

Studies on continuous selective hydrogenolysis of glycerol over supported Cu-Co bimetallic catalysts

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Table S1. Glycerol hydrogenolysis activity of Cu-Co/Al₂O₃ catalysts

Catalysts	Glycerol	Selectivity (%)			
	Conv. (%)	1,2-PDO	E.G	Acetol	Others
10Cu/Al ₂ O ₃	45.3	62.5	2.6	32.5	2.4
10Cu-3Co/Al ₂ O ₃	32.4	65.6	2.9	28.4	3.1
10Cu-5Co/Al ₂ O ₃	48.3	72.4	3.7	20.4	3.5
10Cu-7Co/Al ₂ O ₃	56.8	78.5	3.6	14.2	3.7
10Cu-10Co/Al ₂ O ₃	43.2	71.6	5.8	18.8	3.8
10Cu-13Co/Al ₂ O ₃	36.4	64.8	8.4	22.4	4.4
10Co/Al ₂ O ₃	24.2	32.4	46.2	13.2	8.2

Reaction Conditions: Glycerol concentration: 20 wt.%, Reaction Temperature: 200 °C, Catalyst weight: 1g and LHSV: 5 h⁻¹ (6ml).