

SUPPORTING INFORMATION

Novel Dual-Layer Approach towards Omniphobic Polyurethane Coatings

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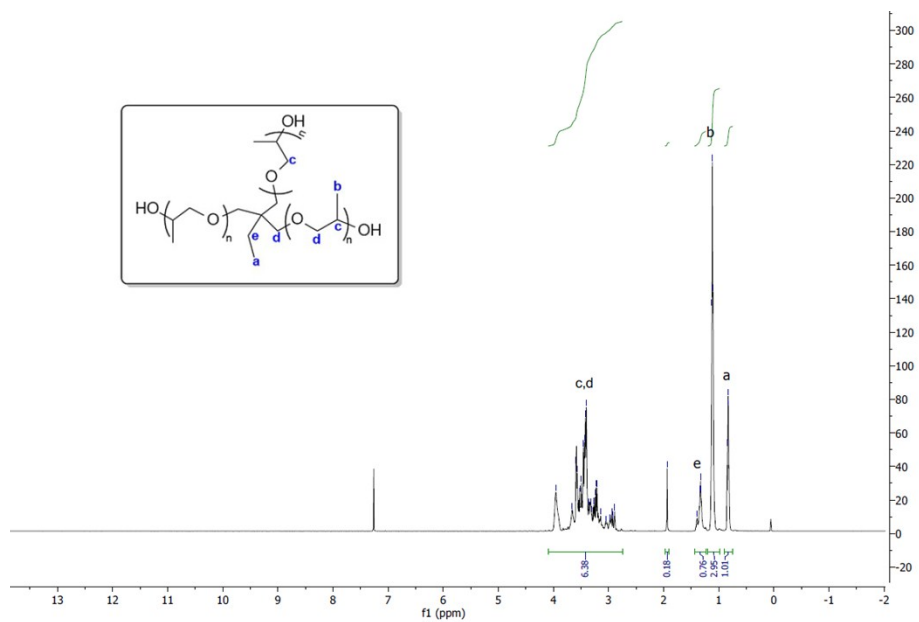


Figure S1. ^1H NMR spectrum of the polyol P1 (CDCl_3 , 500 MHz).

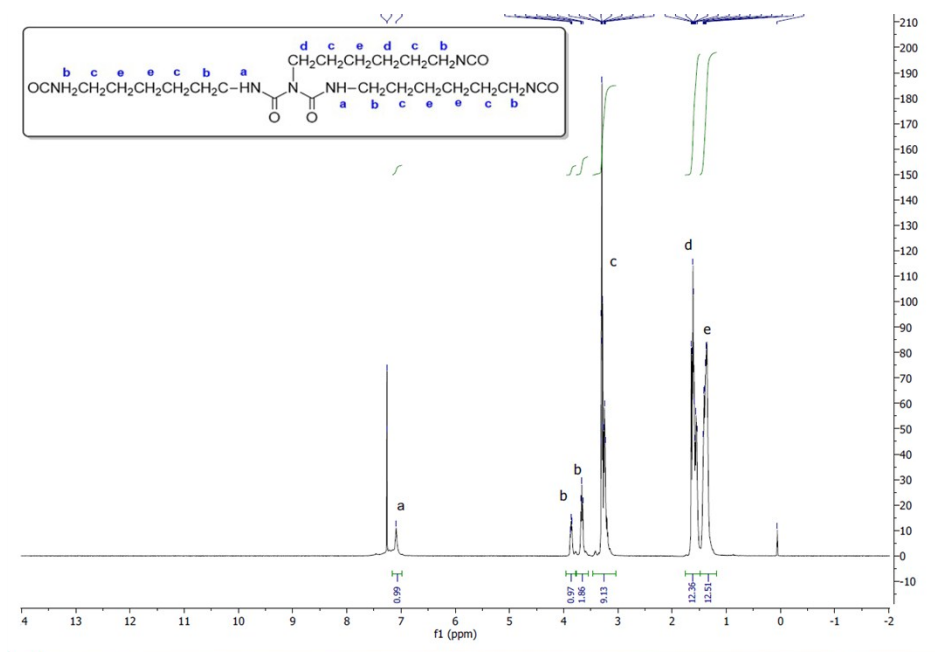


Figure S2. ^1H NMR spectrum of hexamethylene diisocyanate trimer (HDIT) (CDCl_3 , 500 MHz).

2.0 ATR-IR analysis:

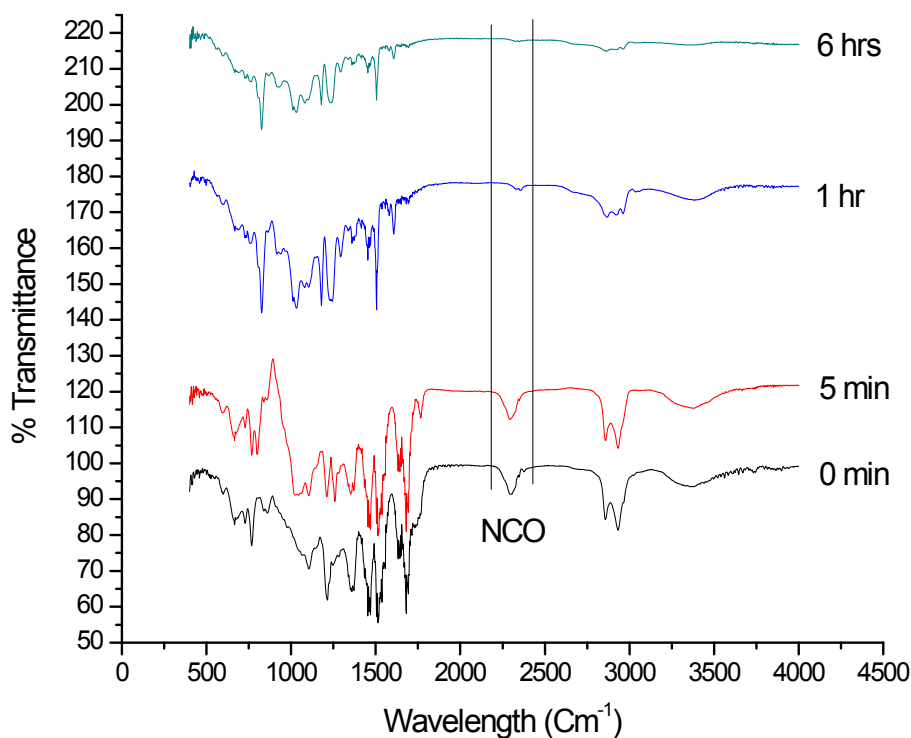


Figure S3. ATR-IR spectra recorded for urethane coating at different intervals of curing treatment at 120 °C.

Vitrification of the bottom layer: PU coatings was applied on a glass slide. These coatings were heated for 0, 1, 2, 5, and 10 min at 120 °C prior to the application of the top layer. Samples cured for 2 min or less were completely dissolved upon the addition of the top-layer PDMS-NH₂ solution, while those that were cured for 10 min did not allow the PDMS-NH₂ solution to permeate into the coating. While samples with 5 min of thermal treatment not only allowed to permeate PDMS-NH₂ solution but also did not dissolve upon the addition of PDMS-NH₂.

Sample compositions:**Table S1.** PU thermosets and their composites

Samples		Composition (wt %)
Urethanes	PU1 ^a	Polyol:Isocyanate (61.2:38.8)
	PU2	Polyol:Isocyanate:PDMS (61.1:38.6:0.3)
	PU3 ^b	Polyol:Isocyanate:PDMS (61.1:38.6:0.3)
Urethanes/ Nanoclay	PU4 ^a	Polyol:Isocyanate:Nanoclay (60.9:38.8:0.3)
	PU5	Polyol:Isocyanate:Nanoclay: PDMS (60.8:38.7:0.2:0.3)
	PU6 ^b	Polyol:Isocyanate:Nanoclay: PDMS (60.8:38.7:0.2:0.3)
Urethanes/ CNC	PU7 ^a	Polyol:Isocyanate:CNC (60.9:38.8:0.3)
	PU8	Polyol:Isocyanate:CNC: PDMS (60.8:38.7:0.2:0.3)
	PU9 ^b	Polyol:Isocyanate:CNC: PDMS (60.8:38.7:0.2:0.3)
Urethanes/ GO	PU10 ^a	Polyol:Isocyanate:GO (60.9:38.8:0.3)
	PU11	Polyol:Isocyanate:GO:PDMS (60.8:38.7:0.2:0.3)
	PU12 ^b	Polyol:Isocyanate:GO:PDMS (60.8:38.7:0.2:0.3)

^a= No PDMS-NH₂ was used; ^b= prepared via “*in situ*” mixing.

Table S2. The surface roughness of PU samples evaluated using atomic force microscopy (AFM) with contact mode of operation. The root means square (RMS) roughness of the surfaces were evaluated for arbitrary line drawn across the edges.

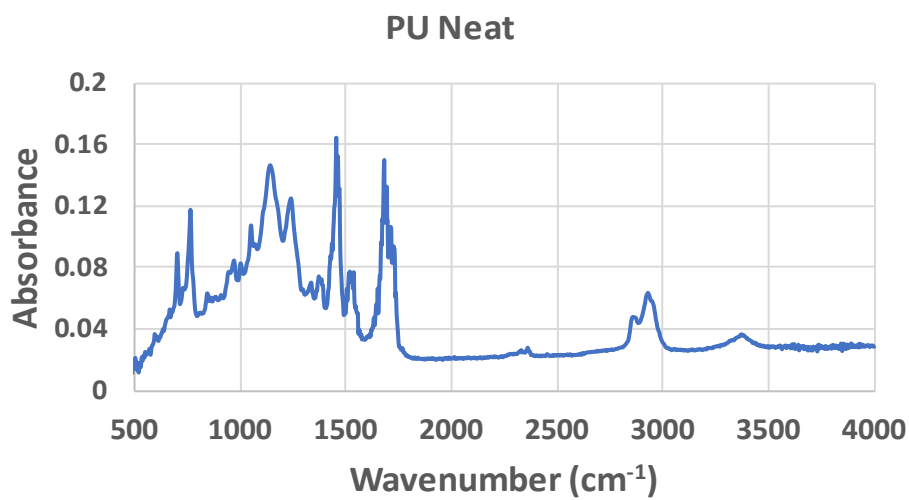
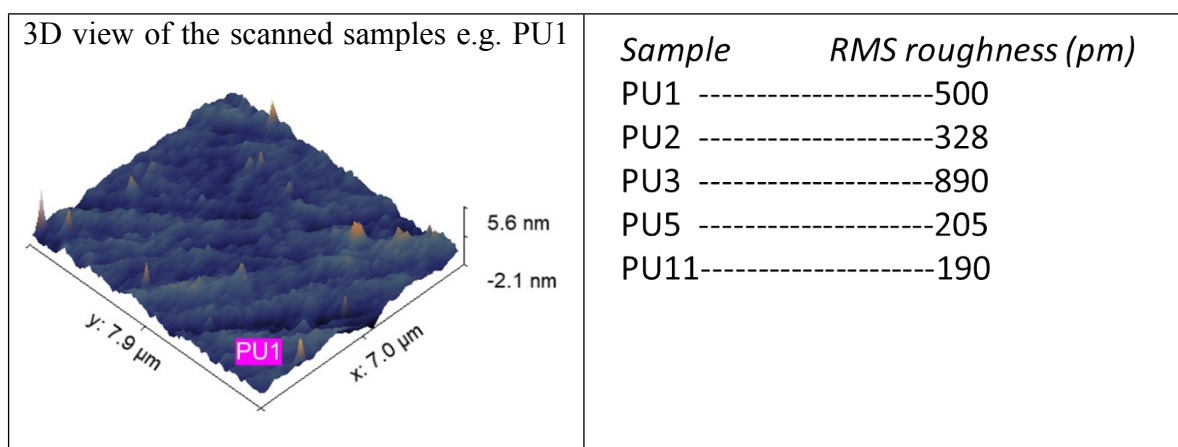


Figure S4. FTIR of fully crosslinked PU after curing at 100 °C for 4 hrs.



Figure S5 Anti Ink property for fully-cured PU sample treated with PDMS-NH₂ solution (PDMS in hexanes solution (5mg/mL) for 20 seconds. No anti-graffiti properties were witnessed.

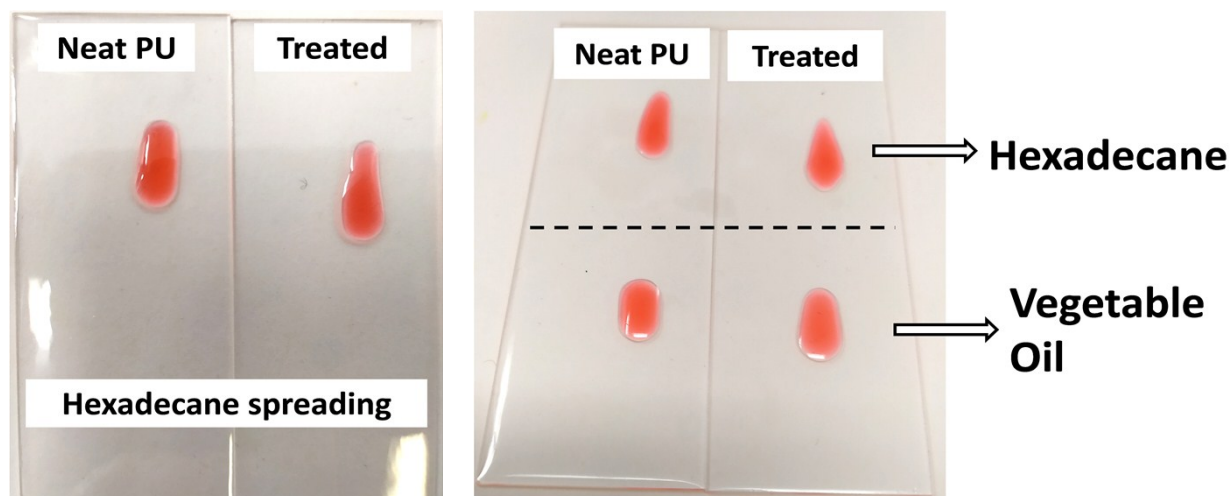


Figure S6 Hexadecane and vegetable oil spread on the surface of fully-cross-linked PU before and after PDMS treatment. No improvement in the repellencies against both polar and non-polar liquids were observed.