

Electronic Supplementary Information (ESI)

**Efficient Base-Free Oxidation of Monosaccharide into Sugar
Acid under Mild Conditions using Hierarchical Porous
Carbon Supported Au Catalysts**

Xintong Meng^a, Zengyong Li^a, Di Li^a, Yiming Huang^a, Jiaojiao Ma^a, Chuanfu Liu ^{*a}
and Xinwen Peng ^{*a}

*^a State Key Laboratory of Pulp and Paper Engineering, South China University of
Technology, Guangzhou, 510000, China*

* Corresponding authors:

Email: chfliu@scut.edu.cn (Prof. C. Liu); fexwpeng@scut.edu.cn (Prof. X. Pen)

Number of Pages: 26.

Number of Figures: 19.

Number of Tables: 5.

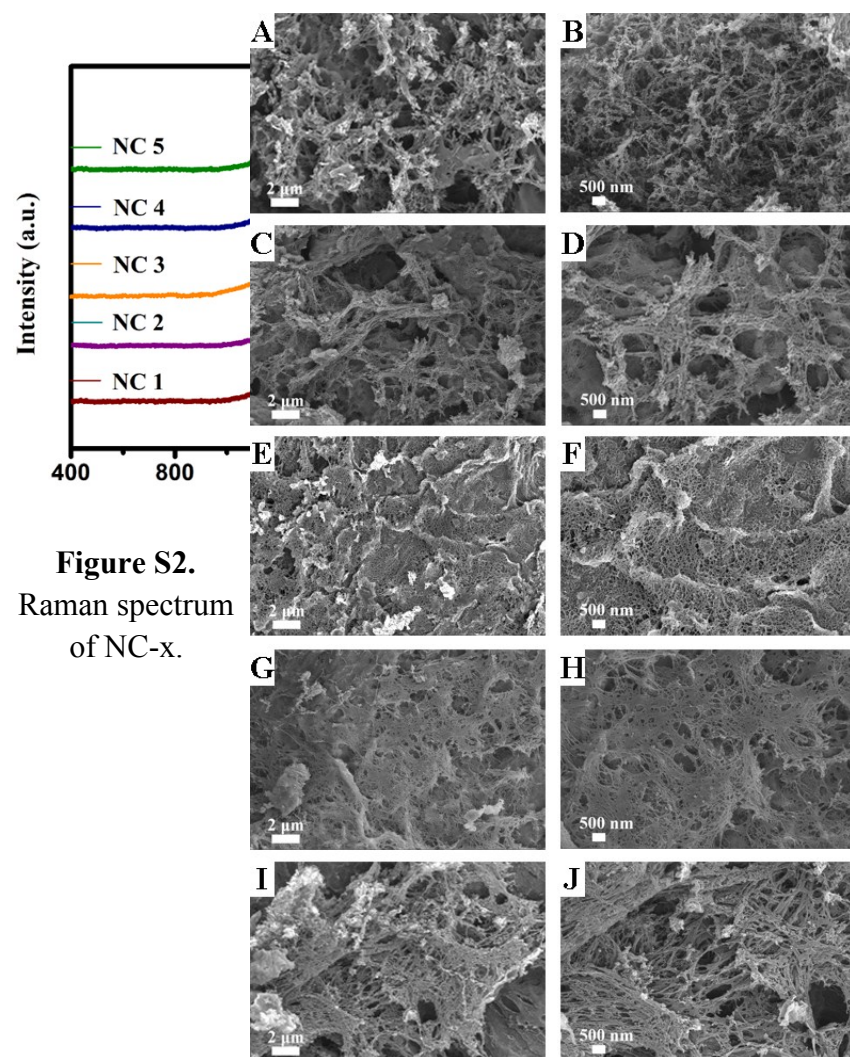


Figure S2.
Raman spectrum
of NC-x.

Figure S1 SEM images of (A,B) NC-1; (C,D) NC-2; (E,F) NC-3; (G,H) NC-4; (I,J) NC-5.

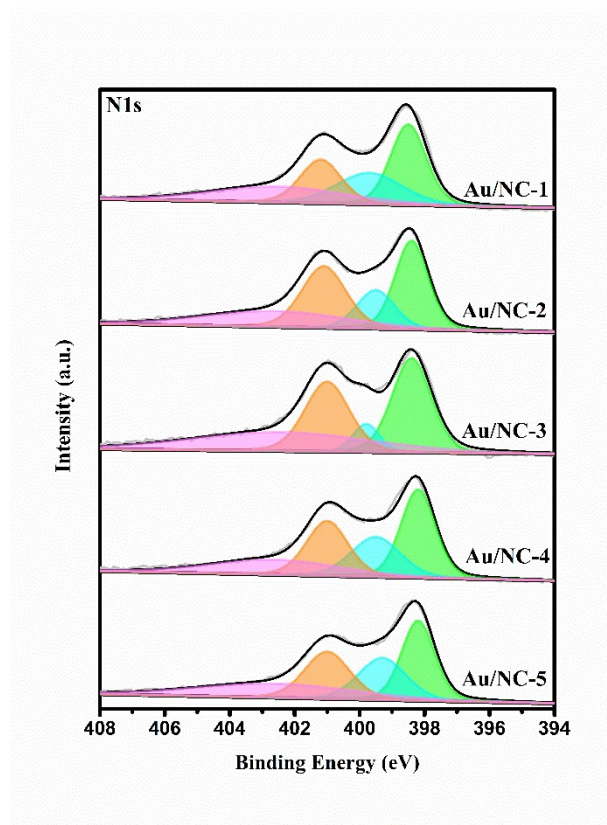


Figure S3. N1s spectrum of NC-x.

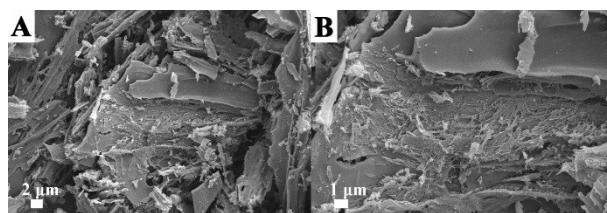


Figure S4. SEM images of FNC.

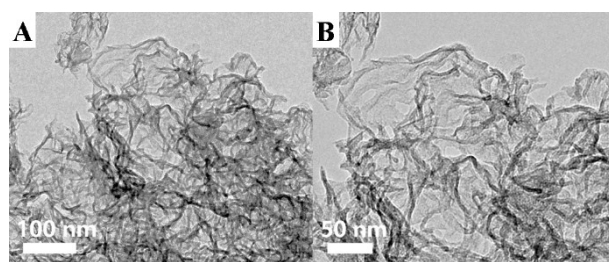


Figure S5. TEM images of NC-3.

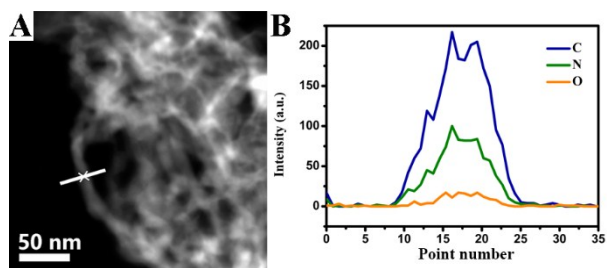


Figure S6. STEM image of NC-3 (A) and the line scan of NC-3.

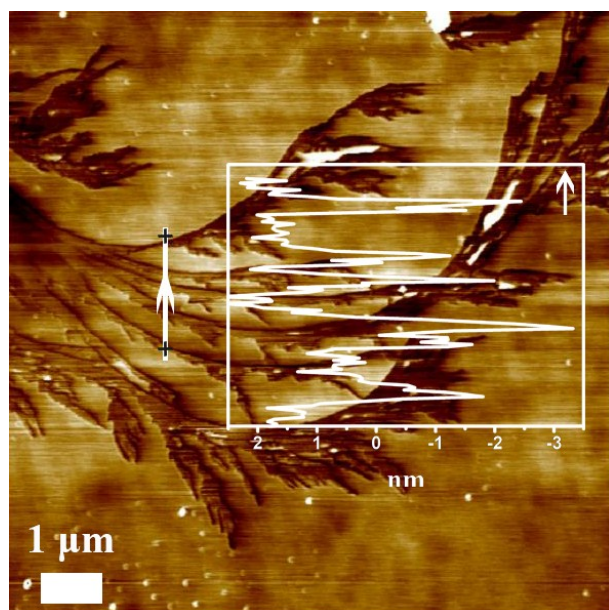


Figure S7. AFM image of Au/NC-3.

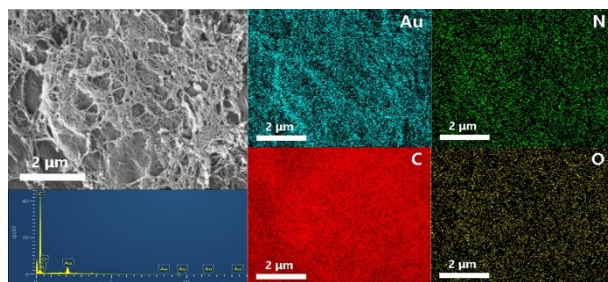


Figure S8. Elemental mapping of Au, N, C and O in Au/NC-3.

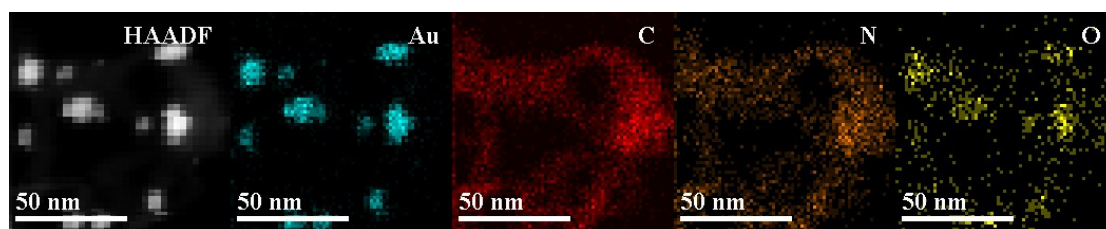


Figure S9. HAADF-STEM and element mapping of Au, C, N and O in Au/NC-3.

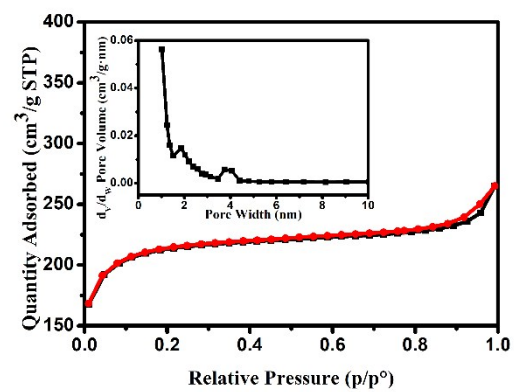


Figure S10. Nitrogen adsorption isotherm of the Au/NC-3. The insert image represents the BJH pore size distribution of NC-3.

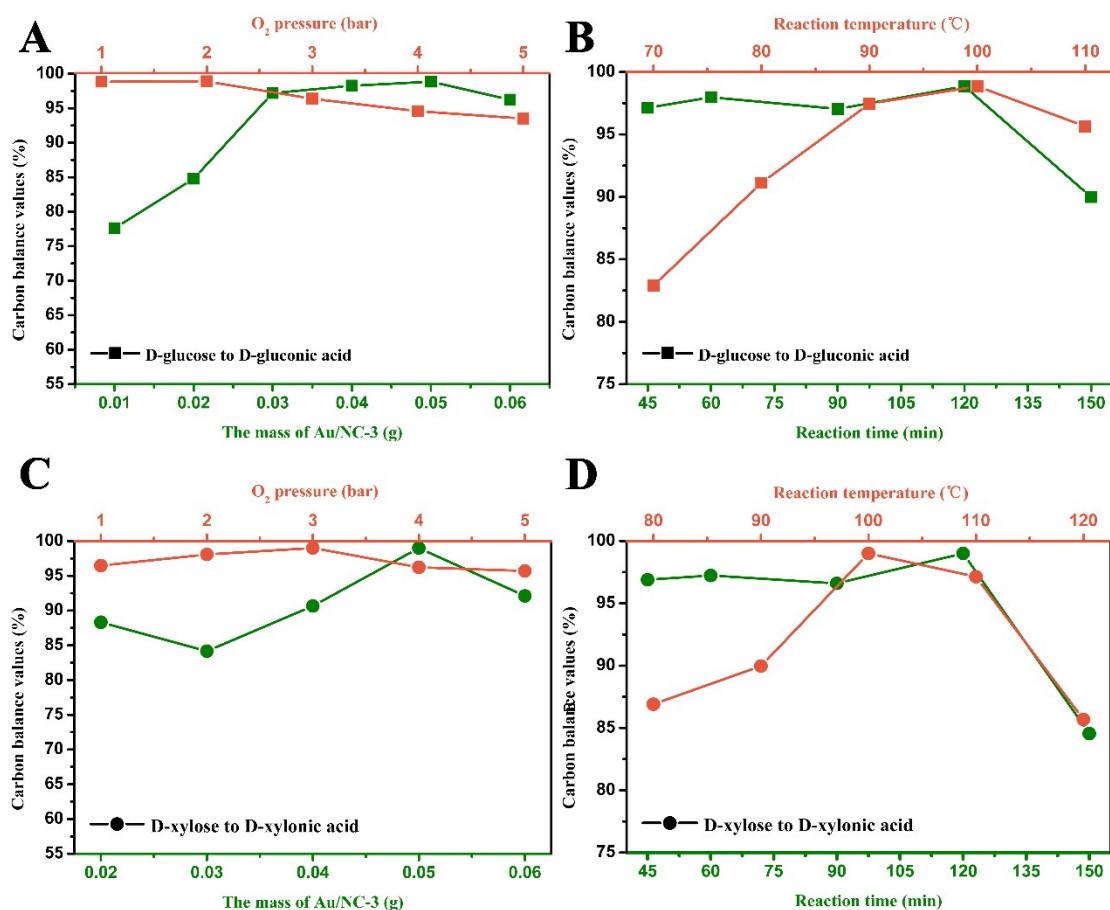


Figure S11. Carbon balance values of D-glucose convert into D-gluconic acid under different oxygen pressures and the mass of Au/NC-3 (A), as well as different temperatures and different reactions (B). Carbon balance values of D-xylose convert into D-xylonic acid under different oxygen pressures and the mass of Au/NC-3 (C), as well as different temperatures and different reactions (D). Reaction conditions: glucose=0.2g, H₂O=30mL, stirring speed=1000 rpm(A, B); xylose=0.2g, H₂O=30mL, stirring speed=1000 rpm (C, D). Carbon balance values calculated as the ratio of carbon in glucose quantified as products.¹

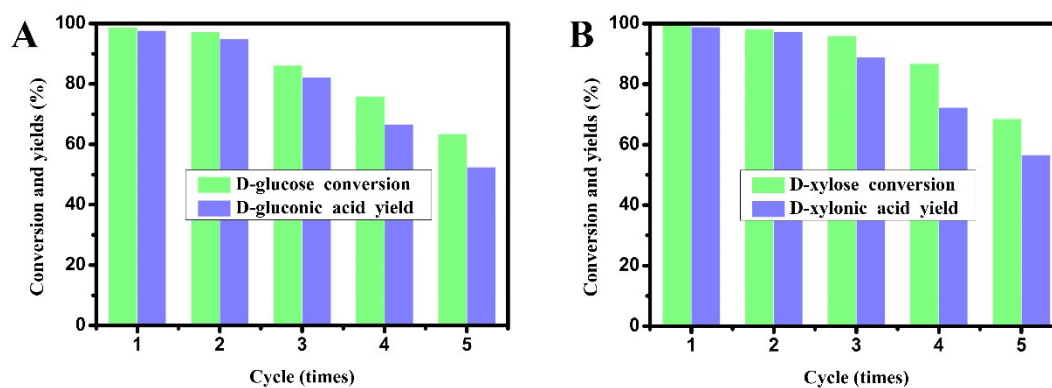


Figure S12. Recycle of Au/NC-3 for base-free oxidation of glucose to gluconic acid (A) and base-free oxidation of xylose to xylonic acid (B). Calcination process under 573 K in air as regeneration steps.

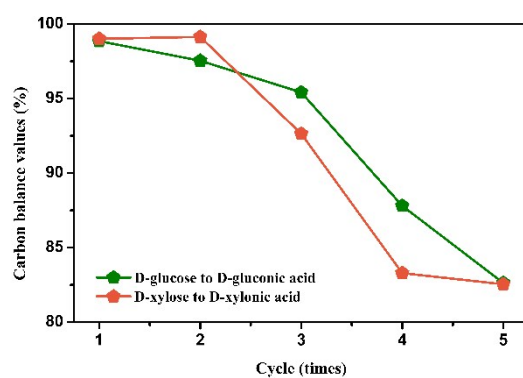


Figure S13. Carbon balance values of recycle of Au/NC-3 for base-free oxidation of D-glucose to D-gluconic acid and D-xylose to D-xylonic acid. Carbon balance values calculated as the ratio of carbon in glucose quantified as products.

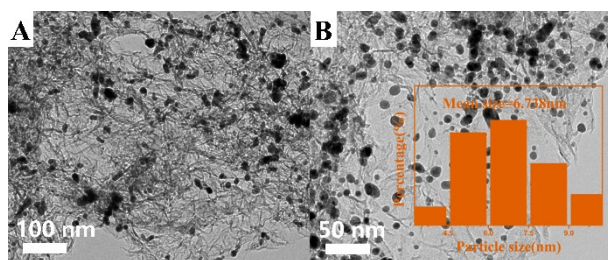


Figure S14. TEM images of 5th reused of Au/NC-3(A, B). The inset in B shows the size distribution of Au NPs from 100 particles.

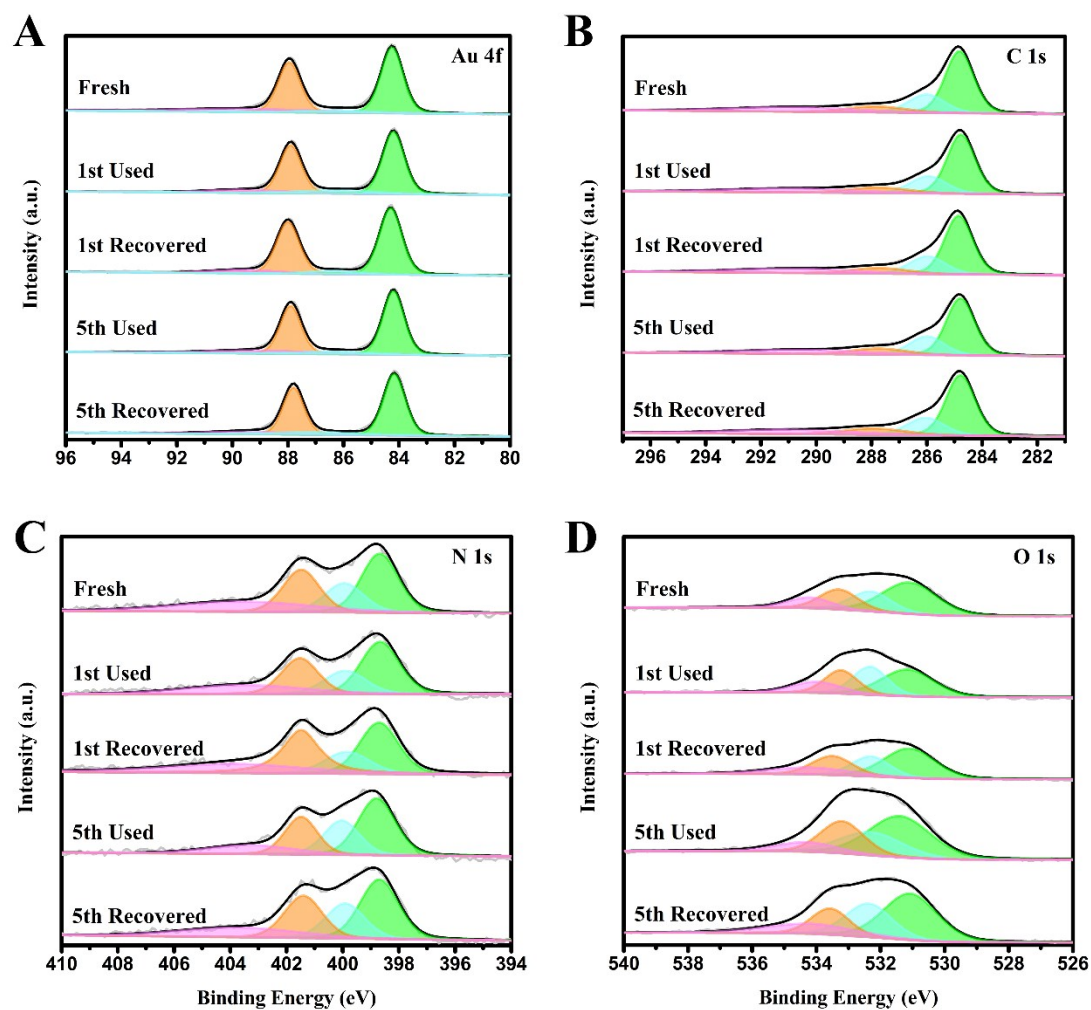


Figure S15. XPS spectra of (A) Au 4f, (B) C 1s, (C) N 1s and (D) O 1s of catalysts of the fresh, 1st used, 1st recovered, 5th used and 5th recovered on base-free oxidation of D-glucose to D- gluconic acid.

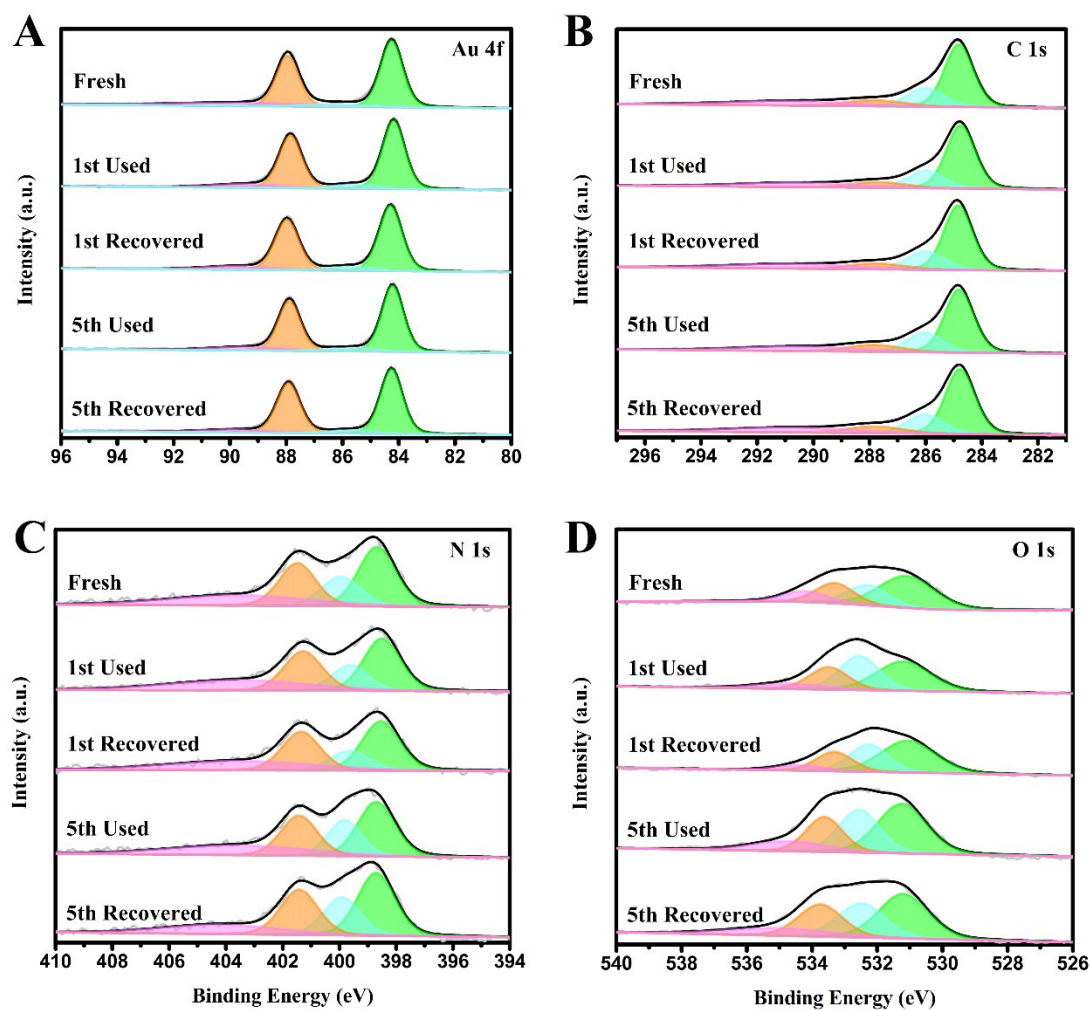


Figure S16. XPS spectra of (A) Au 4f, (B) C 1s, (C) N 1s and (D) O 1s of catalysts of the fresh, 1st used, 1st recovered, 5th used and 5th recovered on base-free oxidation of D-xylose to D-xylonic acid.

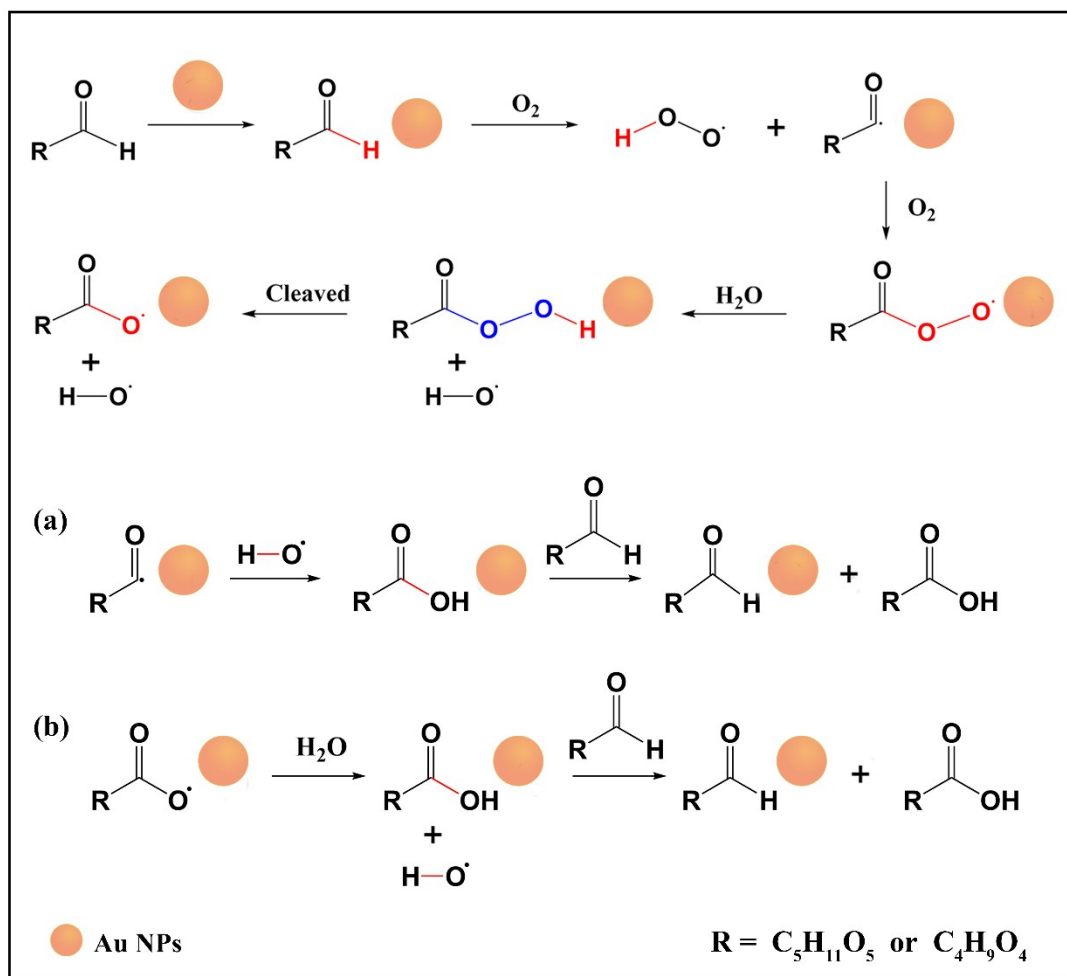
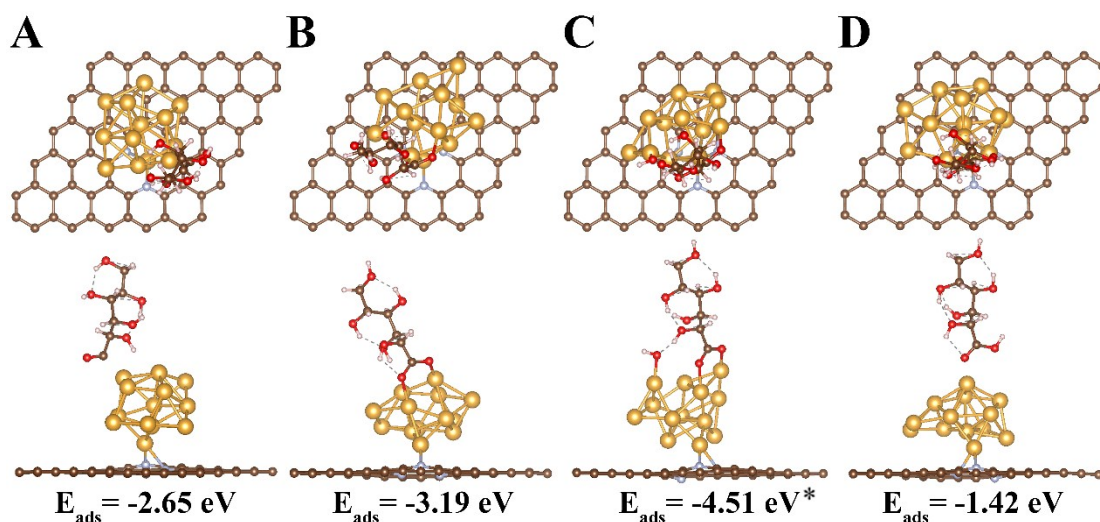
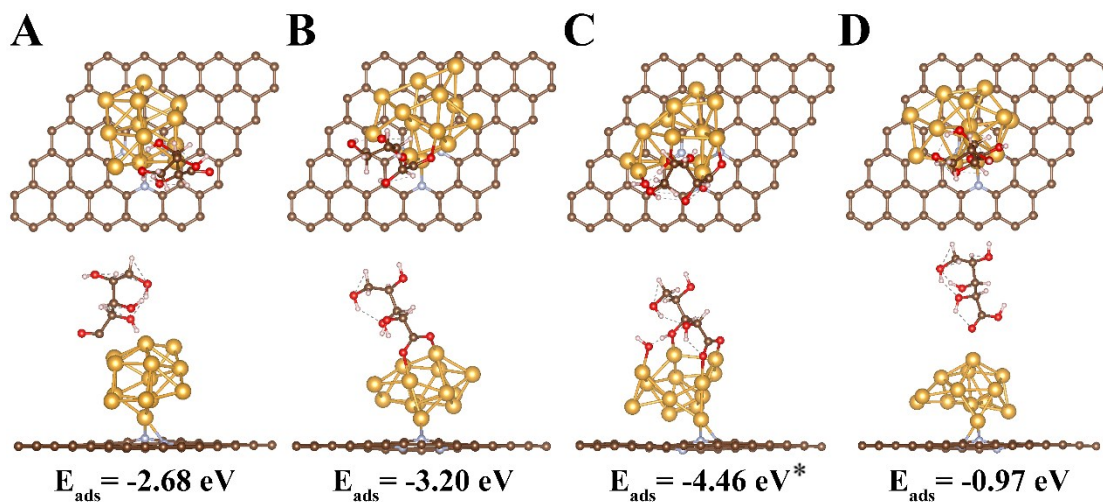


Figure S17. The plausible mechanism for base free oxidation of pentose or hexose catalyzed by Au/NC-3.



* RC(O)OOH tends to be cleaved to RC(O)O and OH on the surface of Au₁₃. The value of 4.51 is the energy of (RC(O)O + OH) relative to unabsorbed RC(O)OOH.

Figure S18. The optimized structure of intermediate of base-free oxidation reaction on D-glucose convert to D-gluconic acid, RCO • (A), RC(O)O • (B), RC(O)O • + OH • (C), D-gluconic acid (RC(O)OH) (D) adsorbed on the Au₁₃ cluster supported on graphene doped a vacant site with three pyridinic N, respectively. The catalyst models are same as those in Figure 2. The adsorption energies are marked correspondingly. R= C₅H₁₁O₅.



* RC(O)OOH tends to be cleaved to RC(O)O and OH on the surface of Au₁₃. The value of 4.46 is the energy of (RC(O)O + OH) relative to unadsorbed RC(O)OOH.

Fig S19. The optimized structure of intermediate of base-free oxidation reaction on D-xylose convert to D-xylonic acid, RCO • (A), RC(O)O • (B), RC(O)O • + OH • (C), D-xylonic acid (RC(O)OH) (D) adsorbed on the Au₁₃ cluster supported on graphene doped a vacant site with three pyridinic N, respectively. The catalyst models are same as those in Figure 2. The adsorption energies are marked correspondingly. R= C₄H₉O₄.

Table S1. Raman shift and I_D/I_G of NC-x series.

	NC-1	NC-2	NC-3	NC-4	NC-5
D band(cm^{-1})	1364.12	1349.1	1348.02	1356.61	1354.11
G band(cm^{-1})	1594.42	1596.92	1586.87	1594.42	1606.93
I_D/I_G	1.0236	1.0297	1.1157	1.0643	1.0143

Table S2. Element composition based on CHNS element analysis of NC-x series.

	NC-1	NC-2	NC-3	NC-4	NC-5
C (wt%)	69.58	72.76	70.48	68.56	67.40
N (wt%)	9.36	9.69	10.20	11.15	12.33
H (wt%)	2.03	1.97	2.17	2.86	2.24

Table S3. Peak area ratio for Pyridine N, Graphite N from XPS.

	NC-1	NC-2	NC-3	NC-4	NC-5
Pyridine N	29.66%	32.81%	34.00%	32.94%	29.43%
Graphite N	20.57%	26.67%	30.56%	24.87%	23.83%
Pyrrolic-N	23.70%	15.63%	20.39%	21.44%	22.27%
N-oxides	26.07%	25.52%	15.06%	20.76%	24.48%

Table S4. ICP-OES analysis of Au/NC-x series.

	Au/NC-1	Au/NC-2	Au/NC-3	Au/NC-4	Au/NC-5	Au/FNC
Metal loading (wt%)	0.75	0.89	0.97	0.87	0.80	0.35

Table S5. Base-free oxidation of D-glucose and D-xylose catalyzed by Au/NC-x.

	Conversion (%)		Yield (%)		Selectivity (%)	
	D-	D-	D-gluconic	D-xyronic	D-gluconic	D-xyronic
	glucose ^a	xylose ^b	acid ^a	acid ^b	acid ^a	acid ^b
Au/NC-1	69.39	79.87	61.80	66.23	89.06	82.92
Au/NC-2	86.89	88.13	80.07	84.71	92.15	96.11
Au/NC-3	98.76	99.86	97.62	98.76	98.85	98.90
Au/NC-4	91.08	95.91	86.78	89.21	95.28	93.01
Au/NC-5	89.57	84.15	78.02	76.23	87.11	90.59

^a Reaction conditions: D-glucose (0.2 g), Au/NC-3 (0.05 g), water (30mL), O₂ (2 bar), stirring speed (1000 rpm), 120min and 100 °C. ^b Reaction conditions: D-xylose (0.2 g), water (30mL), O₂ (3 bar), Au/NC-3 (0.05 g), stirring speed (1000 rpm), 120min and 100 °C.

References

1. J. Iglesias, J. Moreno, G. Morales, J. A. Melero, P. Juárez, M. López-Granados, R. Mariscal and I. Martínez-Salazar, *Green Chemistry*, 2019, **21**, 5876-5885.