## Supplementary Information

## MgB<sub>2</sub> for MRI application: Dual sintering induced performance variation in *in situ* and IMD processed MgB<sub>2</sub> conductors

Dipak Patel,<sup>a</sup> Akiyoshi Matsumoto,<sup>\*a</sup> Hiroaki Kumakura,<sup>a</sup> Minoru Maeda,<sup>b</sup> Su-Hun Kim,<sup>c</sup> Md Shahriar Al Hossain,<sup>d</sup> Seyong Choi<sup>b</sup> and Jung Ho Kim<sup>e</sup>

<sup>a</sup> National Institute for Materials Science (NIMS), 1-2-1 Sengen, Tsukuba, Ibaraki 305-0047, Japan
<sup>b</sup> Department of Electrical Engineering, Kangwon National University, Kangwon 25913, Republic of Korea

<sup>c</sup> Department of Electrical Engineering, Kyungpook National University, Daegu 41566, Republic of Korea

<sup>d</sup> School of Mechanical and Mining Engineering, The University of Queensland, Brisbane, QLD 4072, Australia

<sup>e</sup> Institute for Superconducting and Electronic Materials, Australian Institute for Innovative Materials, University of Wollongong, North Wollongong, New South Wales 2500, Australia

E-mail: matsumoto.akiyoshi@nims.go.jp



**Fig. S1**  $J_c$  versus *B* characteristics of the (a) un-doped *in situ*, (b) C-doped *in situ*, (c) un-doped IMD, and (d) C-doped IMD MgB<sub>2</sub> wires sintered in different conditions. The distance between voltage taps on the wires was 0.5 cm (criterion: 1  $\mu$ V cm<sup>-1</sup>). All the measurements were carried out at 4.2 K. The average MgB<sub>2</sub> layer area of the three C-doped IMD wires was used for the  $J_c$  calculation of each wire.



**Fig. S2** (a)  $J_e$  versus *B*, (b)  $J_c$  versus *B*, and (c) *n*-value versus *B* characteristics at 20 K of the Cdoped *in situ* MgB<sub>2</sub> wires sintered in different conditions. The distance between voltage taps on the wires was 0.5 cm (criterion: 1  $\mu$ V cm<sup>-1</sup>). The *n*-values were estimated by linear fitting of log *V* vs. *log I* curve between 1 $V_c$  to 10 $V_c$  in different magnetic fields at 20 K.



Fig. S3 XRD patterns of the un-doped IMD MgB<sub>2</sub> wires sintered at different temperatures.