

Electronic Supplementary Material (ESI)

**Bimetallic Co/Al nanoparticles in ionic liquid: Synthesis
and application to alkyne hydrogenation**

Laura Schmolke,^a Bernhard Gregori,^b Beatriz Giesen,^a Alexa Schmitz,^a Juri Barthel,^c Lena Staiger,^d Roland A. Fischer,^d Axel Jacobi von Wangelin,^{*b} and Christoph Janiak^{*a}

^a Institut für Anorganische Chemie und Strukturchemie, Heinrich-Heine-Universität Düsseldorf, 40204 Düsseldorf, Germany. Fax: +49-211-81-12287; Tel: +49-211-81-12286.

Email: janiak@uni-duesseldorf.de

^b Institut für Anorganische und Angewandte Chemie, Universität Hamburg, 20146 Hamburg, Germany.

^c Ernst Ruska-Centrum für Mikroskopie und Spektroskopie mit Elektronen (ER-C 2), Forschungszentrum Jülich GmbH, D-52425 Jülich, Germany.

^d Department of Chemistry, Technische Universität München, 85748 Garching, Germany.

Additional emails:

Laura.schmolke@hhu.de, bernhard.gregori@chemie.uni-hamburg.de,
beatriz.giesen@hhu.de, alexa.schmitz@hhu.de, ju.barthel@fz-juelich.de,
lena.staiger@tum.de, roland.fischer@tum.de, axel.jacobi@chemie.uni-hamburg.de

Content

- 1 Ionic liquid
- 2 Precursor
- 3 Nanoparticles
- 4 Hydrogenation reactions Co-, CoAl- and Co₃Al-NPs

Ionic liquid

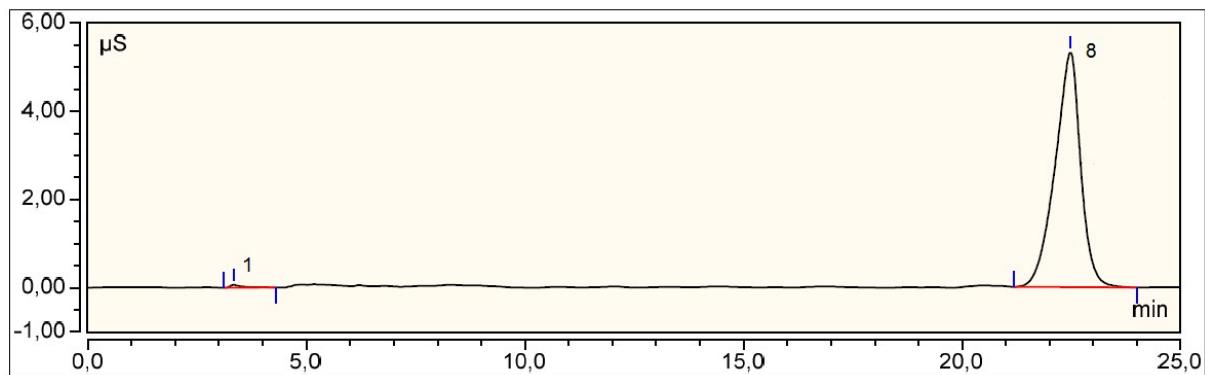


Fig. S1 Chromatogram of [BMIm]NTf₂. Column: AG 22/ AS 22, flowrate: 1.20 mL/min; eluent: 4.5 mmol·L⁻¹ Na₂CO₃ und 1.4 mmol·L⁻¹ NaHCO₃ and 30 vol.-% acetonitrile, run time: 25 min. 1 H₂O, 8 NTf₂⁻.

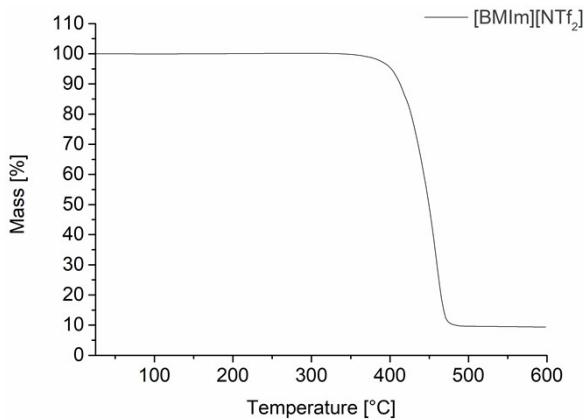


Fig. S2 TG curve of [BMIm]NTf₂. 25–600 °C, heating rate 5 K/min.

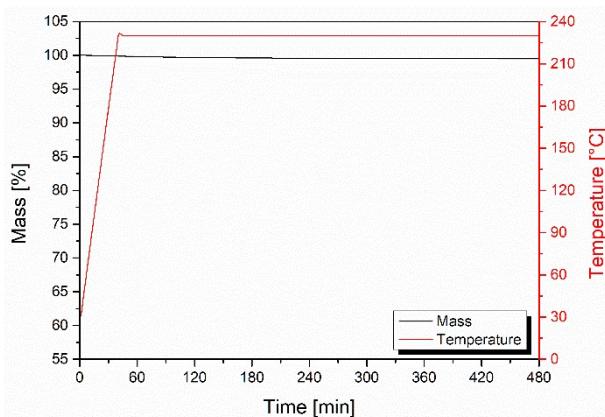


Fig. S3 TG curve of [BMIm]NTf₂. 25–230 °C, heating rate 5 K/min, isothermal step at 230 °C for 8 h (black: mass loss, red: temperature profile).

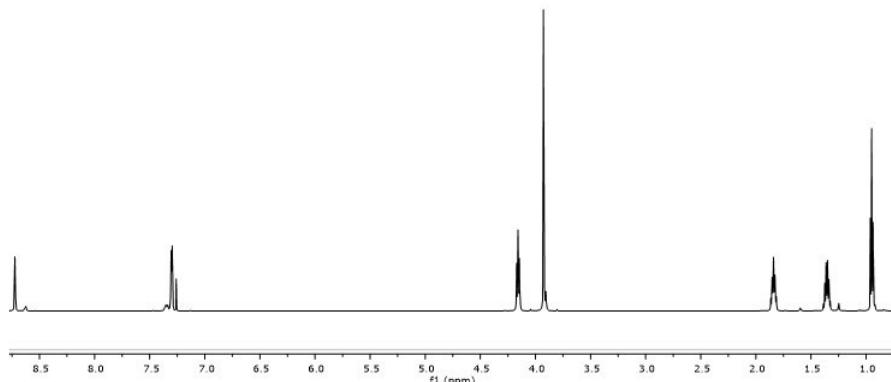


Fig. S4 ¹H-NMR of [BMIm]NTf₂ in CDCl₃ (7.26 ppm) after microwave irradiation to 230 °C for 30 min.

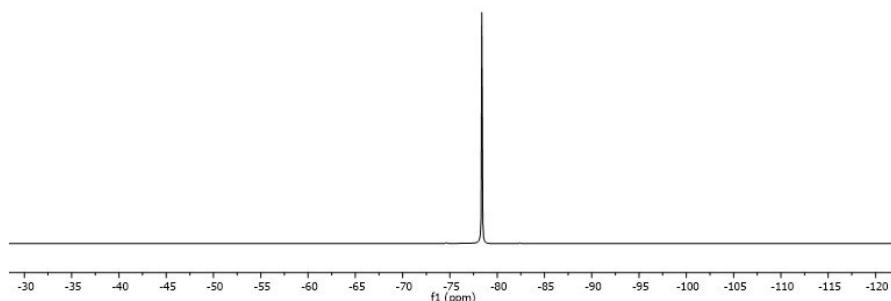


Fig. S5 ¹⁹F-NMR of [BMIm]NTf₂ without solvent after microwave irradiation to 230 °C for 30 min.

Precursor

Table S1 Thermogravimetric analysis of [AlCp^{*}]₄, Co₂(CO)₈, [Me₂Al(ⁱPr₂-MeAMD)] and [Co(ⁱPr₂-MeAMD)₂].^a

Precursor	Decomposition temperature [°C]
[AlCp [*]] ₄	113
Co ₂ (CO) ₈	75; 136
[Me ₂ Al(ⁱ Pr ₂ -MeAMD)]	95
[Co(ⁱ Pr ₂ -MeAMD) ₂]	83; 173

^a See thermogravimetric diagrams in Fig. S6 below.

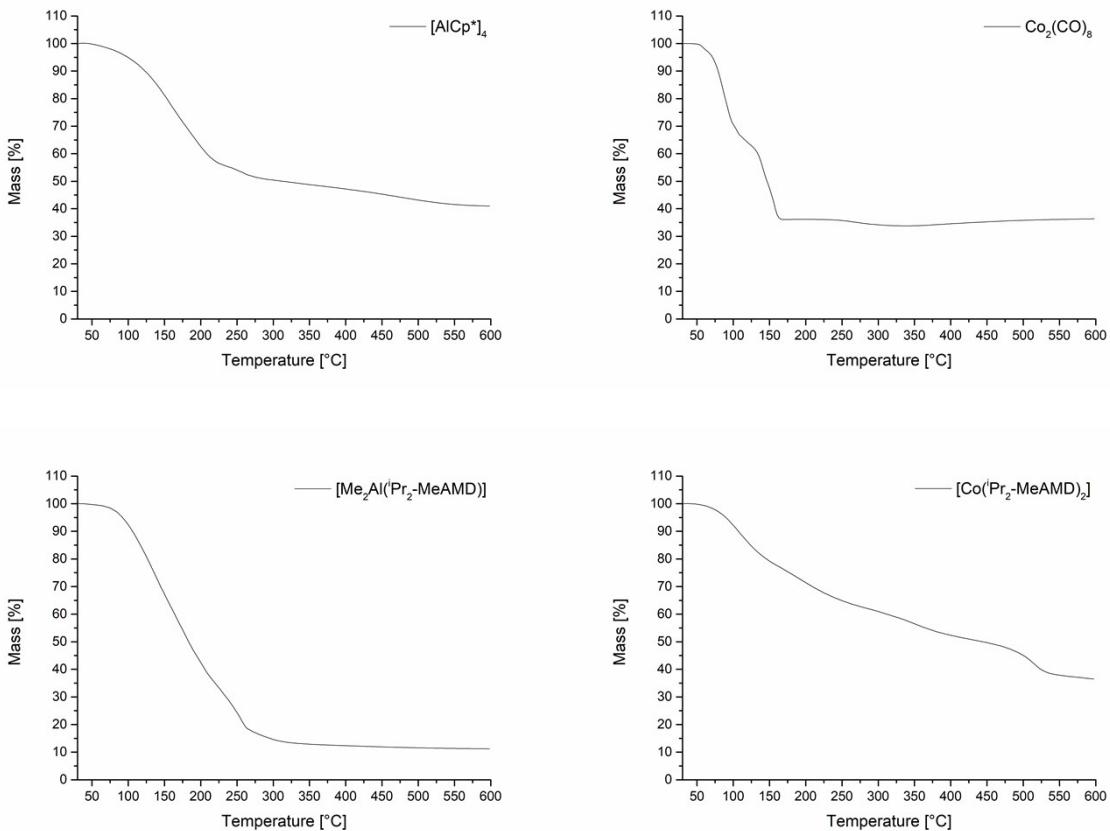
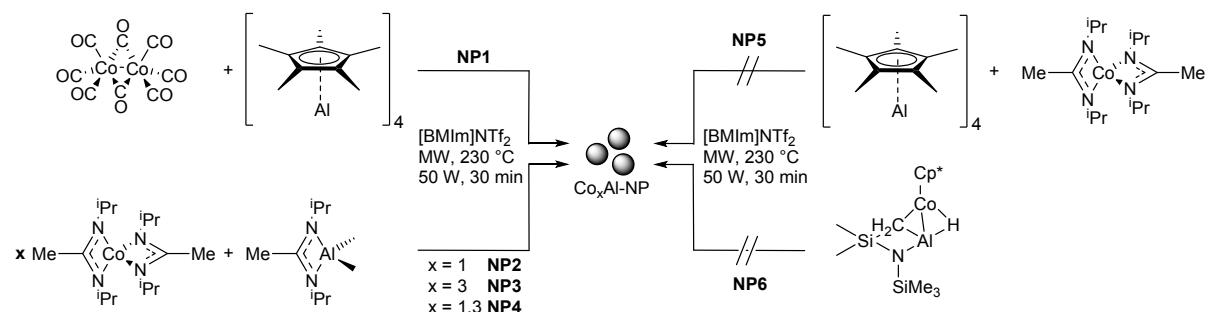


Fig. S6 TG curves of the precursors $[\text{AlCp}^*]_4$, $\text{Co}_2(\text{CO})_8$, $[\text{Me}_2\text{Al}(\text{iPr}_2\text{-MeAMD})]$ and $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$.

Nanoparticles



Scheme 1 Synthesis of Co/Al-NPs, from $\text{Co}_2(\text{CO})_8$ and $[(\text{AlCp}^*)_4]$ (NP1), $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[\text{Me}_2\text{Al}(\text{iPr}_2\text{-MeAMD})]$ in different molar ratio (NP2, NP3, NP4), $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[(\text{AlCp}^*)_4]$ (NP5) and $[\text{Cp}^*\text{Co}(\mu\text{-H})(\text{Al}(\kappa^2\text{-}(\text{CH}_2\text{SiMe}_2)\text{NSiMe}_3)(\text{btsa}))]$ (NP6) by microwave (MW) assisted thermal decomposition in $[\text{BMIm}] \text{NTf}_2$.

Table S2 Quantification cobalt against aluminum by EDX analysis.^a

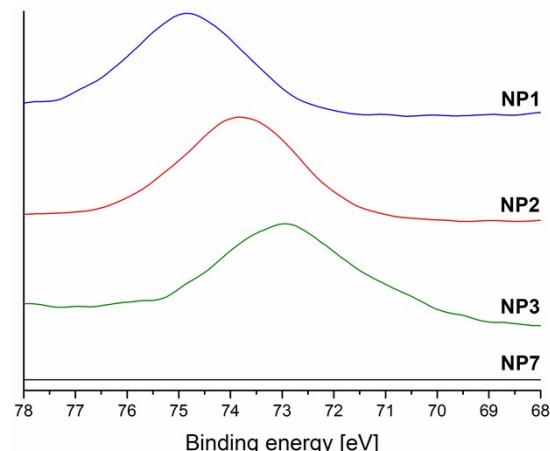
	EDX 1 Co:Al	EDX 2 Co:Al	EDX 3 Co:Al	EDX 4 Co:Al
	[at.-%]	[at.-%]	[at.-%]	[at.-%]
CoAl (NP1)	45:55	33:67	50:50	58:42
CoAl (NP2)	30:70	39:61	25:75	--
Co ₃ Al (NP3)	85:15	84:16	77:23	--
CoAl/ Co ₃ Al (NP4)	57:43	--	--	--
Co@Al (NP5)	--	--	--	--
Co@Al (NP6)	39:61	88:12	1:99	--

^a Quantification of Co_{Kα1} and Al_{Kα1}.**Table S3** Quantification cobalt against aluminum by XPS analysis.

	Area	ASF ^{a,b}	at.-%
NP1	Cobalt ^{b,c}	23939.3	10003.9
	Aluminum ^{d,e}	3433.7	14673.9
NP2	Cobalt ^{b,c}	28258.6	11808.9
	Aluminum ^{d,e}	3607.7	15417.4
NP3	Cobalt ^{b,c}	51452.9	21501.4
	Aluminum ^{d,e}	1704.3	7283.21
NP4	Cobalt ^{b,c}	20598.3	8607.73
	Aluminum ^{d,e}	2029.5	8673.08

$$ASF = \frac{Area}{F_{ASF}}$$

^a The atomic sensitivity factor (F_{ASF}) is element specific.; ^b The Co 2p^{3/2} orbital were used for calculations. ^c F_{ASF} = 2.393. ^d The Al 2p orbital were used for calculations. ^e F_{ASF} = 0.234.

**Fig. S7** Comparison of the HR-spectra of Al 2p of NP1 (blue), NP2 (red), NP3 (green) and Co-NPs (NP7) from 68 eV to 78 eV.

CoAl-NP (NP1)

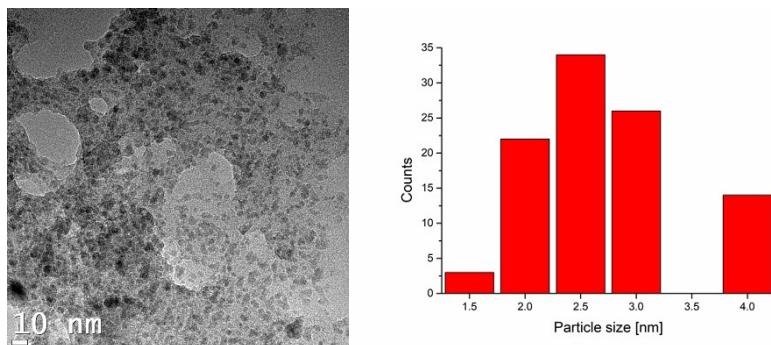


Fig. S8 Left, middle: TEM images of 0.5 wt.-% CoAl-NPs (NP1) from $\text{Co}_2(\text{CO})_8$ and $[\text{AlCp}^*]_4$ in $[\text{BMIm}]\text{NTf}_2$; right: particle size histogram of NP1 in $[\text{BMIm}]\text{NTf}_2$.

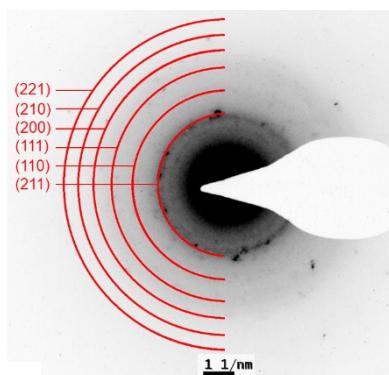


Fig. S9 SAED of 0.5 wt.-% CoAl-NPs (NP1) in $[\text{BMIm}]\text{NTf}_2$ from $\text{Co}_2(\text{CO})_8$ and $[\text{AlCp}^*]_4$ (CoAl reference reflexes¹ in red, face centered cubic (fcc) structure with space group Pm^3m). Additional diffraction rings in the lower angle regime indicate an oxide species.

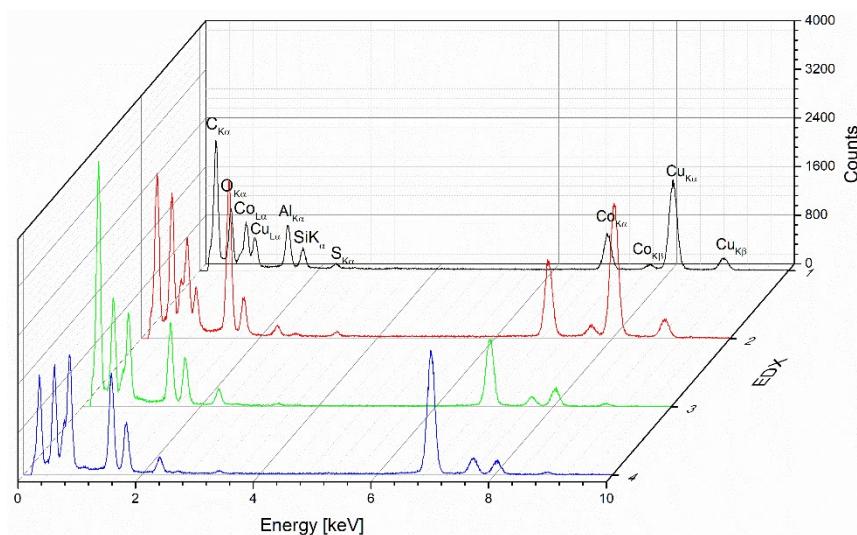


Fig. S10 EDX of 0.5 wt.-% CoAl-NPs (NP1) in $[\text{BMIm}]\text{NTf}_2$ from $\text{Co}_2(\text{CO})_8$ and $[\text{AlCp}^*]_4$.

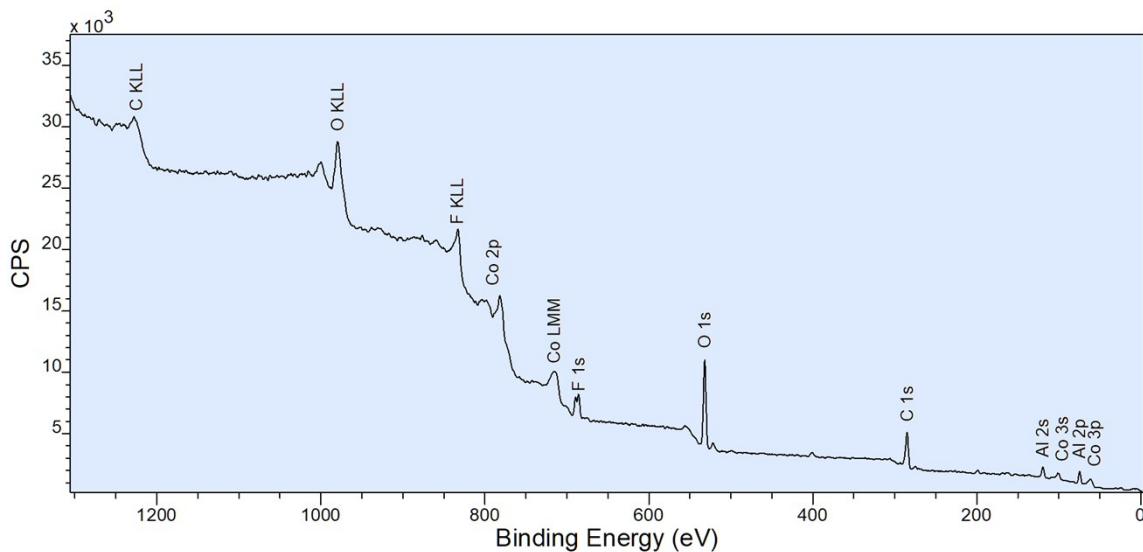


Fig. S11 XPS survey spectrum of 0.5 wt.-% CoAl-NPs (NP1) in [BMIm]NTf₂ from Co₂(CO)₈ and [(AlCp^{*})₄].

CoAl-NP (NP2)

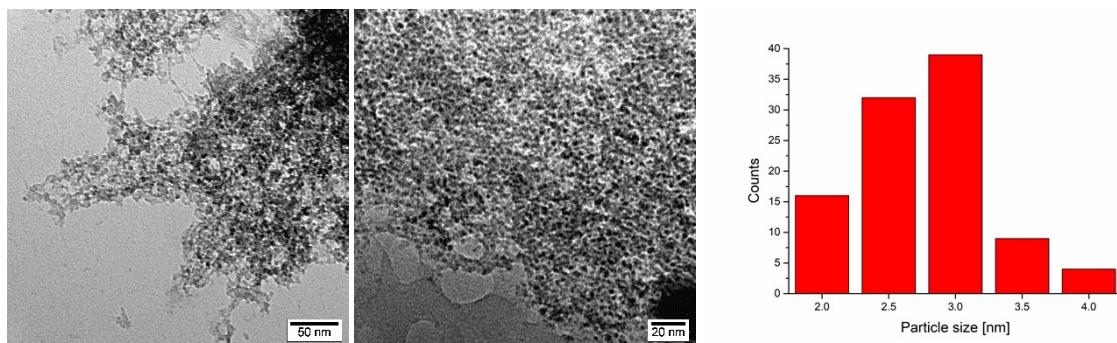


Fig. S12 Left, middle: TEM images of 1.0 wt.-% CoAl-NPs (NP2) from [Co(*i*Pr₂-MeAMD)₂] and [Me₂Al(*i*Pr₂-MeAMD)] in [BMIm]NTf₂; right: particle size histogram of NP2 in [BMIm]NTf₂.

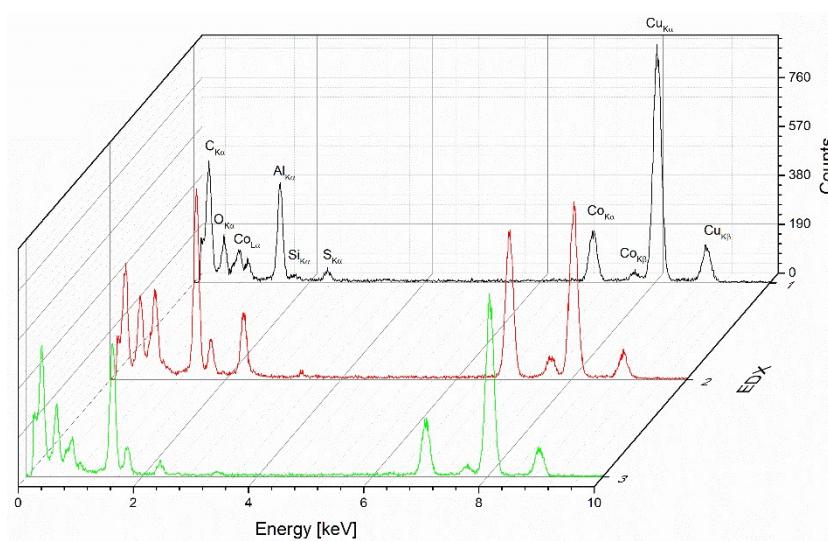


Fig. S13 EDX of 1.0 wt.-% CoAl-NPs (NP2) from [Co(*i*Pr₂-MeAMD)₂] and [Me₂Al(*i*Pr₂-MeAMD)] in [BMIm]NTf₂.

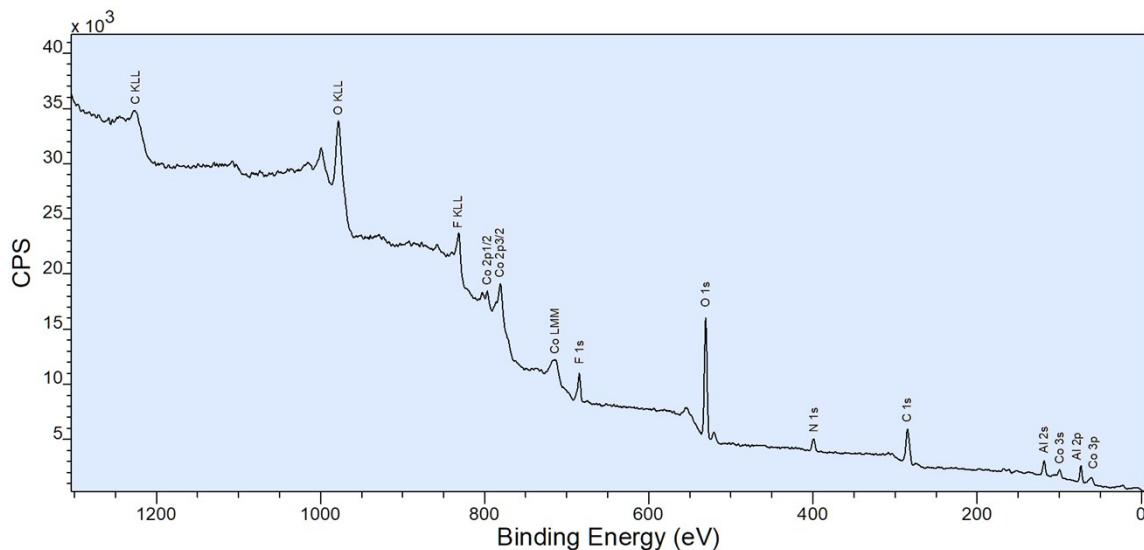


Fig. S14 XPS survey spectrum of 1.0 wt.-% CoAl-NPs (NP2) from $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[\text{Me}_2\text{Al}(\text{iPr}_2\text{-MeAMD})]$ in $[\text{BMIm}]\text{NTf}_2$.

$\text{Co}_3\text{Al-NP (NP3)}$

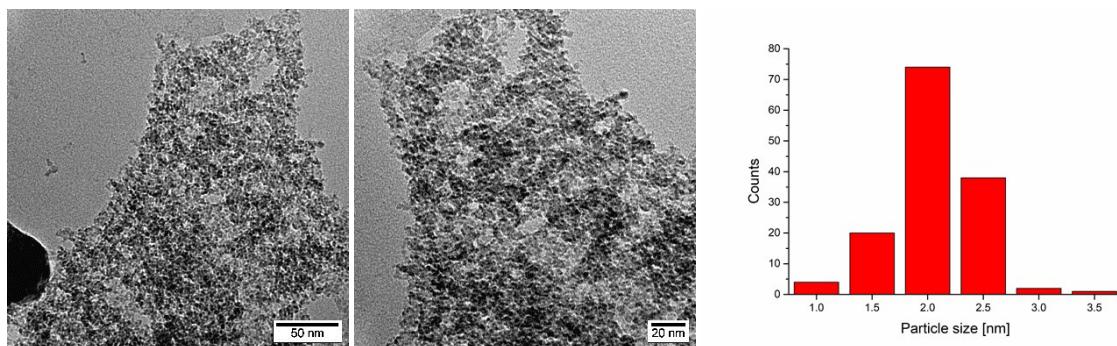


Fig. S15 Left, middle: TEM images of 1.0 wt.-% $\text{Co}_3\text{Al-NPs (NP3)}$ from $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[\text{Me}_2\text{Al}(\text{iPr}_2\text{-MeAMD})]$ in $[\text{BMIm}]\text{NTf}_2$; right: particle size histogram of NP3 in $[\text{BMIm}]\text{NTf}_2$.

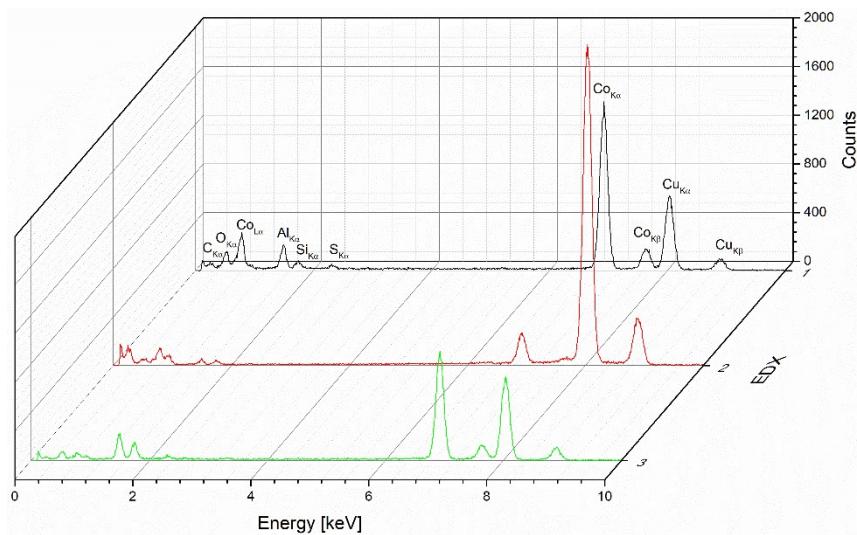


Fig. S16 EDX of 1.0 wt.-% $\text{Co}_3\text{Al-NPs (NP3)}$ from $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[\text{Me}_2\text{Al}(\text{iPr}_2\text{-MeAMD})]$ in $[\text{BMIm}]\text{NTf}_2$.

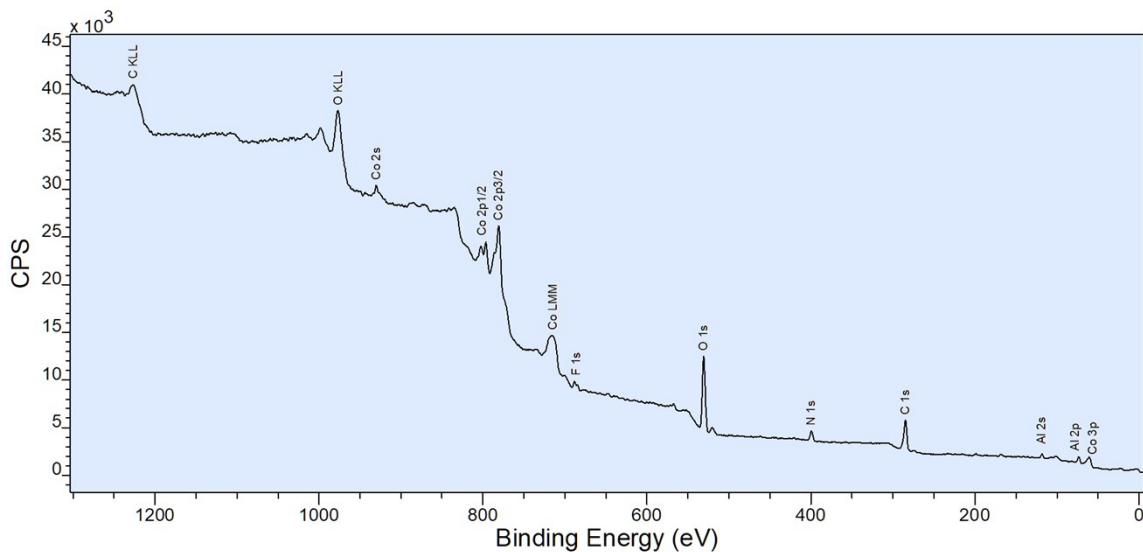


Fig. S17 XPS survey spectrum of 1.0 wt.-% Co₃Al-NPs (NP3) from [Co(ⁱPr₂-MeAMD)₂] and [Me₂Al(ⁱPr₂-MeAMD)] in [BMIm]NTf₂.

CoAl/ Co₃Al-NP (NP4)

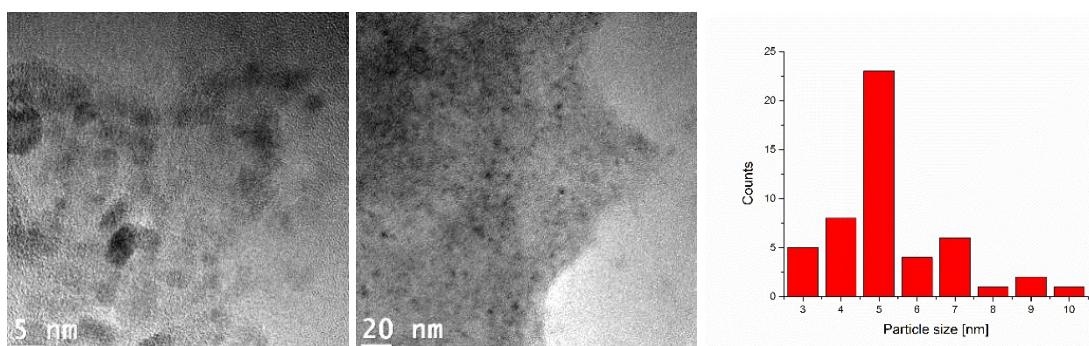


Fig. S18 Left, middle: TEM images of 0.5 wt.-% CoAl/ Co₃Al-NPs (NP4) from [Co(ⁱPr₂-MeAMD)₂] and [Me₂Al(ⁱPr₂-MeAMD)] in [BMIm]NTf₂; right: particle size histogram of NP4 in [BMIm]NTf₂.

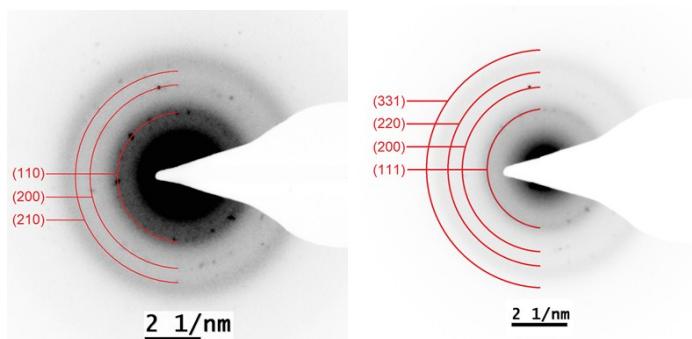


Fig. S19 SAED of 0.5 wt.-% CoAl/ Co₃Al-NPs (NP4) from [Co(ⁱPr₂-MeAMD)₂] and [Me₂Al(ⁱPr₂-MeAMD)] in [BMIm]NTf₂; left: Co₃Al (Co₃Al reference reflexes² in red, face centered cubic (fcc) structure with space group Pm³̄ m); right: CoAl (CoAl reference reflexes¹ in red, face centered cubic (fcc) structure with space group Pm³̄ m).

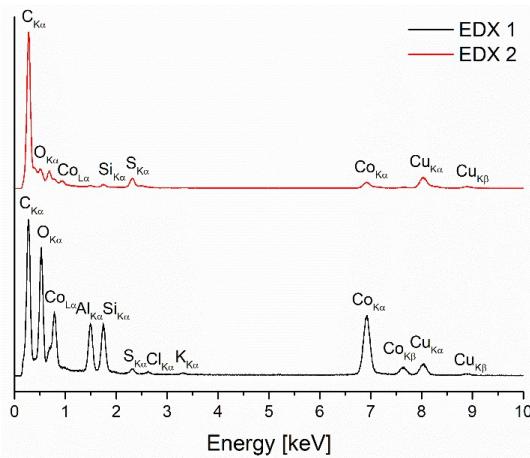


Fig. S20 EDX of 0.5 wt.-% CoAl/ Co₃Al-NPs (NP4) in [BMIm]NTf₂ from [Co(iPr₂-MeAMD)₂] and [Me₂Al(iPr₂-MeAMD)] in [BMIm]NTf₂.

Co-NP@Al (NP5)

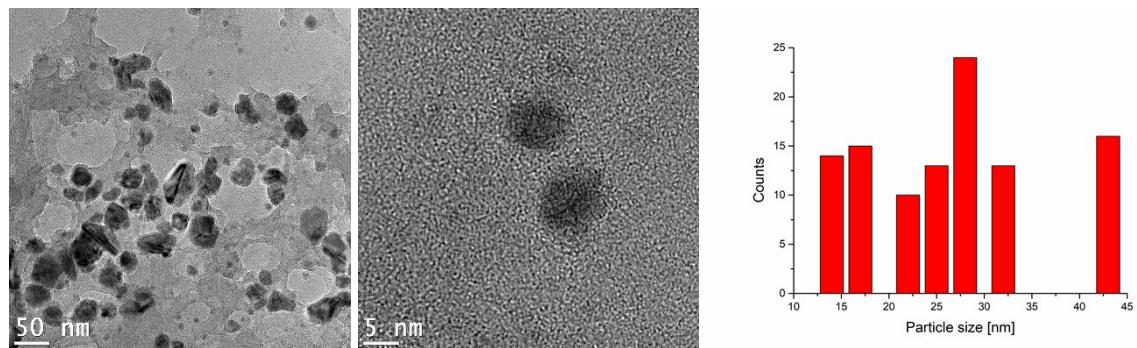


Fig. S21 Left, middle: TEM images of 0.5 wt.-% Co-NPs@Al (NP5) from [Co(iPr₂-MeAMD)₂] and [AlCp*]₄ in [BMIm]NTf₂; right: particle size histogram of NP5 in [BMIm]NTf₂.

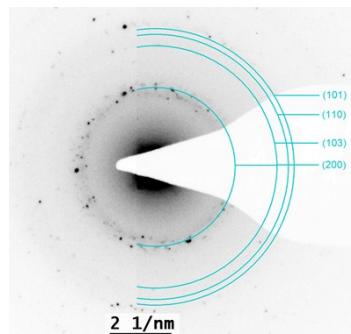


Fig. S22 SAED of 0.5 wt.-% Co-NPs@Al (NP5) from [Co(iPr₂-MeAMD)₂] and [AlCp*]₄ in [BMIm]NTf₂ (Co reference reflexes in blue from COD 9008492, hexagonal close packed (hcp) structure with space group P6₃/mmc).

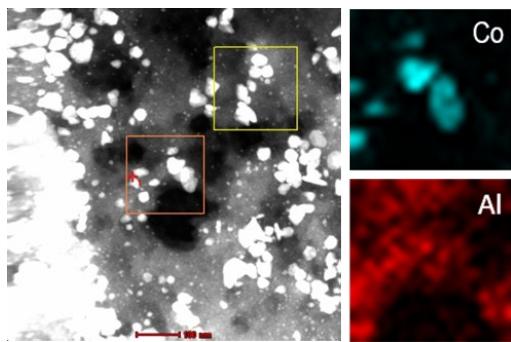


Fig. 23 HAADF-STEM image (middle) and EDX-mapping (right) of cobalt (blue) and aluminum (red) of NP5 obtained by thermal decomposition of $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ and $[(\text{AlCp}^*)_4]$ in $[\text{BmIm}]\text{NTf}_2$. The orange window in the HAADF-STEM image displays the area of EDX mapping.

Co-NP (NP6)

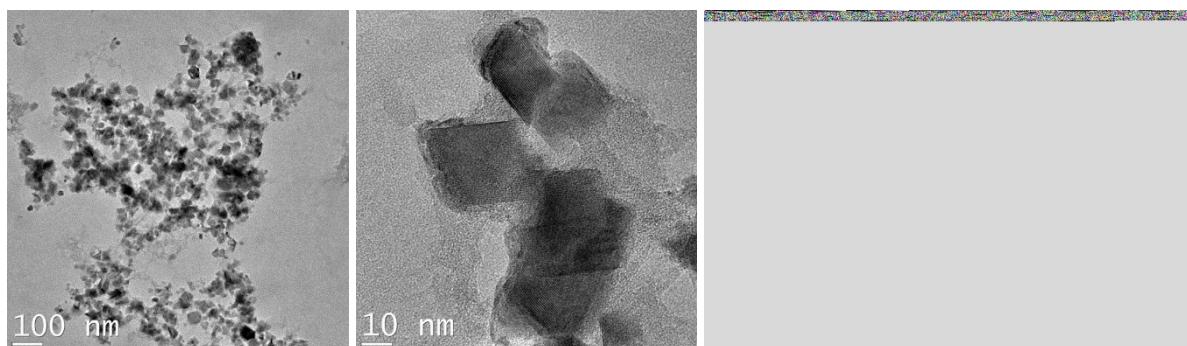


Fig. S24 Left, middle: TEM images of Co-NPs@Al (NP6) from $[\text{Cp}^*\text{Co}(\mu\text{-H})(\text{Al}(\kappa^2\text{-}(\text{CH}_2\text{SiMe}_2)\text{NSiMe}_3)(\text{btso}))]$ in $[\text{BmIm}]\text{NTf}_2$; right: particle size histogram of NP6 in $[\text{BmIm}]\text{NTf}_2$.

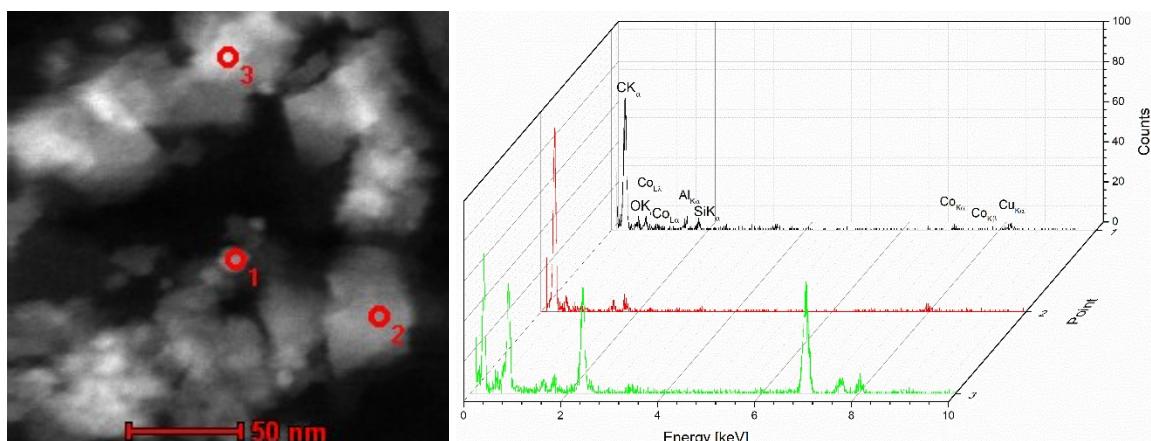


Fig. S25 HAADF-STEM image and point-EDX of 0.5 wt.-% Co-NP@Al (NP6) from $[\text{Cp}^*\text{Co}(\mu\text{-H})(\text{Al}(\kappa^2\text{-}(\text{CH}_2\text{SiMe}_2)\text{NSiMe}_3)(\text{btso}))]$ in $[\text{BmIm}]\text{NTf}_2$.

Table S4 Quantification cobalt against aluminum by point-EDX (HAADF-STEM) analysis for Co-NP@Al (NP6).^a

Point	Co [at.-%]	Al [at.-%]
1	100	0
2	100	0
3	97	3

^a Quantification of $\text{Co}_{\text{K}\alpha 1}$ and $\text{Al}_{\text{K}\alpha 1}$.

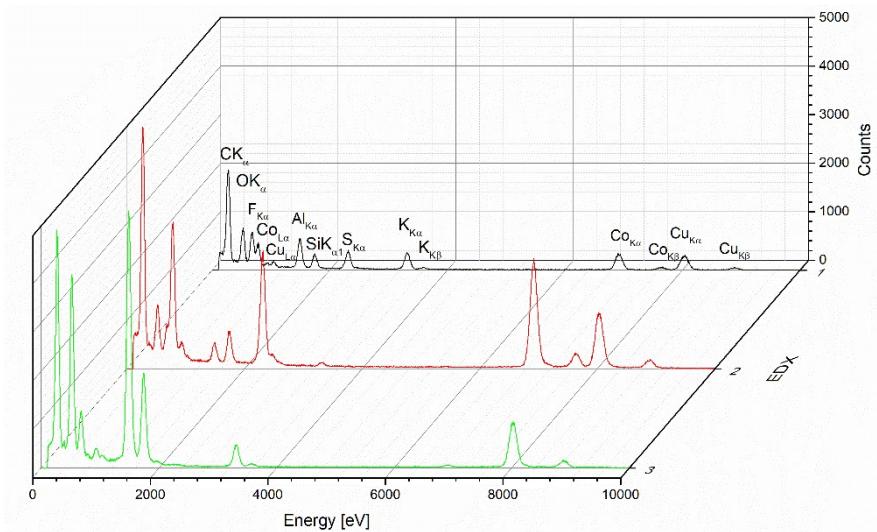


Fig. S26 EDX (TEM) of Co-NP@Al (NP6) from $[\text{Cp}^*\text{Co}(\mu\text{-H})(\text{Al}(\kappa^2\text{-(CH}_2\text{SiMe}_2)\text{NSiMe}_3)\text{(btsa)})]$ in $[\text{BMIm}]\text{NTf}_2$.

Co-NP (NP7)

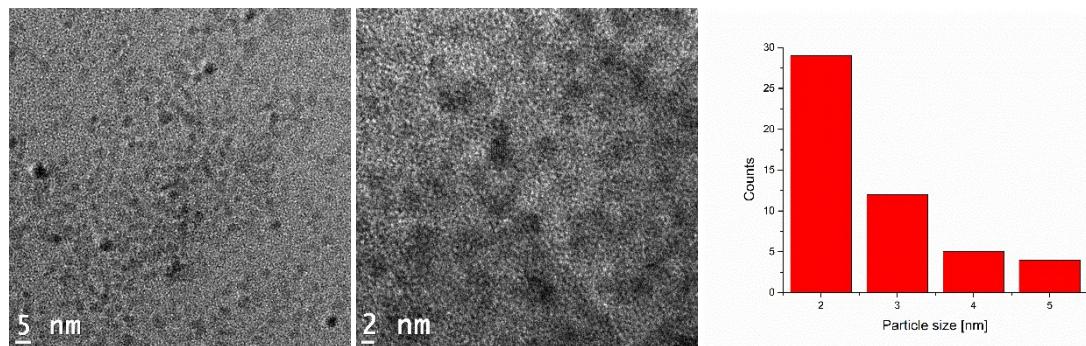


Fig. S27 Left, middle: TEM images of 1.0 wt.-% Co-NPs (NP7) from $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ in $[\text{BMIm}]\text{NTf}_2$; right: particle size histogram of NP7 in $[\text{BMIm}]\text{NTf}_2$.

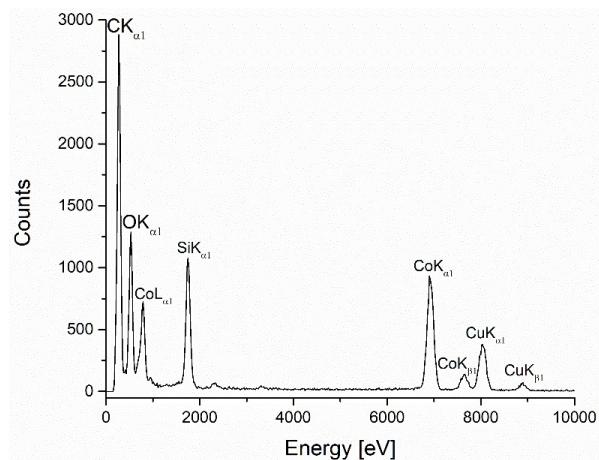


Fig. S28 EDX of Co-NPs (NP7) from $[\text{Co}(\text{iPr}_2\text{-MeAMD})_2]$ in $[\text{BMIm}]\text{NTf}_2$.

Hydrogenation reactions Co-, CoAl- and Co₃Al-NPs

Table S5 First screening.

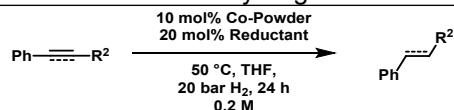
Entry	Substrate	5 mol% Co-Powder		
		R ¹ -≡X-R ²	RT, THF, 20 bar H ₂ , 24 h 0.2 M	R ¹ -≡X-R ²
1	<chem>Ph-C#C-Me</chem>	0		-
2 ^a	<chem>Ph-C#C-Me</chem>	0		-
3	<chem>Ph-C=C</chem>	0		-
4	<chem>Ph-C(=O)C</chem>	0		-
5	<chem>Ph-C#C-c1ccc([N+](=O)[O-])cc1</chem>	0		-
6	<chem>Ph-C#C[N+]Ph</chem>	0		-
7	<chem>Ph-C#CH</chem>	0		-
8 ^{b,c}	<chem>Ph-C(=O)C</chem>	0		-
9 ^b	<chem>Ph-C#CH</chem>	0		-
10 ^{b,d}	<chem>Ph-C=C</chem>	0		-

Conditions: 0.1 mmol alkyne in 0.5 mL THF. Conversion determined/estimated by GC-MS. ^a Pre-activation with 5 mol% PhSiH₃; ^b Stirred without H₂ in glovebox for 24 h; ^c Solvent mixture: 0.3 mL THF and 0.2 mL 2-pentanol; ^d 100 mol% PhSiH₃.

Table S6 Reduction with DIBAL-H. Reaction screening.

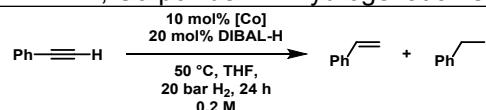
Entry	Solvent	Catalyst	Substrate	Conversion [%]	10 mol% Co-Powder 20 mol% DIBAL-H
					50 °C, Solvent, 20 bar H ₂ , 24 h 0.2 M
1				<5	
2				<5	
3	THF	Co-powder 20 mol% DIBAL-H		20 ^[a]	
4				<5 ^[a]	
5				20 ^b (5 ^c)	
6				<5	
7				<5	
8	Hexane	Co-powder 20 mol% DIBAL-H		20 ^a	
9				<5 ^a	
10				<5	
11				0	
12				0	
13	0.1 mL hexane	0.1 mL Co-NP-IL		0	
14				0 ^d	
15				0	

Conditions: 0.1 mmol alkyne in 0.5 mL Solvent. Yield and isomer ratio determined/estimated by GC-MS. ^a Reduction with DIBAL-H ^b Alkene; ^c Alkane; ^d Hydrolysis during work up.

Table S7 Reduction with different reductants. Hydrogenation screening.

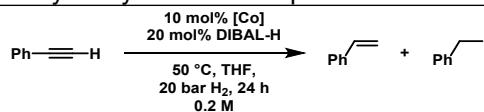
Entry	Substrate	Reductant	Conversion [%]
1	<chem>Ph-C≡Me</chem>	NaH	<5
2	<chem>Ph-C≡Me</chem>	LiAlH ₄	<1
3	<chem>Ph-C≡Me</chem>	DIBAL-H	10
4	<chem>Ph-C≡H</chem>	NaH	<1
5	<chem>Ph-C≡H</chem>	LiAlH ₄	0
6	<chem>Ph-C≡H</chem>	NaCNBH ₃	0

Conditions: 0.1 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-MS.

Table S8 Reduction with DIBAL-H, Co-powder/IL. Hydrogenation screening.

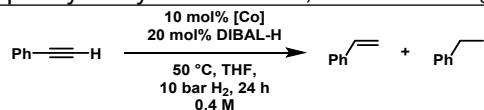
Entry	Catalyst system	Conversion [%]	Selectivity
1	Co-powder, 0.5 mL THF, DIBAL-H	20 ^a	Hydrogenation
2	Co-powder, 0.5 mL hexane, DIBAL-H	15 ^a	Hydrogenation
3	0.1 mL Co-IL, 0.4 mL hexane	0	-
4	0.1 mL Co-IL, 0.4 mL hexane, DIBAL-H	20	Hydrogenation + Trimerization

Conditions: 0.1 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-MS. ^a Also alkane.

Table S9 Hydrogenation phenylacetylene with Co-powder.

Entry	Reaction	Yield Product [%]	Selectivity
1		27 (alkene) (3% alkane) (8% trimerization)	
2 ^a	Hydrogenation	<1 (alkene) (no trimerization)	
3 ^b		4 (alkene) (23% trimerization)	
4 ^c		12 (alkene) (no trimerization)	
5 ^d	Isomerization	63 / 19 / 2 (9% alkane)	-
6		9 (alkene) no trimerization	
7 ^a	Trimerization	- no trimerization	
8 ^b		29 (trimerization) 29/1 (ratio of isomers)	
9 ^c		16 (alkene) no trimerization	

Conditions: 0.1 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-MS. ^a 0.1 mL Co-NP-IL + 0.3 mL Hexane; ^b 0.1 mL Co-NP-IL + 0.3 mL hexane + 50 µL 1M DIBAL-H; ^c 0.4 mL hexane + 50 µL 1M DIBAL-H; ^d Isomerization of allylbenzene: SM/E/Z. Trimerization Yield with regard to starting material.

Table S10 Hydrogenation phenylacetylene with Co-, CoAl- and Co₃Al-NPs.

Entry	[Co]	Reductant	Yield product [%]	Selectivity
1	Co		34% alkene + 4% alkane + SM	(8% Trimerization)
2	CoAl	DIBAL-H	2% alkene + 96% alkane	Hydrogenation Trimerization <1%
3	Co ₃ Al		3% alkene + 96% alkane	Hydrogenation Trimerization <1%
4	CoAl	-	2% alkene + SM	Hydrogenation
5	Co ₃ Al	-	3% alkene + SM	Hydrogenation

Conditions: 0.2 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-FID.

Table S11 Hydrogenation phenylacetylene with CoAl-, Co₃Al-NPs and different reductant.

			$\text{Ph}\equiv\text{H} \xrightarrow[0.4 \text{ M}]{\substack{5 \text{ mol\% [Co]} \\ 10 \text{ mol\% Reductant} \\ 30^\circ\text{C, THF,} \\ 2 \text{ bar H}_2, 24 \text{ h}}} \text{Ph}=\text{ + Ph}-$	
Entry	[Co]	Reductant	Yield product [%]	Selectivity
1	CoAl	DIBAL-H	4% alkene + 91% alkane	Hydrogenation Trimerization <2%
2	Co ₃ Al		2% alkene + 97% alkane	Hydrogenation
3	CoAl	LiAlH ₄	1% alkene + 70% alkane	Hydrogenation
4	Co ₃ Al		1% alkene + 63 % alkane	Hydrogenation
5	CoAl	BH ₃ ·THF	5% alkene + <1% alkane	Hydrogenation
6	Co ₃ Al		7% alkene + <1% alkane	Hydrogenation
7	CoAl	NaH	<1% alkene + <1% alkane	Hydrogenation
8	Co ₃ Al		<1% alkene + <1% alkane	Hydrogenation

Conditions: 0.2 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-FID.

Table S12 Hydrogenation phenylacetylene with CoAl- and Co₃Al-NPs (without DIBAL-H).

		$\text{Ph}\equiv\text{H} \xrightarrow[0.4 \text{ M}]{\substack{10 \text{ mol\% [Co]} \\ 80^\circ\text{C, THF,} \\ 80 \text{ bar H}_2, 24 \text{ h}}} \text{Ph}=\text{ + Ph}-$	
Entry	[Co]	Yield product [%]	Selectivity
1	Co	1% alkene	-
2	CoAl	56% alkene + 43% alkane	Hydrogenation
3	Co ₃ Al	85% alkene + 15% alkane	Hydrogenation

Conditions: 0.2 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-FID.

Table S13 Hydrogenation substrates with CoAl-, Co₃Al-NPs and reductant.

Entry	[Co]	Substrate	Yield product [%]	Selectivity
1	CoAl	Ph-CC-H	55% alkene + 6% alkane	Hydrogenation
2	Co ₃ Al		72% alkene + 9% alkane	Hydrogenation
3	CoAl	Ph-CC-Me	19% Z-alkene + 2% E-alkene + 2% alkane	Hydrogenation
4	Co ₃ Al		24% Z-alkene + 2% E-alkene + 3% alkane	Hydrogenation
5	CoAl	Ph-(CH ₃)C=CH ₂	3% alkane	Hydrogenation
6	Co ₃ Al		6% alkane	Hydrogenation
7	CoAl	Ph-N=CH-Ph	Decomposition	Hydrogenation
8	Co ₃ Al		Decomposition	Hydrogenation
9 ^a	CoAl	Ph-CC-H	33% alkene+ 3% alkane	Hydrogenation
10 ^a	Co ₃ Al		80% alkene + 14% alkane	Hydrogenation

Conditions: 0.2 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-FID. ^a [BMIm]NTf₂/THF (0.2 mL/0.5 mL) as solvent.

Table S14 Hydrogenation phenylacetylene CoAl, Co₃Al, reductant amount, solvent screening.

Entry	[Co]	Solvent	DIBAL-H [mol%]	Yield product [%]	Selectivity
1	CoAl	THF	10	25% alkene + 3% alkane	Hydrogenation
2	Co ₃ Al		10	56% alkene + 7% alkane	Hydrogenation
3	CoAl	Toluene	5	10% alkene + 1% alkane	Hydrogenation
4	Co ₃ Al		5	8% alkene + 1% alkane	Hydrogenation
5	CoAl	MTBE	1	1% alkene	Hydrogenation
6	Co ₃ Al		1	1% alkene	Hydrogenation
7	CoAl	10	11% alkene+ 1% alkane	Hydrogenation	
8	Co ₃ Al		10	12% alkene + 1% alkane	Hydrogenation
9	CoAl	10	63% alkene + 9% alkane	Hydrogenation	
10	Co ₃ Al		10	79% alkene + 14% alkane	Hydrogenation

Conditions: 0.2 mmol alkyne in 0.5 mL solvent. Yield and isomer ratio determined/estimated by GC-FID.

References

- 1 S. N Hosseini, T. Mousavi, F. Karimzadeh and M. H. Enayati, *J. Mater. Sci. Technol.*, 2011, **27**, 601–606.
- 2 M. Ellner, S. Kek and B. Predel, *J. Alloys Compd.*, 1992, **189**, 245–248.