

Electronic Supporting information (ESI)

Rapid desorption of CO₂ from deep eutectic solvents based on polyamines at lower temperatures: An alternative technology with industrial potential

DESs	Mole ratio	CO ₂ uptake (%w/w)	Viscosity (mPa.s) of DESs after CO ₂ capture		
			25 °C	60 °C	80 °C
[MEA][Im]:EG	1:1:0.5	16.94	640	64	21
[MEA][Im]:EG	1:1:1	14.33	465	56	13
[DETA]2[Im]:EG	1:2:2	22.35	9357	275	169
[TEPA]2[Im]:EG	1:2:4	17.36	9549	390	153

Table S1 The viscosity of DESs after CO₂ capture at different temperatures.

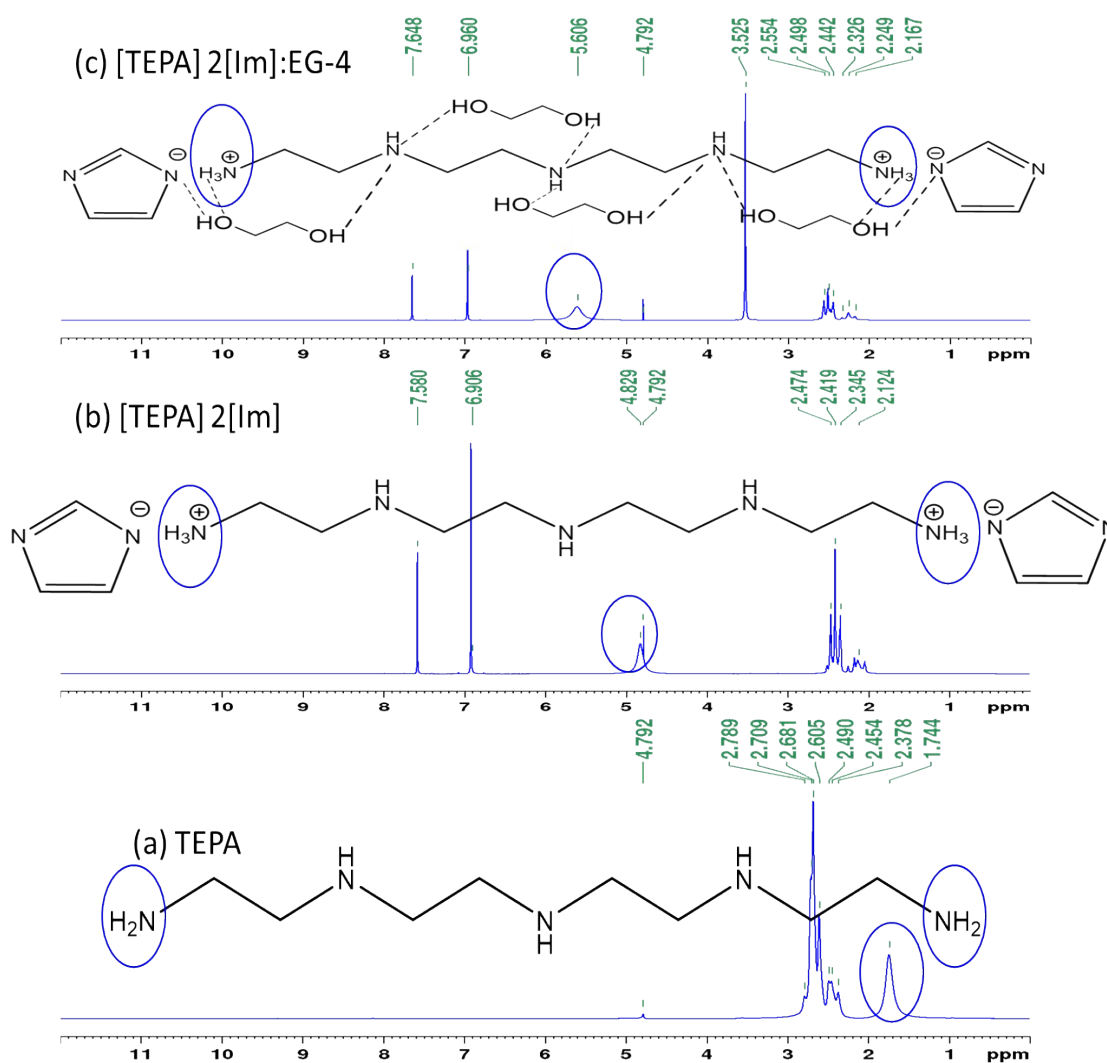


Fig.S1 The proton NMR of (a) TEPA, (b) [TEPA]2[Im] and [TEPA]2[Im]:EG-4 in neat form using D₂O in a capillary tube.

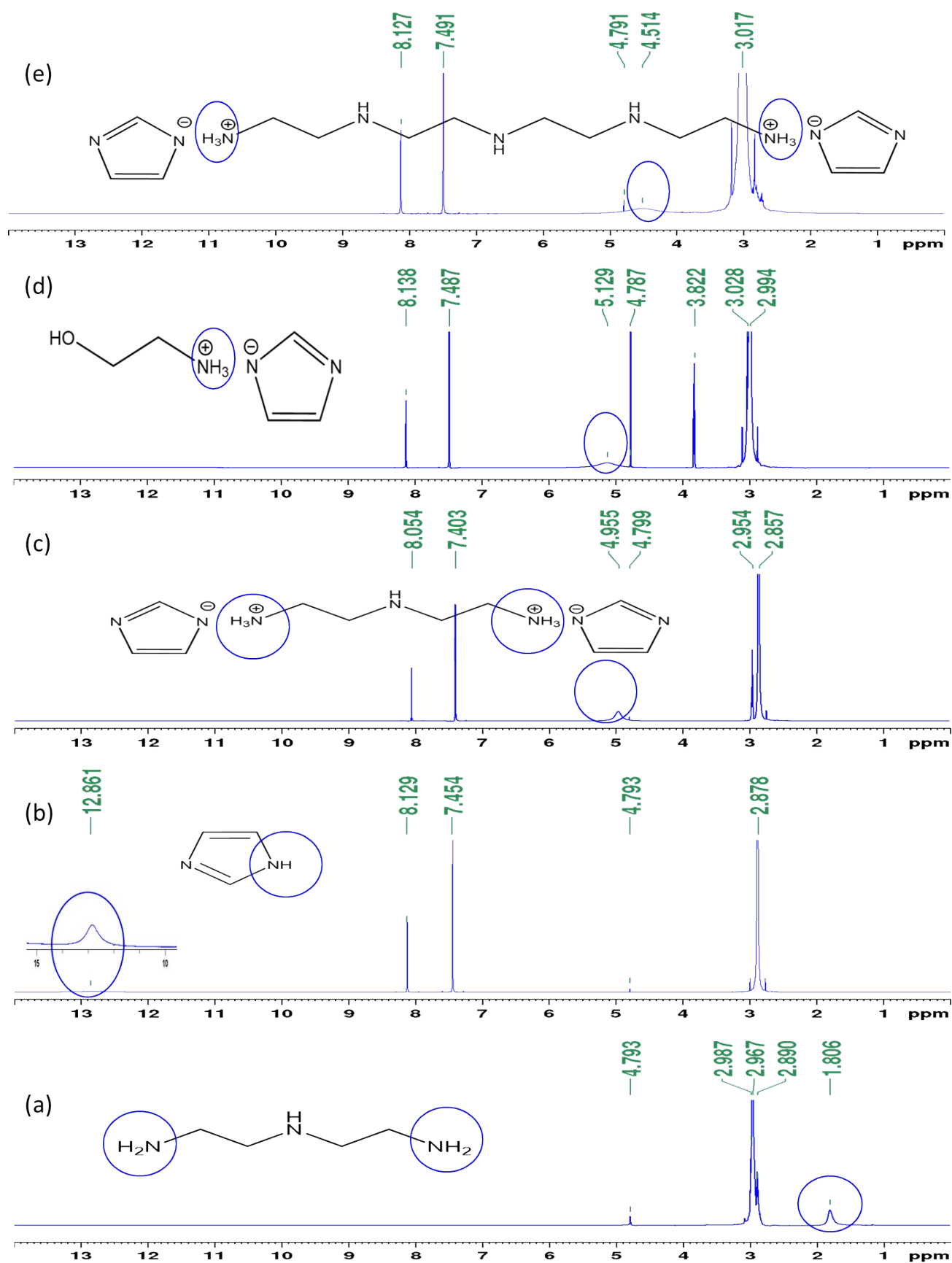


Fig. S2 Proton NMR of (a) DETA, (b) Im, (c) [DETA]₂[Im], (d) [MEA][Im] and [TEPA]₂[Im] in DMSO as the solvent and D₂O in a capillary tube.

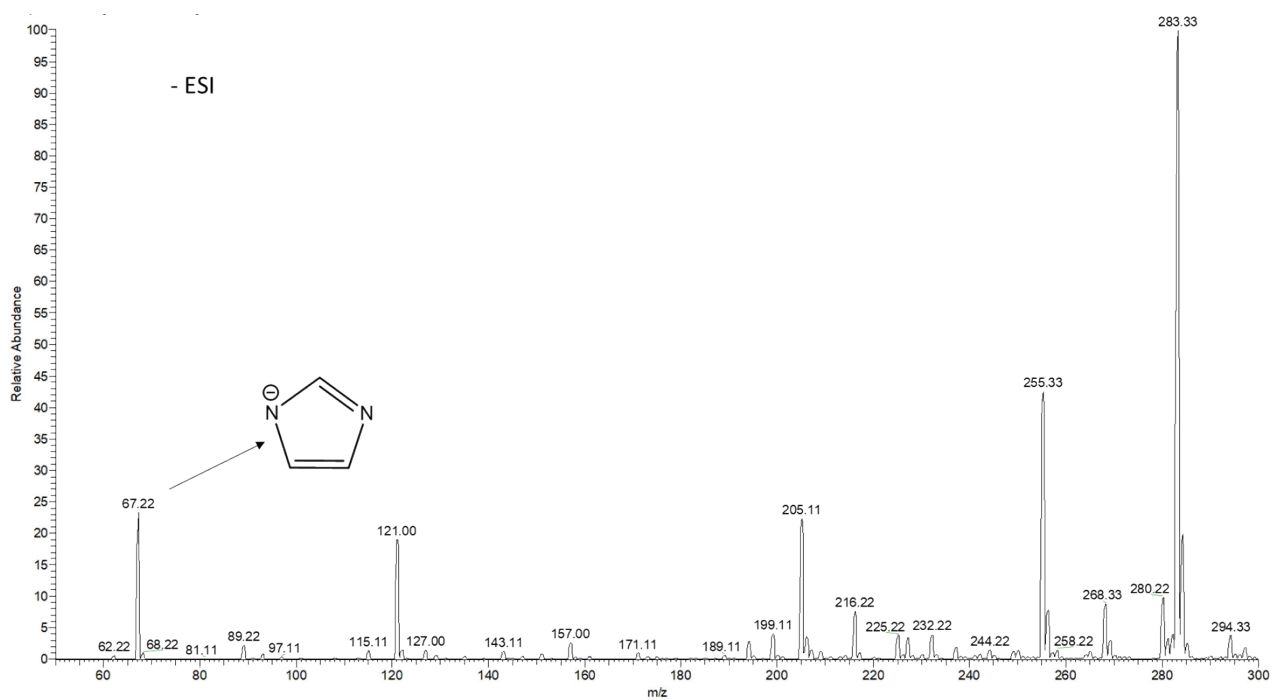
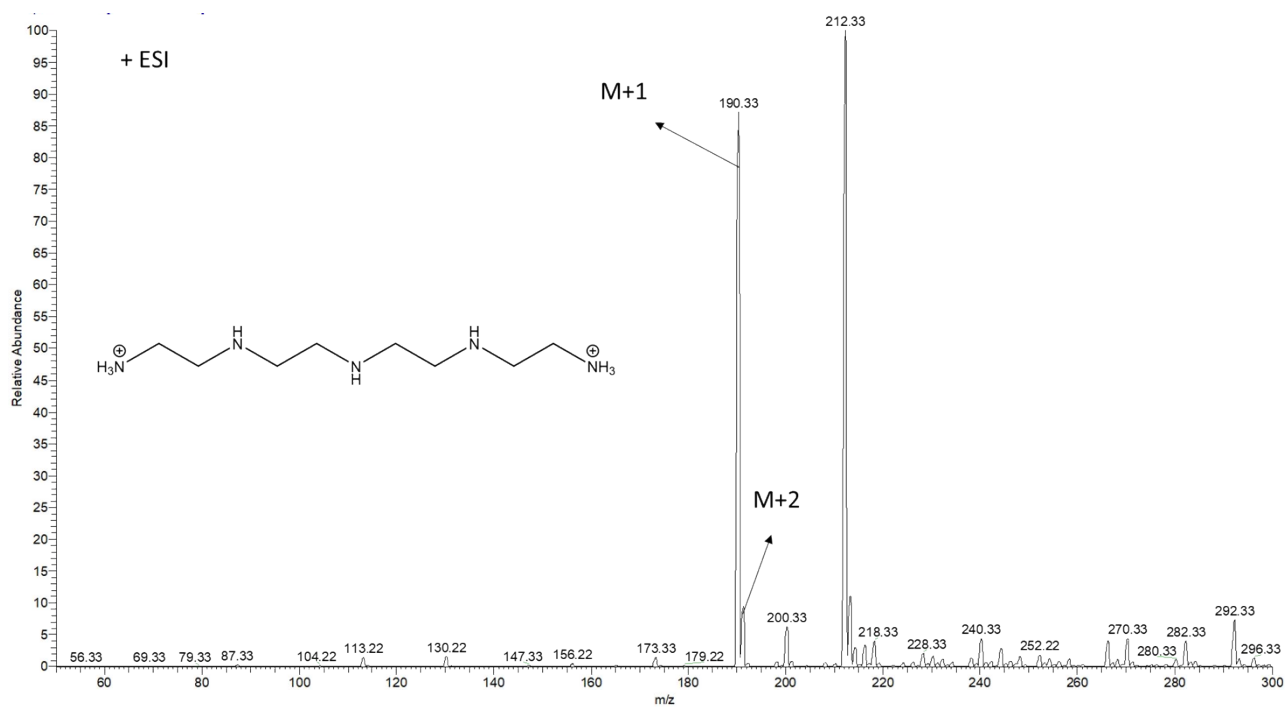


Fig. S3a ESI-MS of [TEPA]₂[Im] in methanol

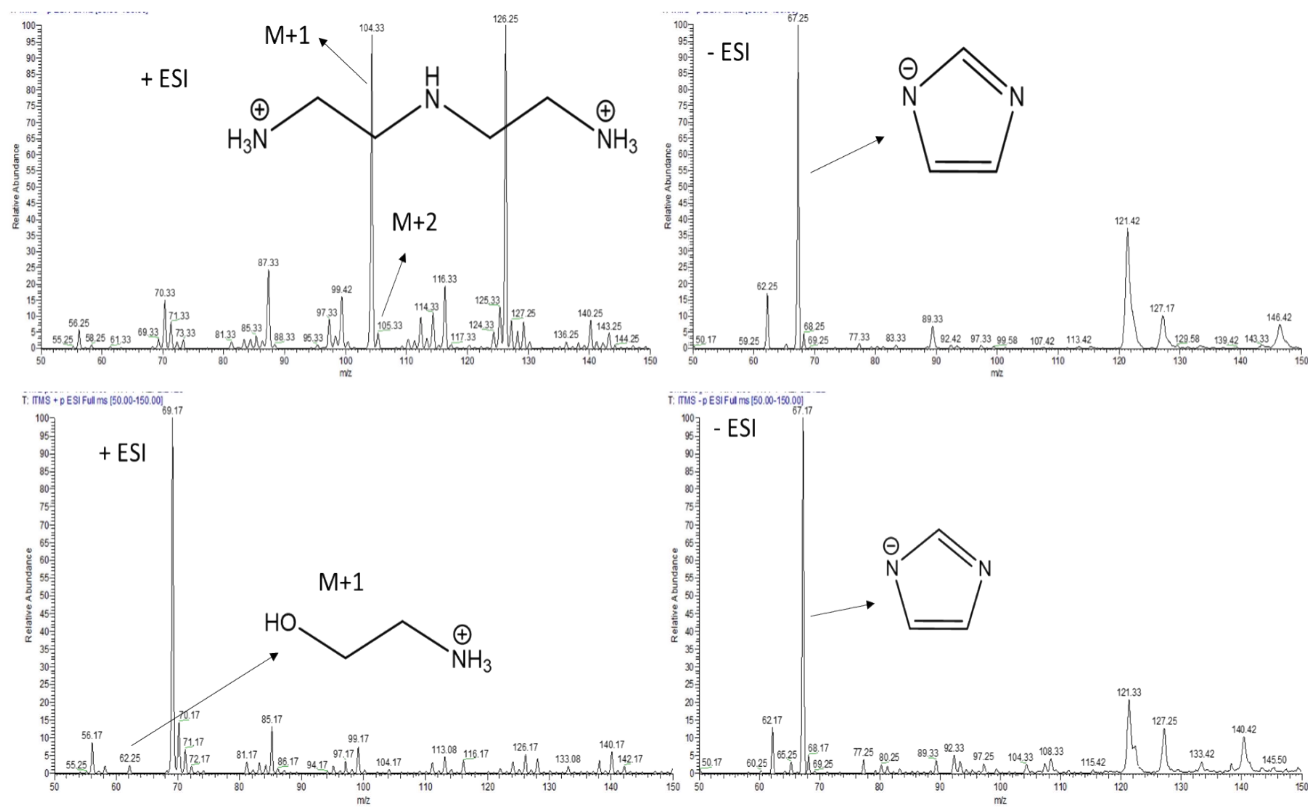


Fig. S3b ESI-MS of [DETA]₂[Im] and [MEA][Im] in methanol

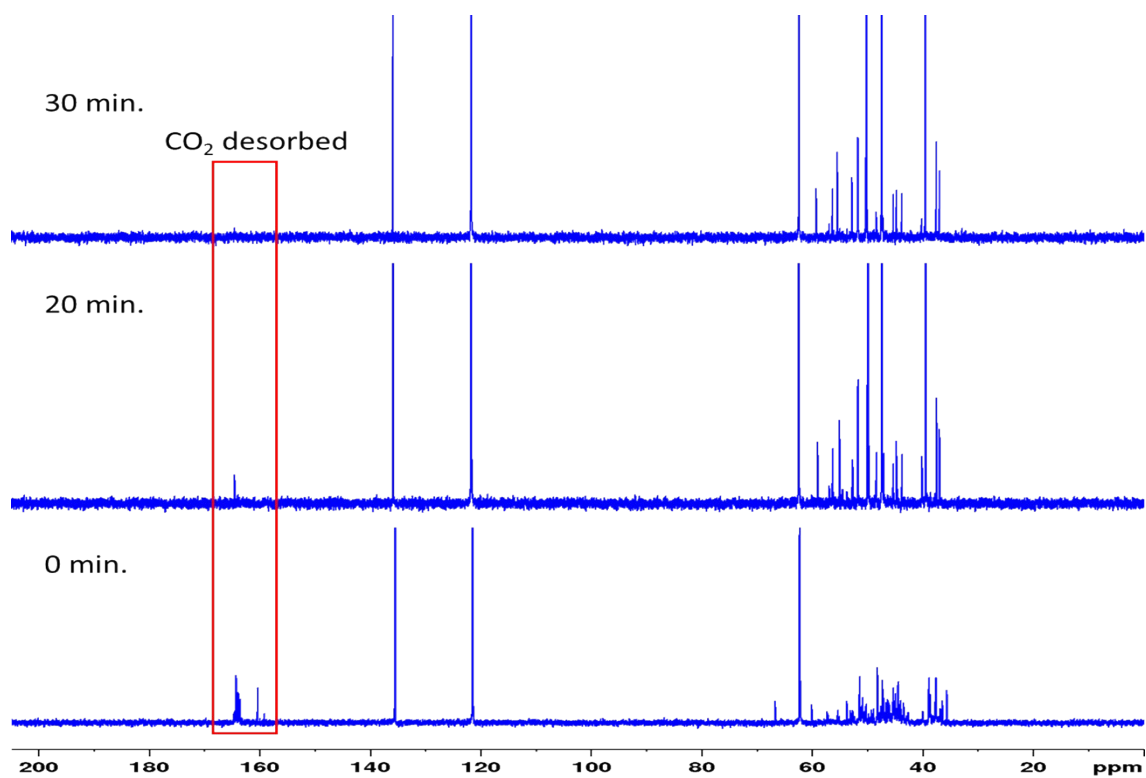


Fig. S4 ¹³C NMR of [TEPA]₂[Im]:EG-4 after CO₂ absorption and desorbed over time at 100 °C under nitrogen flow.

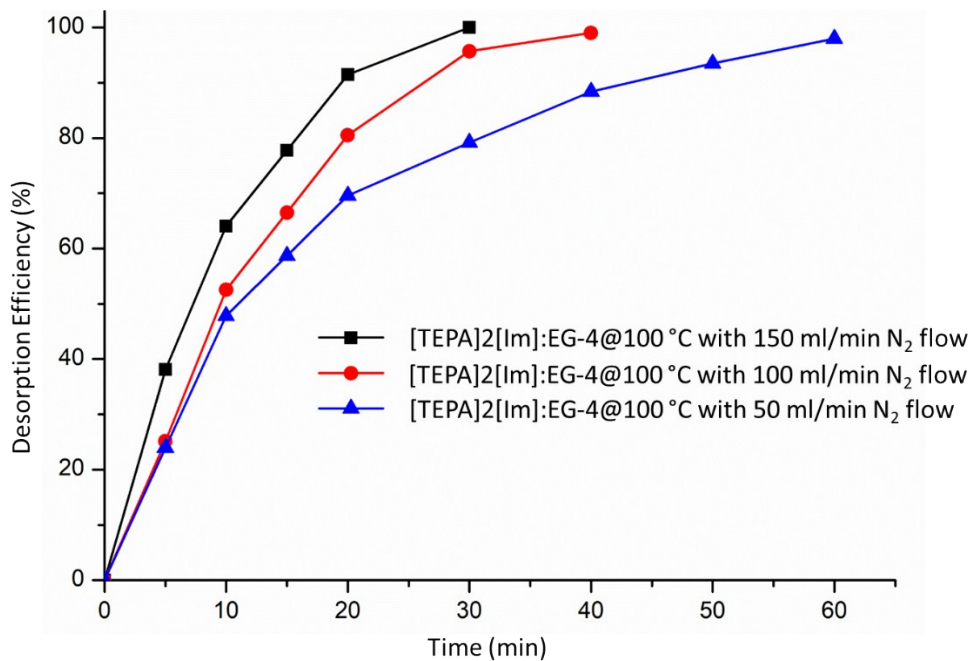


Fig.S5a Desorption efficiency of CO₂ from [TEPA]2[Im]:EG-4 at 100 °C under different nitrogen flow rates.

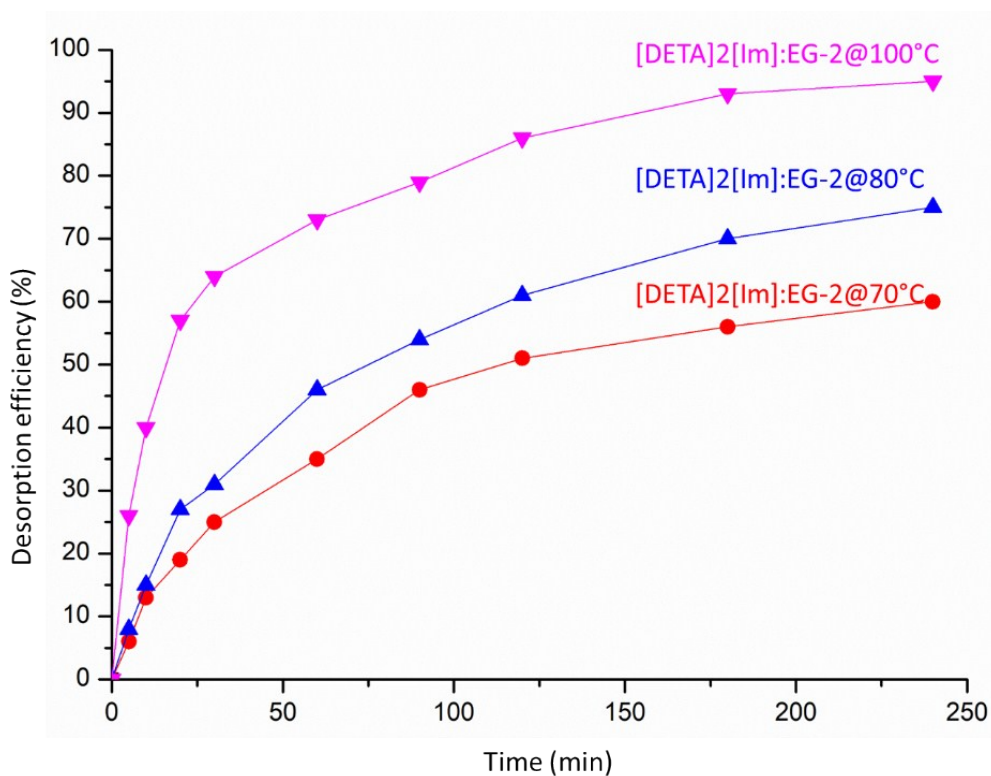


Fig.S5b Desorption efficiency of CO₂ from [DETA]2[Im]:EG-2 at different temperatures under nitrogen flow.

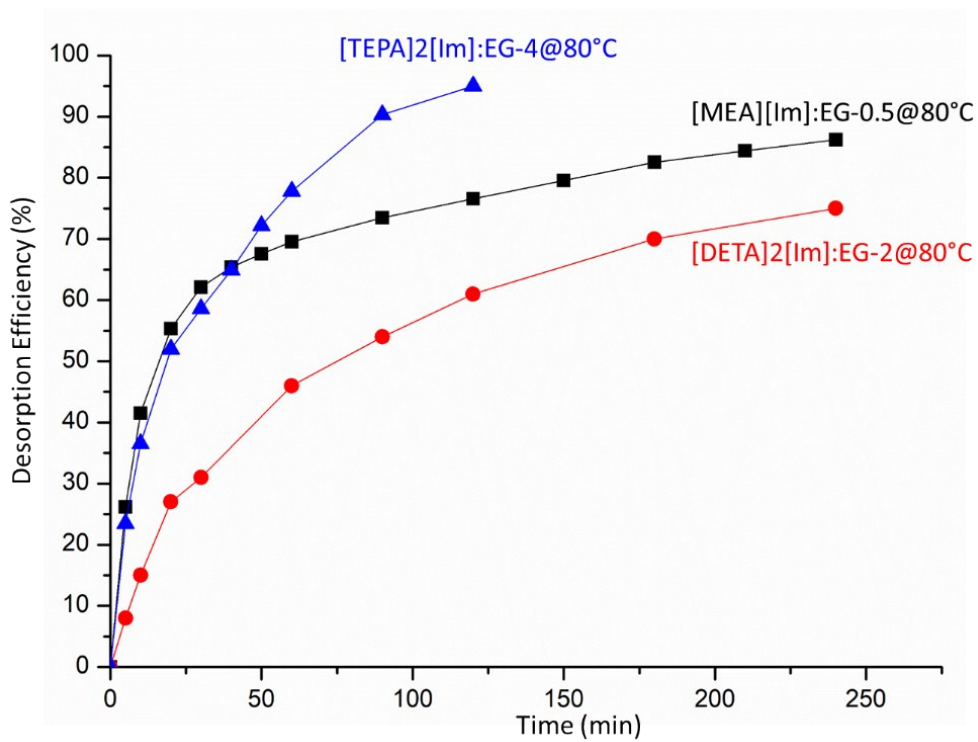


Fig. S6 Desorption efficiency over time of DESs under nitrogen flow at 80 °C.

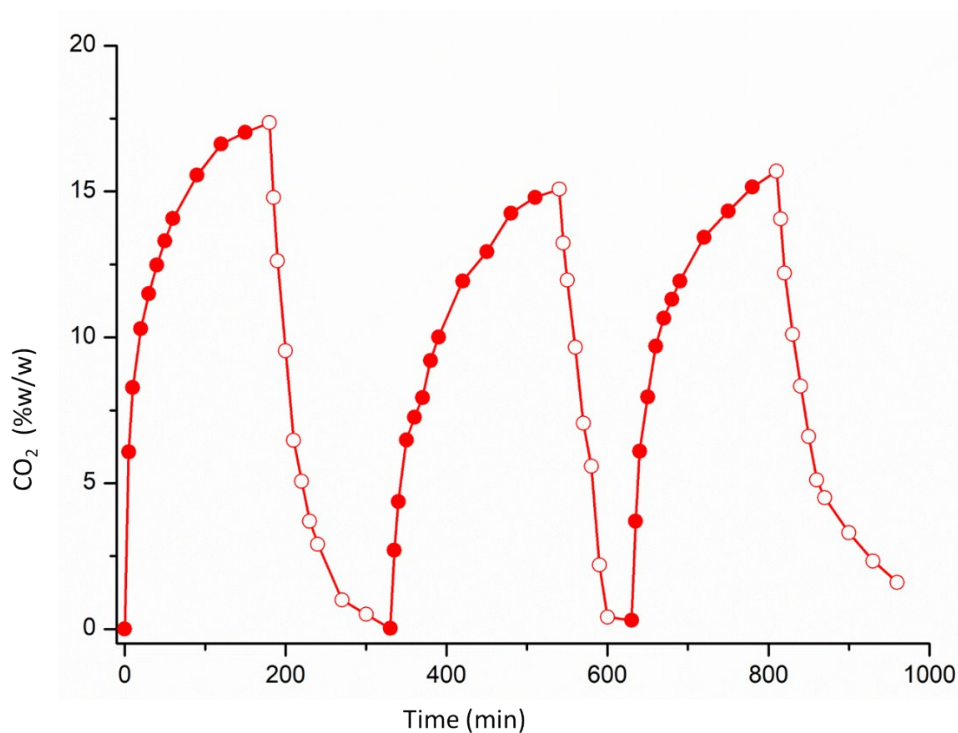


Fig. S7 Desorption efficiency over time for [TEPA]2[Im]:EG-4 under nitrogen flow at 70 °C

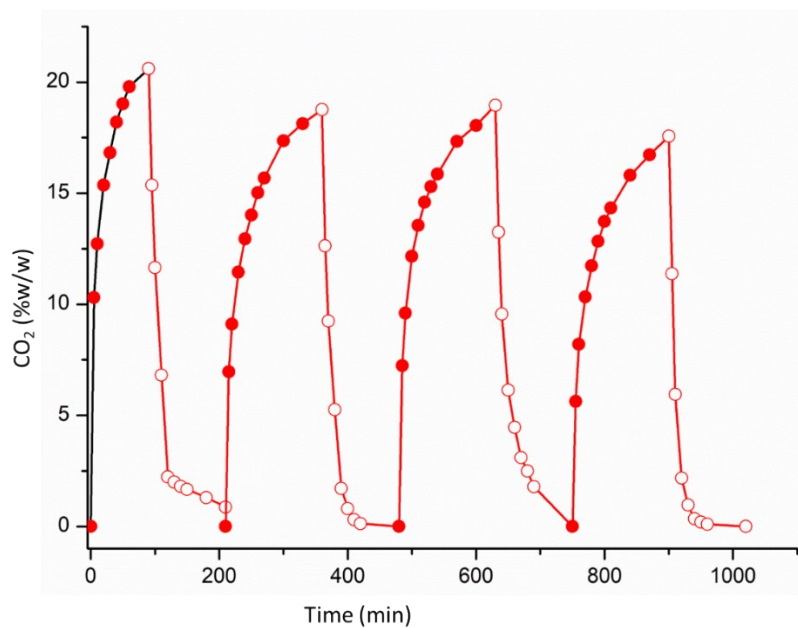


Fig. S8a Desorption efficiency over time for [DETA]₂[Im]:EG-2 under nitrogen flow at 100 °C.

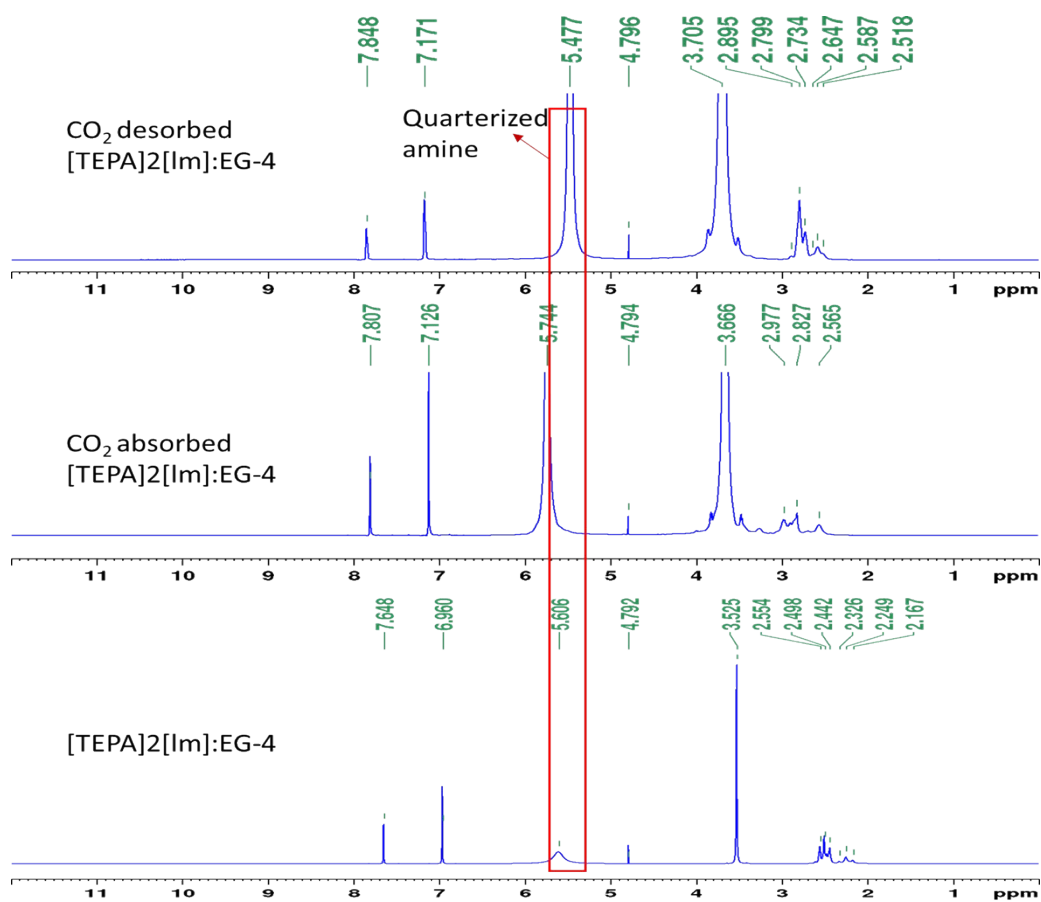


Fig. S8b Proton NMR of [TEPA]₂[Im]:EG-4, CO₂ capture and after CO₂ desorption.

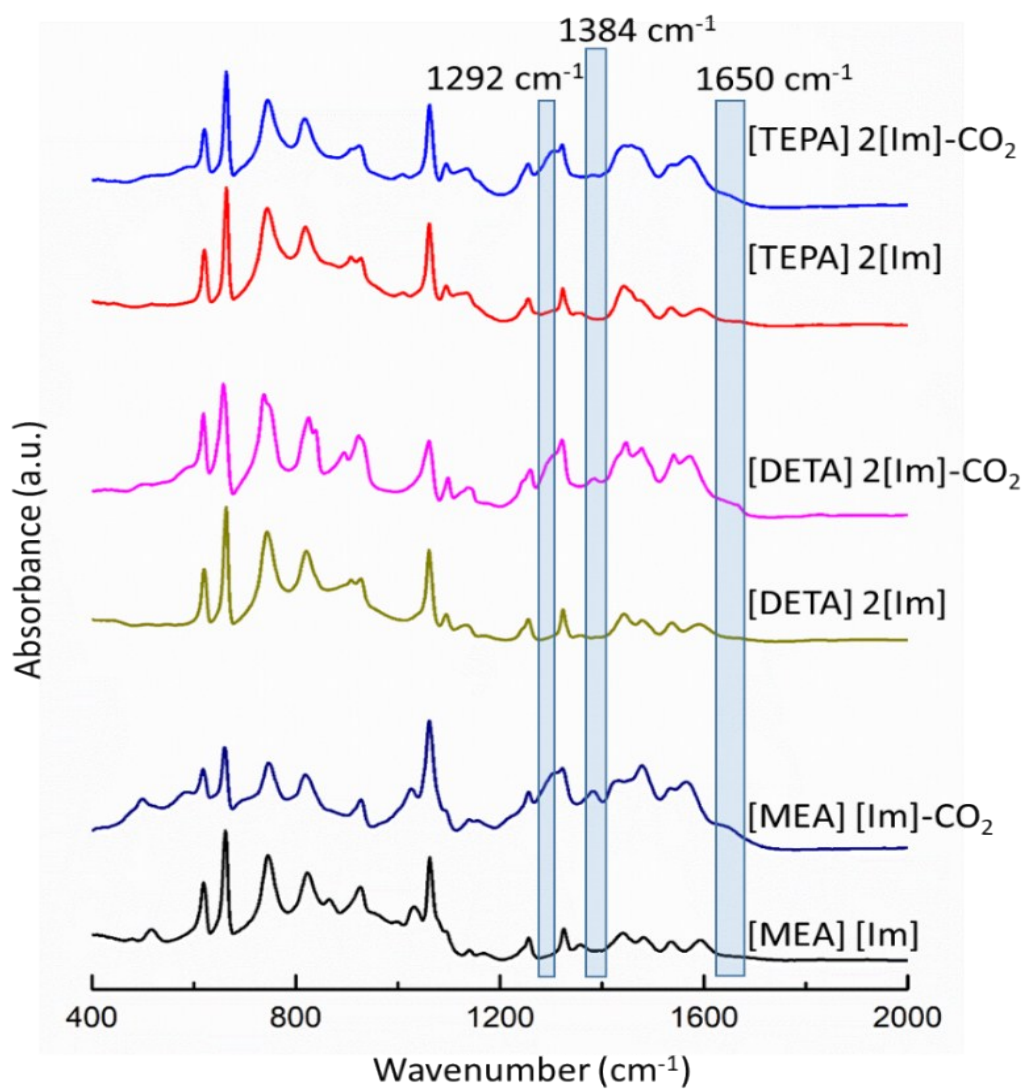


Fig. S9 FTIR spectra of ILs and after CO₂ capture

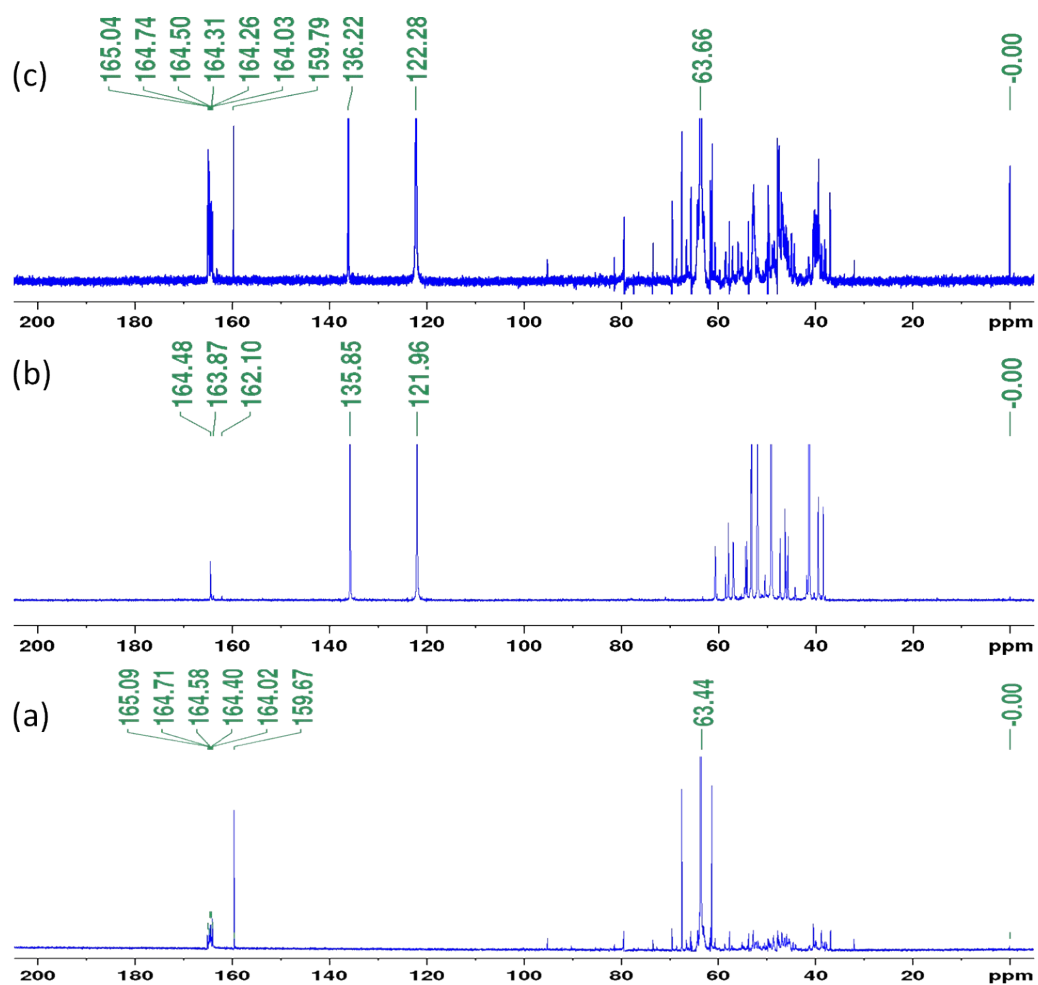


Fig. S10 ^{13}C NMR of CO_2 captured (a) TEPA-EG solution, (b) [TEPA]2[Im] and (c) [TEPA]2[Im]:EG-4.

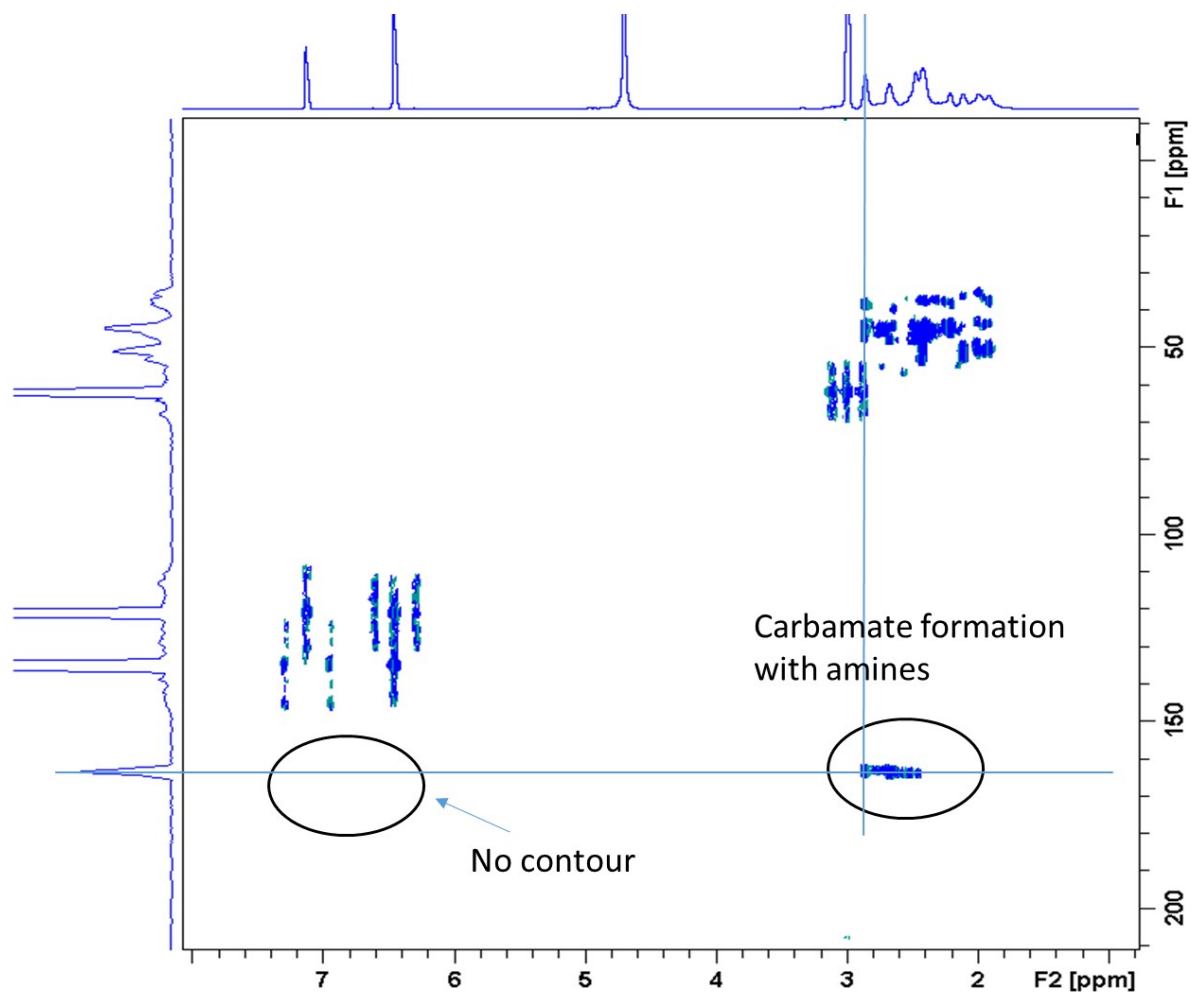


Fig. S11 HMBC spectra of [TEPA]₂[Im]:EG-4 after CO₂ capture (in D₂O).

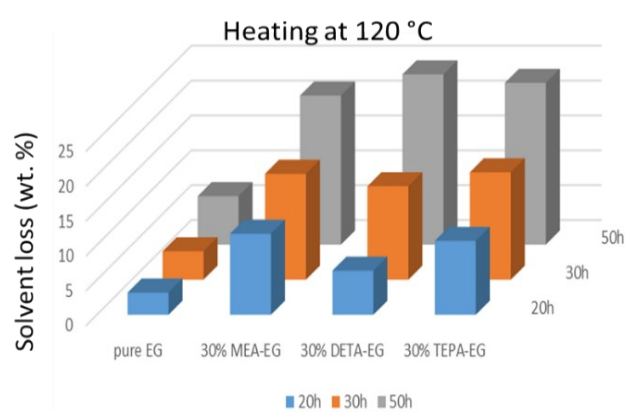
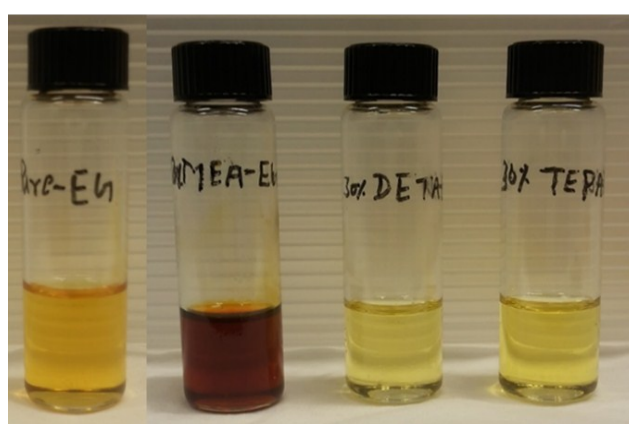


Fig. S12 Solvent loss for a 30 wt% amine-EG solution at 120 °C in 50 hours

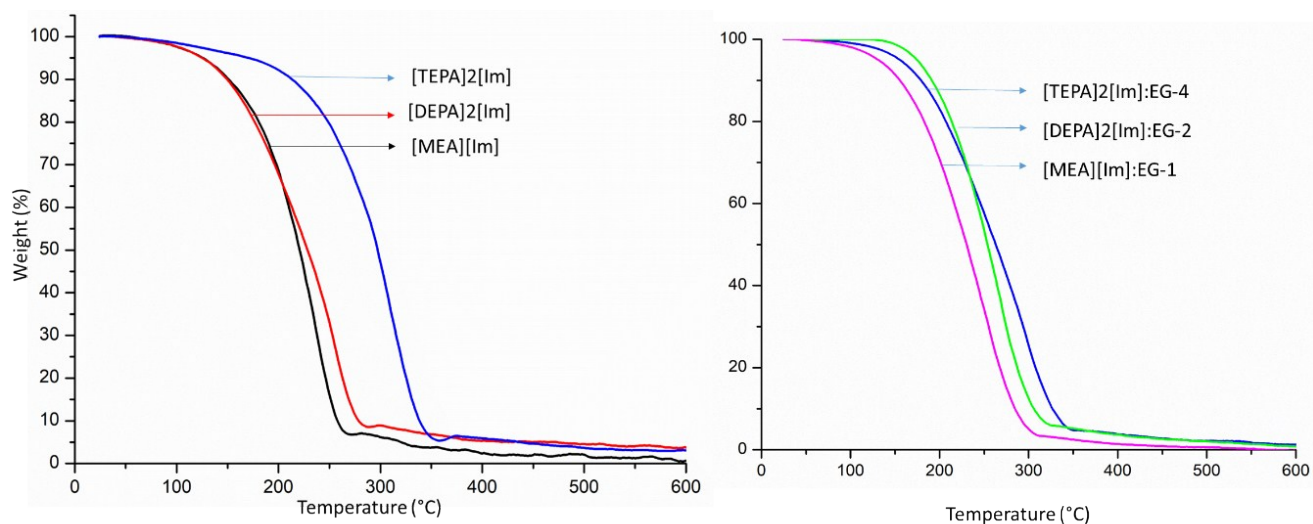


Fig. S13 TGA spectra of ILs and DESs

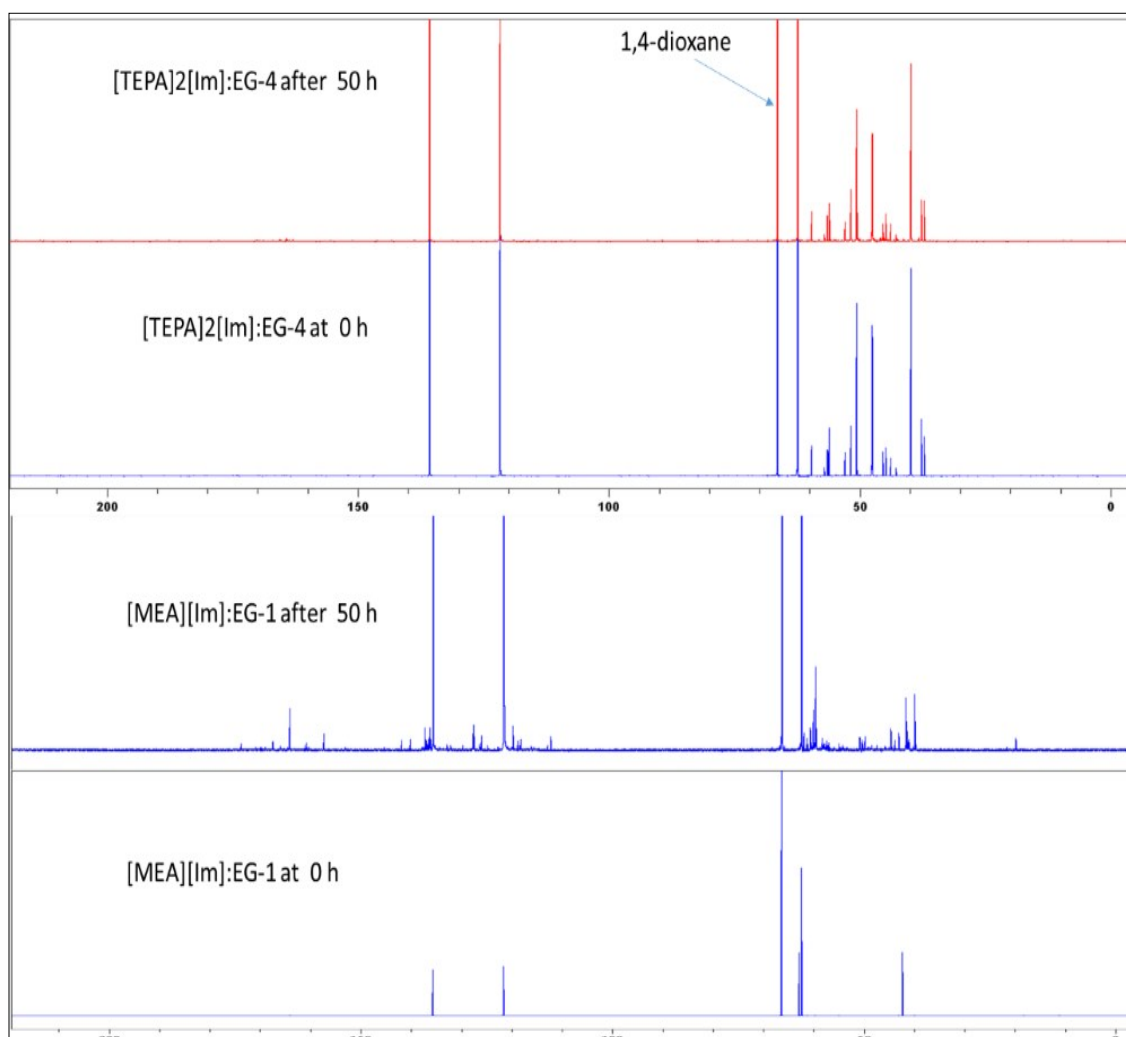


Fig. S14 ¹³C NMR (in D₂O with reference 1,4-dioxane) of DESs before and after heating at 120 °C for 50 h.

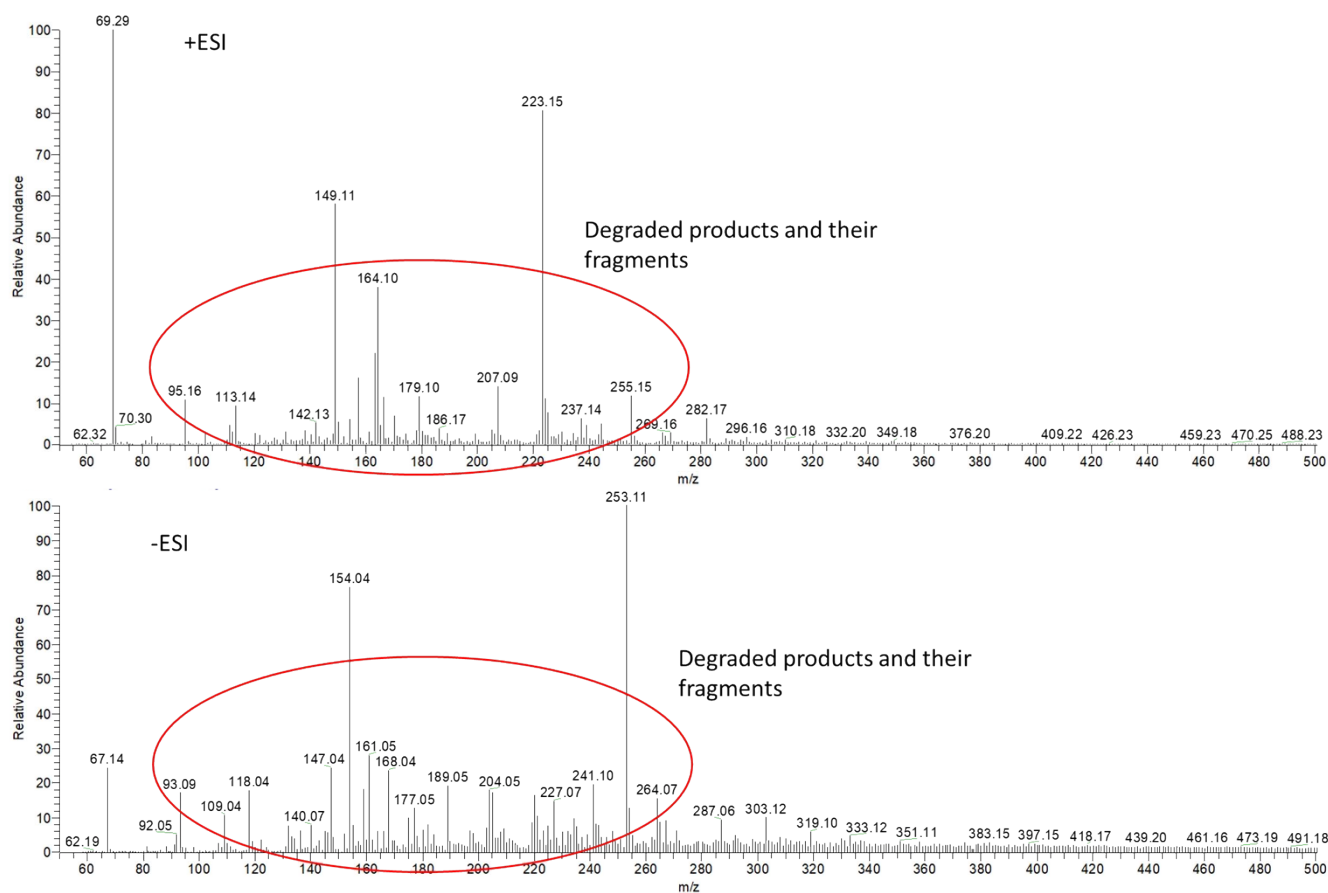


Fig. S15 The ESI-MS of degradation products [MEA][Im]:EG-1 after heating at 120 °C for 50 hours.

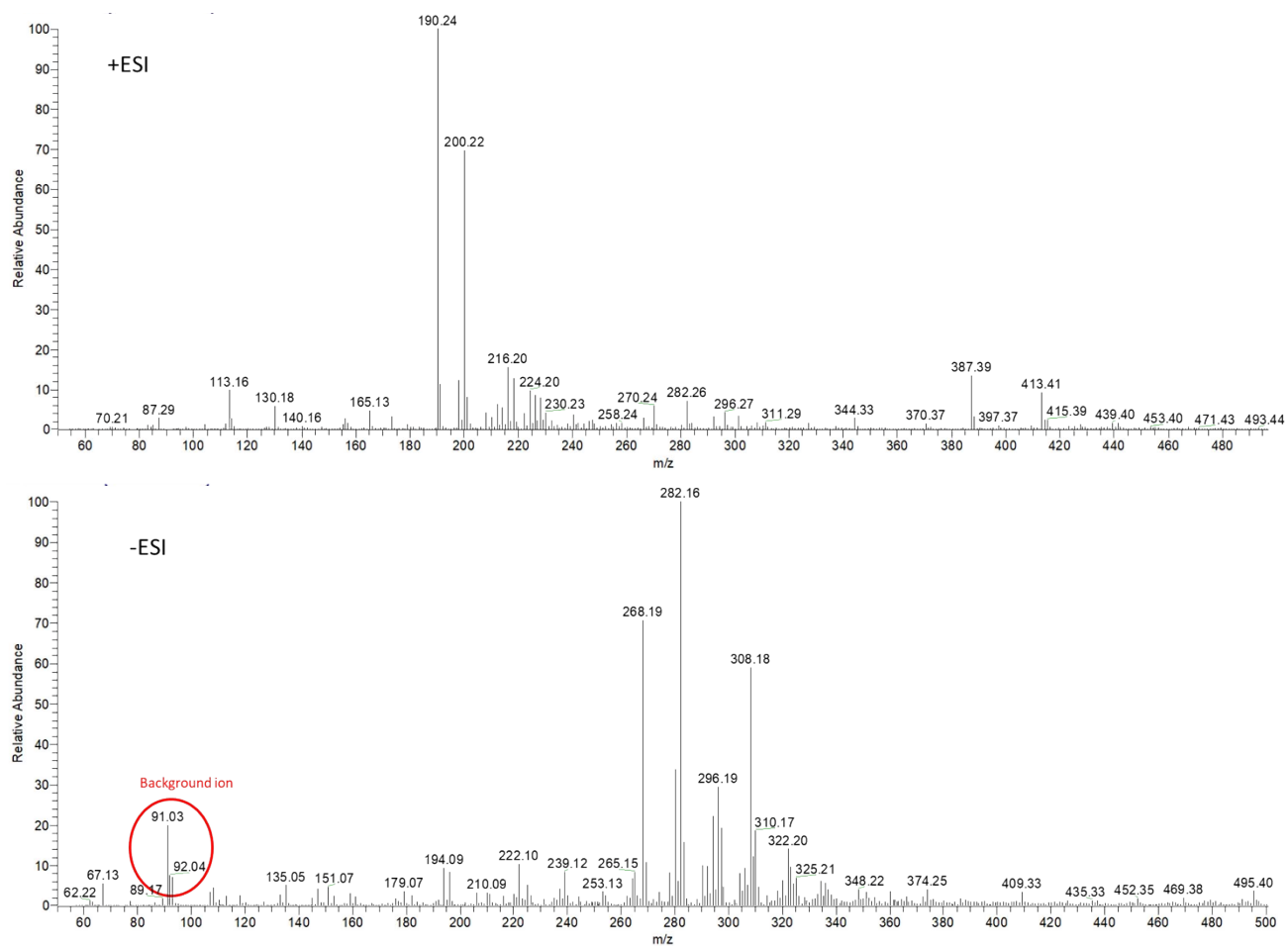


Fig. S16 The ESI-MS of degradation products [TEPA]2[Im]:EG-4 after heating at 120 °C for 50 hours.