

ELECTRONIC SUPPLEMENTARY INFORMATION

Analysis of autothermal operability of Sabatier reaction in a heat recirculating microreactor using CFD

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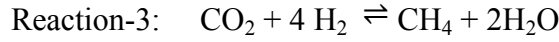
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BRIEF ANALYSIS OF METHANATION KINETICS

The kinetics chosen for this work were developed by Xu & Froment¹ for both reforming and methanation, which are reverse of each other. The authors ensured that thermodynamic consistency of the rate expressions. In this ESI document, we analyze Reaction-3, although the same arguments are valid for the other three reactions as well.

A brief literature review on CO₂ methanation shows that the activation energy on Ni catalyst is in the range of 70 to 100 kJ/mol. For example, Weatherbee & Bartholomew² reported a constant $E_A = 94$ kJ/mol for Langmuir-Hinshelwood rate expression. Maatman & Hiemstra³ reported activation energies at different CO₂:H₂ ratios, and found them to be in the range of 79 to 91.6 kJ/mol. Beierlein et al.⁴ studied structure-activity relationships of CO₂ methanation and reported that all catalysts had similar values of activation energies, between 79 and 86 kJ/mol. Garbarino et al.⁵ reported similar apparent activation energies for Ni/Al₂O₃ (80 kJ/mol); the same authors⁶ reported activation energy of 75 kJ/mol for catalysts containing smaller particles of Ni; Lefebvre et al.⁷ found the apparent activation energy is 79 kJ/mol; Konishcheva et al.⁸ reported activation energy of 90 kJ/mol on Ni(Cl)/CeO₂ for CO₂ methanation and 140 kJ/mol for CO methanation. Tada et al.⁹ presented sponge Ni as a promising catalyst for CO₂ methanation with apparent activation energy of 70 kJ/mol to 99 kJ/mol on NiO/CeO₂.

In contrast, the activation energy for Reaction-3 reported in Table 1 as 243.9 kJ/mol. Since Xu & Froment¹ had written the rate expressions for reforming and WGS, this is the activation energy for methane reforming to CO₂, i.e. $\text{CH}_4 + 2\text{H}_2\text{O} \rightleftharpoons \text{CO}_2 + 4\text{H}_2$. Let us consider the CO₂ methanation reaction:



$$r_3 = -\frac{1}{\text{Den}^2} \frac{k_3}{p_{\text{H}_2}^{3.5}} \left(p_{\text{CH}_4} p_{\text{H}_2\text{O}}^2 - \frac{p_{\text{H}_2}^4 p_{\text{CO}_2}}{K_3} \right) = \frac{k_3}{\text{Den}^2 \cdot p_{\text{H}_2}^{3.5}} \left(\frac{p_{\text{H}_2}^4 p_{\text{CO}_2}}{K_3} - p_{\text{CH}_4} p_{\text{H}_2\text{O}}^2 \right) \quad (3)$$

This can be written in a normal “reversible” form as

$$r_3 = \frac{k_3}{\text{Den}^2} \frac{p_{\text{H}_2}^{0.5} p_{\text{CO}_2}}{K_3} \left(1 - \frac{K_3 p_{\text{CH}_4} p_{\text{H}_2\text{O}}^2}{p_{\text{H}_2}^4 p_{\text{CO}_2}} \right)$$

$$= \frac{\bar{k}_3 p_{\text{CO}_2} \sqrt{p_{\text{H}_2}}}{\text{Den}^2} \left(1 - K_3 \frac{p_{\text{CH}_4} p_{\text{H}_2\text{O}}^2}{p_{\text{H}_2}^4 p_{\text{CO}_2}} \right)$$

where, $\bar{k}_3 = k_3/K_3$. Using the expressions given in Tables 1 and 2 of the manuscript, we computed \bar{k}_3 for temperatures in the range of 300 to 900 K. Figure S1 shows that $\ln(\bar{k}_3)$ vs. $1/T$ is linear, with the Arrhenius equation for \bar{k}_3 showing an excellent fit:

$$\bar{k}_3 = 4.71e4 \exp\left(-\frac{8364.7}{T}\right)$$

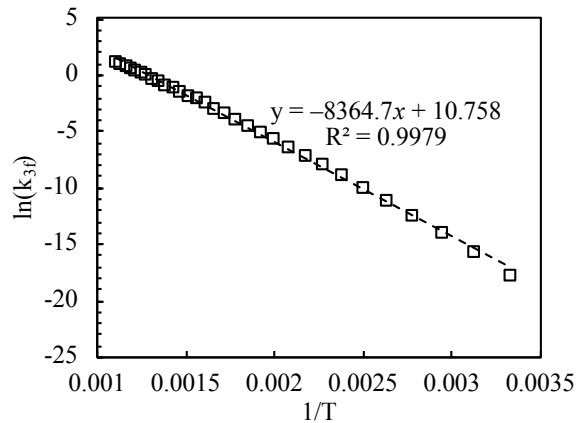


Figure S1: Numerical calculation of activation energy for the forward reaction for CO_2 methanation. Symbols represent the value obtained by substituting rate constants from Table 1 and Table 2, whereas the line represents a linear fit.

With this expression, the activation energy for CO_2 methanation is 69.54 kJ/mol, which falls in the range of what is reported in the literature. In summary, it could be argued that the rate of Reaction-3 would be mathematically equivalent to:

$$r_3 = \frac{k_3 p_{\text{CO}_2} \sqrt{p_{\text{H}_2}}}{\text{Den}^2} \left(1 - \frac{1}{K_3} \frac{p_{\text{CH}_4} p_{\text{H}_2\text{O}}^2}{p_{\text{H}_2}^4 p_{\text{CO}_2}} \right) \quad (4)$$

$$k_3 = \bar{A}_3 \exp\left(-\frac{E_3}{RT}\right), \quad \bar{A}_3 = 4.71 \times 10^4 \frac{\text{kmol}}{\text{bar}^{1.5} \cdot \text{m}^2 \cdot \text{s}}, \quad E_3 = 69.54 \frac{\text{kJ}}{\text{mol}}, \quad (4\text{-a})$$

$$\bar{K}_3 = 0.974 \exp\left(33.165 + \frac{28183.2}{T^2} + \frac{17429.8}{T} - 8.254 \ln(T) + 0.0028T\right) \quad (4\text{-b})$$

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