Supporting information

Modification with amidoxime group

UHMWPE fibers (about 1 g) were irradiated with ⁶⁰Co in air at room temperature and an absorbed dose rate of 1.18 kGy/h. The samples with an absorbed dose of 20 kGy were stored at -10°C prior to radiation induced graft polymerization. The irradiated UHMWPE fibers were placed into a flask containing 5 vol % 4HB, 5 vol % AAc, 90 vol % water with additional 0.5 g span-20. After nitrogen was purged for 30 min, graft polymerization was performed for 6 h at 70°C. The samples were then washed by DMF and deionized water for three times, respectively. Subsequently, the modified fibers were noted as UHMWPE-g-P(AAc-co-4HB) after drying in a vacuum oven at 60°C. Eventually, the degree of grafting was 252% calculated by Eqn (S1): $Dg = (W_1 - W_0)/W_0 \times 100\%$ (S1)

where W_1 and W_0 are the weights of samples after and before grafting, respectively. The UHMWPE-g-P(AAc-co-4HB) fibers were immersed with 50 vol % EDA, 50 vol % 1,4-dioxane at 75 °C for 4 h. The modified sample was washed three times with methanol and deionized water, respectively, to remove the residual EDA. After drying in a vacuum oven at 60°C for 24 h, the obtained sample was noted as UHMWPE-g-P(AAc-co-4HB-EDA) fiber. UHMWPE-g-P(AAc-co-4HB-EDA) fiber was further modified with AN through Michael addition reaction in a solution containing 50 vol % AN, 50 vol % DMF at 40°C for 5 h, with subsequent washing with DMF and water for three times, respectively. The obtained sample was coded as UHMWPE-g-P(AAc-co-4HB-EDA-AN). Finally, UHMWPE-g-P(AAc-co-4HB-EDA-AN) fibers were reacted with hydroxylamine in a 50/50 (v/v) % MeOH/H₂O solution containing 0.1 g/mL NH₂OH·HCl and 0.08 g/mL KOH for 12 h. Subsequently, the samples were removed from the solution and washed three times with deionized water. After drying in a in a vacuum oven at 60°C for 24 h, the resultant sample was coded as AO fiber.



Fig. S1. Schematic diagrams of the marine adsorption flume

Table S1. Data of TGA and DTG of the pristine UHMWPE fiber and the modified fibers

Sample	Т _{di} (°С)	T _{max} (°C)	Intensity	
А	435	472	3.71	
В	187	208/393/471	0.05/1.95/1.48	
С	161	241/294/475	0.32/0.70/1.70	
D	150	222/294/478	0.59/0.68/1.24	
E	131	185/301/374/478	78 0.28/0.64/0.64/1.12	
F	129	185/299/411/478	0.18/0.68/0.53/1.52	

 T_{di} : initial decomposition temperature; T_{max} : temperature of maximum decomposition rate



Fig. S2. The time-dependent curves of adsorption capacity for (A) vanadium, (B) copper, (C) zinc and (D) nickel ions, respectively

	Sample	Q _e , exp (mg·g ⁻¹)	Q _e , cal (mg·g ⁻¹)	k ₁ (h ⁻¹)	R ²	
V	AO fiber	5.44	4.49	0.07	0.9610	
	AO-Imp(250) fiber	7.14	5.92	0.09	0.9704	
Cu –	AO fiber	5.37	5.28	0.14	0.9745	
	AO-Imp(250) fiber	1.88	1.48	0.21	0.9228	
Zn	AO fiber	1.47	3.03	0.10	0.9673	
	AO-Imp(250) fiber	0.27	0.29	0.13	0.9807	
Ni	AO fiber	0.93	0.92	0.08	0.9998	
	AO-Imp(250) fiber	0.37	0.28	0.19	0.9205	

Table S2. The kinetic parameters of k and R^2 fitted by pseudo-first-order through the timedependent curves of adsorption for vanadium, copper, zinc and nickel ions, respectively.