

Supplementary Data

Green and sustainable zero-waste conversion of water hyacinth (*Eichhornia crassipes*) into superior magnetic carbon composite and supercapacitor electrodes

Amonrada Saning^a, Servann Herou^b, Decha Dechtrirat^c, Chanoknan Ieosakulrat^d, Pasit Pakawatpanurut^d, Sulawan Kaowphong^e, Chanchana Thanachayanont^f, Maria-Magdalena Titirici^{b,g}, Laemthong Chuanchom^{a*}

^a*Department of Chemistry and Center for Excellence for Innovation in Chemistry (PERCH-CIC), Faculty of Science, Prince of Songkla University, Hat-Yai, Songkhla 90112, Thailand.*

^b*Imperial College London, Department of Chemical Engineering, South Kensington Campus, SW7 2AZ, United Kingdom*

^c*Department of Materials Science, Faculty of Science, Kasetsart University, Ngam Wong Wan Road, Lat Yao Chatuchak Bangkok 10900, Thailand*

^d*Department of Chemistry and Center of Excellence for Innovation in Chemistry (PERCH-CIC), Faculty of Science, Mahidol University, Rama VI Rd, Bangkok 10400, Thailand.*

^e*Department of Chemistry, Faculty of Science, Chiang Mai University, Chiang Mai 50200, Thailand.*

^f*National Metal and Materials Technology Center (MTEC), National Science and Technology Development Agency (NSTDA), Pathumthani 12120, Thailand*

^g*Queen Mary University of London, School of Engineering and Materials Science, Mile End Road, E1 4NS, London, UK*

* Corresponding author. Tel.: +66 74 288416; fax: +66 74 558841.

Email address: laemthong.c@psu.ac.th (L. Chuanchom)

T-Cell scheme

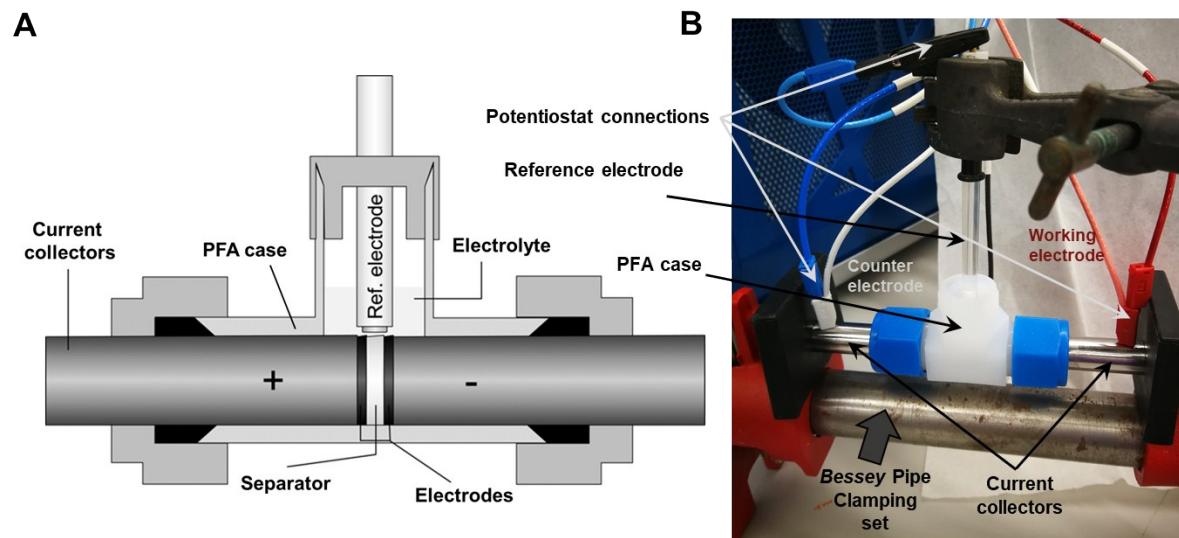


Fig. S1 (a) Section of a Swagelok cell (taken from M. Karthik et al ¹) (b) Picture of the electrochemical cell.

Electrolyte stability – Voltage window

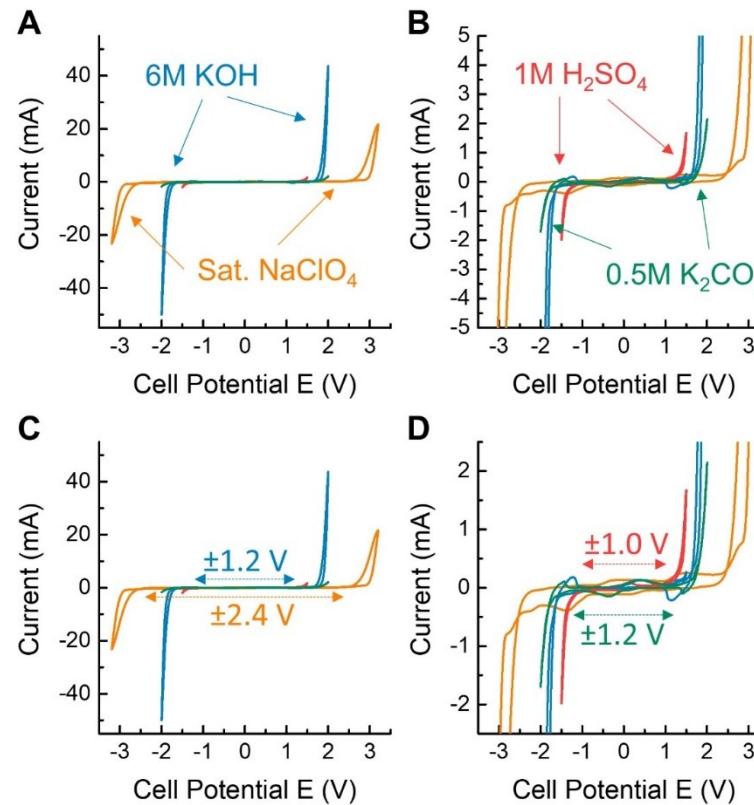


Fig. S2 Electrochemical stability window of 6M KOH compared to other electrolytes (1M H₂SO₄, 0.5M K₂CO₃ and saturated NaClO₄). (a) and (b), Cyclovoltammograms showing the corrosion or degradation current peaks observed at various potentials; (c) and (d) Cyclovoltammograms showing the stable electrochemical potential window chosen for each electrolyte. It is seen that 6M KOH allows a voltage window of 1.2 V while avoiding electrolyte degradation at high overpotential.

Table S1. Elemental compositions of prepared carbon materials characterized by XPS.

| Materials | wt% | | | | | | |
|----------------------|-------|-------|------|------|------|------|------|
| | C | O | N | Ca | Si | Mg | Cl |
| MWHHTC | 65.80 | 27.63 | 1.84 | 2.75 | 1.95 | - | - |
| MWHHTC(1)-800 | 76.45 | 16.44 | - | 7.10 | - | - | - |
| CLP | 60.82 | 24.60 | 4.73 | 2.93 | 1.34 | 2.59 | 2.98 |
| CLP+KOH-800 | 78.73 | 15.05 | - | - | 6.22 | - | - |

Table S2. %Area of functional groups derived from C1s deconvolution XPS spectra of prepared materials.

| Materials | %Area | | | | | |
|----------------------|-------|------|-------|------|-------|-------------|
| | C=C | C-O | C-O-C | C=O | O-C=O | $\pi-\pi^*$ |
| MWHHTC | 43.3 | 14.0 | 22.2 | 14.0 | 6.4 | - |
| MWHHTC(1)-800 | 65.5 | 16.7 | 6.8 | 4.6 | 4.0 | 2.4 |
| CLP | 43.3 | 14.0 | 22.2 | 14.0 | - | - |
| CLP+KOH-800 | 64.9 | 16.6 | 8.4 | 5.2 | 5.0 | - |

Table S3. BET surface area, total pore volume micropore volume and mesopore fraction of prepared materials.

| Materials | BET surface area (m² g⁻¹) | total pore volume (cm³ g⁻¹) | micropore volume (cm³ g⁻¹) | mesopore fraction (%) |
|----------------------|--|--|---|------------------------------|
| MWHHTC | 7.35 | 0.0440 | 0.0006 | 98.64 |
| MWHHTC(1)-800 | 973.56 | 0.6217 | 0.0888 | 85.71 |
| CLP-800 | 144.70 | 0.0849 | 0.0311 | 62.64 |
| CLP+KOH-800 | 2544.87 | 1.4563 | 0.0889 | 93.90 |

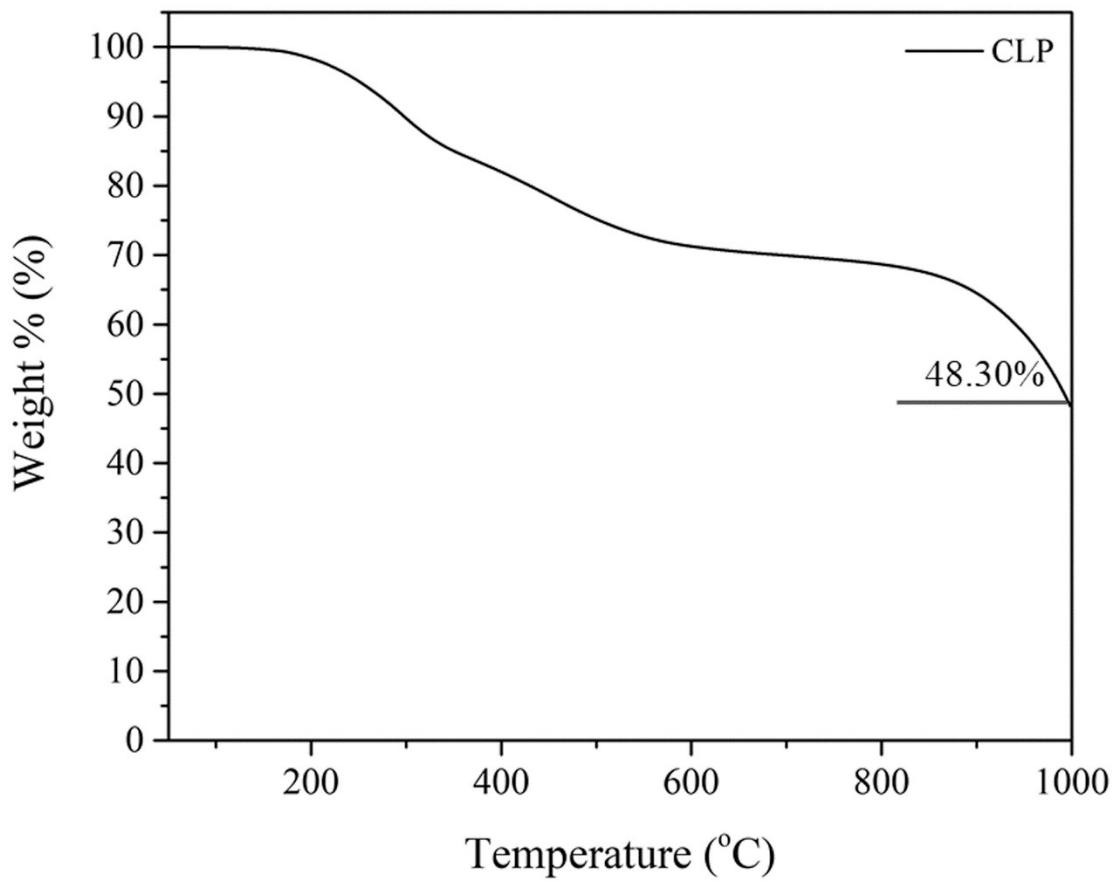


Fig. S3. TGA thermogram of CLP. The experiment was performed from 50-1000 °C (ramp rate: 10 °C min⁻¹)

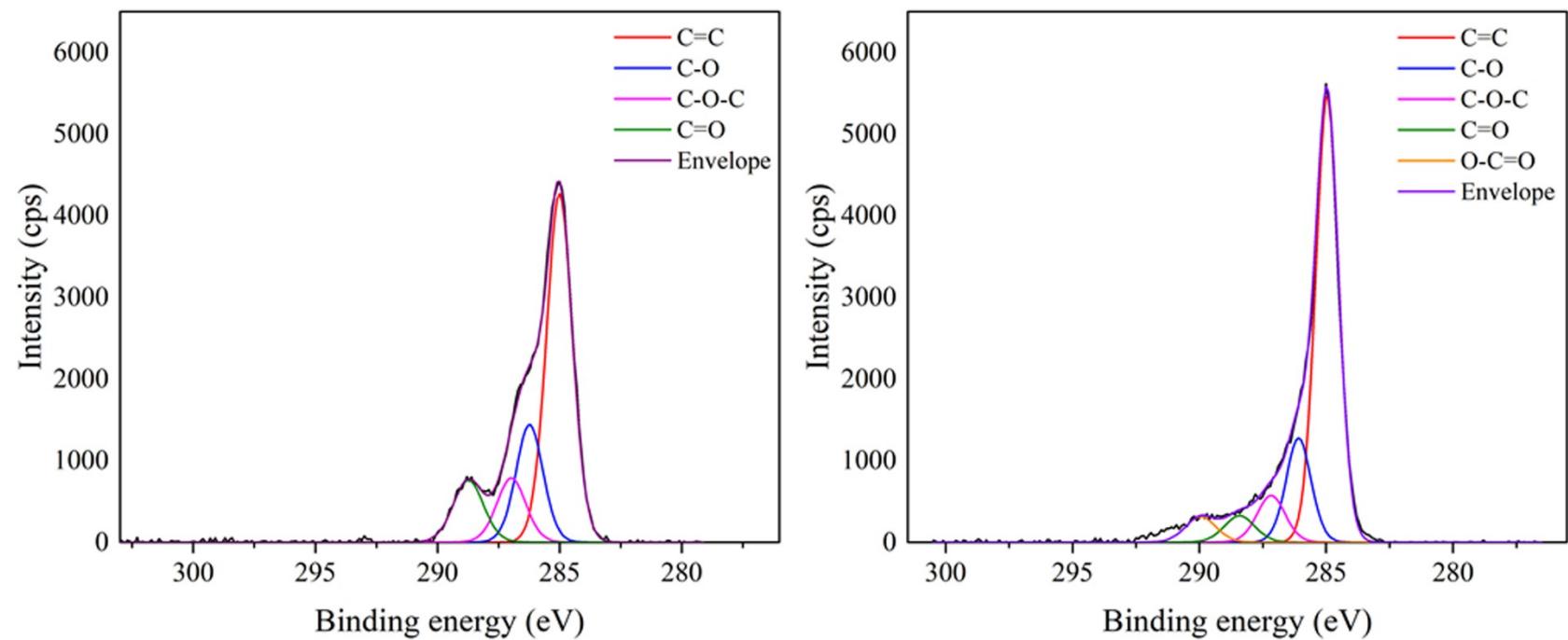


Fig. S4. XPS C1s spectra of (a) WHHTC and (b) MWHHTC(1)-800.

Table S4. Pseudo second kinetic and Langmuir parameters of MWHHTC(1)-800 on MB, MO and TC adsorption.

| Adsorbate | Pseudo second kinetic model | | | Langmuir model | | |
|----------------|-----------------------------|-----------------------|---------|-----------------------|---------------------------|---------|
| | k_2 (g (mg min) $^{-1}$) | q_e (mg g $^{-1}$) | R^2 | K_L (L mg $^{-1}$) | q_{max} (mg g $^{-1}$) | R^2 |
| Methylene blue | 9.14×10^{-5} | 500.41 | 0.99806 | 5.6447 | 524.20 | 0.90041 |
| Methyl orange | 2.73×10^{-4} | 421.61 | 0.99913 | 1.1772 | 425.15 | 0.99781 |
| Tetracycline | 2.82×10^{-4} | 288.00 | 0.99926 | 2.7576 | 294.24 | 0.93822 |

Table S5. The comparison of k_2 (pseudo-second model) and q_e (Langmuir model) on MB, MO and TC adsorption between this study and others from literature.

| materials | S_{BET} ($m^2 g^{-1}$) | adsorbate | k_2 ($g (mg min)^{-1}$) | q_{max} ($mg g^{-1}$) | Ref. |
|--|----------------------------|----------------|---|---------------------------|-----------|
| Magnetic carbon from mangosteen peels | 831.5 | | - | 46.296 | [2] |
| Magnetic carbon from corncob | 153.89 | Methylene Blue | 3.17×10^{-4} at $281.25 mg L^{-1}$ | 163.93 | [3] |
| Magnetite silica gel | 597.09 | | 2.81×10^{-3} at $250 mg L^{-1}$ | 246.31 | [4] |
| Magnetic graphene sponge | - | | 1.5×10^{-4} at $175 mg L^{-1}$ | 526 | [5] |
| Amino-functionalized magnetic bacterial cellulose/activated carbon | - | | 1.6×10^{-3} at $50 mg L^{-1}$ | 98.33 | [6] |
| Carbon dots/ $ZnFe_2O_4$ | 116.8 | Methyl orange | 2.7×10^{-2} at $20 mg L^{-1}$ | 181.2 | [7] |
| Magnetic chitosan/poly(vinyl alcohol) hydrogel beads | 60.1 | | 2.86×10^{-2} at $30 mg L^{-1}$ | 68.86 | [8] |
| Magnetic chicken bone-based biochar | 328 | | 4.9×10^{-3} at $100 mg L^{-1}$ | 63.3 | [9] |
| Chitosan-based magnetic composite particles | 8.48 | Tetracycline | 5.25×10^{-5} at $100 mg L^{-1}$ | 67.1 | [10] |
| Magnetic carbon composites from bagasse | 43.29 | | 7.52×10^{-4} at $80 mg L^{-1}$ | 48.35 | [11] |
| Magnetic carbon adsorbent from water hyacinth | 973.56 | Methylene blue | 9.14×10^{-5} at $500 mg L^{-1}$ | 524.20 | |
| | | Methyl orange | 2.73×10^{-4} at $500 mg L^{-1}$ | 425.15 | This work |
| | | Tetracycline | 2.82×10^{-4} at $200 mg L^{-1}$ | 294.24 | |

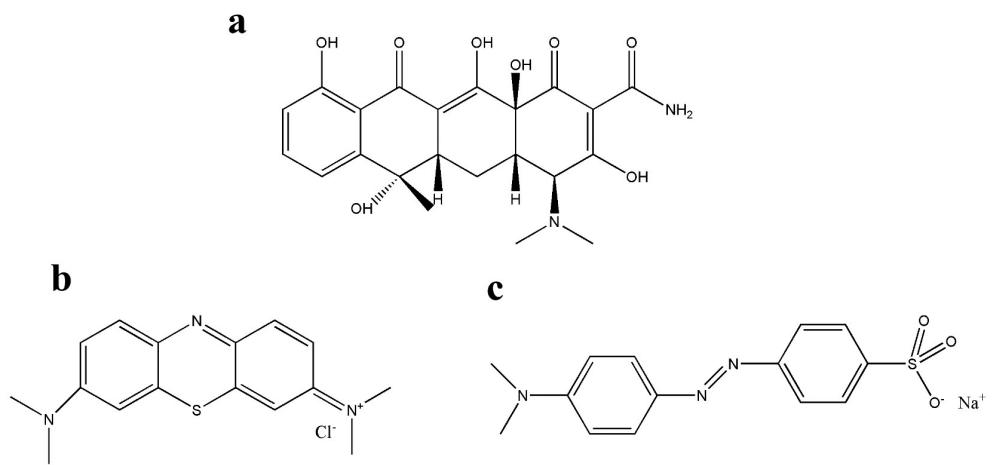


Fig. S5. Chemical structures of adsorbate molecules: (a) TC (b) MB and (c) MO

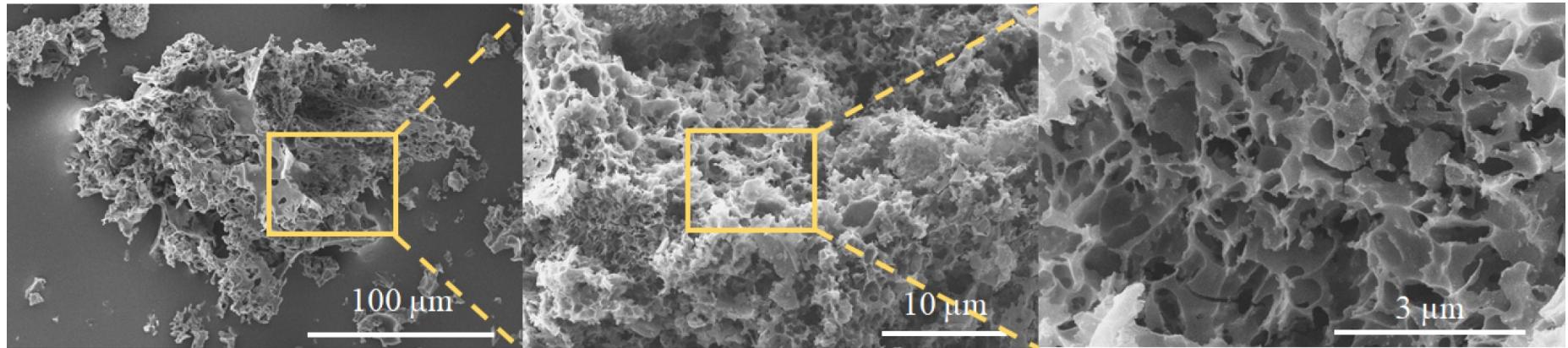


Fig. S6 SEM images of CLP+KOH-800 using different magnifications

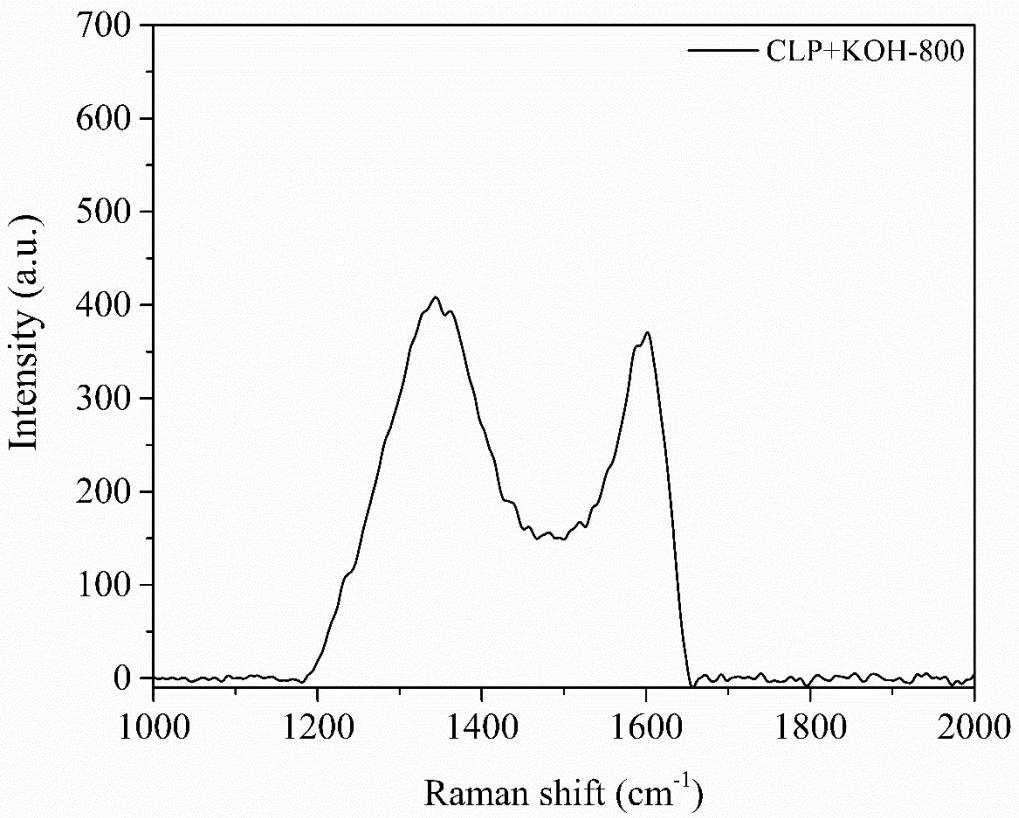


Fig. S7 Raman spectrum of CLP+KOH-800

Equations to calculate capacitance from CVs, GCDs

$$C_{CV} = \frac{4.I}{v.X} \quad (eq\ S1)$$

$$C_{GCD} = \frac{4.Q}{(\Delta V - IR_{drop}).X} \quad (eq\ S2)$$

$$C_{EIS} = \frac{4.|Z''(\omega)|}{2\pi\omega(Z'(\omega)^2 + Z''(\omega)^2).X} \quad (eq\ S3)$$

The following notations are used: I(mA) current, v(mV/s) scan rate of the cyclovoltammograms, Q(C) the charge accumulated in the porous material calculated during the discharge cycle, $\Delta V(V)$ is the voltage window, $IR_{drop}(V)$ is the voltage drop observed when the current is reverse during GCD, $\omega(Hz)$ is the frequency, $Z'(\Omega)$ and $Z''(\Omega)$ the real and imaginary parts of the impedance and X the specific parameter. X is the mass of the working electrode in grams in case of gravimetric capacitance and volume of working electrode in cm^3 in case of volumetric capacitance.

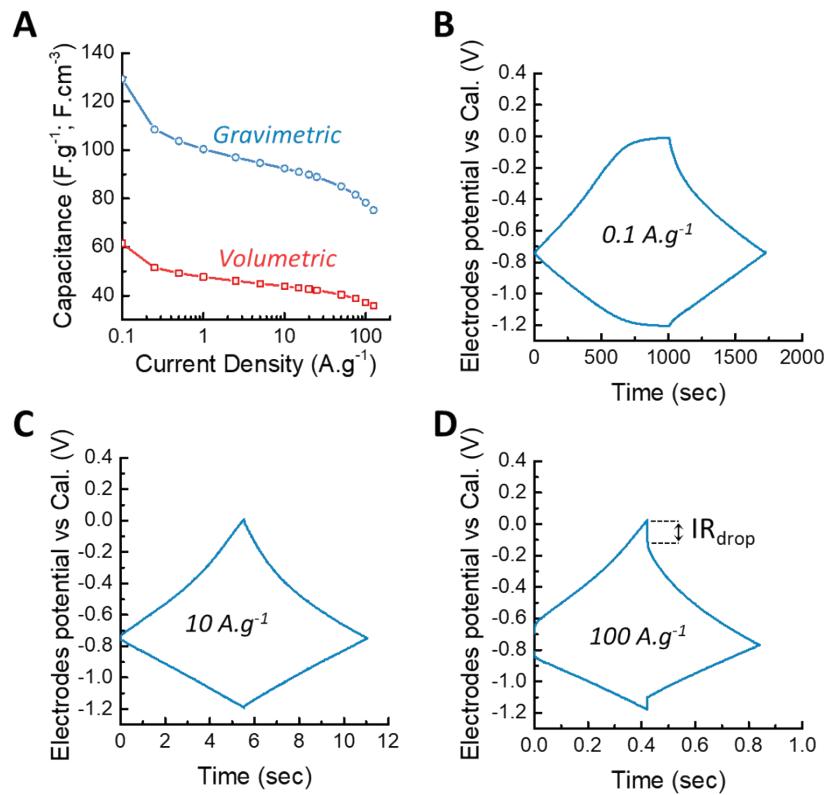


Fig. S8 Electrochemical tests in 6M KOH. (a) Capability of the material calculated from the galvanostatic charge/discharge curves (GCDs); (b,c,d) Simultaneous polarization of the working and the counter electrodes during GCDs at respectively $0.1, 10$ and 100 A g^{-1} .

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