

ARTICLE

Supporting information

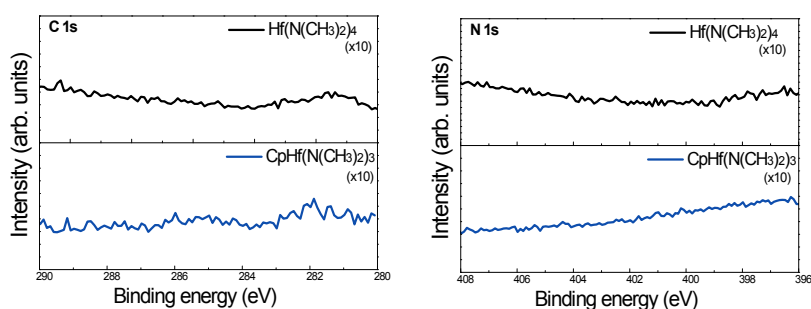


Figure S1. C and N contents of ALD HfO_2 films deposited on Si using $\text{Hf}(\text{N}(\text{CH}_3)_2)_4$ and $\text{CpHf}(\text{N}(\text{CH}_3)_2)_3$ precursors at 250 °C.

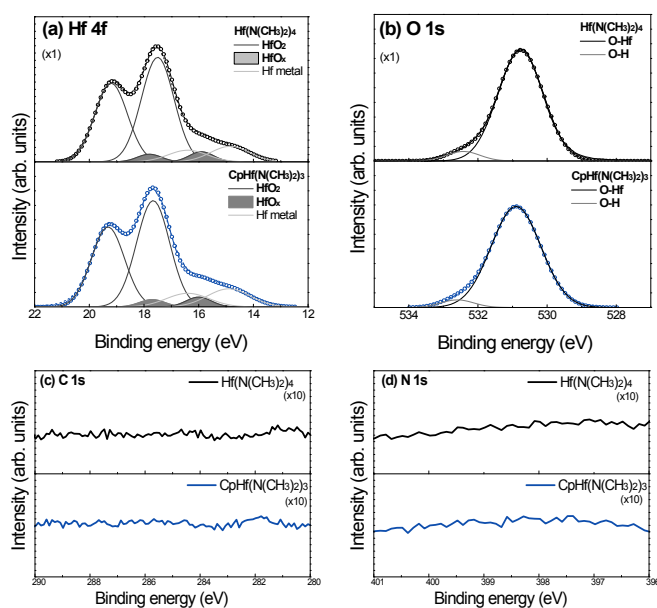
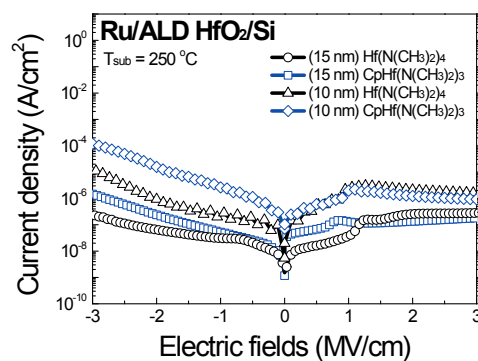
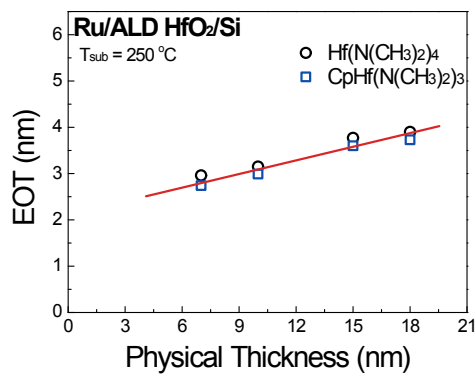


Figure S2. XPS spectra of 20 nm-thick ALD HfO₂ films deposited on Si at 350 °C: (a) Hf 4f, (b) O 1s, (c) C 1s and (d) N 1s for Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃, respectivelyFigure S3. I–V curves of MOS capacitors deposited using 10 nm and 15 nm-thick ALD HfO₂ using Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃ precursors at 250 °CFigure S4. EOT variation as physical oxide thickness of ALD HfO₂ deposited using Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃ precursors at 250 °C

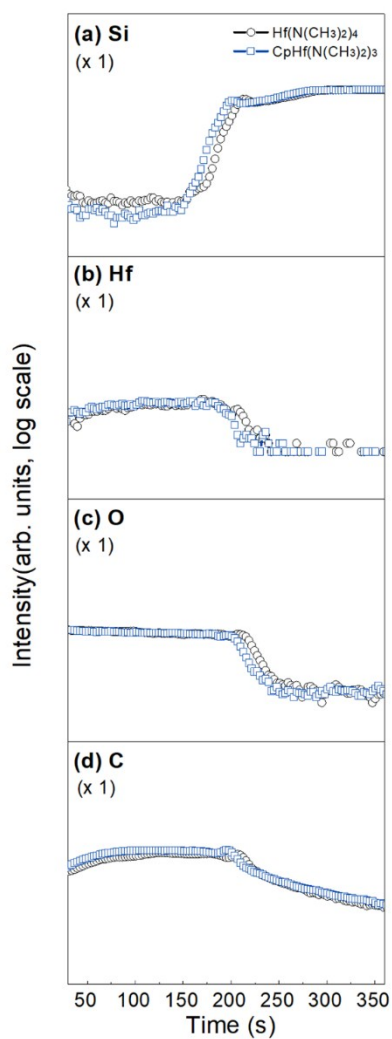


Figure S5. ToF-SIMS profile of 15 nm-thick ALD HfO₂ deposited using Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃ precursors at 250 °C: (a) Si, (b) Hf, (c) O and (d) C.

Table S1. Chemical compositions of ALD HfO₂ films deposited on Si using Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃ precursors at 350 °C.

	Hf		O		C	N
	HfO ₂	HfO _x	O-Hf	O-H		
Hf(N(CH ₃) ₂) ₄	28.0 %	1.9 %	60.9 %	3.7 %	2.7 %	2.8 %
CpHf(N(CH ₃) ₂) ₃	29.6 %	2.5 %	61.0 %	3.0 %	1.5 %	2.0 %

Table S2. The estimated *k*-value from EOT-Physical oxide thickness (fig S4) of HfO₂ films using Hf(N(CH₃)₂)₄ and CpHf(N(CH₃)₂)₃ precursors at 250 °C.

	Physical oxide thickness of HfO ₂			
	7 nm	10 nm	15 nm	18 nm
Hf(N(CH ₃) ₂) ₄	12.7	13.9	17.9	21.2
CpHf(N(CH ₃) ₂) ₃	13.6	14.7	18.7	21.2