

*Support Information for*

**Microwave-assisted HMF production from water-soluble sugars using betaine-based natural deep eutectic solvents (NADES)**

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**Keywords:** HMF, natural deep eutectic solvent, betaine, fructose, sucrose

## Summary

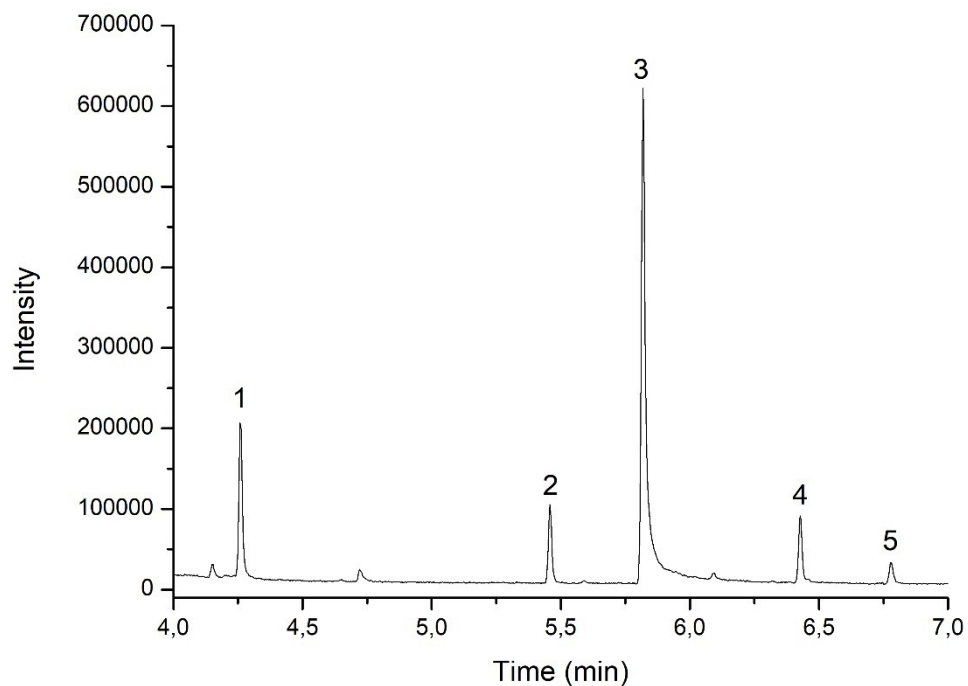
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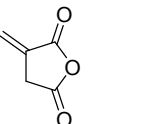
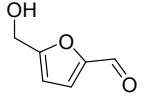
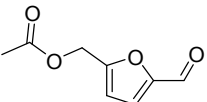
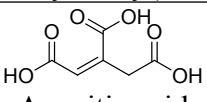
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**Table 2.** ANOVA analysis of the  $2^2$  full factorial design for sucrose dehydration under microwave irradiation. 5



Peak	t <sub>R</sub> (min)	Compound	NIST similarity index (%)
1	4,26	 Itaconic anhydride	77
2	5,46	unknown	
3	5,82	 HMF	96
4	6,43	 5-(acetoxymethyl)-furfural	95
5	6,78	 Aconitic acid	78

**Figure S1.** GC-MS analysis of fructose dehydration using BHC/CA/H<sub>2</sub>O under conventional heating.

**Table S1.** ANOVA analysis of the 2<sup>2</sup> full factorial design for fructose dehydration under microwave irradiation.

**ANOVA for selected factorial model**

**Analysis of variance table [Partial sum of squares - Type III]**

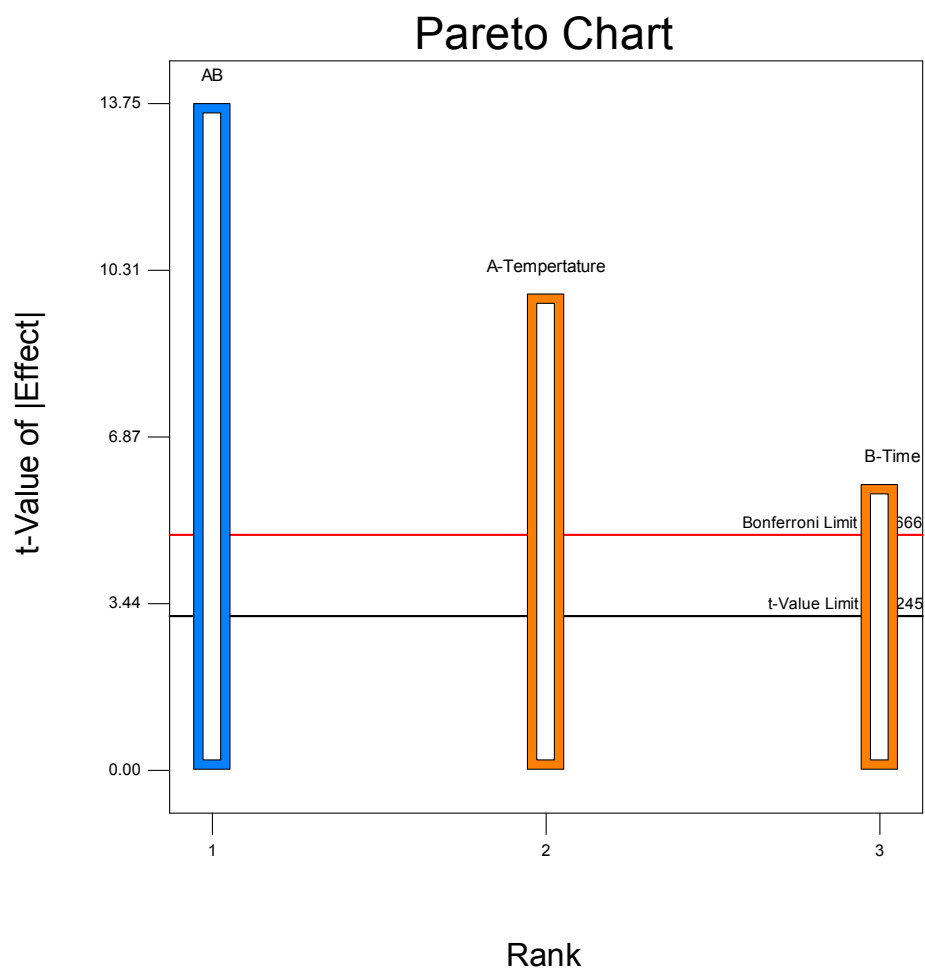
Source	Sum of Squares	df	Mean Square	F Value	p-value Prob > F	
Block	2325.76	1	2325.76			
Model	747.00	3	249.00	106.71	0.0093	significant
A- Temperature	225.00	1	225.00	96.43	0.0102	
B-Time	81.00	1	81.00	34.71	0.0276	
AB	441.00	1	441.00	189.00	0.0052	
Pure Error	4.67	2	2.33			
Cor Total	3077.43	6				

**Table S2.** ANOVA analysis of the 2<sup>2</sup> full factorial design for sucrose dehydration under microwave irradiation.

**ANOVA for selected factorial model**

**Analysis of variance table [Partial sum of squares - Type III]**

Source	Sum of Squares	df	Mean Square	F Value	p-value Prob > F	
Block	613.44	1	613.44			
Model	266.75	3	88.92	38.11	0.0257	significant
A- Temperature	0.25	1	0.25	0.11	0.7745	
B-Time	210.25	1	210.25	90.11	0.0109	
AB	56.25	1	56.25	24.11	0.0391	
Pure Error	4.67	2	2.33			
Cor Total	884.86	6				



**Figure S2.** Pareto chart of the  $2^2$  full factorial design for fructose dehydration under microwave irradiation.

Design-Expert® Software

Factor Coding: Actual

HMF (%)

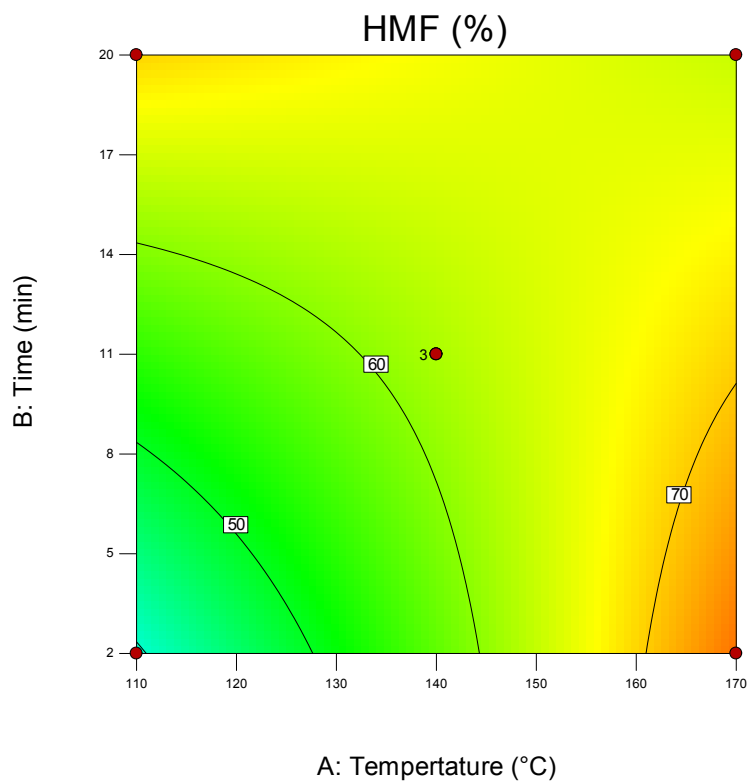
● Design Points

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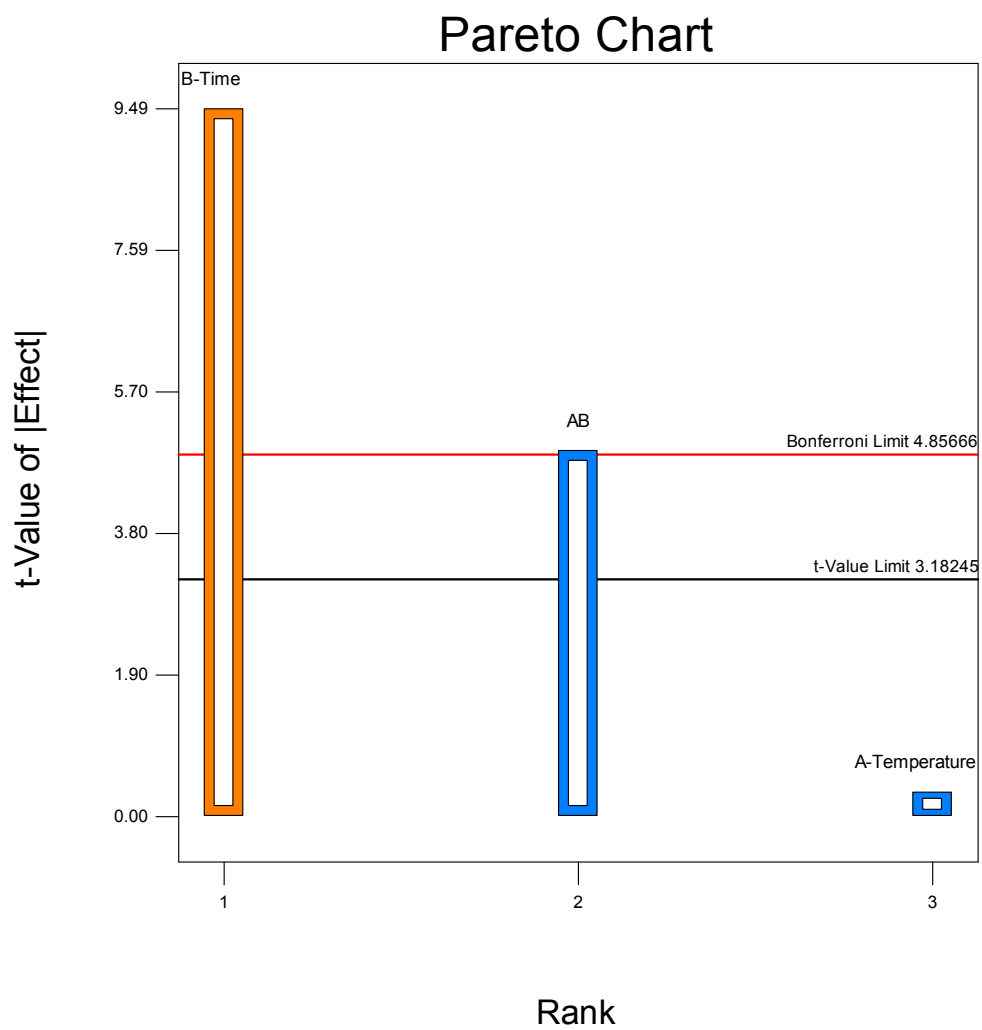
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X1 = A: Temperature

X2 = B: Time



**Figure S3.** Contour graphic of the  $2^2$  full factorial design for fructose dehydration under microwave irradiation.



**Figure S4.** Pareto chart of the  $2^2$  full factorial design for sucrose dehydration under microwave irradiation.



Design-Expert® Software  
Factor Coding: Actual

HMF (%)

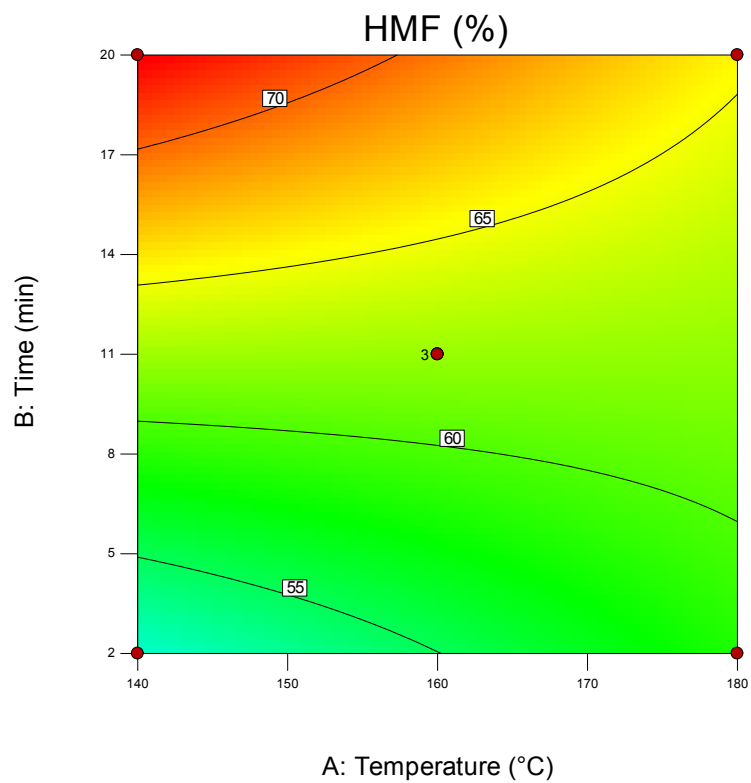
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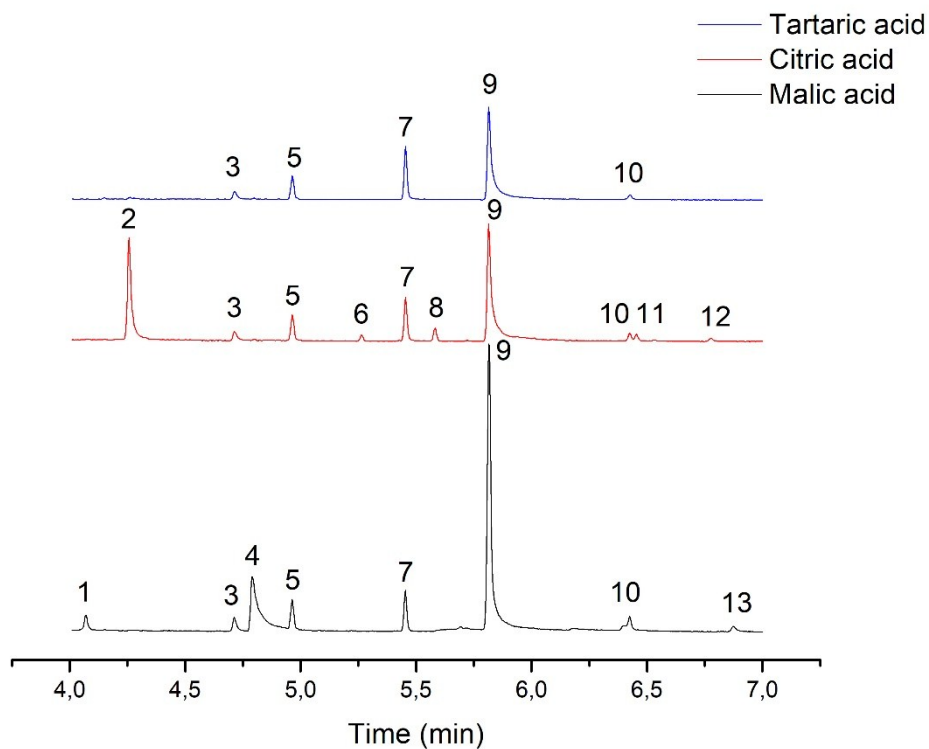
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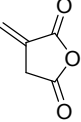
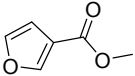

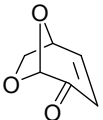
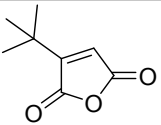
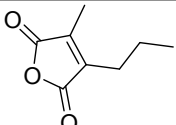
X1 = A: Temperature

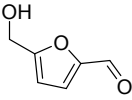
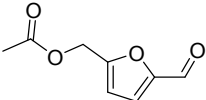
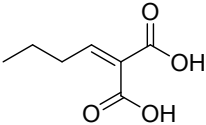
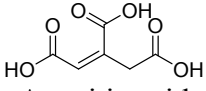
X2 = B: Time



**Figure S5.** Contour graphic of the  $2^2$  full factorial design for sucrose dehydration under microwave irradiation

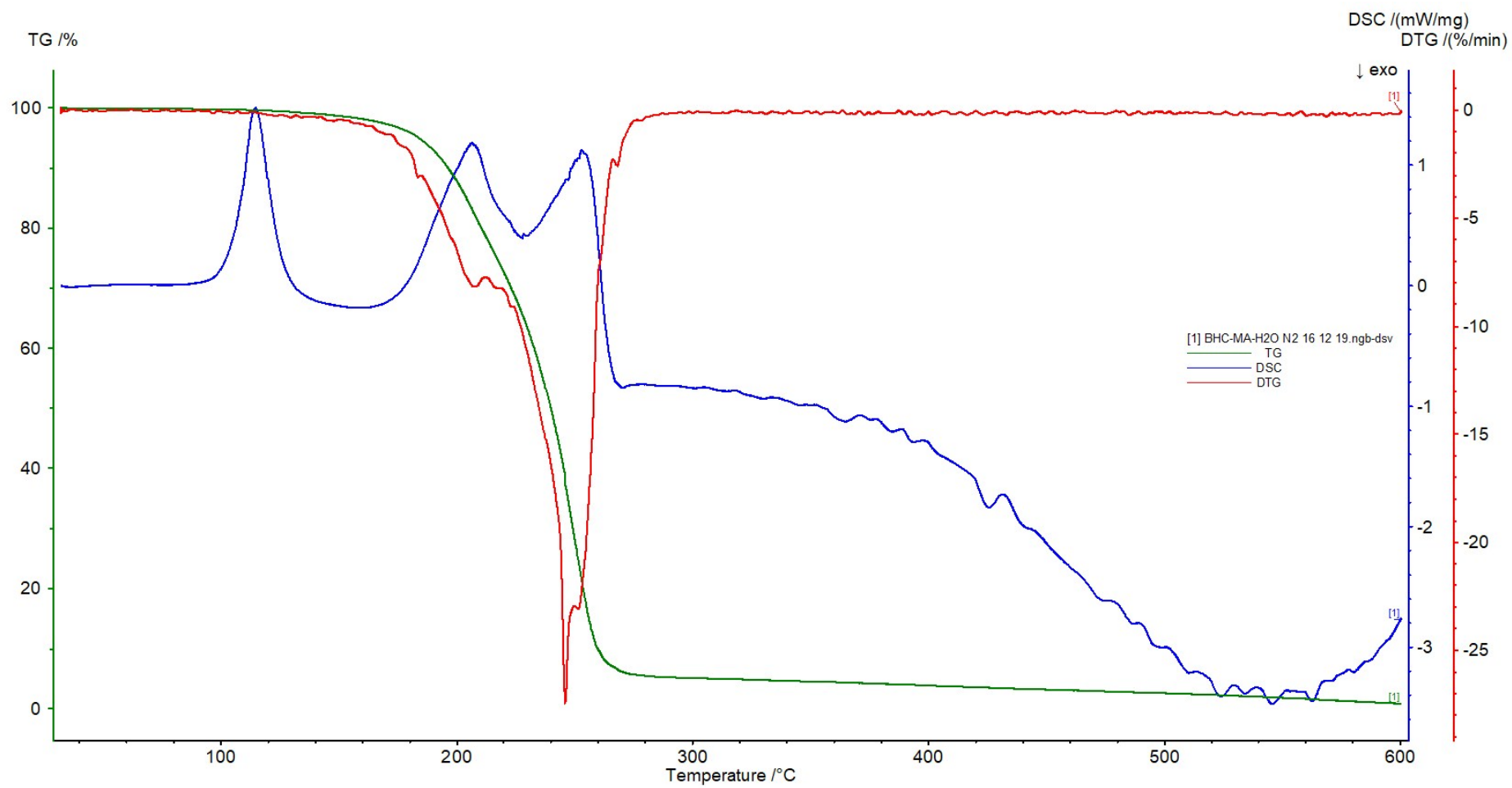


Peak	t <sub>R</sub> (min)	Compound	NIST similarity index (%)
1	4,07	 Succinic anhydride	77
2	4,26	 Itaconic anhydride	66
3	4,71	 Methyl 3-furoate	55
4	4,79	 Acetaldehyde	77
5	4,96	 Levoglucosenone	96
6	5,26	 3-(tert-butyl)furan-2,5-dione	53
7	5,46	unknown	
8	5,58	 unknown	90

		3-methyl-4-propylfuran-2,5-dione	
9	5,82	 HMF	96
10	6,43	 5-(acetoxymethyl)-furfural	90
11	6,46	 2-butylidenemalonic acid	33
12	6,78	 Aconitic acid	63
13	6,88	Unknown	

**Figure S6.** GC-MS analysis of sucrose dehydration mediated by NADES under microwave irradiation.

A)



B)

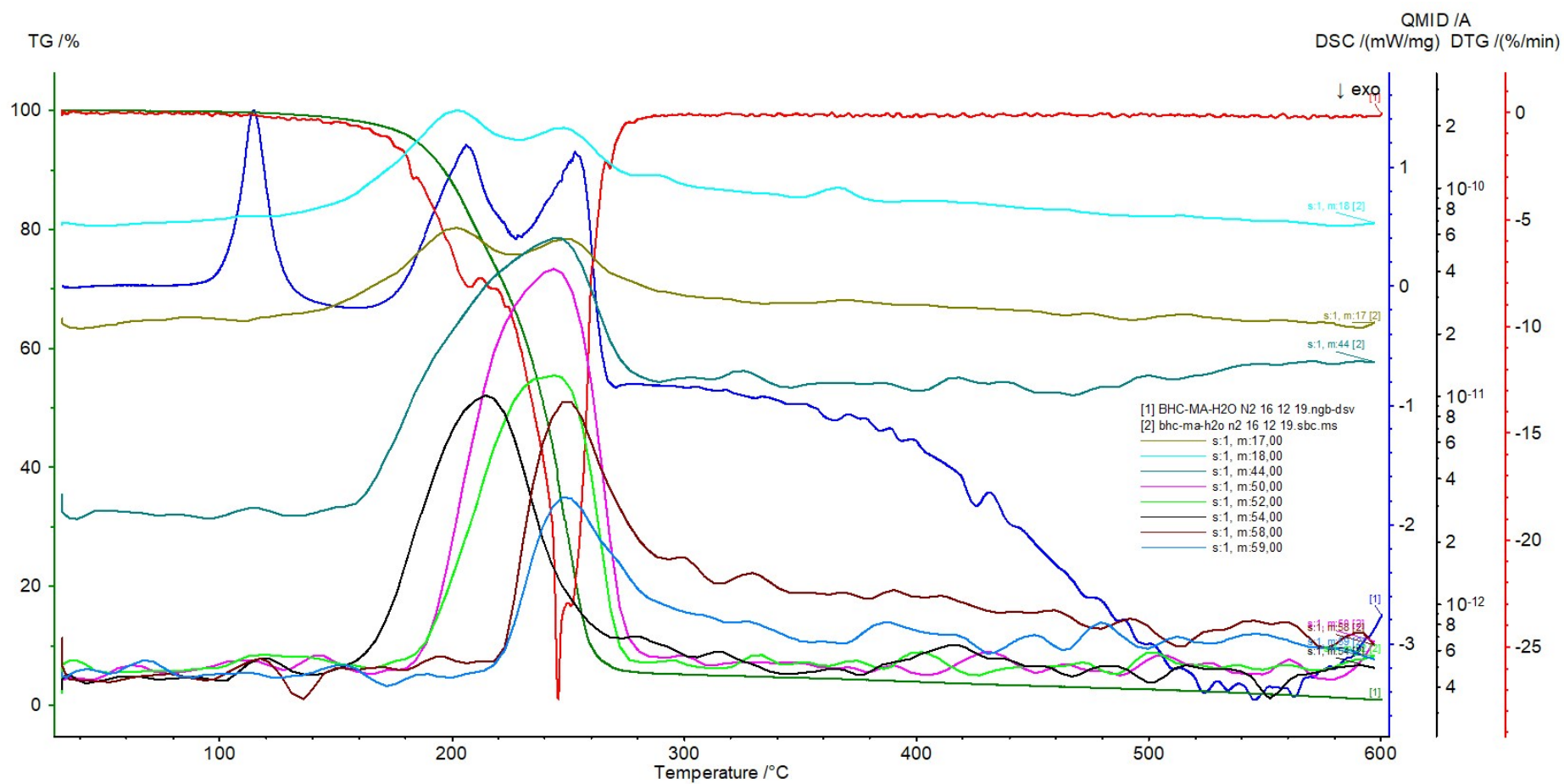
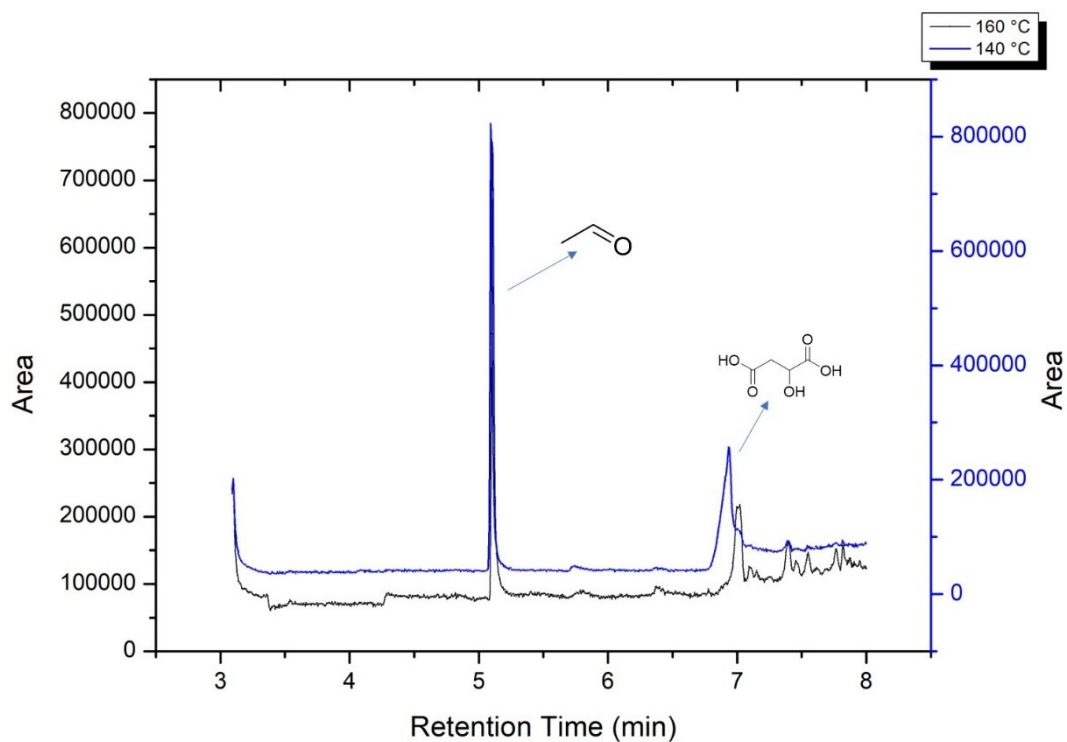
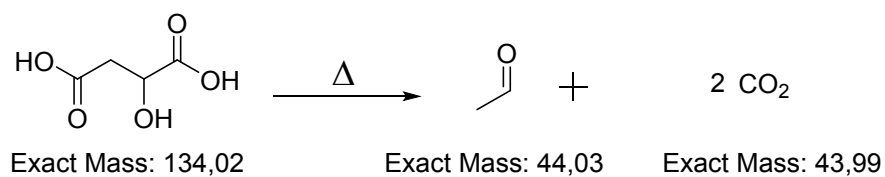


Figure S7. Thermal analysis of BHC/MA/H<sub>2</sub>O (A) TG-DSC-DTG and (B) TG-MS

A)

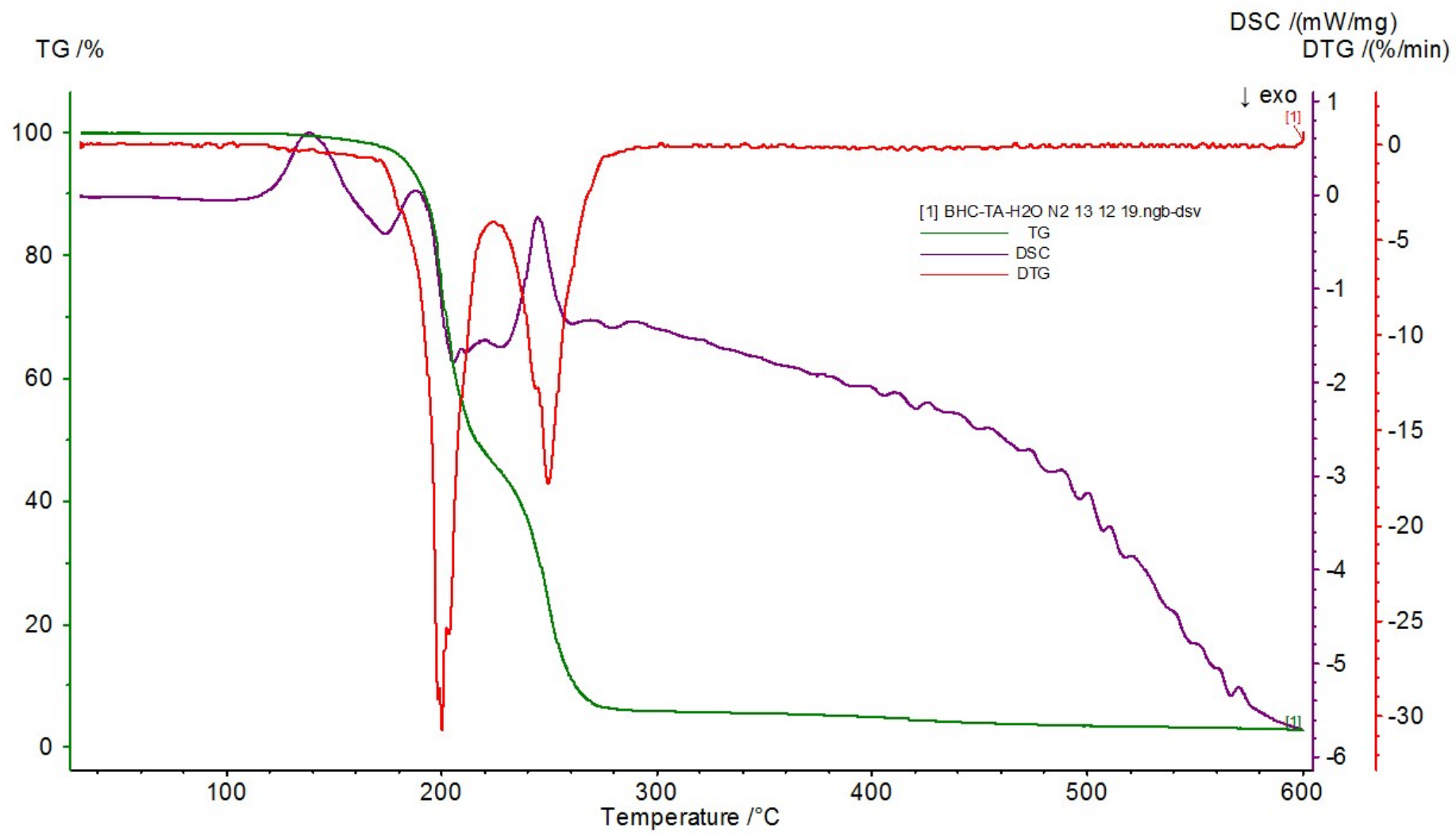


B)



**Figure S8.** (A) GC-MS analysis of ethyl acetate fraction of BHC/MA/H<sub>2</sub>O thermal degradation experiments (B) Reaction scheme for the decarboxylation of malic acid.

A)



B)

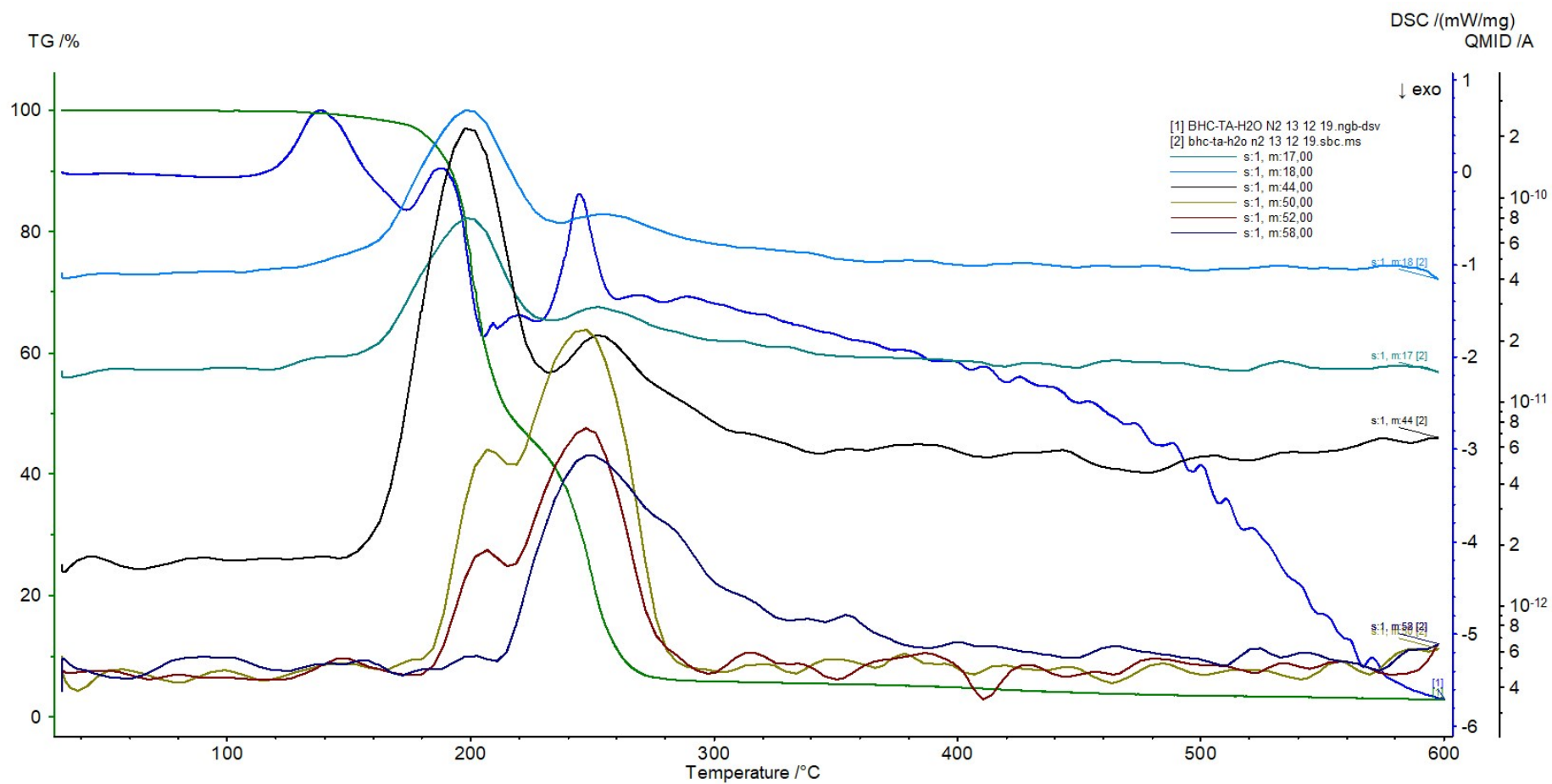
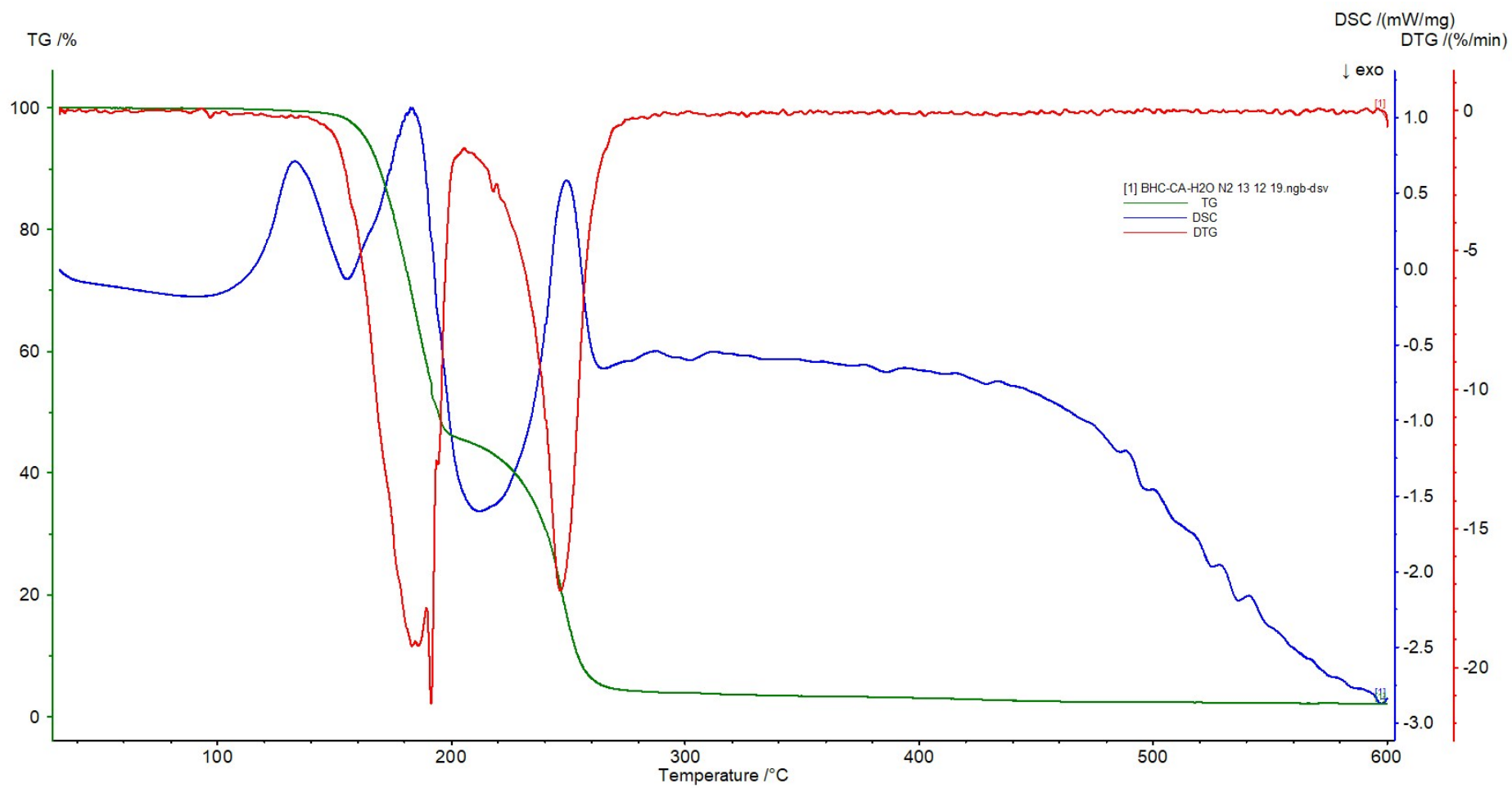


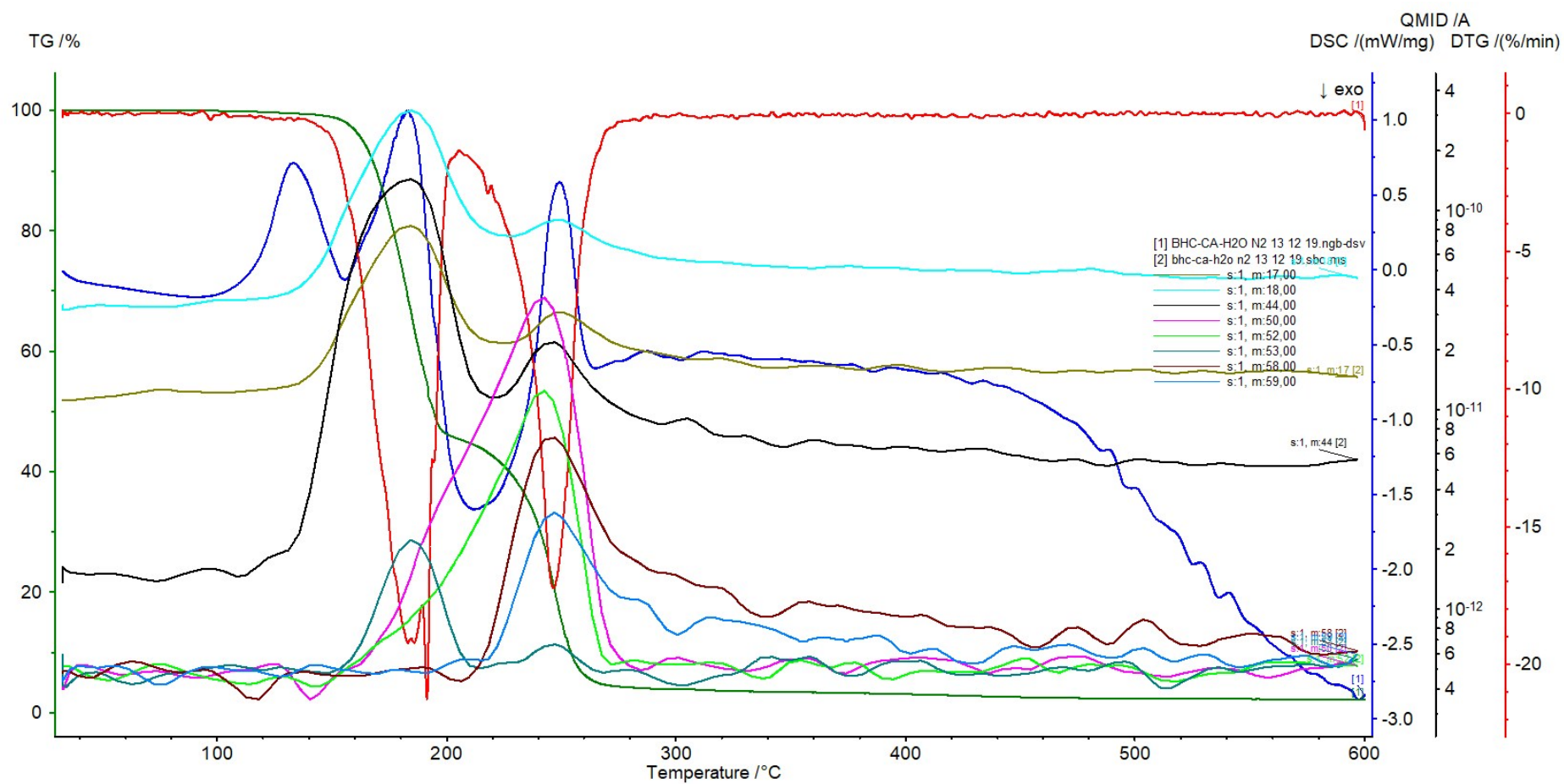
Figure S9. Thermal analysis of BHC/TA/H<sub>2</sub>O (A) TG-DSC-DTG and (B) TG-MS





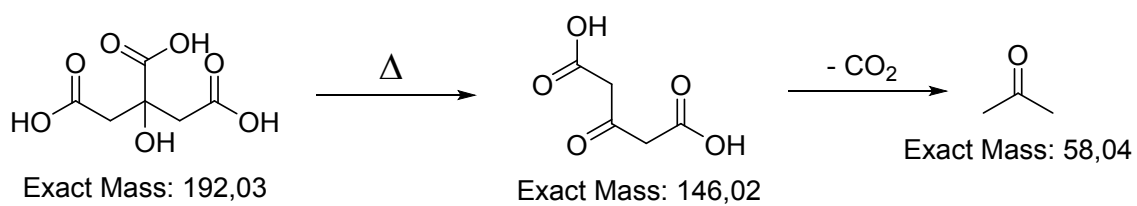
A)



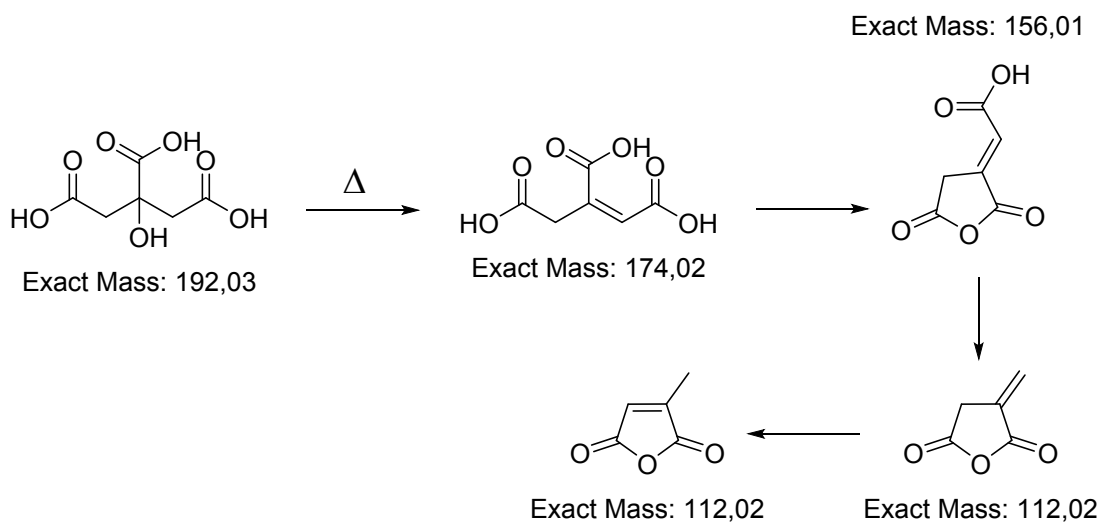


**Figure S11.** Thermal analysis of BHC/CA/H<sub>2</sub>O (A) TG-DSC-DTG and (B) TG-MS

A)

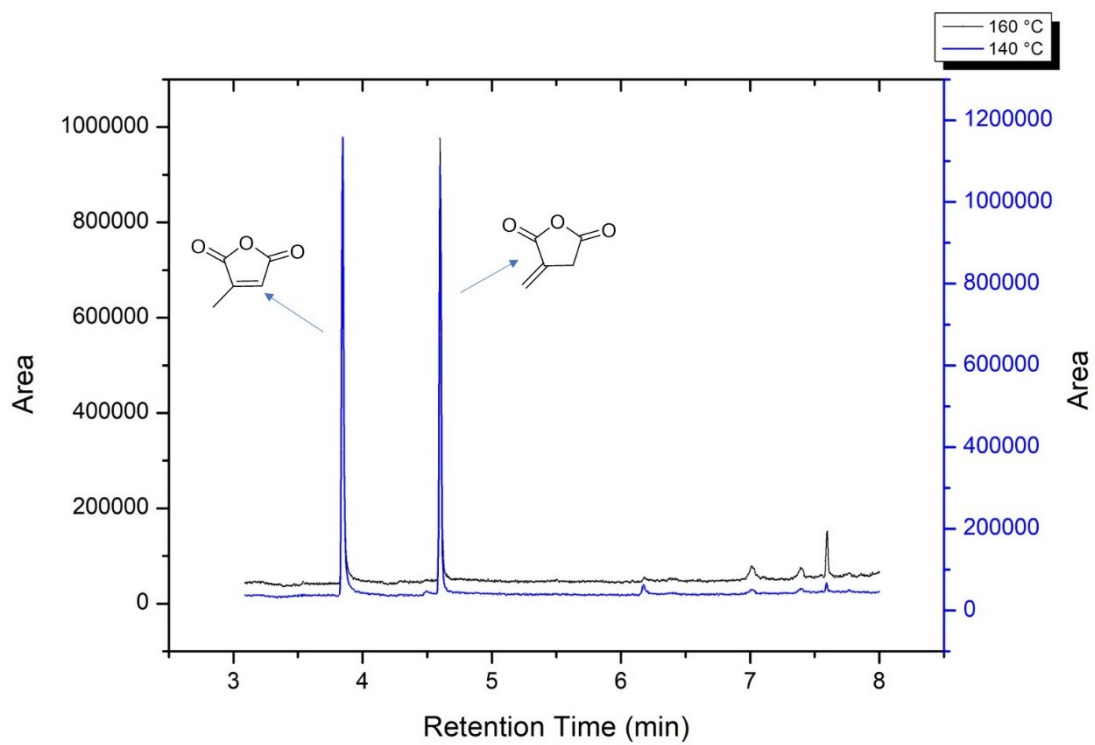


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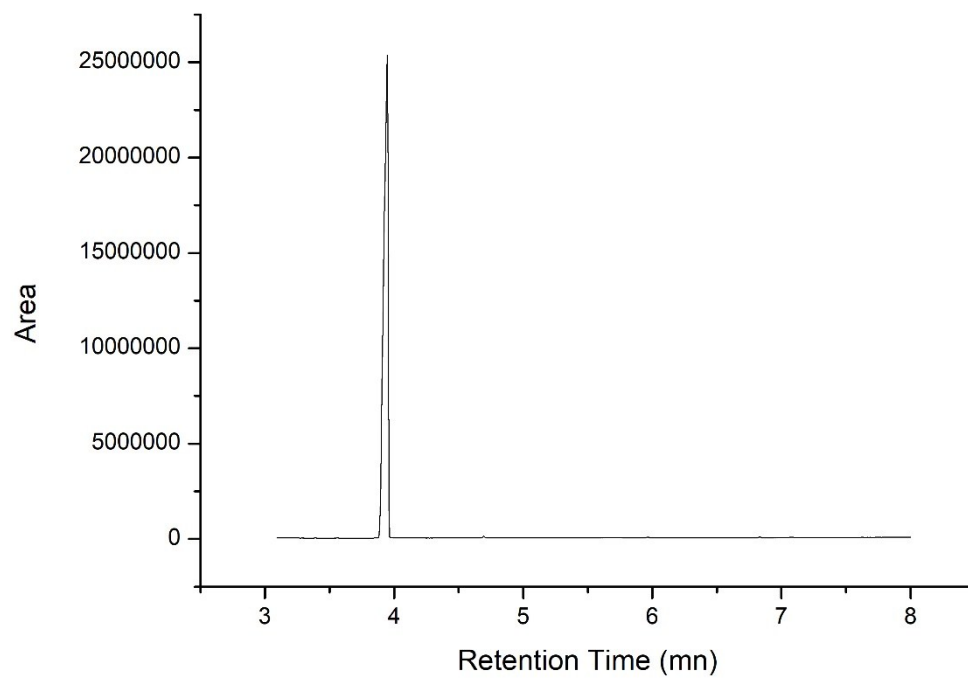


**Figure S12.** Reaction scheme of thermal degradation of citric acid forming (A) acetone and (B) itaconic and citraconic anhydrides.

A)



B)



**Figure S13.** GC-MS analysis of (A) ethyl acetate fraction of BHC/CA/H<sub>2</sub>O thermal degradation experiments and (B) citraconic anhydride (authentic sample from commercial sources).