

Supplementary Information for:

Acetylene hydrochlorination over the boron-doped Pd/HY zeolite catalysts

Lu Wang^{*ab}, LiZhen Lian^a, Haijun Yan^a, Feng Wang^a, Jide Wang^{*a}, Chao Yang^a and Lida Ma^b

^a Key Laboratory of Oil and Gas Fine Chemicals of Education and Xinjiang Uyghur Autonomous Region, College of Chemistry and Chemical Engineering, Xinjiang University, Urumqi, P.R. China, 830046.

^b Xinjiang De'an Environmental Protection Technology Co. Ltd, Urumqi, P.R. China, 830026.

***Corresponding author:** Lu Wang, Jide Wang

E-mail: wanglu_4951@163.com

awangjd@126.com

Tel: +86-0991-8581018

Fax: +86-0991-8581018

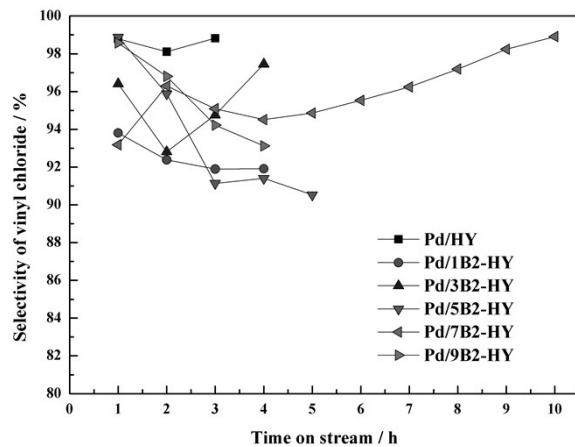


Fig.S1 The selectivity to vinyl chloride over Pd-based catalysts, Reaction condition: Temperature = 160 °C, feed volume ratio V_{HCl}: V_{C₂H₂}= 1.25, C₂H₂ GHSV = 110 h⁻¹.

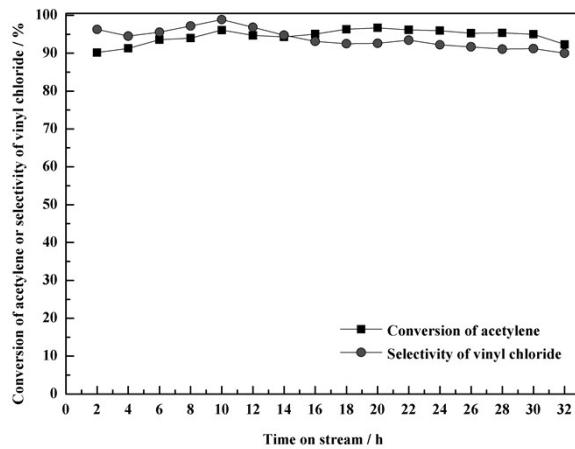


Fig.S2 The catalytic performance of the Pd/7B2-HY catalysts, Reaction condition: Temperature = 160 °C, feed volume ratio V_{HCl}:V_{C₂H₂} = 1.25, C₂H₂ GHSV = 110 h⁻¹.

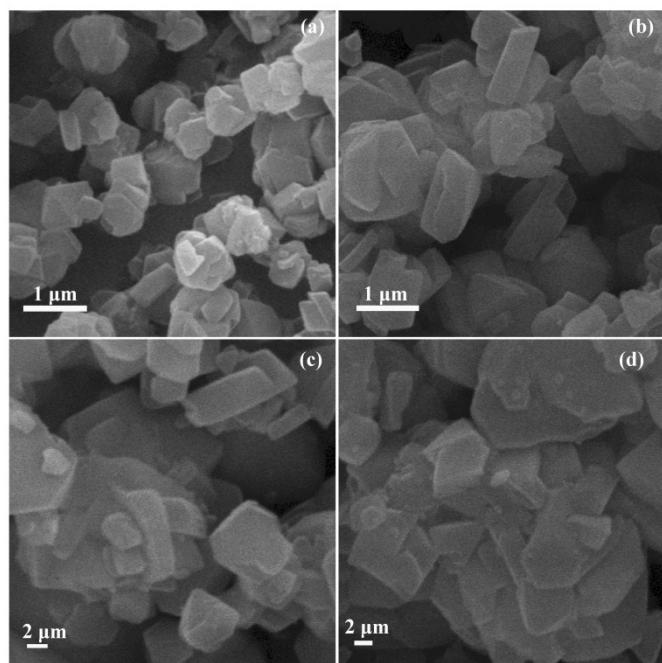


Fig.S3 SEM images of HY (a), 7B2-HY (b), fresh Pd/7B2-HY (c) and used Pd/7B2-HY (d).

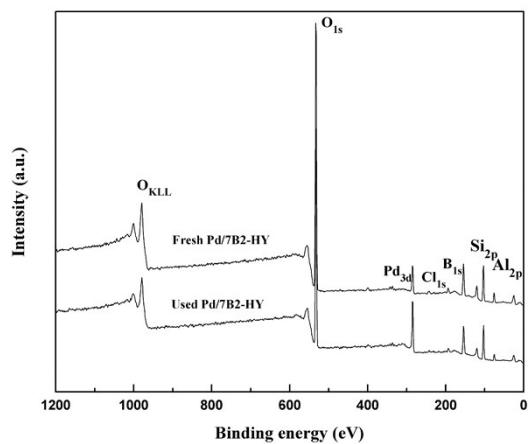


Fig.S4 Wide scan spectra of XPS over fresh and used Pd/7B2-HY catalysts.

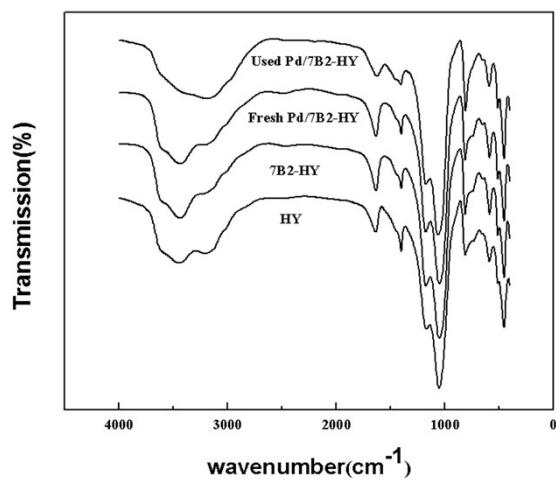


Fig.S5 NH₃-TPD profiles of the fresh Pd-based catalysts.

Table.S1 EDS analysis of samples

Samples	C/ wt%	Si/ wt%	Al/ wt%	O/ wt%	Cl/ wt%	B/ wt%	Pd/ wt%
HY	0	31.55	7.64	59.88	0.93	0	0
7B2-HY	0	34.64	6.89	55.35	1.02	2.10	0
Fresh Pd/7B2-HY	0	33.62	5.10	56.73	1.95	2.09	0.51
Used Pd/7B2-HY	12.69	29.67	2.54	52.75	2.18	0	0.17

Table.S2 The results of GC-MS.

Compounds	Percentage by mass (Pd/HY)	Percentage by mass (Pd/7B2-HY)
Vinyl chloride	0.02%	0.30%
Benzene	0.09%	0.30%
Chlorobenzene	0.08%	0.02%
1,1-dichloroethane	0.04%	0.40%
1-chlorobutylene	0.02%	0.02%

Analysis conditions are as follows:

Agilent 7890A/5975C GC-MS; chromatographic column J&W 122-1364: 60 m × 0.25 mm × 1.4 μm; inlet temperature, 250 °C; split ratio, 5.0:1; ion source, EI source; ion source temperature, 230 °C; quadrupole temperature, 150 °C; electron energy, 70 eV; interface temperature, 280 °C.