Electronic Supplementary Information

An Ultrafast Self-Healing Polydimethylsiloxane Elastomer with Persistent Sealing Performance

Da-Peng Wang,[‡] Zi-Han Zhao,[‡] Cheng-Hui Li* and Jing-Lin Zuo*

State Key Laboratory of Coordination Chemistry, School of Chemistry and Chemical Engineering, Nanjing National Laboratory of Microstructures, Collaborative Innovation Center of Advanced Microstructures, Nanjing University, Nanjing 210093, P. R. China.

*Corresponding author:

E-mail: <u>chli@nju.edu.cn</u> (C. –H. Li); <u>zuojl@nju.edu.cn</u> (J. –L. Zuo)



Fig. S1 ¹H NMR spectrum of synthesized BTA in DMSO- d_6 .

Small molecule model study

We performed small molecule model study to investigate imine exchange reactions in BTA-PDMS-25000 and BTA-PEA-4000. First, two different model compounds named as BTA-Me and BTA-Bu were prepared from the aldimine condensation reaction between methylamine/n-butylamine and [1,1'-biphenyl]-3,3',5,5'-tetracarbaldehyde (BTA). The resulting ¹ H-NMR spectra of products BTA-Me and BTA-Bu are illustrated in Figure S2 and S3. Initially, the methyl groups of BTA-Me appear at 3.47 ppm (marked with a red star, single peak) while the methylene signal of BTA-Bu occurs at 3.62 ppm (labeled with a blue star, triplet peak). Furthermore, as shown in Figure S4, to directly observe the behavior of the imine exchange reaction in a non-equilibrium system, model compounds BTA-Me and BTA-Bu were mixed in deuterated dimethylsulfoxide at 25 °C, and the formation of three different dynamic exchange products (denoted as BTA-Me-Bu) were monitored by ¹H NMR spectroscopy immediately (as short as 3 minutes). As a result, the methyl/methylene signals of exchange products BTA-Me-Bu near 3.47/3.62 ppm became multiplet peaks, indicating the imine exchange reaction of our system proceeded successfully and rapidly. In addition, due to the highly flexible polymer chains and the presence of unreacted primary amine of BTA-PDMS-25000, the exchange rate of dynamic imine bonds in present polydimethylsiloxane elastomer might be faster than the small molecule model studies.



Fig. S2 ¹H NMR spectrum of synthesized model compound BTA-Me in DMSO- d_6 .



Fig. S3 ¹H NMR spectrum of synthesized model compound BTA-Bu in DMSO-*d*₆.



4.00 3.95 3.90 3.85 3.80 3.75 3.70 3.65 3.60 3.55 3.50 3.45 3.40 3.35 3.30 3.25 3.20 3.15 3.10 3.05 3.0(f1 (ppm)

Fig. S4 ¹H NMR spectrum monitoring the imine exchange of model compound BTA-Me and BTA-Bu in DMSO- d_6 at 273.15 K.



Fig. S5 FT-IR spectrum of synthesized BTA-PEA-4000 control samples.



Fig. S6 Dynamic oscillatory strain sweep of BTA-PEA-4000 at 25 °C with 1 Hz frequency.



Fig. S7 Dynamic oscillatory temperature sweep of BTA-PEA-4000 ranging from 0 to 200 °C at 1 Hz with 0.1% strain.



Fig. S8 Frequency sweep of BTA-PEA-4000 ranging from 0.01 to 100 rad/s with 0.1% strain amplitude at room temperature.



Fig. S9 Continuous step strain tests of BTA-PEA-4000 at room temperature and f = 1 Hz, under a large strain amplitude 500% or a small strain amplitude 0.1%.



Fig. S10 Modified cutting-healing-stretching process for mechanical tensile tests.



Fig. S11 Typical tensile stress-strain curves of original and self-healed BTA-PEA-4000 control samples with different healing durations at 25 °C with $60 \pm 5\%$ RH.



Fig. S12 Healing efficencies of BTA-PEA-4000 with different healing durations at 25 °C.



Fig. S13 Stress-strain curves of BTA-PEA-4000 films healing for 12 h under different humidity environments at 25 °C.



Fig. S14 Healing efficencies of BTA-PEA-4000 films healing for 12 h under different humidity environments at 25 °C.



Fig. S15 Stress-strain curves to evaluate the adhesive strength of BTA-PEA-4000 polymer films to various substrates at 25 °C.



Fig. S16 Stress-strain curves of BTA-PDMS-25000 films healing for different times underwater.



Fig. S17 Water bag tests of BTA-PDMS-25000 sealants with totally 5 kg weight: using syringe needle to puncture the sealant area for several times, no droplets were drained out.



Fig. S18 (a) Recycling procedure of BTA-PDMS-25000 polymer films by dissolving the sample in DCM. (b) Reprocessing of the totally damaged pieces through compression molding at 25 °C and 10 MPa for 60 s.

| Sample | Young's modulus (kPa) | Elongation at break | Maximum tensile Strength (kPa) |
|----------------|--------------------------|------------------------|-----------------------------------|
| BTA-PDMS-25000 | 120.6 (± 8.2) | 8270 (± 250)% | 110.3 (± 4.5) |
| BTA-PEA-4000 | 630.5 (± 14.3) | 1050 (± 130)% | 770.8 (± 32.6) |

Table S1. Key Mechanical Properties of BTA-PDMS-25000 and BTA-PEA-4000 Films