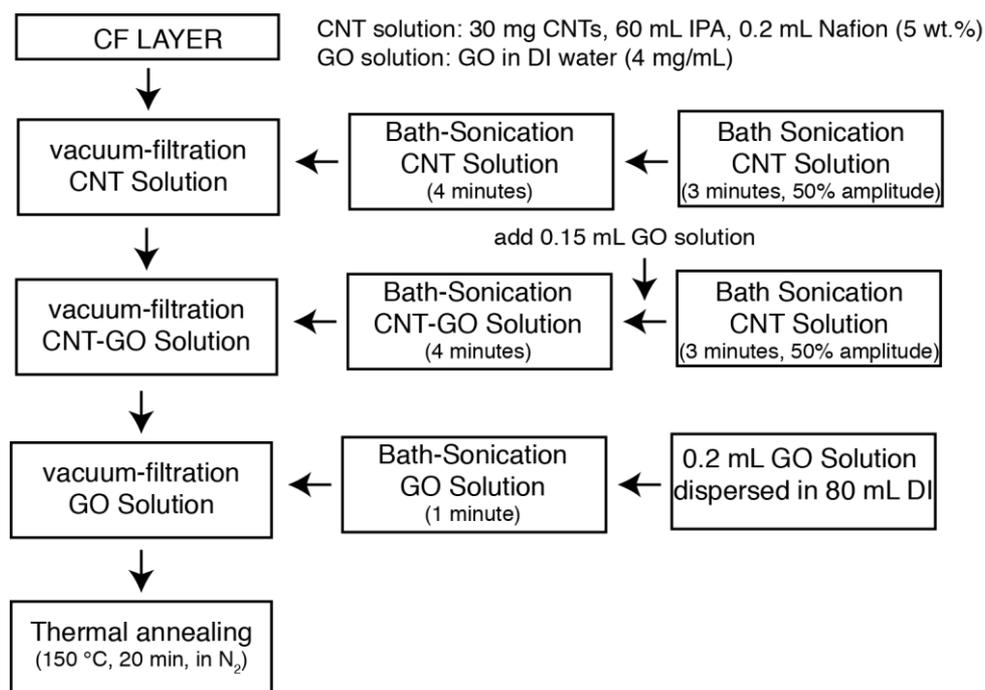


Figure S1: FCM fabrication process.

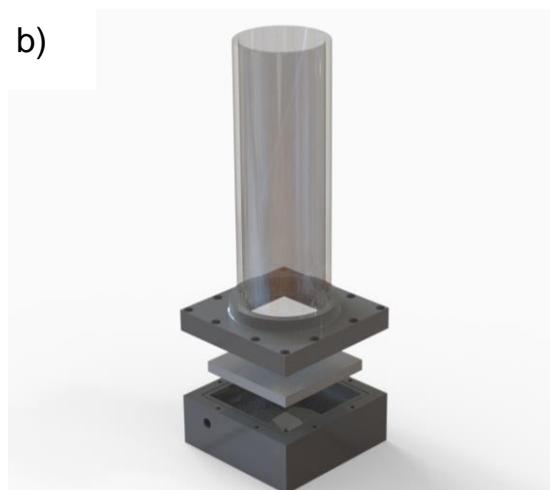
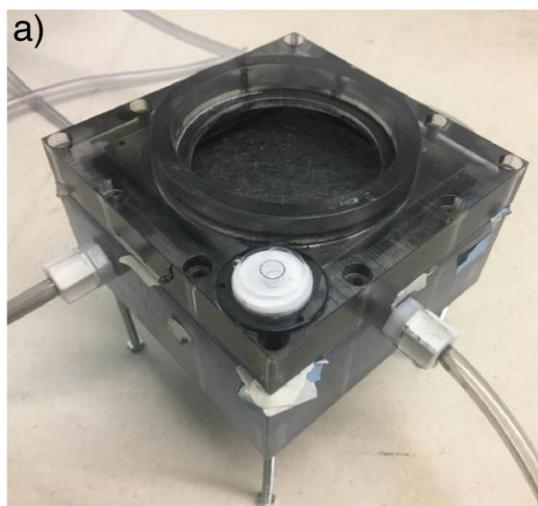


Figure S2: Custom-made vacuum filtration device for FCM fabrication. a) Photo of the 3D-printed vacuum filtration device. **b)** *SolidWorks* representation of the 3D-printed vacuum filtration device.

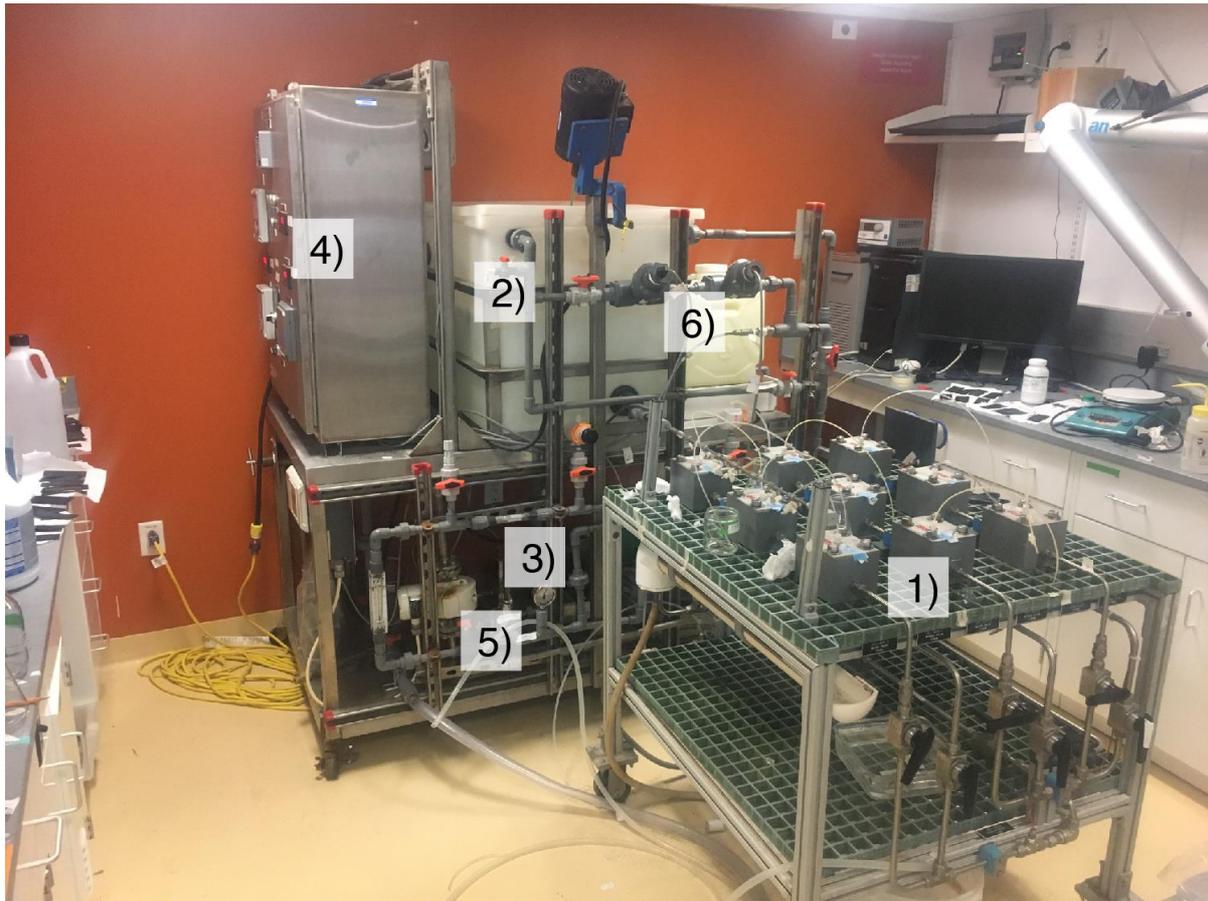


Figure S3: Multi-cell cross-flow apparatus used for filtration tests. (1) Membrane cell lines; (2) feed tank; (3) circulation pump; (4) control panel to adjust flow and pressure flow control valves; (5) flow-meter; (6) pH and conductivity sensor.

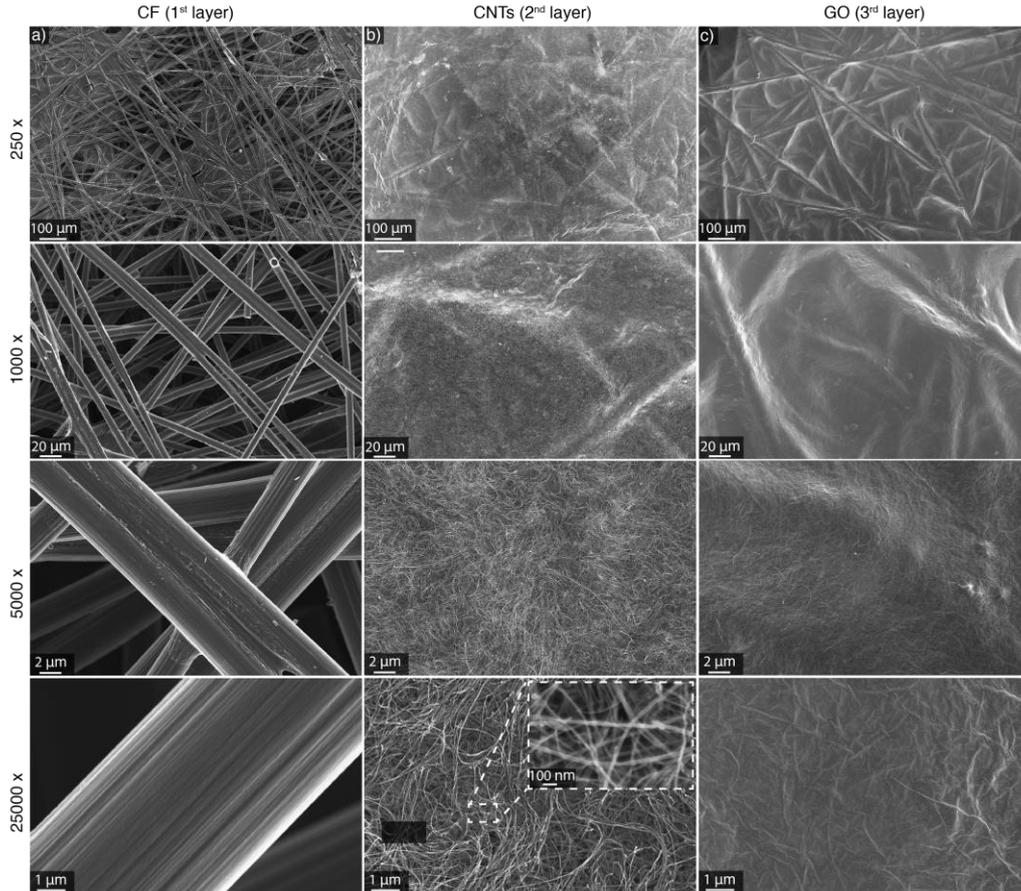


Figure S4: SEM analysis of the hierarchical structure of FCMs. SEM surface images of a) CF paper (1st layer, substrate of the FCM), b) intermediate CNT support layer (2nd layer) and c) GO selective layer (3rd layer) at different magnifications.

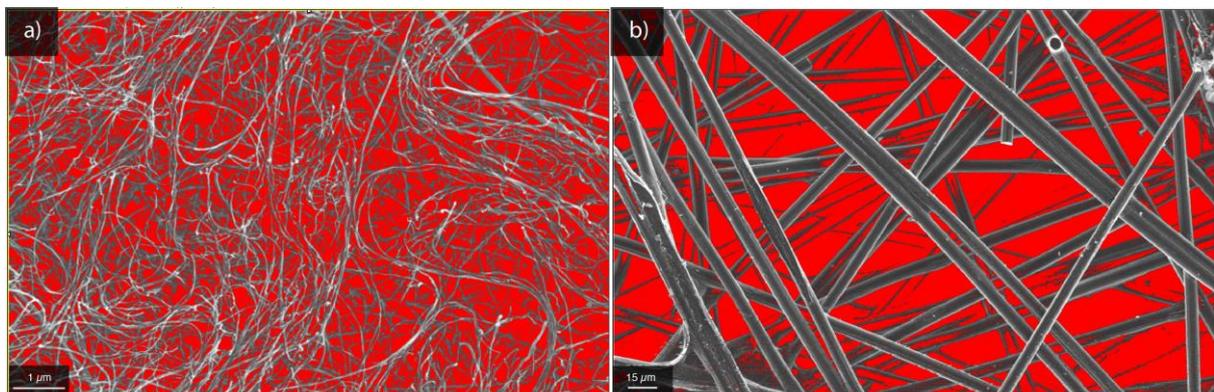


Figure S5: Evaluation of the superficial mean pore size of the layers constituting the FCMs. SEM image under analysis of the a) CNT layer and b) CF layer. *Image J* software allows to recognized the superficial pores (in red) and calculate their areas.

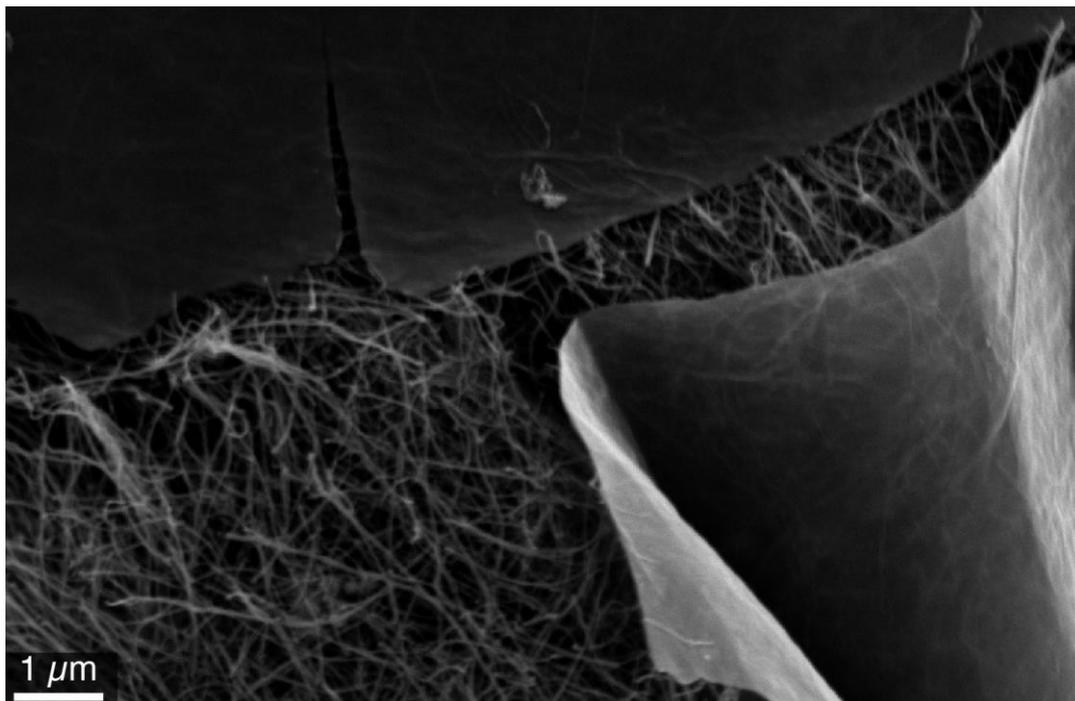


Figure S6: Example of a mechanically-damaged FCM. The FCM has a crack that reveals the underneath CNT layer.

Table S1: Benchmarking of GO membranes for ions rejection.

Ref.	NaCl rejection (%)	MgSO ₄ /Na ₂ SO ₄ rejection(%)	Permeability (LMH-bar)	Notes
[3]	40%	75%	2.5	Feed Na ₂ SO ₄
[3]	20%	55%	2.5	Feed Na ₂ SO ₄
[1]	20%	60%	20	Feed MgSO ₄
[2]	45%	80%	22	Feed Na ₂ SO ₄
[4]	38%	62%	11	Feed MgSO ₄
[5]	25%	55%	3.5	Feed MgSO ₄
[7]	27%	79%	2.7	Feed Na ₂ SO ₄

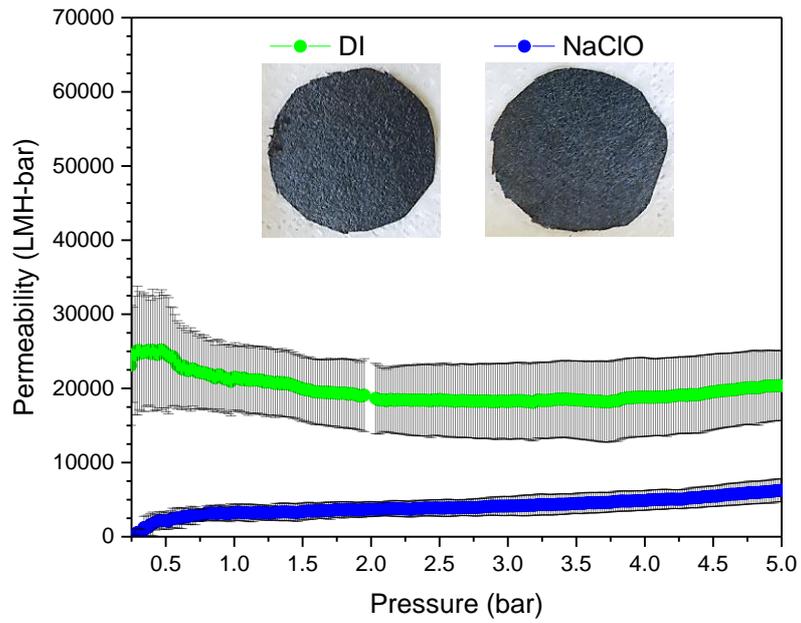


Figure S7: Permeability of the FCMs measured by CFP method. Permeability data of the FCM after DI filtration (in green) and after 9 hours of NaClO filtration at 1000 ppm and 5 bar of applied pressure (in blue). The figure includes photos of the FCMs used in the analysis.

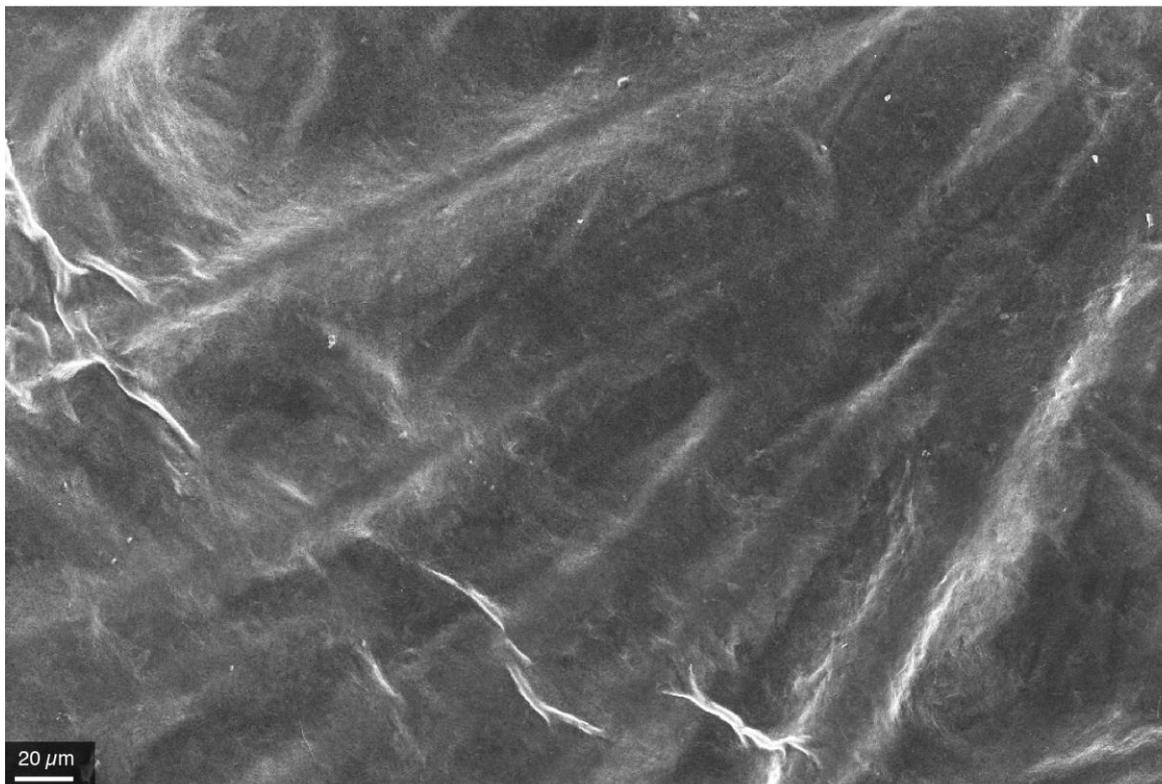
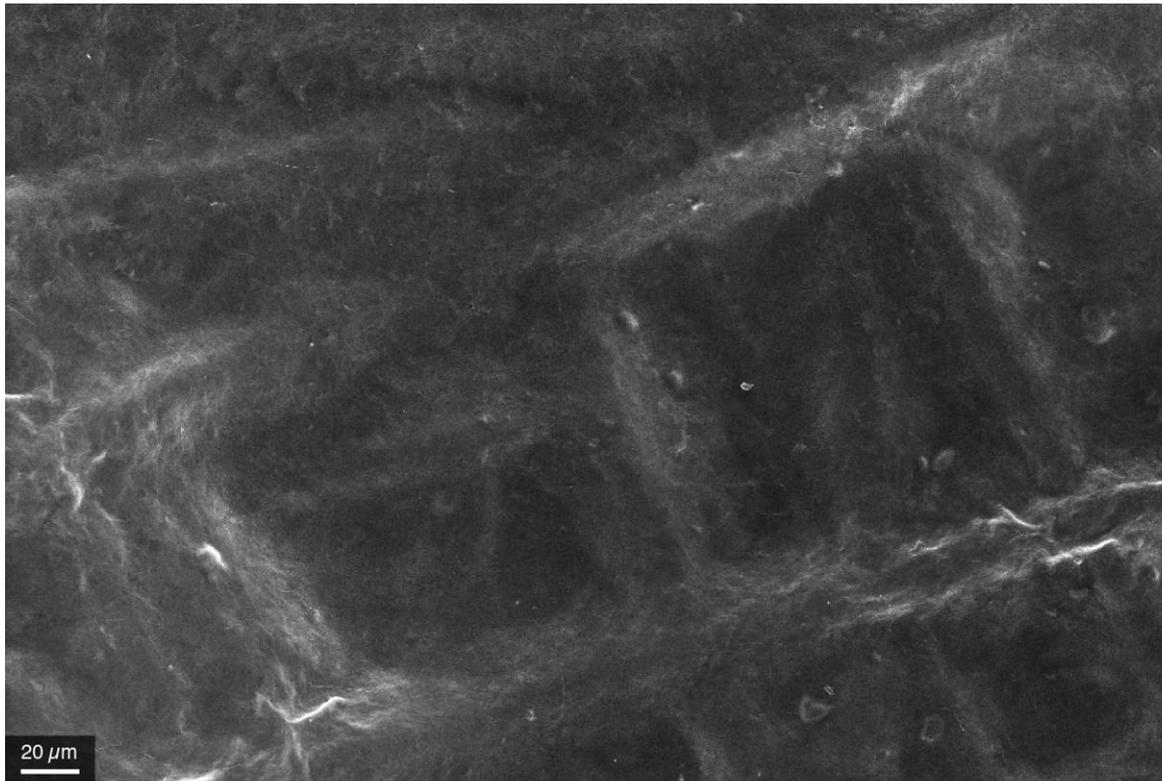


Figure S8: FCM chemical stability to organic solvents. FCM after being immersed in acetone (top) or water (bottom) reveals the same morphology.

Table S2: Decomposition of the C1s peak of the FCM after each thermal annealing cycle.

	Wavelength (eV)	1 st cycle	2 nd cycle	3 rd cycle	4 th cycle
C-C C=C	≈285	64.5±1	66.3±1	65.0±1	64.3±1
C-OH; C-O-C	≈287	14.1±1	10.2±1	16.0±1	16.5±1
O=C-OH	≈289	21.4±1	23.5±1	19.0±1	20.2±1

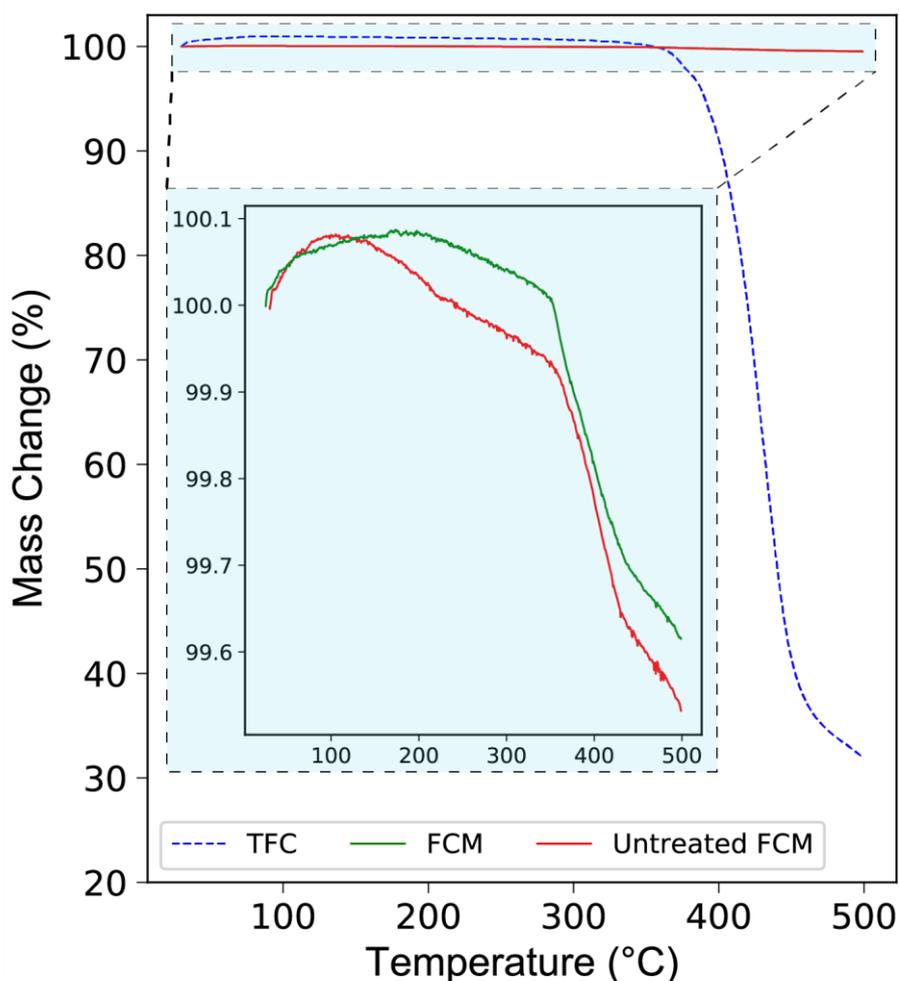


Figure S9: Mass change over temperature of an untreated FCM (red line), a thermally treated FCM (green line) and a polyamide thin film composite (TFC) membrane (dashed blue line). The untreated FCMs were not subjected to any annealing at 150 °C during the fabrication process whereas, the thermally treated FCMs were thermally reduced at 150 °C for 20 min during the fabrication process and then subjected to four sequential thermal annealing cycles of 15 min at 150 °C. TFC it was not treated before the annealing.

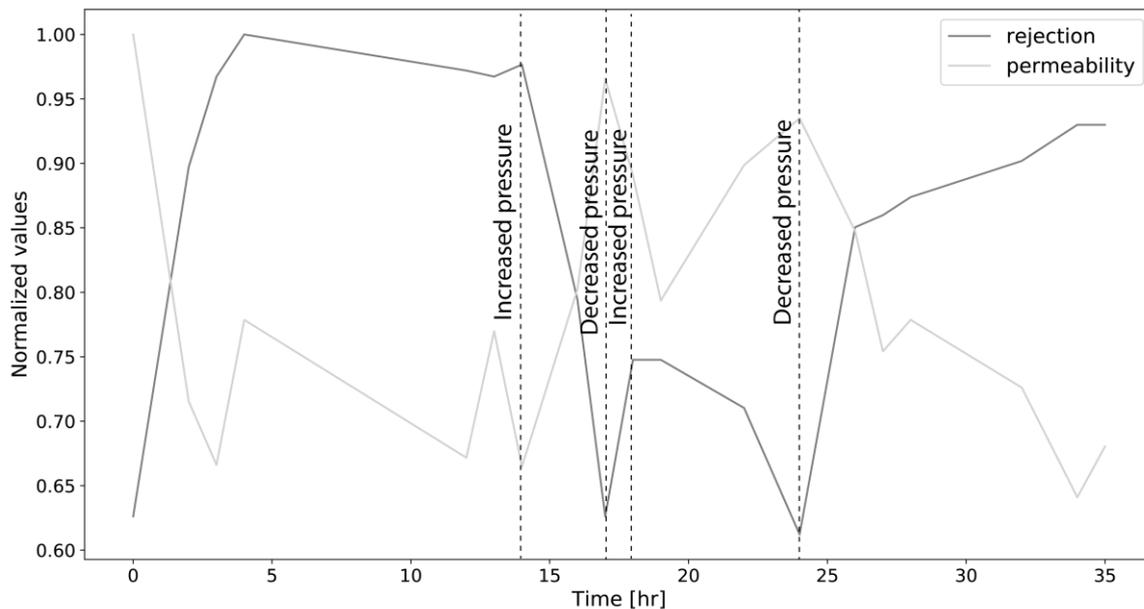


Figure S10: Permeability (light grey) and rejection (dark grey) performance of a FCM over time under different applied pressures. The dashed line indicates the times when the pressure was changed.

1. Y. Oh, D.L. Armstrong, C. Finnerty, S. Zheng, M. Hu, A. Torrents, and B. Mi; Understanding the pH-responsive behavior of graphene oxide membrane in removing ions and organic micropollutants. *J. Membr. Sci.* **2017**, *541*, 235-243;
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