XRD and micro-Raman analysis



Fig. 4. Characterization of CaCO₃ crystals grown on selected substrates: (a) - XRD profiles showing diffraction peaks of calcite (C) and aragonite (A) crystals formed on LiNbO₃; (b) - Micro-Raman spectrum taken from the crystals of pseudo-hexagonal shape grown on (111)Si (See **Fig. 2b**) with characteristic peaks at 155 and 205 cm⁻¹, which are typical of aragonite.



Fig 5. Low-magnification, large-area image showing a flower-like crystal growth on the (111)-oriented Si that is typical of epitaxial aragonite. No indications of epitaxial calcite were found in this experiment.



Fig. 6. Aragonite crystals epitaxially grown on (001)-oriented aragonite. Although the (001) crystallographic planes of aragonite and calcite are very similar, no calcite has formed.