

Keggin-structure heteropolyacid supported on alumina to be used in trans/esterification of high-acid feedstocks

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Supplemental Material

Figure S1: Predicted vs. observed values for (a) ester content and (b) viscosity

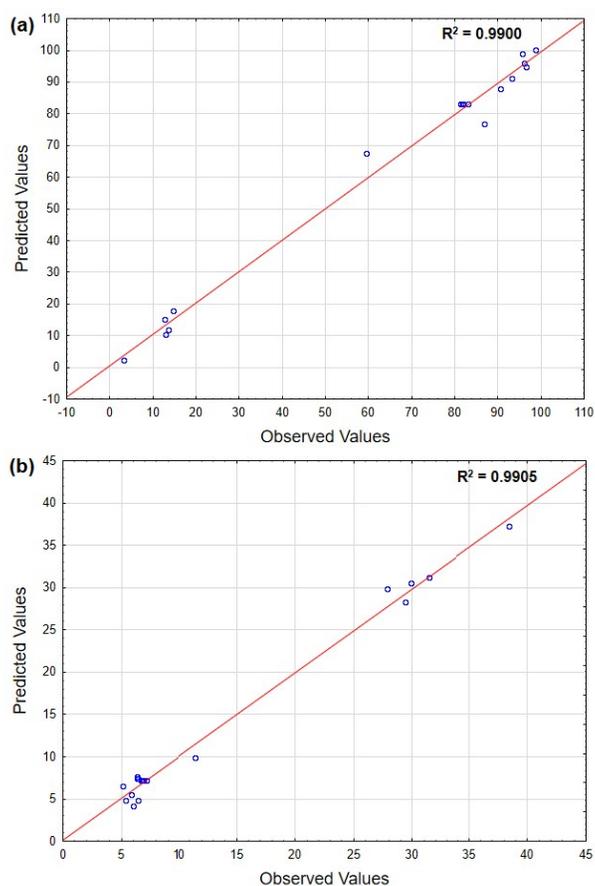


Figure S2: Desirability profile for optimization of the process parameters.

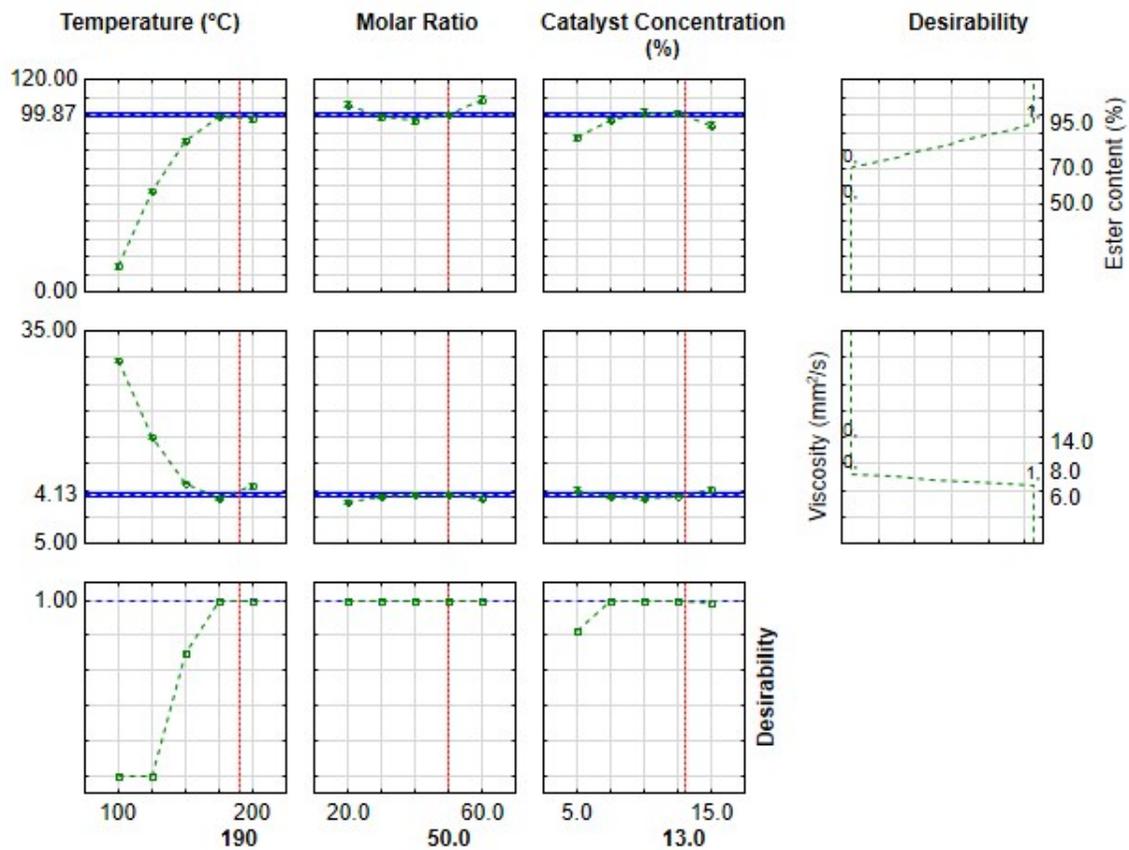


Figure S3. Models verification by (a) and (b) Normal probability plots of the residual, (c) and (d) Residual vs. run orders, and (e) and (f) Residual vs. predicted response.

