Electronic Supplementary Information

Structural tuning of polycaprolactone based thermadapt shape memory polymer

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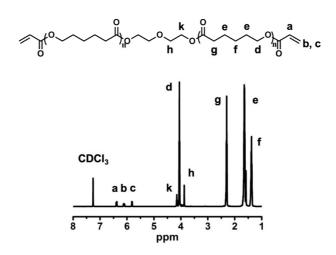


Figure S1. ¹H-NMR spectrum of PCLDA.

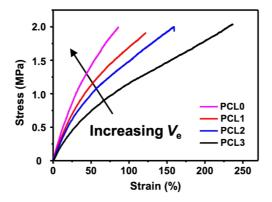


Figure S2. Stress strain curves of PCL0 to PCL3 networks at 60 °C.

 Table S1. Gel content of all PCL samples.

Sample	PCL0	PCL1	PCL2	PCL3	PCL4	PCL5	PCL6
Gel content (%)	97.97	97.19	95.56	96.67	95.54	96.41	96.70

Sample	Eª (MPa)	Ve ^b (mol/m ³)		
PCL0	3.77±0.36	453.7		
PCL1	3.17 ± 0.08	381.5		
PCL2	2.59 ± 0.17	311.7		
PCL3	2.23 ± 0.06	268.4		

Table S2. Rubbery moduli and crosslinking density of PCL0 to PCL3 networks.

^aObtained from tensile tests at 60 °C. ^bCalculated from the rubbery moduli using the equation [$V_e=E/RT$], where E is the rubber modulus, T is the absolute temperature, and R is the universal gas constant.

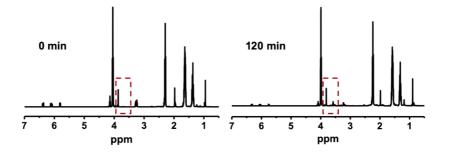


Figure S3. Full range ¹H-NMR spectra of the model compound experiments before and after thermal treatment at 100 °C in the presence of 4 wt% neutralized TBD.

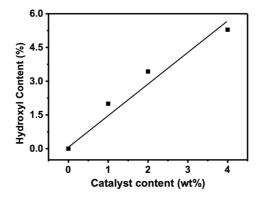


Figure S4. Correlation between produced hydroxyl contents and the amount of TBD catalyst.

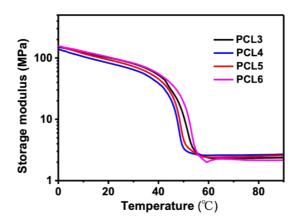


Figure S5. DMA curves for PCL3 to PCL6.

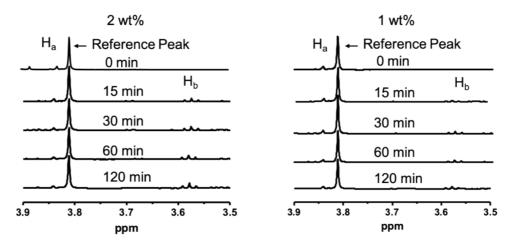


Figure S6. ¹H-NMR spectra of the model compound experiments with different amounts of the neutralized TBD catalyst upon thermal annealing at 100 °C.