

**Epitaxial Growth via Anti-solvent-induced Deposition towards Highly Efficient and Stable Mn<sup>4+</sup> Doped Fluoride Red Phosphor in Application of Warm WLED**

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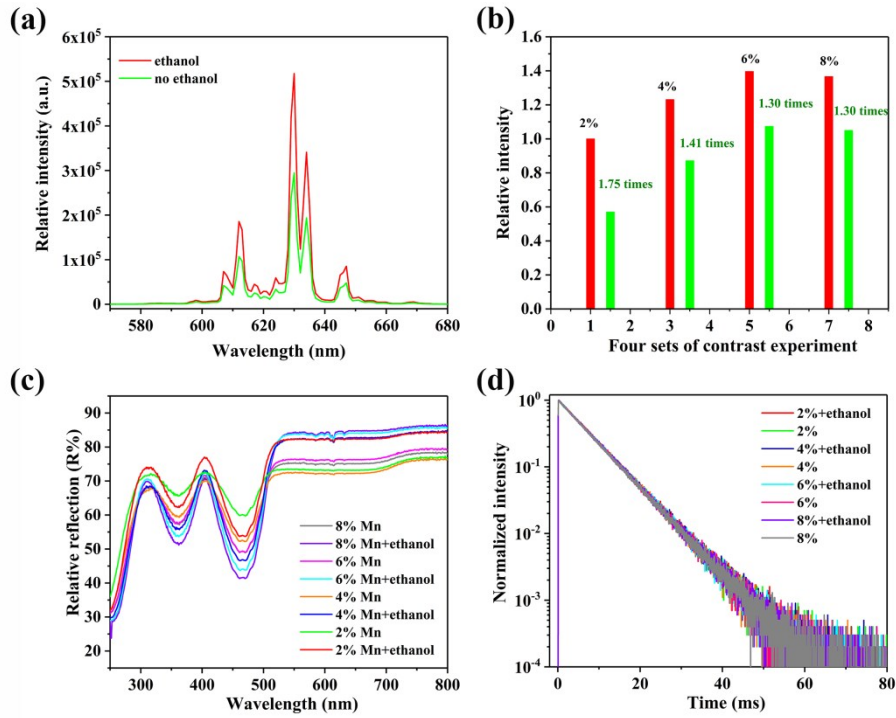
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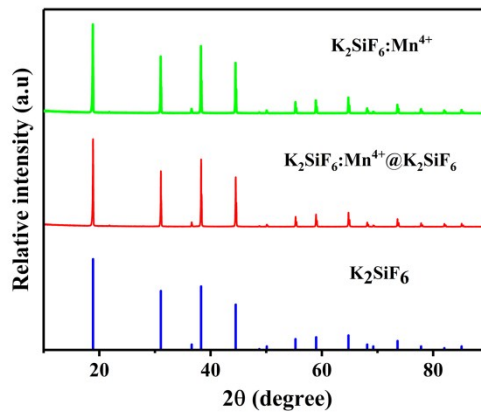
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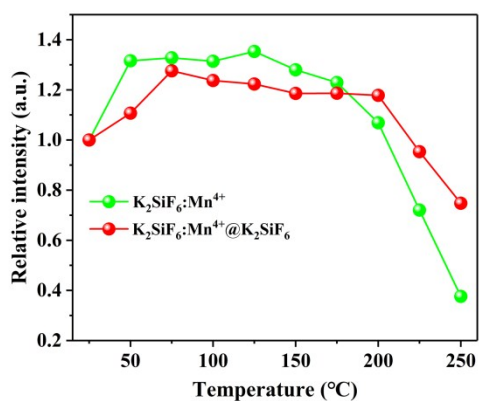
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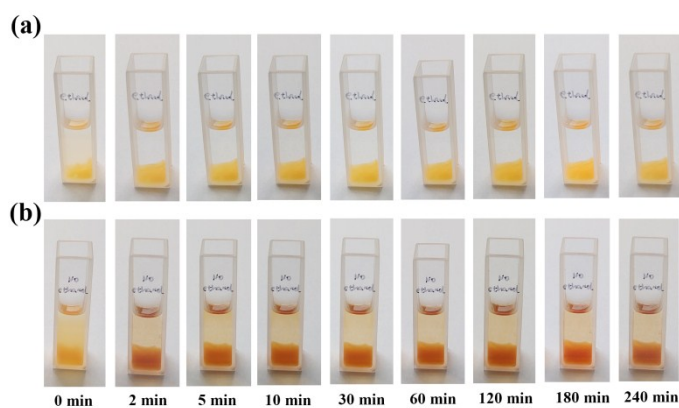
**Figure S1** (a) The effect of ethanol addition on the photoluminescence emission spectra of  $K_2GeF_6:0.02Mn^{4+}$ . (b) Photoluminescence emission intensity, (c) time-resolved decay curve and (d) diffuse spectra changes (with and without ethanol addition) of  $K_2GeF_6$  with different  $Mn^{4+}$  doping concentrations.



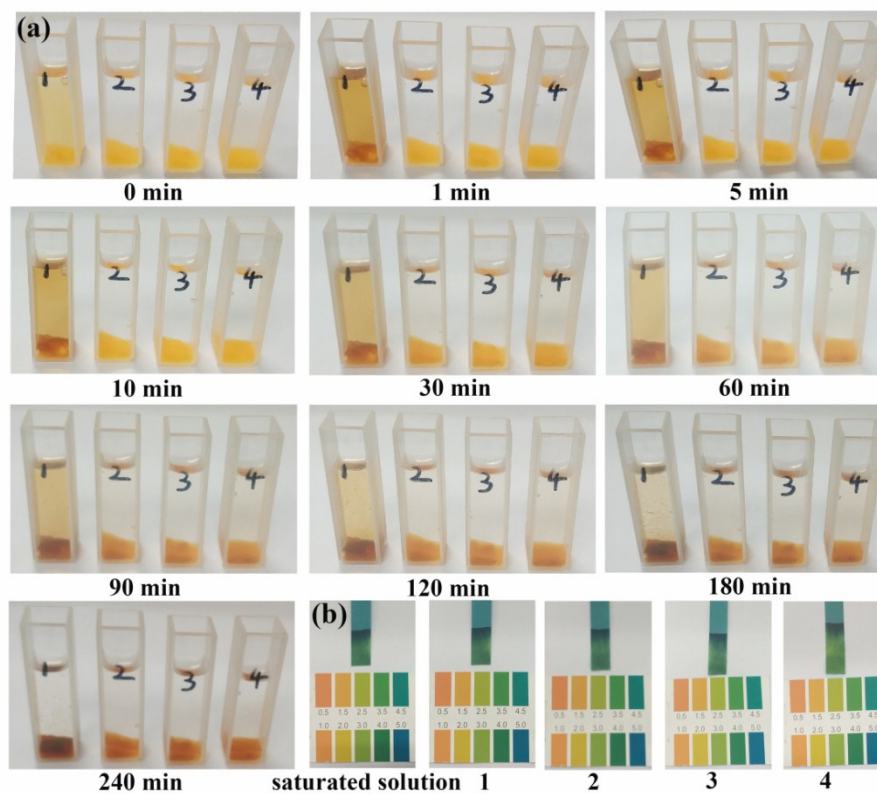
**Figure S2** XRD patterns of  $K_2SiF_6:Mn^{4+}$  and  $K_2SiF_6:Mn^{4+}@K_2SiF_6$ .



**Figure S3** Temperature dependent integral intensity of  $K_2SiF_6:Mn^{4+}$  and  $K_2SiF_6:Mn^{4+}@K_2SiF_6$ .



**Figure S4** Photographs of water immersed  $K_2SiF_6:Mn^{4+}$  after exposed to saturated  $K_2SiF_6/HF$  solution (a) with ethanol and (b) without ethanol.



**Figure S5** (a) Photographs of  $\text{K}_2\text{SiF}_6:\text{Mn}^{4+}$  immersed in (1) 0 g/3 mL (2) 0.012 g/3 mL (3) 0.024 g/3 mL (4) 0.036 g/3 mL saturated  $\text{K}_2\text{SiF}_6/\text{H}_2\text{O}$  solutions for 0, 1, 5, 10, 30, 60, 90, 120, 180, 240 min. (b) pH test strip to illustrate the pH value of saturated  $\text{K}_2\text{SiF}_6/\text{H}_2\text{O}$  solutions and  $\text{K}_2\text{SiF}_6:\text{Mn}^{4+}$  after immersed in the above 4 concentrations of  $\text{K}_2\text{SiF}_6/\text{H}_2\text{O}$  solution.