

Supporting Information to Epoxidized 1,4-polymyrcene

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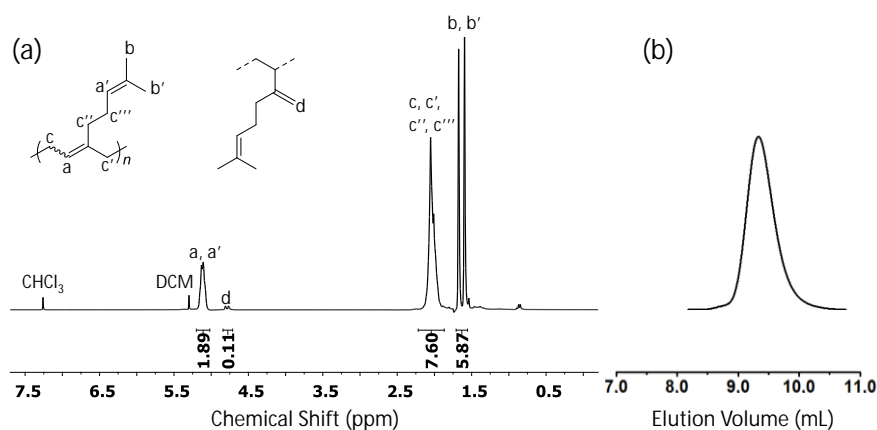


Figure S1. (a) ^1H NMR (500 MHz, CDCl_3) spectrum and (b) SEC-RI trace (eluent: THF) of the 1,4-polymyrcene sample synthesized by anionic polymerization.

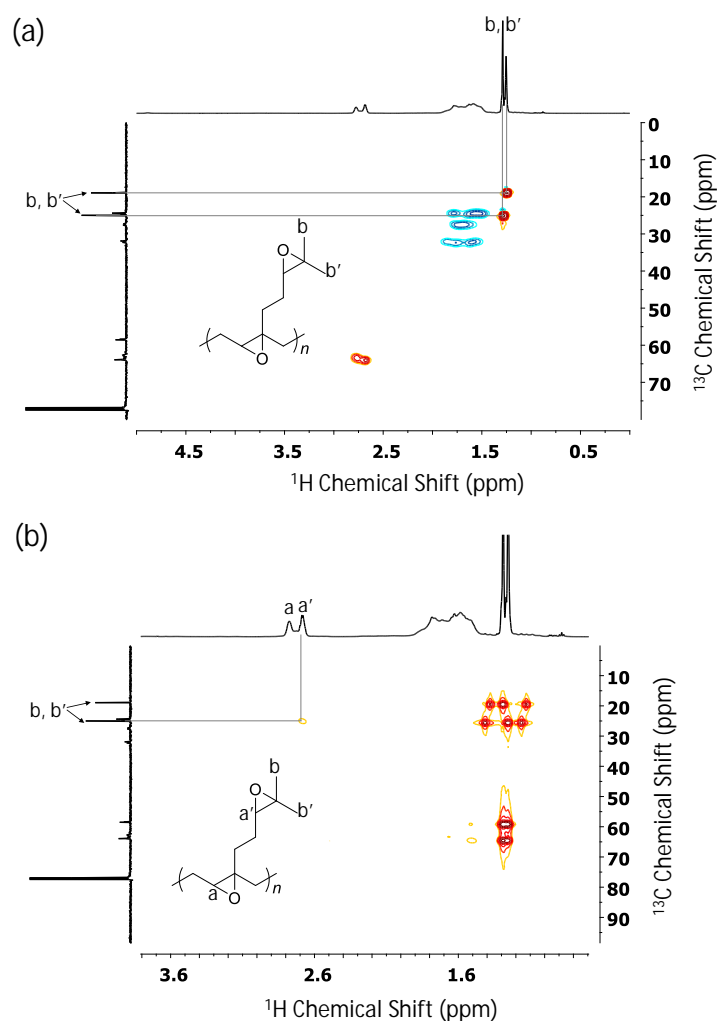
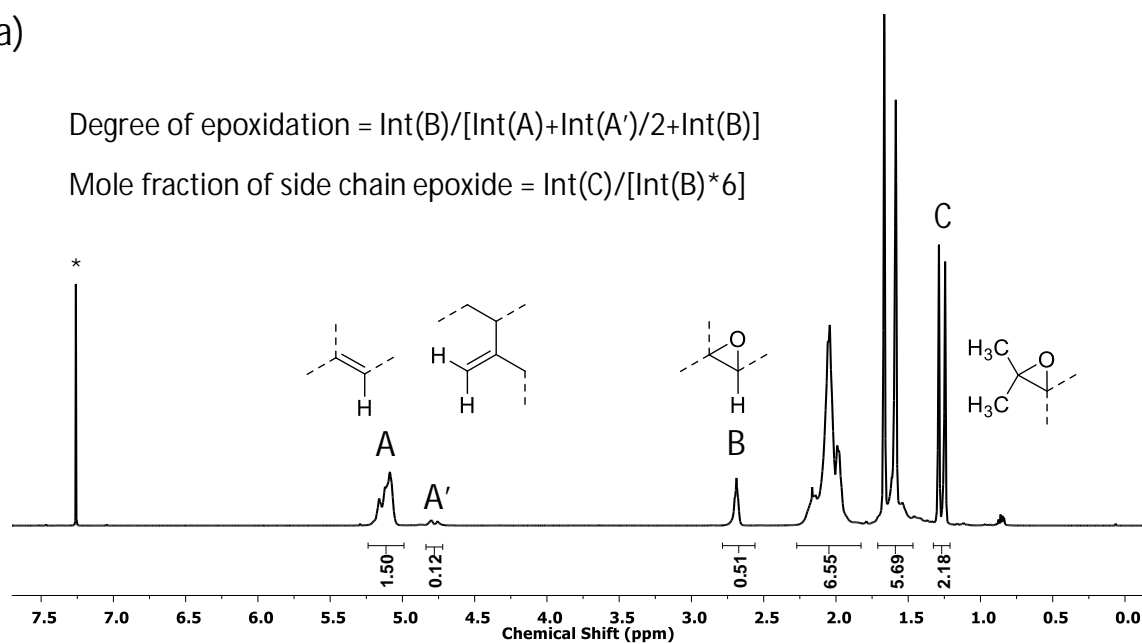


Figure S2. (a) ^1H , ^{13}C -HSQC NMR (500 MHz, 125 MHz) spectrum and (b) ^1H , ^{13}C -HMBC (500 MHz, 125 MHz) spectrum of the 98% epoxidized 1,4-polymyrcene in CDCl_3 .

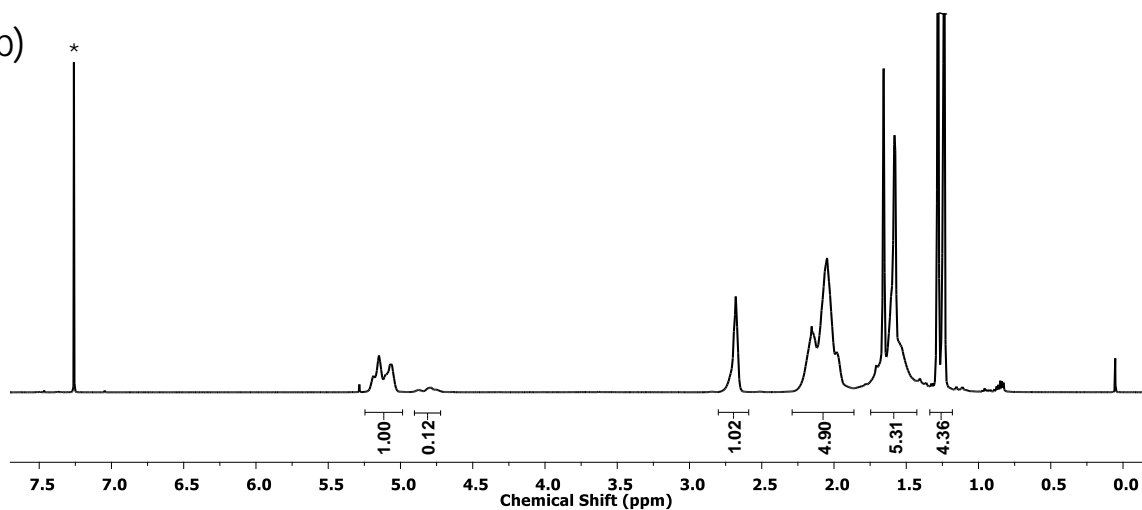
(a)

$$\text{Degree of epoxidation} = \frac{\text{Int(B)}}{[\text{Int(A)} + \text{Int(A')}/2 + \text{Int(B)}]}$$

$$\text{Mole fraction of side chain epoxide} = \frac{\text{Int(C)}}{[\text{Int(B)} \times 6]}$$



(b)



(c)

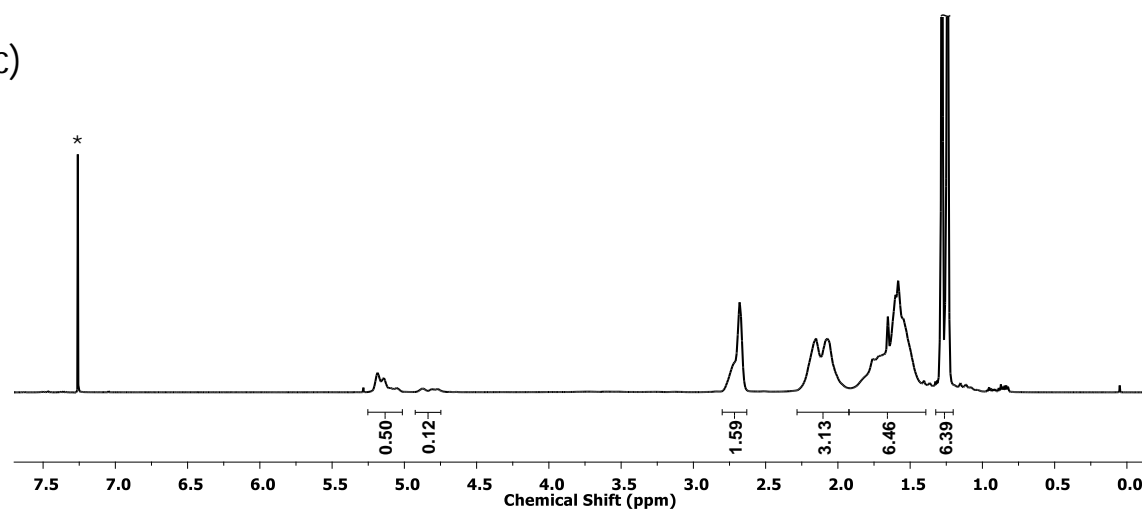


Figure S3 ¹H NMR spectra (500 MHz, CDCl₃) of the partially epoxidized 1,4-polymyrceins (a) 25%, (b) 49%, and (c) 74% (* = solvent).

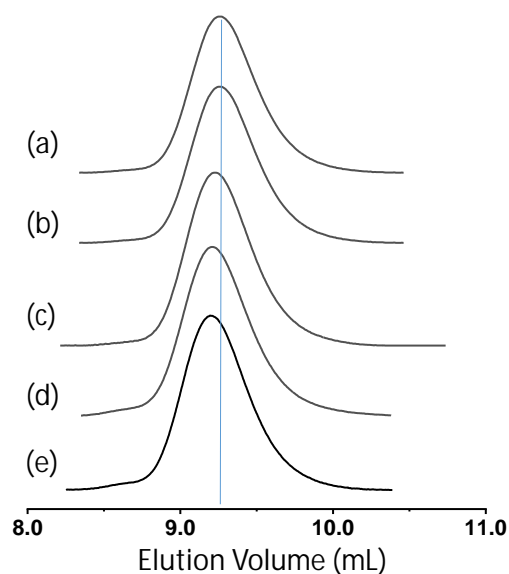


Figure S4. SEC-RI traces (eluent: THF) of (a) 1,4-polymyrcene and epoxidized 1,4-polymyrcenes (b) 25%, (c) 49%, (d) 74%, and (e) 98%.

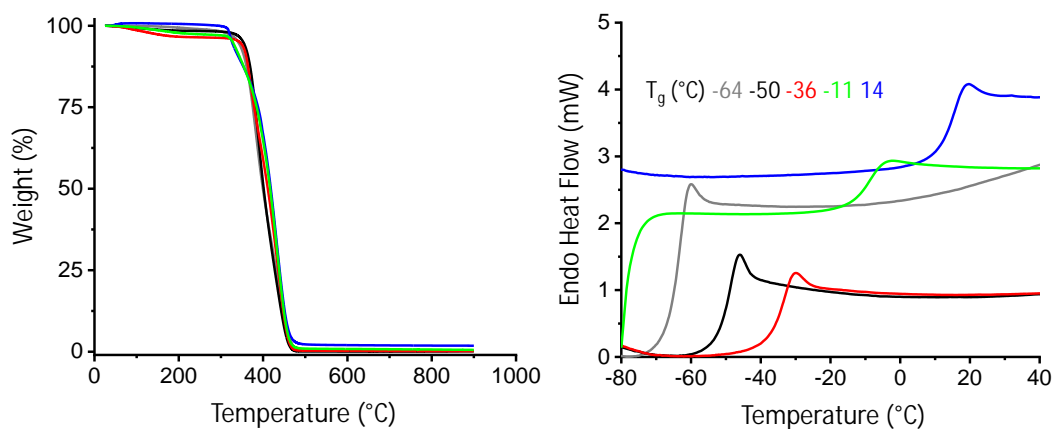


Figure S5. TGA curves (10 K min⁻¹, N₂) (left) and DSC 2nd heating curves (10 K min⁻¹, N₂) (right) of 1,4-polymyrcene (grey) and epoxidized 1,4-polymyrcenes 25% (black), 49% (red), 74% (green), and 98% (blue).

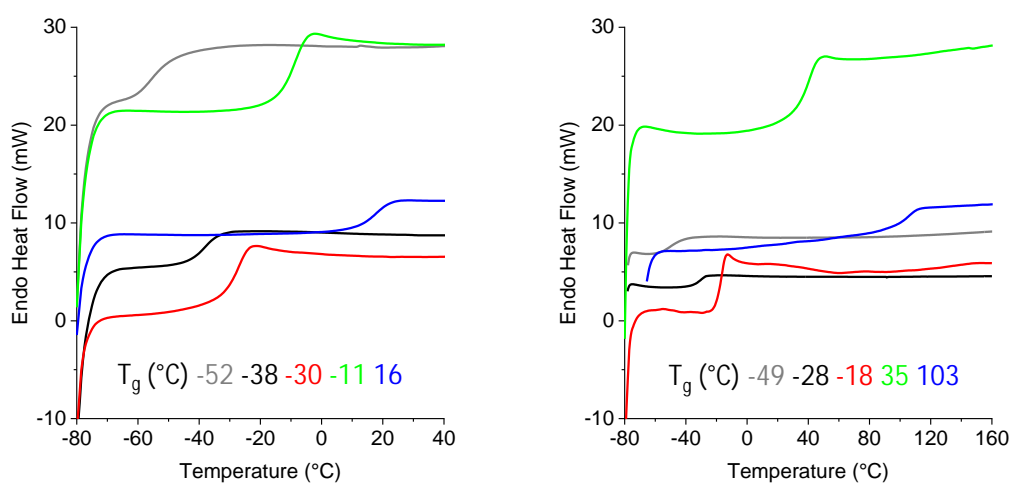


Figure S6. DSC 1st heating curves (10 K min⁻¹, N₂) of 1,4-polymyrcene (grey) and epoxidized 1,4-polymyrcenes 25% (black), 49% (red), 74% (green), and 98% (blue) after storage for ~10 months at -20 °C (left) and after annealing at 260 °C for 30 min (right).

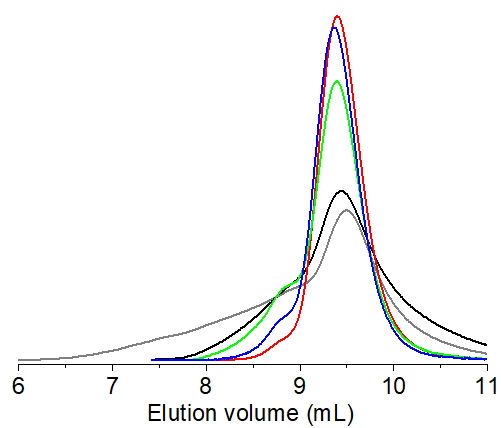


Figure S7. SEC-RI traces (eluent: THF) of 1,4-polymyrcene (grey) and epoxidized 1,4-polymyrcenes 25% (black), 49% (red), 74% (green), and 98% (blue) after storage for ~10 months at -20 °C.