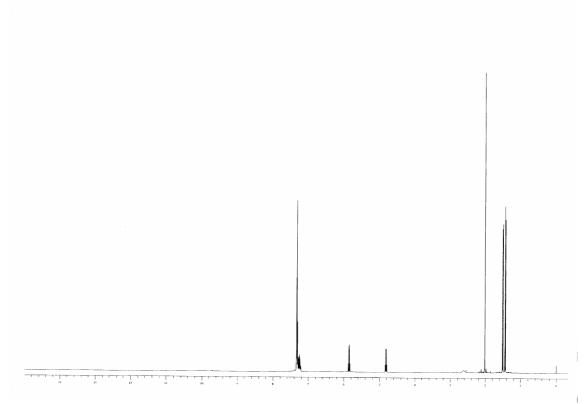
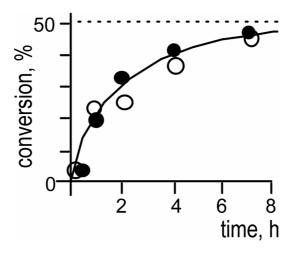
# Supplementary Material (ESI) for Chemical Communications

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## **Supporting information**



NMR spectrum of the product, (S)-1-phenylethanol and the corresponding (R)-acetate, without any purification procedure.



**Fig.** Kinetic resolution of (*R/S*)-1 by Novozym in scCO<sub>2</sub> using batch reactor. Conditions: (*R/S*)-1: 0.10 mL, **2**: 0.50 mL, Novozym: 5.0 mg, scCO<sub>2</sub>: 10 mL, 40 °C, x: 9 MPa, circle: 13 MPa

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Run	Time/ h <sup>a</sup>	Sampling time/ min	Recovered, $g^b$			Conv., %°	Ε
1 2 3	0.0	57	3.48	85.9	99.7	46	1900
	1.0	47	2.87	90.9	99.7	48	1820
	1.8	36	2.22	92.0	99.6	48	1840

Table.	Kinetic resolution	of ( <i>R</i> / <i>S</i> )-1	l by Novozym	using scCO <sub>2</sub> flow	v reactor
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Conditions: Novozym: 5.0 mL (1.89 g), scCO<sub>2</sub> flow: 1.5 mL/min, 1:2 = 1:0.5, flow rate of a mixture of 1 and 2: 0.070 mL/min, 42 °C, 13.0 MPa. <sup>*a*</sup>Reaction time after reaching the steady reaction conditions. <sup>*b*</sup>Recovered products included unreacted (*S*)-1 and the product ester (*R*)-3. <sup>*c*</sup> Conversion to 3 based on the starting amount of 1.

*Experimental procedure:* The enzymatic continuous reactions were carried out isothermally in a continuous up-flow tubular reactor (1/2 inch x 10 mm x 135 mm).<sup>9</sup> CO<sub>2</sub> was sent to the reactor by a HPLC pump (JASCO, PU-1580) equipped with a cooler, and the substrate mixture was sent to the reactor by a HPLC pump (JASCO, PU-2080). The pressure was controlled by a back-pressure regulator (JASCO, SCF-Bpg) and measured at upstream and downstream of the reactor. The temperature was controlled by a thermal air oven and was measured at the top, bottom and outside of the reactor.