

Supporting Information

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2 Photocatalytic Hydrogels for Removal of Organic Contaminants from Aqueous Solution

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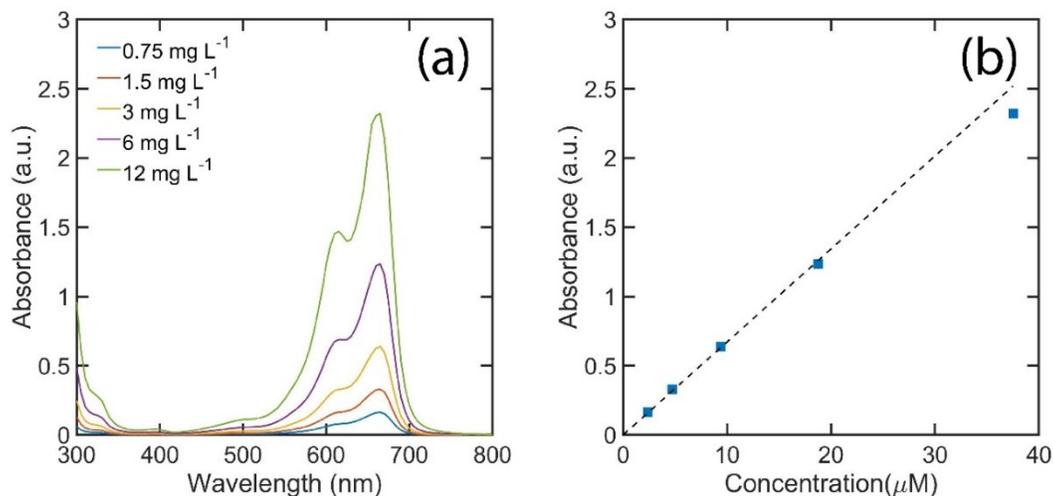
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10 1. Light absorption by methylene blue

11 The molar absorption coefficient of methylene blue for light at a wavelength of 665 nm was
12 determined by preparing solutions of MB at concentrations of 2.34, 4.69, 9.38, 18.76, and 37.52 μM (0.75,
13 1.5, 3, 6, and 12 mg L^{-1} respectively) in DI water. Absorption spectra were collected for each, as shown in
14 Figure S1. A linear regression of the absorbance at 665 nm versus the molar concentration was used to
15 determine the molar absorption coefficient, as described by Beer's Law (Equation S1), where A is the
16 absorption at a given wavelength, ϵ is the molar absorption coefficient in units of $\text{M}^{-1} \text{cm}^{-1}$, b is the optical
17 pathlength in cm, and c is the MB concentration in units of M. The molar absorption coefficient was
18 determined to be $6.71 \times 10^4 \text{ M}^{-1} \text{cm}^{-1}$.

19 $A = \epsilon bc$ (Equation S1)



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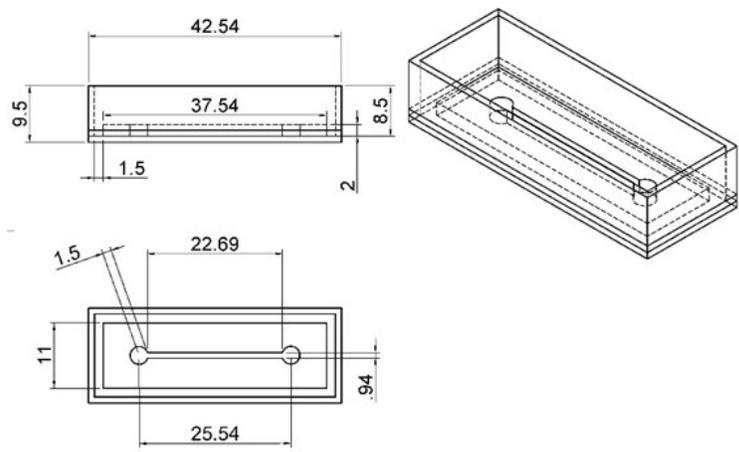
21 Figure S1: (a) Absorption spectra of methylene blue at several concentrations in DI water. Peak absorbance (at 665
22 nm) was used to calculate the molar absorption coefficient, represented as the slope in panel (b) for a path length of 1
23 cm. The absorption coefficient was determined to be $6.71 \times 10^4 \text{ M}^{-1} \text{cm}^{-1}$. The same method was used to obtain the
24 absorption coefficient at 365 nm ($975 \text{ M}^{-1} \text{cm}^{-1}$).

25

26 2. CAD design of photoreactor molds

27 The hard molds used in the first step of photoreactor fabrication were designed using Autodesk
28 Fusion. Design schematics are shown in Figure S2. These molds were filled with PDMS resin which was
29 crosslinked inside the mold. The cured PDMS was then used as the reaction vessel for hydrogel

30 polymerization and crosslinking. The as-fabricated hydrogels were 37.54 mm long, 11 mm wide, and 2 mm
31 thick. The channels were 0.94 mm wide and had a total length of 25.54 mm from the center of the inlet
32 reservoir to the center of the outlet reservoir. Inlet and outlet reservoirs were circular, with a radius of 1.5
33 mm.



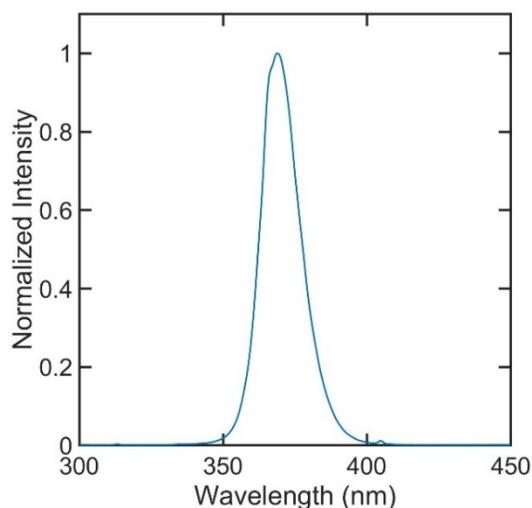
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35 Figure S2: CAD design schematic of the mold used to fabricate hydrogel reactors. The mold shown was 3D printed
36 and used to cast a PDMS soft mold with inverted features. The PDMS was then used as a mold for photopolymerization
37 and crosslinking of HEMA and AA. All dimensions shown are in mm.

38

39 3. Light source emission spectrum

40 A VWR UV hand lamp (catalog number 89131-492) was used to provide irradiation. The hand
41 lamp has 365 nm and 254 nm bulbs and was operated at 365 nm. The emission spectrum of the 365 nm
42 bulb was measured using a Stellarnet BLK-C spectroradiometer (CR2 cosine receptor) at 3.8 cm (the
43 distance between bulb and monomer mixture during polymerization) and at 2 cm (the distance between
44 bulb and PS slide during reactor operation). The light source provided illumination of 0.28 mW cm⁻² at 2
45 cm and 0.25 mW cm⁻² at 3.8 cm.



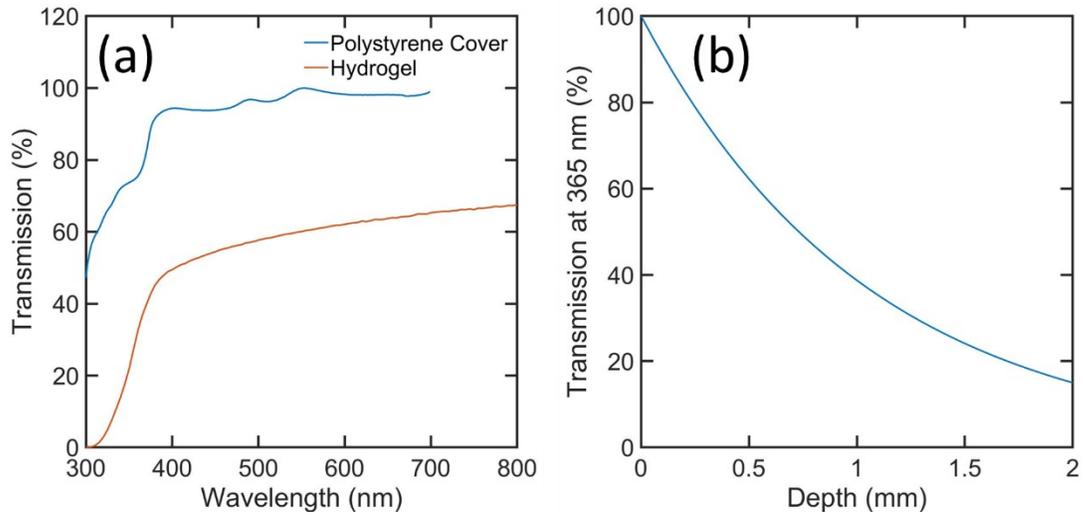
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47 Figure S3: Normalized emission spectrum of the UV hand lamp used for reactor illumination. Light intensity at 365
 48 nm was measured as 0.28 mW cm^{-2} at a distance of 2 cm and 0.25 mW cm^{-2} at 3.8 cm.

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50 4. Light absorption by polystyrene cover and hydrogel

51 The open face of the hydrogel channel was sealed with a polystyrene (PS) slide held in place with
 52 a 3D-printed scaffold. Light absorbance spectra of the PS and hydrogel were measured, given that light
 53 emanating from the UV lamp would pass through both before reaching TiO_2 photocatalysts embedded in
 54 the gel. Absorbance spectra are shown in Figure S4. The path length of the PS cover was fixed at 0.73 mm
 55 and transmitted 79.5% of incident light at 365 nm. The 2 mm thick hydrogel did not absorb strongly in the
 56 visible light region, but absorbed substantially more in the UV. From this spectrum, the light absorption
 57 coefficient of the hydrogel at 365 nm was determined to be 0.412 cm^{-1} , indicating half of incident 365 nm
 58 light was absorbed within the first $730 \mu\text{m}$ of hydrogel (Figure S4b). The penetration depth of MB,
 59 especially over 2 hours of operation, was comparatively small ($\sim 100 \mu\text{m}$). However, for longer operation
 60 the penetration depth approached $800 \mu\text{m}$. On this longer length scale, light attenuation by the hydrogel
 61 was significant enough that photocatalytic activity would decrease throughout the length of the gel.



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63 Figure S4: (a) UV-visible transmission spectra of the 0.73 mm thick PS cover (blue) used to seal the open face of the
64 channel and the 2 mm thick hydrogel (orange). (b) Calculated transmission profile of the hydrogel for 365 nm light
65 indicated 50% of incident 365 nm light was transmitted beyond the first 730 μm .