

Electronic Supporting Information

Highly permeable and oriented AlPO-18 membranes prepared using directly-synthesized nanosheets for CO₂/CH₄ separation

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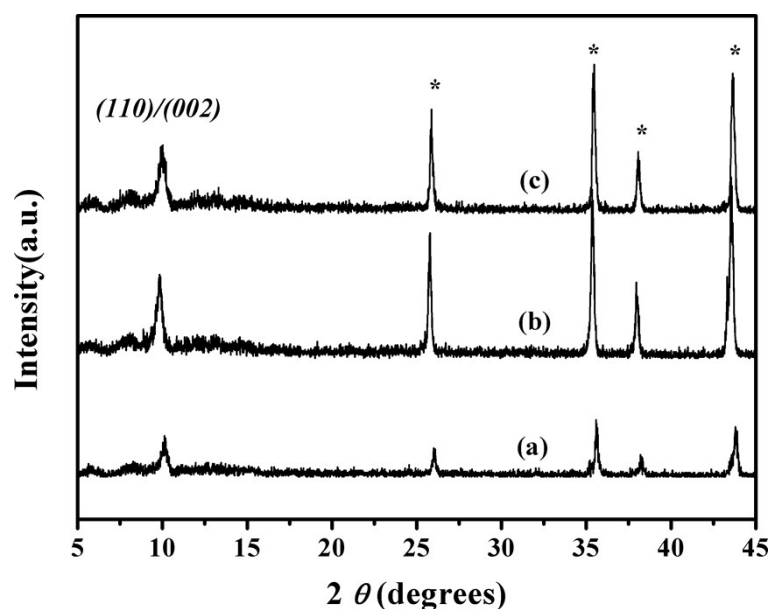


Fig. S1 XRD patterns of AlPO-18 membranes (a) M4, (b) M5, (c) M6. * indicates the peaks of alumina supports.

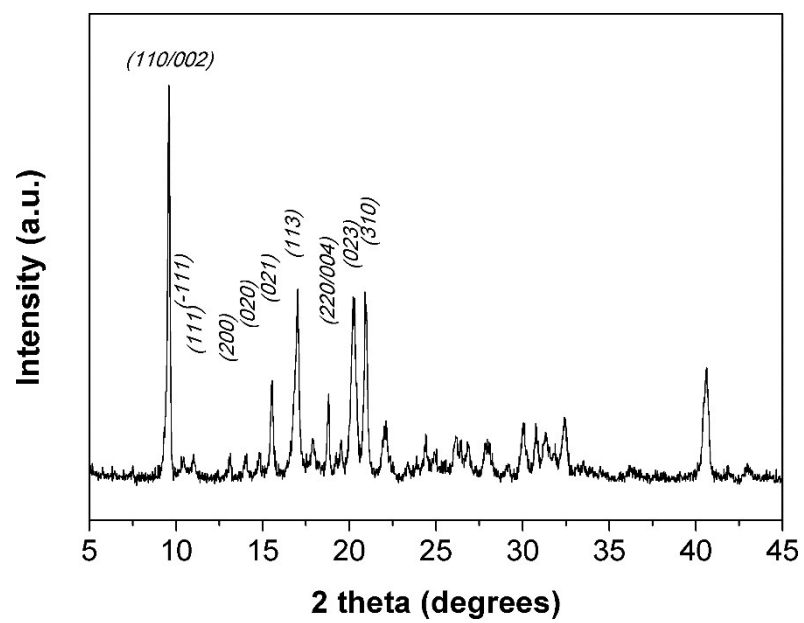


Fig. S2 XRD patterns of bottom powders from the membrane autoclave.

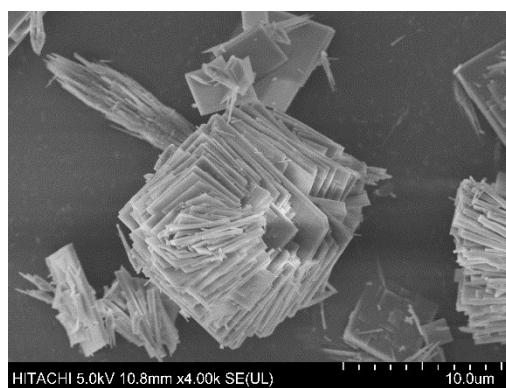


Fig. S3 SEM image of bottom powders from the membrane autoclave.

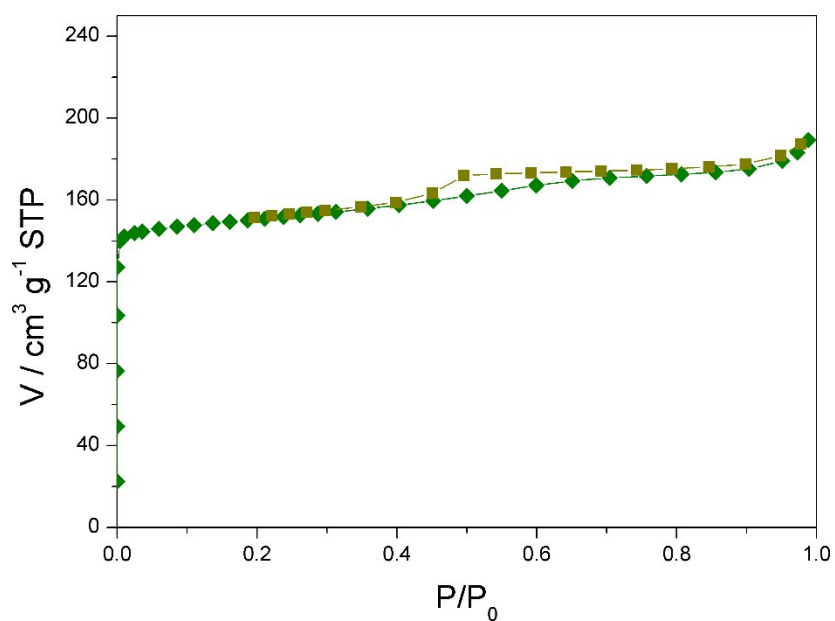


Fig. S4 N₂ adsorption/desorption isotherm of AlPO-18 bottom powders.

Table S1 Pore parameters and surface areas of AlPO-18 bottom powders along with membrane synthesis.

BET plot		<i>t</i> plot		
Total pore volume [cm ³ /g]	Surface area [m ² /g]	Total pore volume [cm ³ /g]	Surface area [m ² /g]	Micropore volume [cm ³ /g]
0.2927	608.44	0.2927	645.77	0.2582

Table S2 Summary of test conditions, membrane thickness and CO₂/CH₄ separation performance of zeolite membranes as shown in **Fig. 11**.

Membr.	Membrane Thickness [μm]	Test pressure [MPa]	CO ₂ permeance [× 10 ⁷ mol(m ² s Pa) ⁻¹]	Selectivity [-]	Separation index ^a [mol(m ² s) ⁻¹]	Ref.
SSZ-13	6	0.2	5.6	56.5	3.21	[¹]
SSZ-13	10	0.2	2.0	300	6.18	[²]
SSZ-13	5	0.6	3.0	42	1.24	[³]
DDR	10	0.2	0.7	280	1.97	[⁴]
DDR	3	0.1	3.0	200	6.03	[⁵]
DDR	5	0.2	0.35	500	1.76	[⁶]
Si-CHA	5	0.1	11	54	^b N/A	[⁷]
Si-CHA	1.3	0.9	78	32	24.18	[⁸]
SAPO-17	12	0.2	11	53	5.80	[⁹]
SAPO-34	3	4.6	12	70	12.67	[¹⁰]
SAPO-34	2.5	0.14	4	115	3.83	[¹¹]
AIPO-18	8	0.2	6.5	220	14.42	[¹²]
AIPO-18	10	0.2	2.0	120	2.41	[¹³]
AIPO-18	10	0.138	0.66	60	0.39	[¹⁴]
AIPO-18	4	0.2	36	91.5	33.01	This study

^aSeparation index $\pi = \text{CO}_2 \text{ permeance} \times (\text{selectivity} - 1) \times \text{permeate pressure}$
^bSingle-gas permeation data

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