

One-step Coating of Fluoro-containing Silica Nanoparticles for Universal Generation of Surface Superhydrophobicity

Hongxia Wang^a, Jian Fang^a, Tong Cheng^a, Jie Ding^b, Liangti Qu^b, Liming Dai^c, Xungai Wang^a and Tong Lin^a

DOI: 10.1039/b714352d

ELECTRONIC SUPPLEMENTARY INFORMATION

^a Centre for Material and Fibre Innovation, Deakin University,
Geelong, VIC 3217, Australia Fax: 61-3-52272539; Tel: 61-3-
52271245; E-mail: tong.lin@deakin.edu.au

^b Human Protection and Performance Division, Defence Science
& Technology Organisation (DSTO), VIC 3207, Australia

^c Department of Chemical and Materials Engineering, The University of
Dayton, Dayton, OH 45469, USA

Experimental Section

Ethanol, tetraethylorthosilicate (TEOS), and ammonium hydroxide (28% in water) were obtained from Aldrich. Tridecafluoroctyl triethoxysilane (FAS, Dynasylan F 8261) was supplied by Degussa.

Electron microscopic images and EDX mapping were taken on a scanning electron microscope (SEM) Leo 1530 and JSM-5910, respectively. Transmission electron microscope (TEM, JEM-200 CX JEOL) was used to observe the silica particles. FTIR (Fourier Transform Infrared) spectra were measured on a FTIR spectrophotometer (Bruker Optics) in ATR mode. Water contact angles were measured using a contact angle meter (KSV CAM200 Instruments Ltd). X-ray photoelectron spectra (XPS) were collected on a VG ESCALAB 220-iXL spectrometer with a monochromated Al K α source (1486.6 eV) using samples of *ca.* 3 mm² in size. The X-ray beam incidence angle is 0° with respect to the surface normal, which corresponds to a sampling depth of *ca.* 10 nm. The obtained XPS spectra were analysed by the XPSPEAK41 software.

Typical sol preparation and coating procedure: TEOS (5ml), together with an appropriate amount of FAS, was dissolved in 25 ml ethanol. The solution was mixed with ammonium hydroxide/ethanol solution (6ml 28% NH₃·H₂O in 25 ml ethanol), and stirred intensively at room temperature for 12 hr. The milky mixture solution was then ultrasonicated (VCX750 Sonics & Materials Inc.) for 30 min to produce a homogeneous suspension prior to the coating onto substrates. Upon drying at room temperature, the treated substrate was further cured at 110°C for 1hr.

A large variety of different substrates: glass slide, polyester fabric (plain weave, 168 g/m²), wool fabric (plain weave, 196 g/m²), cotton fabric (plain weave, 160 g/m²), electrospun polyacrylonitrile (PAN) nanofibre mat (average fibre diameter 226 ± 21 nm, thickness 0.29 ± 0.03 mm), filter paper (Advantec Tokyo Roshi Kaisha, Ltd), and silicon wafer (Si-Mat Silicon Materials) were used in the present work.

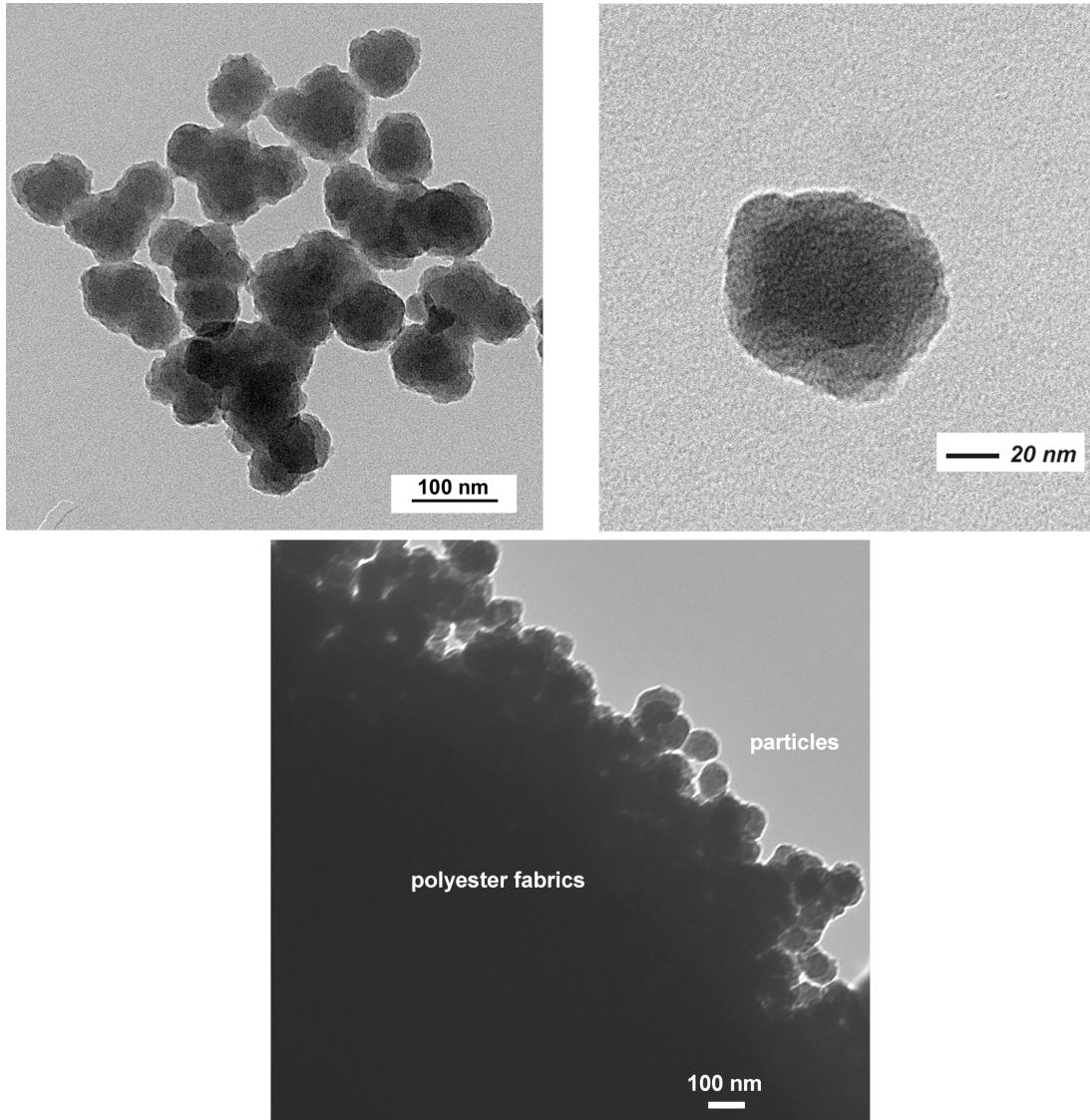


Fig. S1. Typical TEM images for the particles and the particle-coated polyester fabric

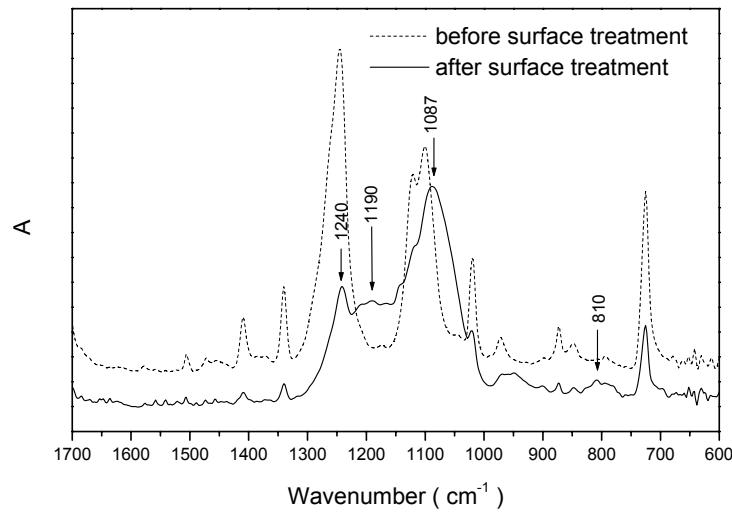


Fig. S2. FTIR spectra of polyester fabric before and after the silica coating (FAS/TEOS=1:10 mol/mol)

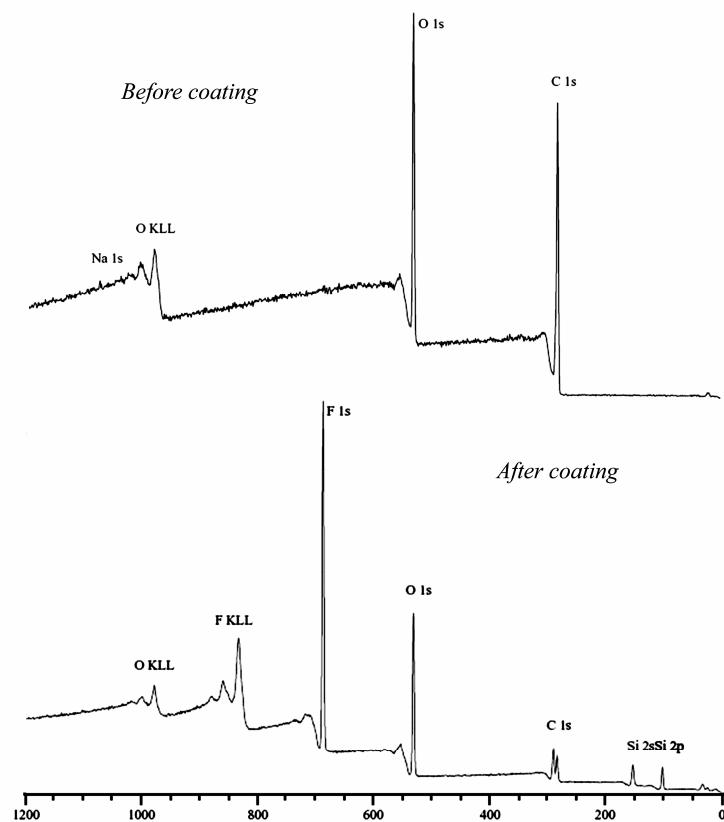


Fig. S3. XPS survey spectra of the polyester fabric before and after the superhydrophobic treatment (FAS/TEOS=1:10 mol/mol)

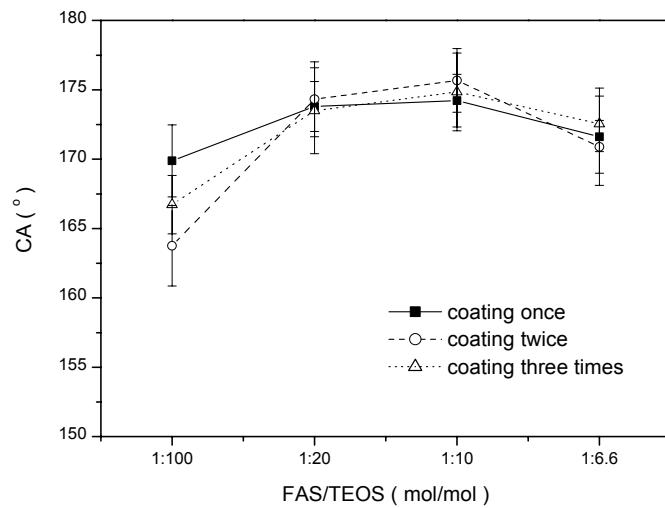


Fig. S4. The effect of FAS/TEOS ratios and treatment times on the water contact angles of the silica-coated polyester fabric