

Supporting Information

***In situ* Raman and FTIR Spectroscopic Study of Al MOF Isomer MIL-68(Al) and MIL-53(Al) Formation**

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1. Simulated MIL-68(Al) and MIL-53(Al) XRD patterns

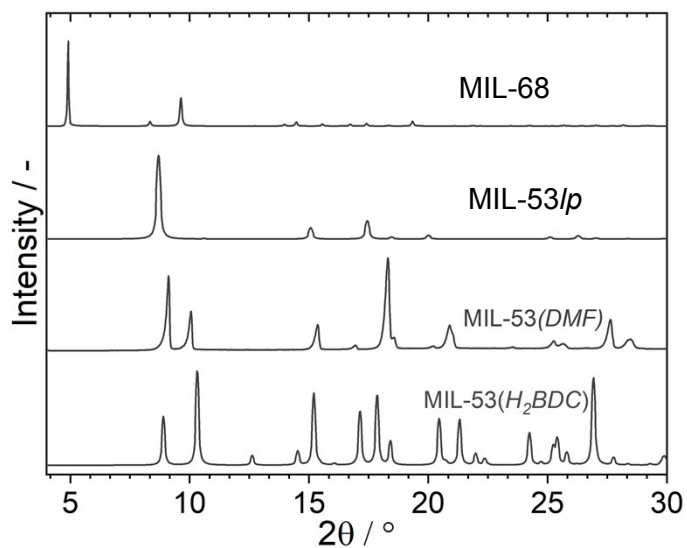


Figure S1. Simulated XRD patterns of MIL-68(Al), MIL-53/p, MIL-53(DMF), and MIL-53(H_2BDC) from the crystal unit structure.

2. MOF characterization

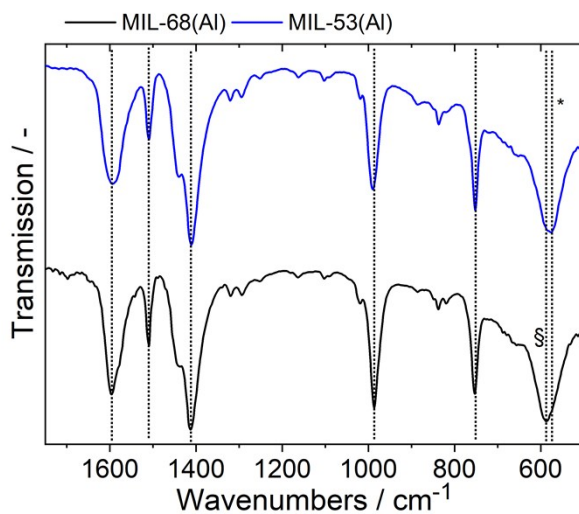


Figure S2. Comparison of the FTIR spectra of MIL-68(Al) and MIL-53(Al)

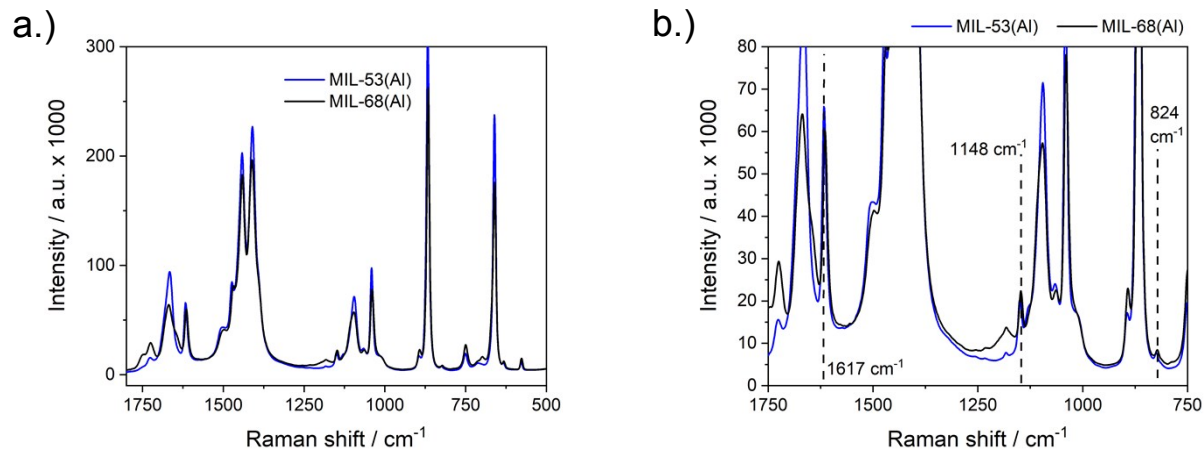


Figure S3. Comparison of the Raman spectra of MIL-68(Al) and MIL-53(Al) in DMF: (a) full intensity spectra and (b) close-up of the spectral range between 1750 and 750 cm⁻¹. The three MOF band vibrations at 1617, 1148 and 824 cm⁻¹ are assigned to ν_{CC} , ($\nu_{CC} + \delta_{CH}$) and ω_{CC} , respectively. Vibration bands have been assigned according to Hoffmann et al. reference 42 of the paper.

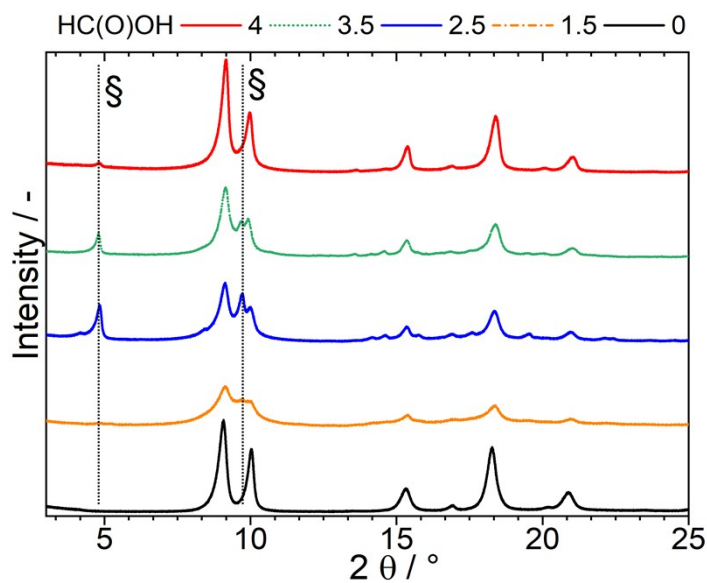


Figure S4. XRD patterns of MOF product synthesized with 0, 1.5, 2.5, 3.5, and 4 M formic acid modulation at 80 °C. § = MIL-68.

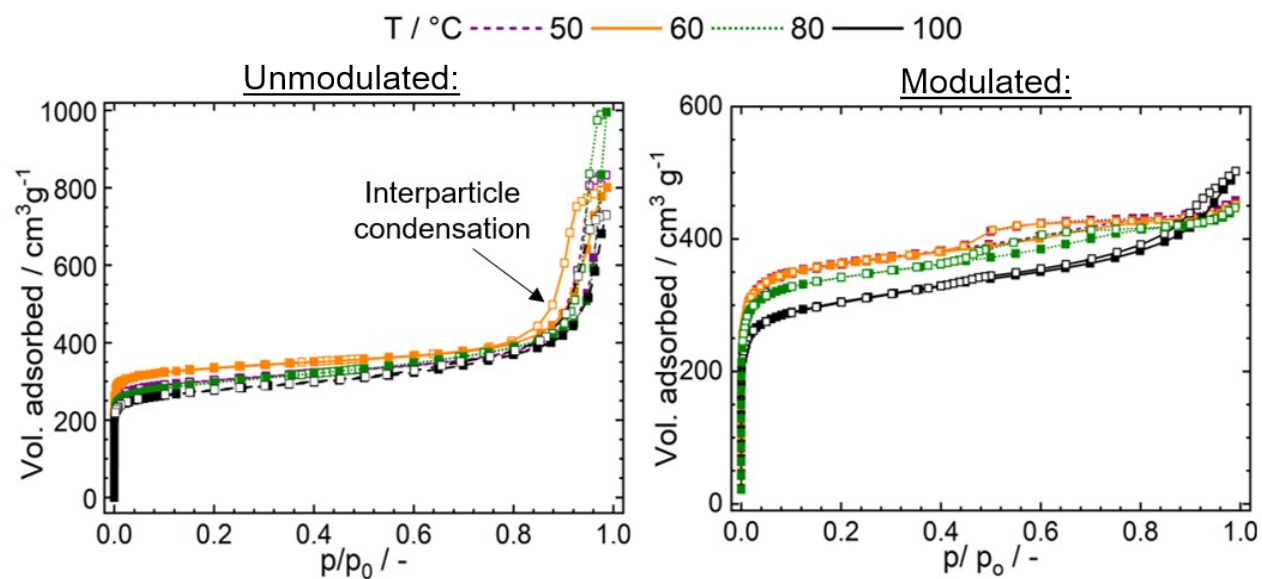


Figure S5. N₂ sorption isotherms of MOF product synthesized in DMF at various temperatures both without and with 2.5 M formic acid modulation.

Table S1. BET area in m² g⁻¹ of MOF products synthesized at various temperatures in DMF with and without 2.5 M formic acid modulation.

| | 55 °C | 60 °C | 80 °C | 100 °C |
|-------------|-------|-------|-------|--------|
| unmodulated | | 1294 | 1132 | 1062 |
| modulated | 1468 | 1411 | 1323 | 1161 |

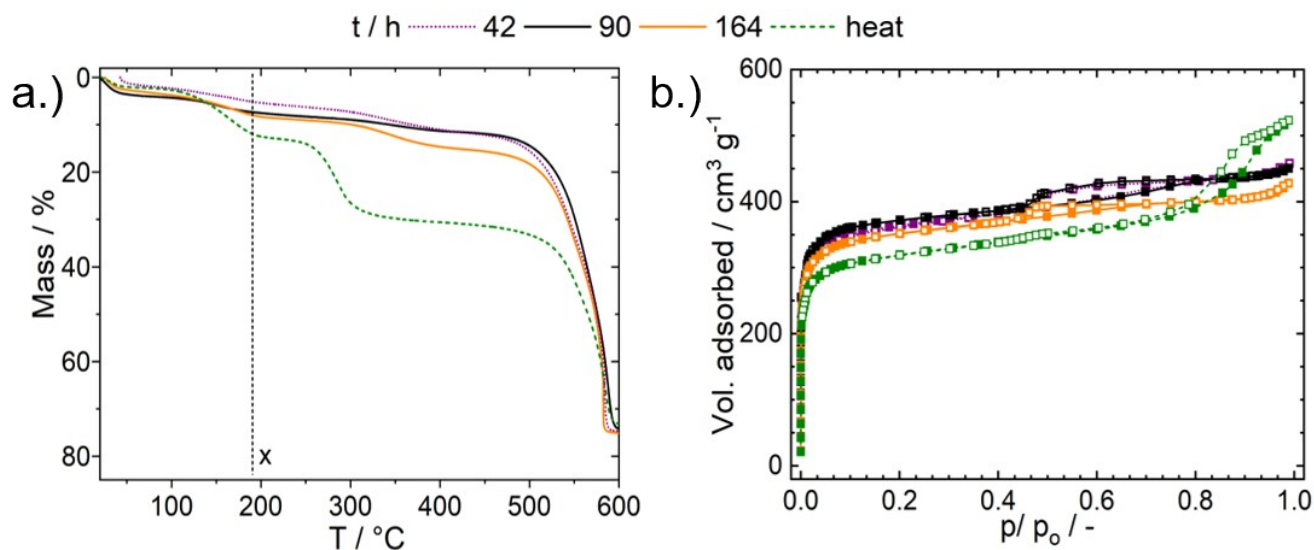


Figure S6. (a) TGA profiles, and (b) N₂ sorption isotherms of products of 2.5 M formic acid modulated synthesis in DMF at 55 °C after 42, 90 and 164 h heating and after an additional 48 h heating at 120 °C. x = MIL(DMF).

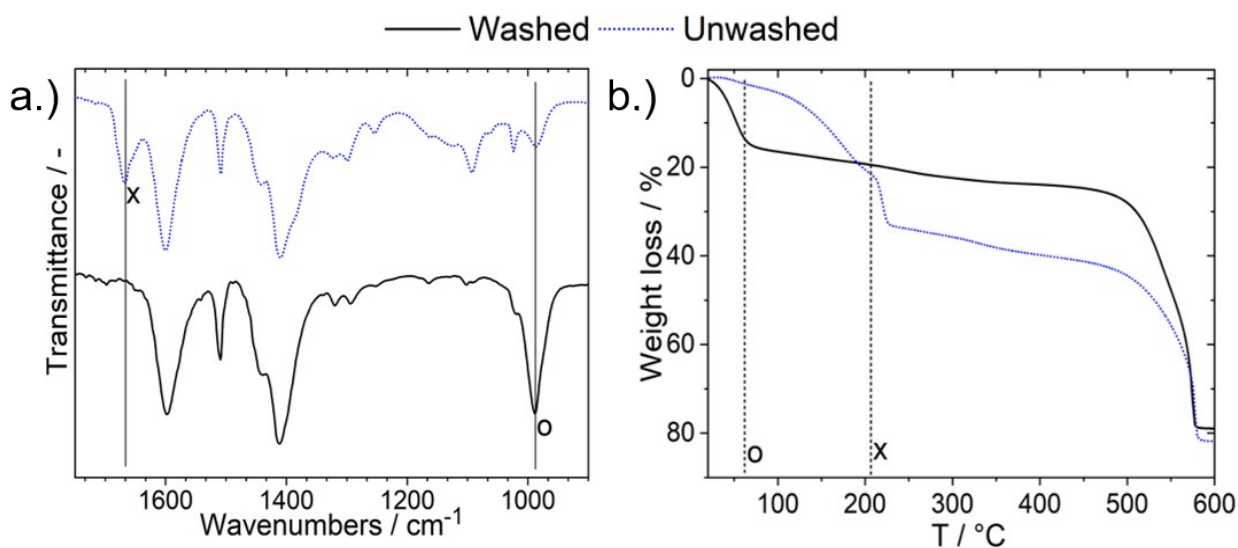


Figure S7. (a) FTIR, and (b) TGA profiles of MIL-68(Al) isolated after 42 h synthesis at 55 °C modulated with 2.5 M formic acid directly after synthesis (unwashed) and after three centrifugation rounds in ethanol (washed). x = MIL(DMF). o = MIL(H₂O).

Table S2. BET area of MOF products synthesized in DMF with 2.5 M formic acid modulation at 55 °C after 42, 90, and 164 h and after an additional 48 h heating at 120 °C.

| | 42 h | 90 h | 164 h | + heating |
|--|------|------|-------|-----------|
|--|------|------|-------|-----------|

| | | | | |
|---|------|------|------|------|
| BET area / m ² g ⁻¹ | 1422 | 1468 | 1372 | 1238 |
|---|------|------|------|------|

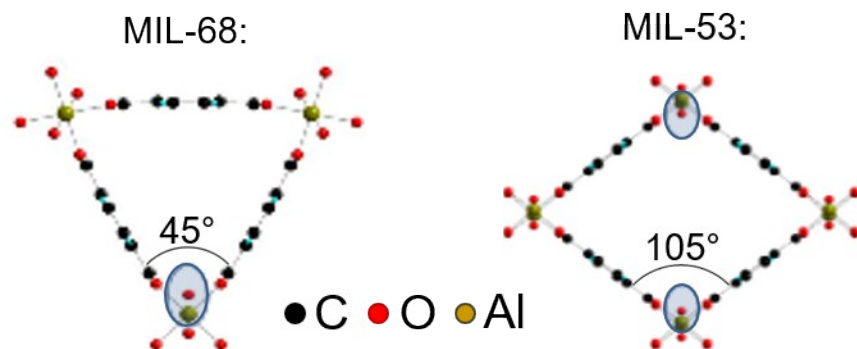


Figure S8. Pore geometry around the Al μ -OH group in MIL-68(Al) compared to that in MIL-53(Al).

3. Activation energy calculations

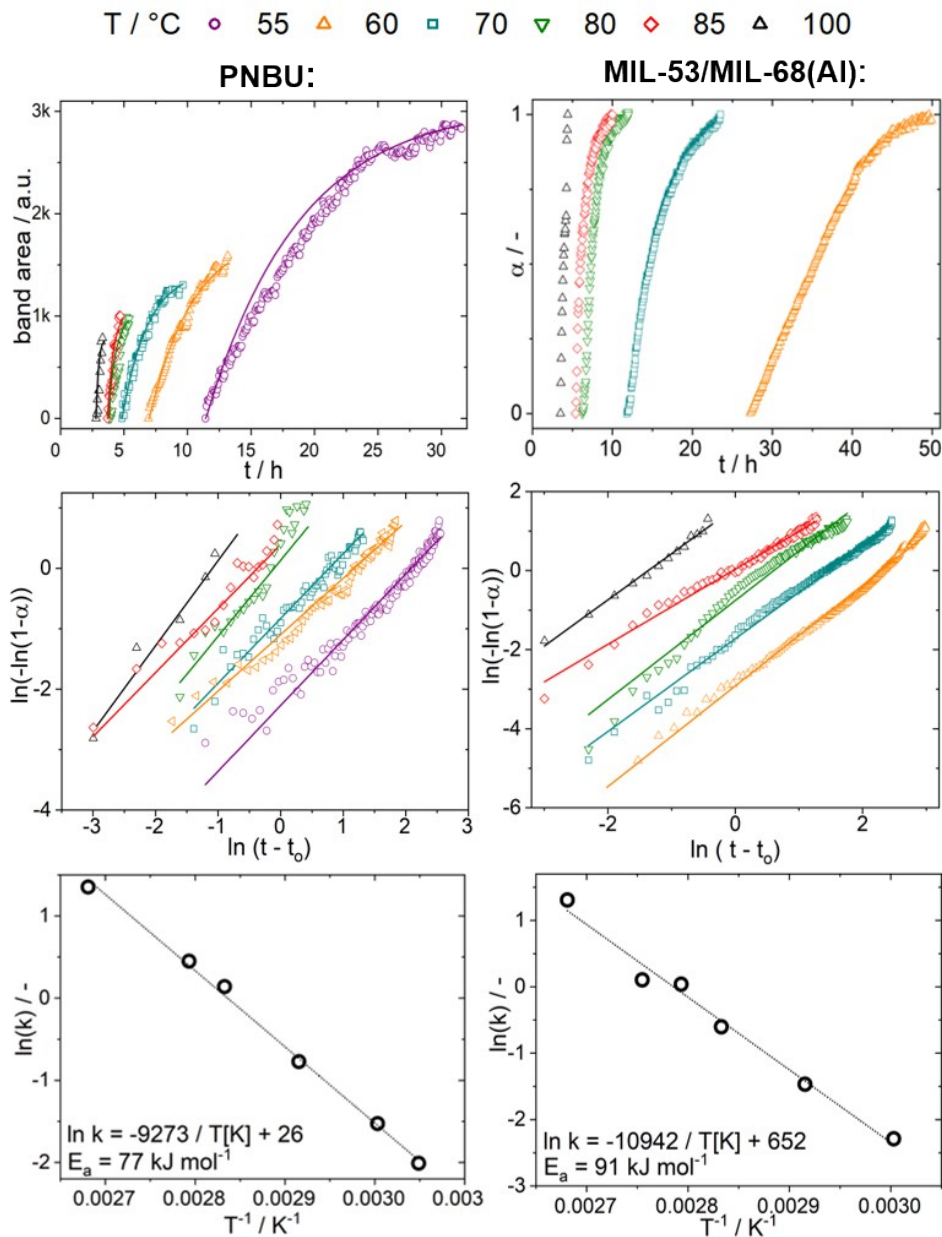


Figure S9. Sharp Hancock plots of the normalized Raman ($\nu_{\text{CC}} + \delta_{\text{CH}}$) MOF and $\delta(\text{COO}^-)$ PNBU band areas for 2.5 M formic acid modulated synthesis in DMF at various temperatures and the corresponding Arrhenius plots with slopes equal to $-E_a$ (activation energy) / R.

4. Effect of HNO₃ addition in DMF

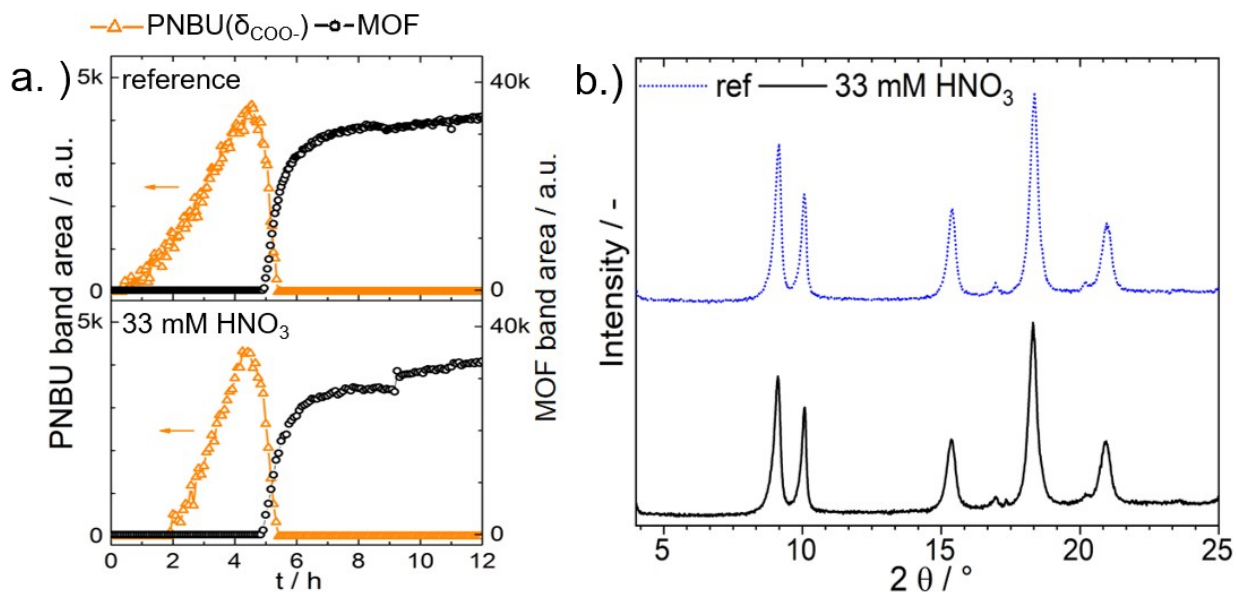


Figure S10. (a) Evolution of the characteristic PNBU and MOF band areas during MOF synthesis at 80 °C in DMF with and without 33 mM added HNO₃ (acid equivalent to 2.5 M formic acid). (b) XRD patterns of MIL-53(DMF) product synthesized at 80 °C for 17 h in DMF with and without 33 mM added HNO₃.

5. Reference ^{13}C -NMR measurements

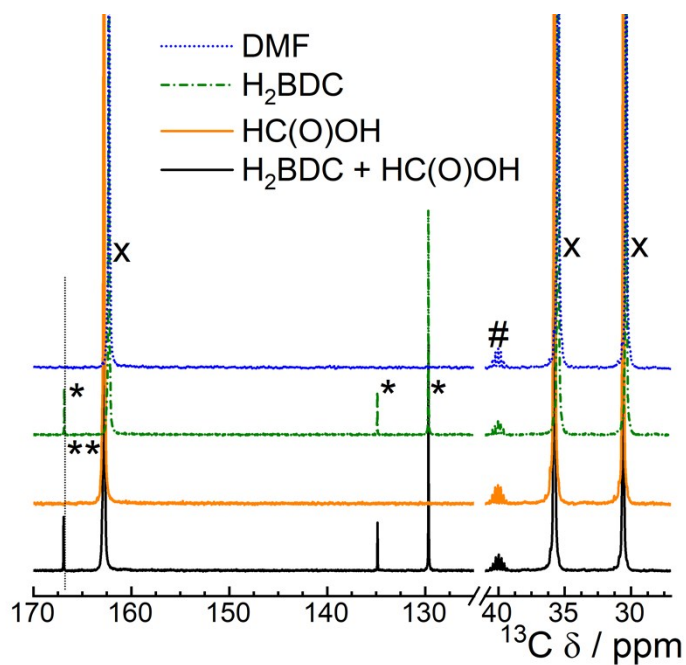


Figure S11. ^{13}C -NMR spectra of DMF, 0.33 M H_2BDC in DMF, 2.5 M HC(O)OH in DMF, and both 0.33 M H_2BDC and 2.5 M HC(O)OH in DMF. x = DMF, # = septet from DMSO, * = H_2BDC , ** = HC(O)OH .