Hydrothermally stable ZnAl₂O₄ nanocrystals with controlled surface structures for design of longevity and highly active/selective PdZn catalyst

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Table of Contents

1.	Materials	. 2
2.	Synthesis of Zn-rich or Al-rich ZnAl ₂ O ₄ nanocrystals	2
3.	Synthesis of nanostructured Al ₂ O ₃	2
4.	Synthesis of PdZn/ZnAl ₂ O ₄ nanocatalyst	2
5.	Hydrothermal testing	2
6.	Catalytic testing	2
7.	Characterization	3
8.	Computational Methods	3
9.	Table S1. The results of theoretical calculations	4
10.	Figure S1	. 4
11.	Figure S2	. 5
12.	Figure S3	6
13.	Figure S4	j-7
14.	Figure S5	7
15.	Figure S6	8
16.	Figure S7	9
17.	References	9

Experimental Procedures

1. Materials. Aluminum (III) nitrate nonahydrate (\geq 99.0 %), Zinc (II) nitrate hexahydrate (\geq 99.0 %), Palladium (II) nitrate dihydrate (Pd~40%), Sodium hydroxide (\geq 96.0 %), nitirc acid (65.0%~68.0%), isopropanol (\geq 99.7 %) and glycerol (\geq 99.0 %) were purchased from Sinopharm Chemical Reagent Co. Ltd. China. All chemicals were used as received without further purification.

2. Synthesis of Zn-rich or Al-rich ZnAl₂O₄ nanocrystals. 15.0 g aluminum nitrate nonahydrate and 6.5 g zinc nitrate hexahydrate for Zn-rich sample (Zn/Al ratio of 1.1/2) or 5.5 g zinc nitrate hexahydrate for Al-rich sample (Zn/Al ratio of 0.9/2) were dissolved in 100 mL isopropanol respectively. The mixture was stirred for about 1h to form a clear solution, then the solution was transferred into a steel autoclave with a 150-mL teflon inner. The autoclave was placed in a programmed oven and heated at 200 °C for 24h. The precursor mixture was centrifuged to remove solvent (reusable), and dryed at 150 °C. The obtained powder was heated at 600 °C for 5h, then nano-sized ZnAl₂O₄ powder was dispersed into 20 mL diluted nitric acid (~5 wt%) or NaOH solution (1 M), stirring overnight. Finally, the mixture was centrifuged and washed by deionized (DI) water until no change in pH. After centrifugation and dried procedures, the obtained powder was collected for characterizations.

3. Synthesis of nanostructured Al_2O_3 . Nanostructured Al_2O_3 was synthesized by the same procedures as the synthesis of $ZnAl_2O_4$ nanocrystals, except that aluminum nitrate nonahydrate was used as the Al_2O_3 precursor and no washing procedures (HNO₃ or NaOH) was used.

4. Synthesis of $PdZn/ZnAl_2O_4$ nanocatalyst. 0.5 g $Pd(NO_3)_2 \cdot 2H_2O$ was dissolved into 62.5 mL HNO₃ (65.0~68.0 wt%), and diluted to a 500 mL solution with deionized water, then a clear stock solution was obtained by sonication. The spinel supported Pd catalysts with varied Pd loadings were prepared by the incipient wetness impregnation method. Briefly, 1.25 mL stock solution was added onto 1 g $ZnAl_2O_4$ supports by droplet, then deionized water was added to a 30 mL mixture stirring overnight. Slurry was formed by stirring at 80 °C followed by drying at 100 °C. The obtained powder was sintered at 400 °C for 3 h to obtain PdZn catalyst (0.1wt%PdZn/ZnAl_2O_4).

5. Hydrothermal testing. About 1.0 g of sample was loaded along with 15 mL of deionized water into a 20-mL autoclave with Teflon inner. The autoclave was transferred into a preheated oven at 200 °C and left for the desired treatment duration (1 ~ 14 days) after which the autoclave was removed and allowed to cool down to room temperature. The resulting hydrothermal treated samples were collected by filtration with deionized water, recovered, and dried in a heating oven (100 °C) before characterization.

6. Catalytic testing. Catalytic tests were carried out in a 100 mL stainless steel autoclave with stirring at a speed of 700 rpm. 5 g of glycerol was added into 45 g of deionized water for a 10 wt % glycerol solution. Pd-based

catalysts (i.e., $PdZn/ZnAl_2O_4$) were added to the glycerol aqueous solution. The autoclave was flushed with H_2 (>99.99%) more than three times after fully purging out the air and thenpressurized to 5.0 Mpa, followed by heaing to the reaction temperature (220 °C) monitored by a thermocouple inserted into the autoclave. The concentrations of glycerol and hydrogenolysis products were analyzed by high-performance liquid chromatography (HPLC; Angilent 1260) equipped with double detectors (RID and UV-Vis) and Bio-Rad Aminex HPX-87H ion exclusion column (0.005 mol/L H_2SO_4 mobile phase, 0.6 mL/min flow rate, and 70 °C oven temperature). For cyclic stability tests, the used catalysts were washed three times with deionized water, three times with ethyl alcohol, and then dried in a drying oven at 80 °C for 4h before the next cycle test.

7. Characterizations. XRD patterns were collected on a X-ray powder diffractometer with D/Tex Ultra 1-D Silicon Diaray Detector (Ultima IV, Rigaku Co., Japan) in the 2 θ range of 10-90° using Cu K α 1 radiation (λ = 1.5406 Å) operated at 40 kV and 30 mA. Particle size analysis was conducted by the attached software (PDXL2). X-ray photoelectron spectroscopy (XPS) analysis was carried out on a VG Multilab 2000 spectrometer (Thermo Electron Corporation, USA) with Al K α radiation as the exciting source (300 w). SEM experiments were performed using a HITACHI S-4800 Field Emission Scanning Electron Microscope with accelereted voltage max. 30 kV (HITACHI Ltd., Japan). TEM , HRTEM and EDX analyses were performed using a Philips TECNAI F30 attached with an EDX system (Philips-FEI Co. Netherlands). XRF analysis was carried out on wavelength dispersive X-ray fluorescence spectrometer (S8 Tiger, Bruker Co., German), and pellet diameter was 28 mm. The nitrogen adsorption and desorption isotherms at the temperature of liquid nitrogen were measured using a Micromeritics ASAP 2020Plus system (Micromeritics Instrument Ltd., USA). The samples were outgassed for 10 h at 350 °C before the measurements. The pore-size distribution for mesopores was calculated by Original Density Functional Theory. The samples were pretreated at 383 K for 12 h under vacuum. The surface areas were determined from adsorption values for five relative pressures (P/P₀) ranging from 0.05 to 0.2 using the BET method. CO-chemisorption was performed by the chemical module of ASAP 2020Plus at 308 K and with CO flow of 70 mL/min. The thermal diffusivity was investigated in a laser flash apparatus (LFA447/2-4Insb NanoFlash, Netzsch Geratebau GmbH, German) from 25 °C-250 °C under helium atmosphere, powder sample was pelleted under 1T pressure and the pellets (Φ 12.7 mm, thickness 2 mm) were covered by a thin graphite layer to ensure a sufficient absorption of the laser light.

8. Computational Methods. Energy stability of all surfaces and adsorption configurations were analyzed using the plane-wave DFT, as implemented in the Vienna ab initio simulation package (VASP)^[1] code with the projector augmented wave (PAW) basis sets.

The cell of $ZnAl_2O_4$ was constructed based on atomic coordinates from PDF card (01-071-0968). A 15 Å vacuum layer along the *z* direction was constructed to minimize artificial interactions between neighboring slabs. The valence electron configurations of Zn, Al, O and H atoms are $3d^{10}4s^2$, $3s^23p$, $2s^22p^4$ and 1s, respectively. Generalized gradient approximation (GGA)^[2] with Perdew-Burke–Ernzerhof (PBE)^[3] parameterization was employed to descript the exchange-correlation. Electron wave functions were expanded in plane waves with an energy cutoff of 520 eV. The Brillouin zone was sampled with a 9 × 9 × 1 Monkhorst-Pack grid of *k* points. All atomic degrees of freedom, including lattice parameters, were fully relaxed with electronic iteration convergences of 0.01eV Å⁻¹ and 1 × 10⁻⁴ eV for force and energy, respectively. The surface dangling bonds on the lowermost atomic layer of each polar surface were saturated by hydrogen-like atoms to eliminate an unphysical transfer of charge between the top and bottom sides of the slab. Explicitly, the artificial atoms with a fractional nuclear charge of 3/2, 5/4 and 1/2 were added for Zn-, Al- and O- terminated surfaces, respectively.

facets	Zn-ended or Al-ended	Zn-OH or Al-OH	ОН	ΔE
	Zn-ended	Zn-OH	ОН	ΔΕ
(100)	-374.90 eV	-386.45 eV	-7.12 eV	-4.43 eV
()	Al-ended	AI -OH	ОН	ΔΕ
	-370.15 eV	-386.23 eV	-7.12 eV	-8.96 eV
	Zn-ended	Zn-OH	ОН	ΔΕ
(110)	-195.975eV	-206.80eV	-7.12eV	-3.725eV
(110)	Al-ended	AI-OH	ОН	ΔΕ
	-195.975eV	-207.338eV	-7.12eV	-4.243eV

Table S1. The results of theoretical calculations



Fig. S1 TEM image of $ZnAl_2O_4$ nanocrystals after hydrothermal test, and diameter distribution of nanocrystals by TEM analysis.





Fig. S2 XRD patterns of gamma Al_2O_3 before (black line) and after (red line, PDF No. 01-083-1505) hydrothermal testing (HT), and their average particle size; SEM images of the pre- and post-HT samples.



Fig. S3 XRD patterns of 0.1wt%PdZn/ZnAl₂O₄ and 0.5wt%PdZn/ZnAl₂O₄ catalysts.





Fig. S4 TEM and EDX (a) , HRTEM image (b), and XPS results of the 0.1wt%PdZn/ZnAl₂O₄ catalysts.



Fig. S5 Conversions of glycerol and selectivity to 1,2-PDO for three consecutive cycles of the glycerol hydrogenolysis on $PdZn/ZnAl_2O_4$ catalysts with 0.1wt% Pd loading on the Al-rich spinel support (1.0 g Cat., 473 K, 3.0 MPa H₂, 4 h, 10 wt % aqueous glycerol solution).





Fig. S6 XRD patterns of 0.1wt% PdZn/ZnAl₂O₄ catalysts and their XRF data before and after catalytic testing in the hydrogenolysis of glycerol.

(a)



(b)



Fig. S7 Chromatograms for the analysis of hydrogenolysis products of glycerol by (a) 0.1wt% PdZn/ZnAl₂O₄ catalysts and (b) 0.5wt% PdZn/ZnAl₂O₄ catalysts, the top choromatogram is the whole flow, and the bottom showed the peak magnifications.

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