

Supporting Information

Two-dimensional Ti₂CT_x MXene membranes with integrated and ordered nanochannels for efficient solvent dehydration

Guozhen Liu,^a Jie Shen,^a Yufan Ji,^a Quan Liu,^a Gongping Liu,^{a*} Jian Yang^b and Wanqin Jin^{a*}

^a State Key Laboratory of Materials-Oriented Chemical Engineering, Jiangsu National Synergetic Innovation Center for Advanced Materials, College of Chemical Engineering, Nanjing Tech University, 5 Xinmofan Road, Nanjing 210009, P.R. China.

^b Jiangsu Collaborative Innovation Center for Advanced Inorganic Function Composites, College of Materials Science and Engineering, Nanjing Tech University, Nanjing 210009, P. R. China

*Corresponding author: wqjin@njtech.edu.cn; gpliu@njtech.edu.cn

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Fig. S5 SEM images of PAN substrate

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Fig. S12 AFM images of $\text{Ti}_3\text{C}_2\text{T}_x$ -HPEI/TMC membrane with different MXene deposition (a) 54.16 mg/m^2 , (b) 72.21 mg/m^2 , (c) 144.43 mg/m^2 , (d) 216.65 mg/m^2 , (e) 361.08 mg/m^2 , (f)-(j) corresponding 3D images

Fig. S13 Performance on isopropanol dehydration by pervaporation of $\text{Ti}_3\text{C}_2\text{T}_x$ -based membranes (feed: 10 wt% water/isopropanol mixture, 50 °C, MXene deposition 72.21 mg/m^2)

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Fig. S15 Effect of (a and b) temperature on isopropanol dehydration by pervaporation for $\text{Ti}_2\text{CT}_x\text{-HPEI/TMC}$ membrane at 50 °C, (b) the Arrhenius graph equation between water and isopropanol permeance and feed temperature (feed: 10 wt% water/isopropanol mixture, MXene loading 72.21 mg/m²)

Fig. S16 Effect of feed concentration on isopropanol dehydration by pervaporation for $\text{Ti}_2\text{CT}_x\text{-HPEI/TMC}$ membrane at 50 °C, (MXene loading 72.21 mg/m²)

Fig. S17 XRD patterns of nylon-supported $\text{Ti}_2\text{CT}_x\text{-HPEI/TMC}$ membrane before and after immersing into 10 wt% water/isopropanol mixture for 120 h

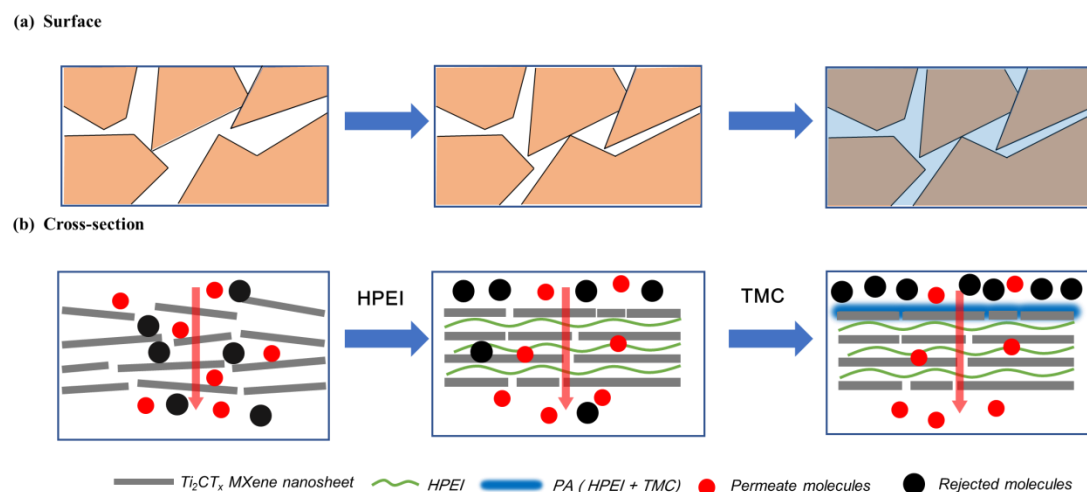


Fig. S1 Schematic illustration of the assumption transformations on surface and cross-section of membrane

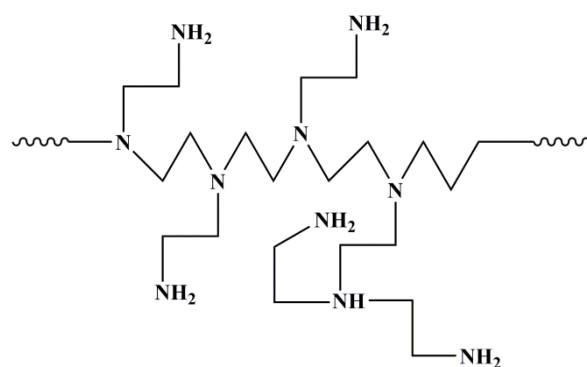


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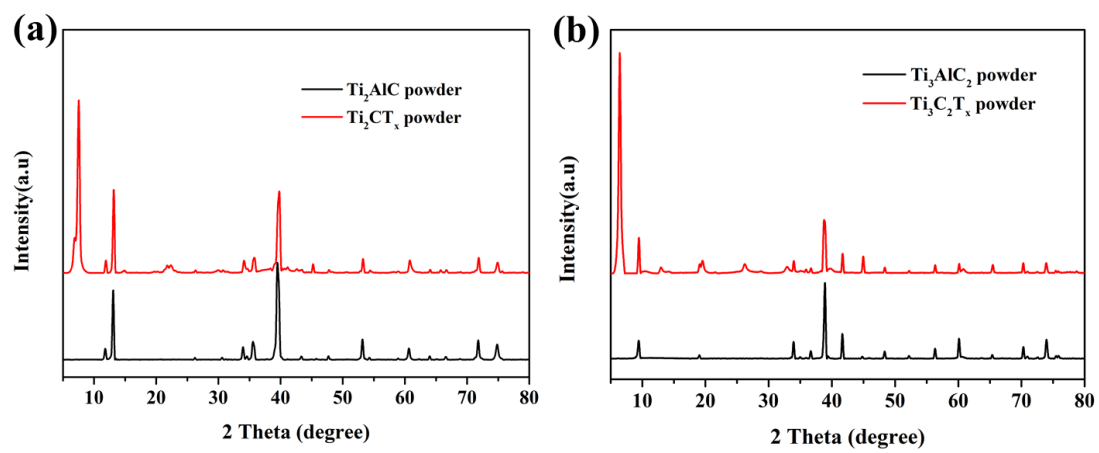


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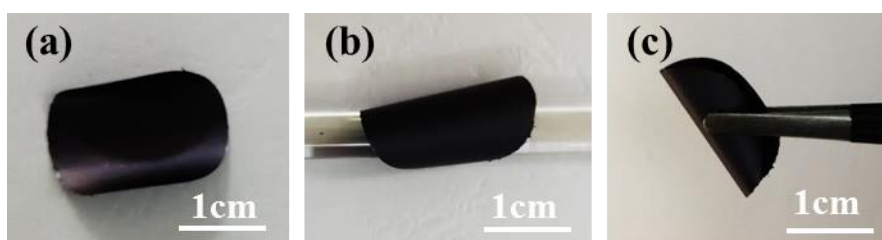


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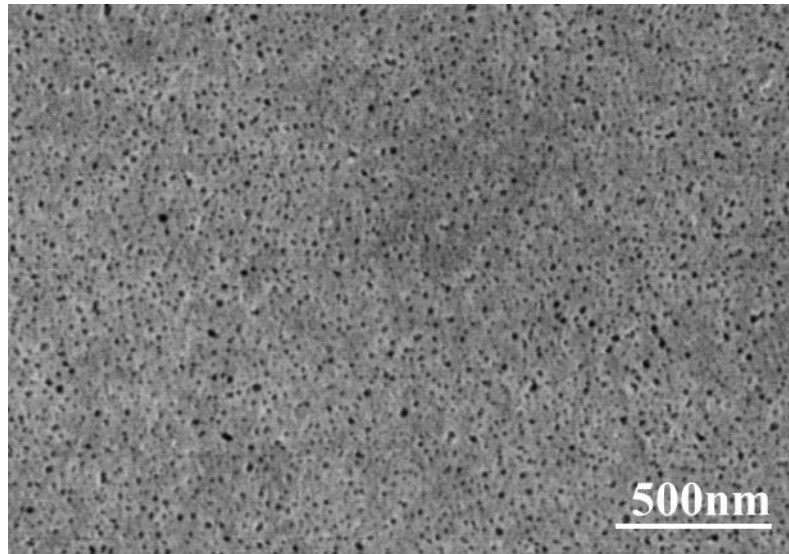


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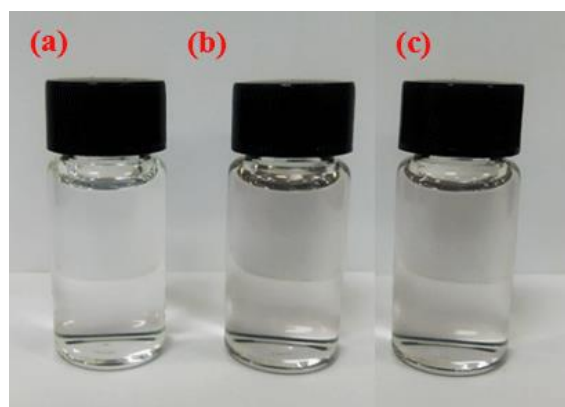


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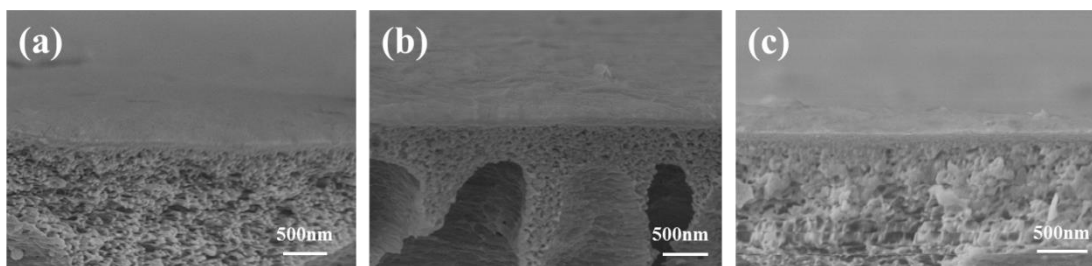


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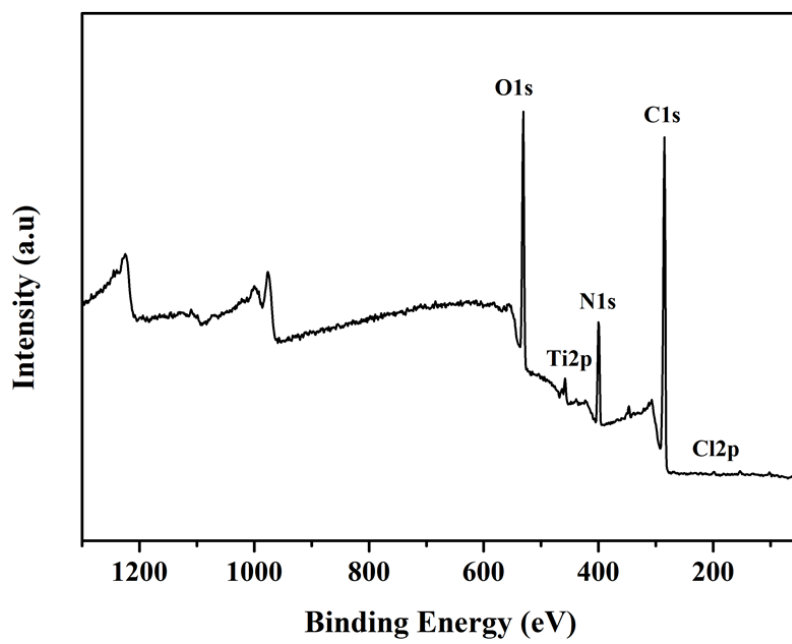


Fig. S8 XPS spectra of Ti_2CT_x -HPEI/TMC membrane

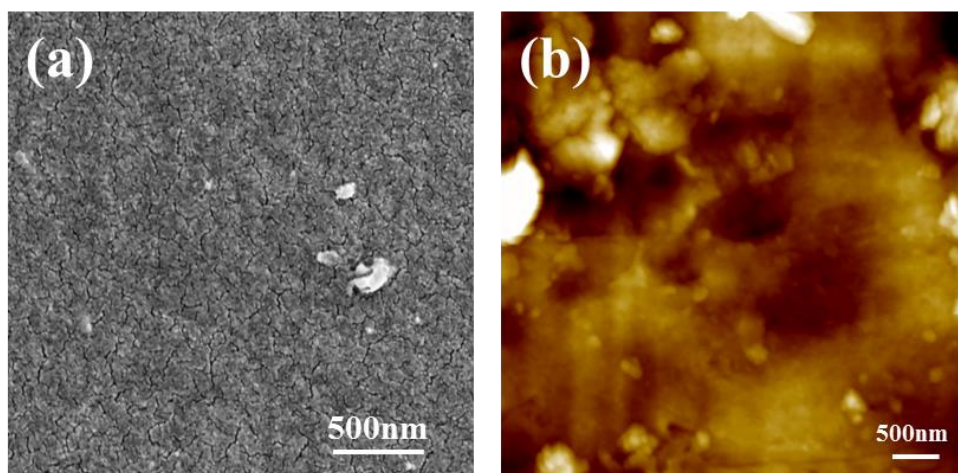


Fig. S9 SEM (a) and AFM (b) images HPEI/TMC membrane.

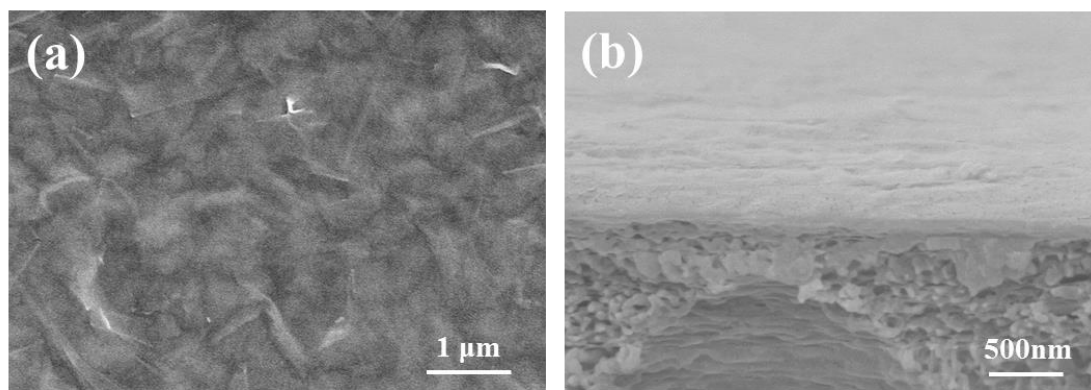


Fig. S10 SEM images of Ti₃C₂T_x-HPEI/TMC membrane, (a) surface and (b) cross-section, (MXene deposition 72.21 mg/m²)

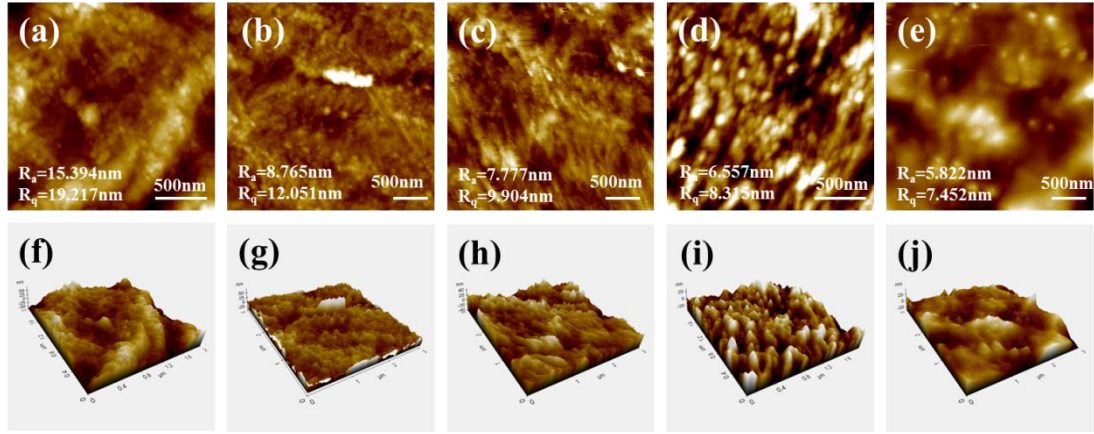


Fig. S11 AFM images of Ti_2CT_x -HPEI/TMC membrane with different MXene deposition (a) $54.16 \text{ mg}/\text{m}^2$, (b) $72.21 \text{ mg}/\text{m}^2$, (c) $144.43 \text{ mg}/\text{m}^2$, (d) $216.65 \text{ mg}/\text{m}^2$, (e) $361.08 \text{ mg}/\text{m}^2$, (f)-(j) corresponding 3D images.

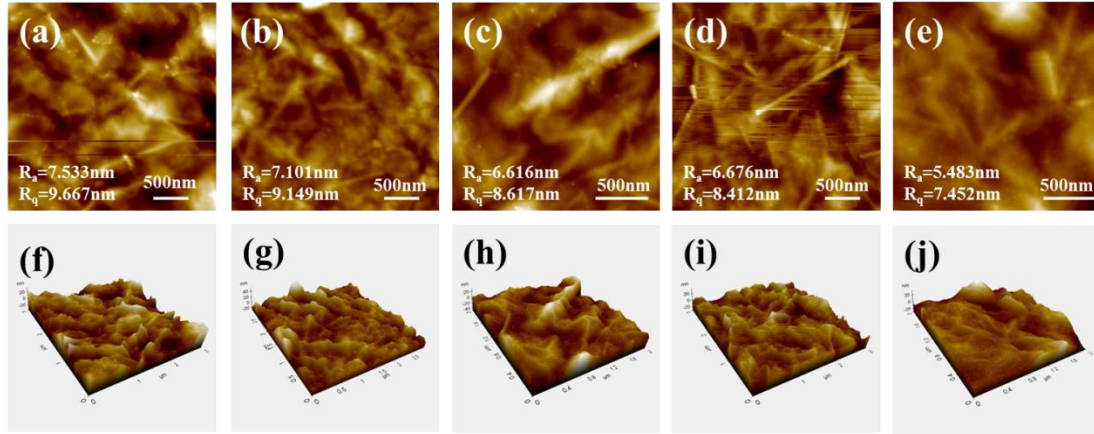


Fig. S12 AFM images of $\text{Ti}_3\text{C}_2\text{T}_x$ -HPEI/TMC membrane with different MXene deposition (a) $54.16 \text{ mg}/\text{m}^2$, (b) $72.21 \text{ mg}/\text{m}^2$, (c) $144.43 \text{ mg}/\text{m}^2$, (d) $216.65 \text{ mg}/\text{m}^2$, (e) $361.08 \text{ mg}/\text{m}^2$, (f)-(j) corresponding 3D images.

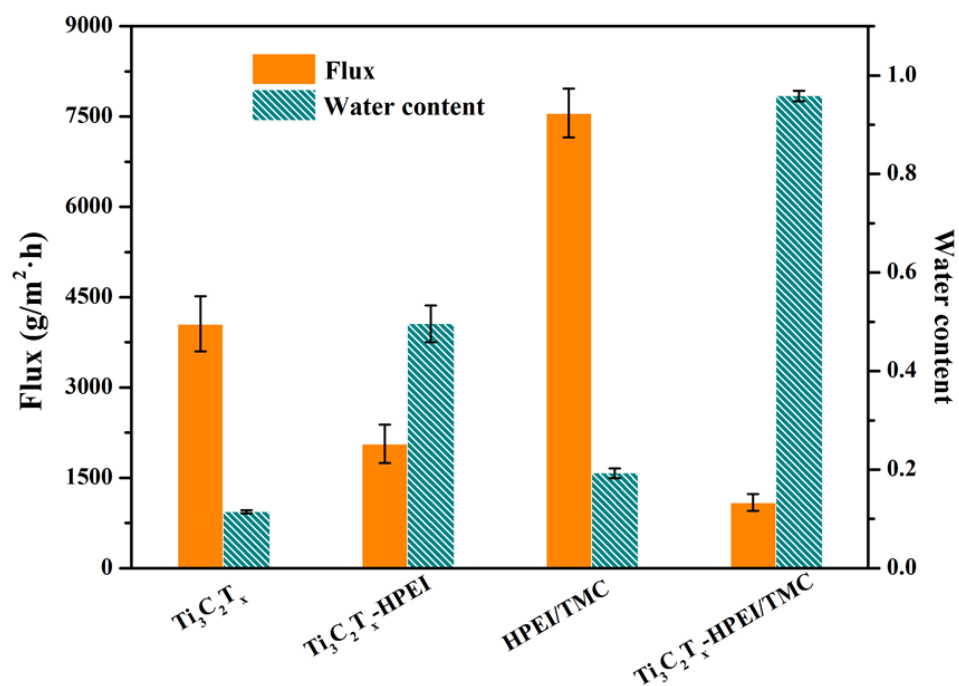


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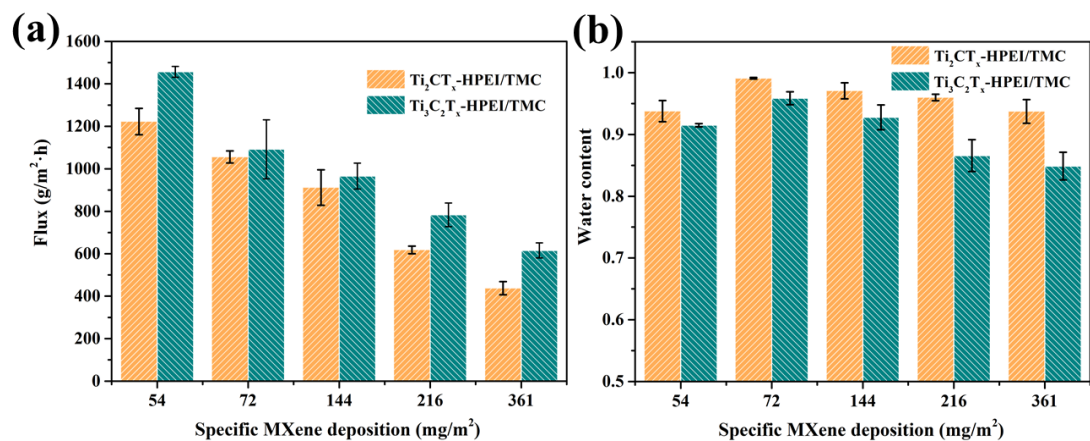


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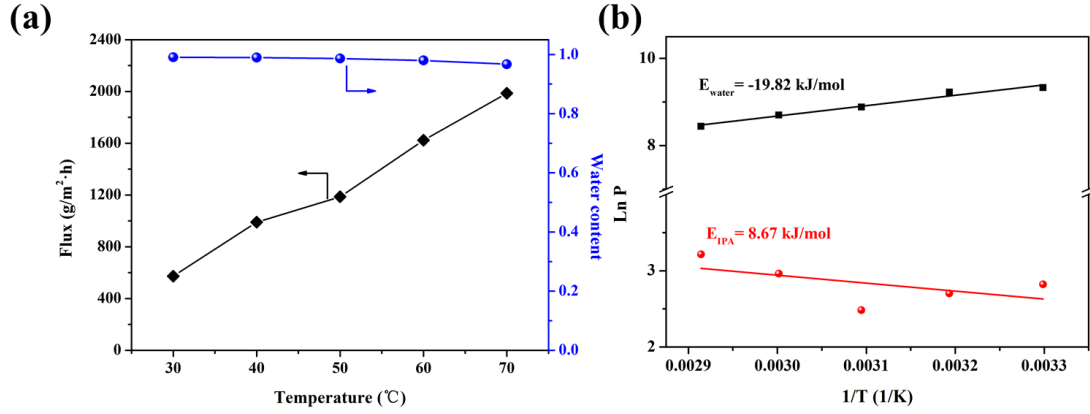


Fig. S15 Effect of (a and b) temperature on isopropanol dehydration by pervaporation for $\text{Ti}_2\text{CT}_x\text{-HPEI/TMC}$ membrane at 50 °C, (b) the Arrhenius graph equation between water and isopropanol permeability and feed temperature (feed: 10 wt% water/isopropanol mixture, MXene loading 72.21 mg/m²)

For the sake of understanding the relationship between flux and temperature, we used Arrhenius equation to reveal it.

$$P_i = \frac{J_i}{p_{i0} - p_{il}} = \frac{J_i}{\gamma_{i0} x_{i0} p_{i0}^{\text{sat}} - p_{il}}$$

(1)

$$P_i = A \exp\left(-\frac{E_a}{RT}\right)$$

(2)

Where P_i represents the permeance of individual component i (GPU), J_i is the permeation flux of component i (g m⁻² h⁻¹), p_{i0} and p_{il} are the partial pressure of component i in the feed side and permeate side (Pa), γ_{i0} is the activity coefficient of component i in the feed side. x_{i0} is the mole fraction of component i in the feed side. p_{i0}^{sat} is the saturated vapor pressure of pure component i . A is the preexponential factor (g m⁻² h⁻¹), E_a stands for the activation energy (kJ mol⁻¹), R belongs to the gas constant (kJ mol⁻¹ K⁻¹) and T refers to the feed temperature (K).

From Fig. S12a, the activation energy of water and isopropanol were calculated as -19.82 and 8.67 kJ/mol, respectively.

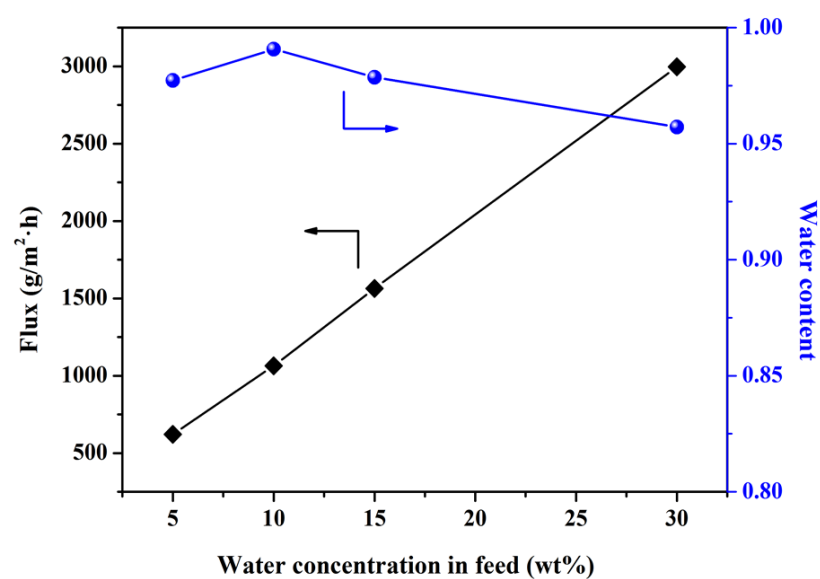


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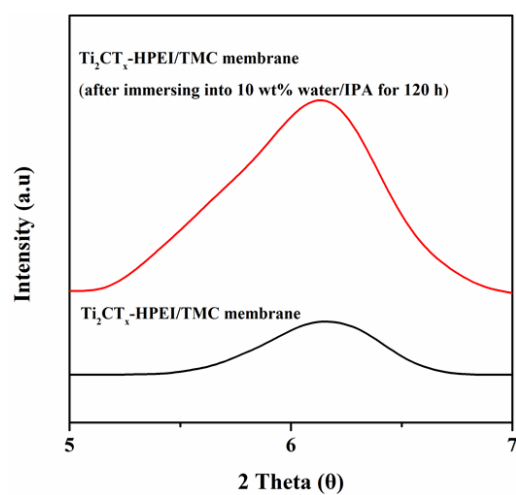


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