Stereoselective Glycosylation Using Oxathiane Glycosyl Donors

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Crystal Structure Determination of compound 8

Measurements for the crystal was carried out at 150 K on a Bruker-Nonius Apex X8 diffractometer equipped with an Apex II CCD detector and using graphite monochromated Mo-Kα radiation from a FR591 rotating anode generator.

The structure was solved by direct methods and refined using SHELXL-97. Compound **8** crystallises in the chiral space group *P*212121 and the configuration was established on the basis of the refined Flack parameter and of the known stereochemistry of the penta-*O*-acetyl-D-glucopyranose starting material from which **8** was prepared. Despite the reasonable refinement, the terminal oxygen atoms, O62, O72, O83, of the three acetyl groups displayed elongated displacement ellipsoids. If this was due to rotational disorder about the O-C axes (O61-C62, O71-C72, O82-C83), one would expect there to be a corresponding elongated ellipsoid associated with the methyl C atoms (C63, C73, C84) of the acetyl groups but that does not occur. Despite that, for the O82, C83, O83, C84 group, an attempt was made to model a disorder over two positions using the 'split' positions of O83 as a starting point. This gave an unsatisfactory result with one of the split methyl C atoms becoming non-positive definite, despite the application of restraints, and so the initial model with elongated displacement ellipsoids was retained. All non-hydrogen atoms were refined anisotropically, and they could be located in a difference Fourier map. However, in the final stages of the refinement, they were placed in calculated positions and refined using a riding model.

The structure has been deposited at the Cambridge Crystallographic Data Centre and information on the structure can be obtained by quoting the number given below at: http://www.ccdc.cam.ac.uk/deposit

Telephone: (44) 01223 762910 Facsimile: (44) 01223 336033 Postal Address: CCDC, 12 Union Road, CAMBRIDGE CB2 1EZ, UK



Figure S1. Crystal data and structure refinement for oxathiane-S-oxide 8

CCDC code Formula Formula weight Size Crystal morphology Temperature Wavelength Crystal system Space group Unit cell dimensions

Volume Ζ Density (calculated) Absorption coefficient *F*(000) Data collection range Index ranges Reflections collected Independent reflections Observed reflections Absorption correction Max. and min. transmission Refinement method Data / restraints / parameters Goodness of fit Final *R* indices $[I \ge 2\sigma(I)]$ *R* indices (all data) Largest diff. peak and hole Absolute structure parameter

733122 $C_{21}H_{26}O_{10}S$ 470.48 0.30 x 0.07 x 0.04 mm Colourless needle 150K 0.71073 Å [Mo- K_{α}] Orthorhombic $P2_{1}2_{1}2_{1}$ a = 5.8256(4) Å $\alpha = 90^{\circ}$ b = 14.5183(12) Å $\beta = 90^{\circ}$ c = 27.760(3) Å $\gamma = 90^{\circ}$ 2347.9(4) Å³ 4 1.331 Mg/m^3 0.19 mm^{-1} 992 $2.94 \le \theta \le 27.96^\circ$ $-7 \le h \le 7$, $-18 \le k \le 19$, $-36 \le l \le 36$ 48554 5609 [R(int) = 0.0426] $5047 [I > 2\sigma(I)]$ multi-scan 0.9924 and 0.8278 Full 5609 / 0 / 293 1.061 $R_1 = 0.0370, wR_2 = 0.0904$ $R_1 = 0.0452, wR_2 = 0.0964$ 0.540 and -0.343e.Å⁻³ 0.04(6)

Density functional theory calculations

Density functional theory calculations were performed to determine the barrier to rotation for the trimethoxyphenyl group in sulfonium ion **11**. In order to reduce computational time, a simplified structure was used in which the equatorial substituent on the oxathiane ring, primary carbon on the sugar ring and the protecting groups on O-3 and O-4 were all abbreviated to methyl groups (see below). All calculations were performed in Gaussian03¹ and used Becke's 3-parameter hybrid exchange functional² and the Lee-Yang-Parr exchange functional (B3LYP/6-31G*).³ All stationary points identities were verified by frequency calculations. The energy of the transition state is quoted relative to the sulfonium ion in its lowest energy conformation.

Oxathiane sulfonium ion 11



0.0 kcal mol⁻¹



01	0.277	75 -1.978	.1716	H23	1.7739	-2.7204	-1.0709
C2	1.6066	-2.5438	0.0030	H24	2.5592	-1.4201	1.5863
C3	1.6262	-3.8606	0.7563	H25	2.7531	-0.2501	-1.2246
C4	2.6674	-1.5383	0.4980	H26	1.4121	-3.7000	1.8182
05	3.9337	-2.0721	0.1660	H27	2.6135	-4.3184	0.6582
C6	4.9309	-1.9572	1.1797	H28	0.8774	-4.5463	0.3497
C7	2.4935	-0.1553	-0.1601	H29	5.8398	-2.3989	0.7653
08	3.3485	0.7719	0.4805	H30	4.6441	-2.5128	2.0839
C9	4.1137	1.5966	-0.3965	H31	5.1161	-0.9108	1.4431
C10	1.0365	0.3155	-0.0396	H32	4.7336	2.2301	0.2419
C11	0.1192	-0.8009	-0.5495	H33	3.4696	2.2277	-1.0200
S12	-1.6369	-0.2504	-0.2228	H34	4.7648	0.9904	-1.0403
C13	-1.5485	1.3655	-1.1173	H35	0.8231	0.4977	1.0194
C14	-0.3626	2.2039	-0.5915	H36	0.2204	-0.9402	-1.6326
015	0.8716	1.5111	-0.7972	H37	-2.4967	1.8660	-0.9106
C16	-0.2478	3.4960	-1.3994	H38	-1.4435	1.1572	-2.1806
C17	-2.7094	-1.2868	-1.1649	H39	-0.1259	3.2715	-2.4622
C18	-2.5705	-1.5497	-2.5548	H40	0.6292	4.0609	-1.0748
C19	-3.4574	-2.4005	-3.1943	H41	-1.1409	4.1118	-1.2606
C20	-4.4944	-3.0066	-2.4613	H42	-3.3846	-2.6239	-4.2499
C21	-4.6541	-2.7643	-1.0906	H43	-5.4552	-3.2309	-0.5373
C22	-3.7622	-1.9064	-0.4433	O44	-0.6389	2.3986	0.7718

C45	0.2792	3.2159	1.5128
H46	1.3133	2.8877	1.3660
H47	0.0003	3.0922	2.5605
H48	0.1804	4.2718	1.2394
O49	-1.5412	-0.9266	-3.1838
O50	-3.8345	-1.6042	0.8681
051	-5.2923	-3.8123	-3.1811
C52	-1.3426	-1.1629	-4.5853
H53	-2.2111	-0.8299	-5.1626
H54	-1.1486	-2.2231	-4.7762
H55	-0.4686	-0.5719	-4.8588
C56	-4.8514	-2.2008	1.6794
H57	-4.6862	-1.8078	2.6823
H58	-4.7535	-3.2916	1.6898
H59	-5.8492	-1.9135	1.3307
C60	-6.3793	-4.4882	-2.5428
H61	-6.0170	-5.1602	-1.7569
H62	-6.8602	-5.0705	-3.3284
H63	-7.0965	-3.7723	-2.1256

Oxathiane sulfonium ion 11: transition state for aryl group rotation



-1.0167	-1.5119	-0.9677	O23	6.0349	-0.9403	0.7183
-1.9517	-2.4337	-0.3391	C24	6.4456	-2.3065	0.7989
-2.0132	-3.6798	-1.2031	C25	3.8338	-1.6007	-0.0627
-3.3279	-1.7590	-0.1872	C26	2.5676	-1.1718	-0.4689
-4.1266	-2.6193	0.5999	O27	1.6085	-2.0153	-0.8998
-5.4832	-2.7529	0.1770	C28	1.9351	-3.3856	-1.1411
-3.2047	-0.3819	0.4801	H29	-1.5746	-2.6824	0.6646
-4.4396	0.2958	0.3589	H30	-3.7636	-1.6177	-1.1874
-4.9055	0.9339	1.5476	H31	-2.9475	-0.5312	1.5389
-2.0972	0.4508	-0.1967	H32	-2.2697	-3.4184	-2.2349
-0.7990	-0.3755	-0.2052	H33	-2.7799	-4.3491	-0.8046
0.5704	0.6615	-1.0905	H34	-1.0591	-4.2125	-1.2027
0.2449	2.2662	-0.1949	H35	-5.9569	-3.4375	0.8839
-1.2326	2.6699	-0.1886	H36	-5.5432	-3.1833	-0.8328
-2.0037	1.6838	0.4905	H37	-6.0047	-1.7905	0.1890
-1.3938	3.9561	0.6241	H38	-5.8751	1.3710	1.2991
2.2119	0.1951	-0.4543	H39	-4.2213	1.7248	1.8741
3.2353	1.1480	-0.1828	H40	-5.0379	0.2059	2.3590
2.9434	2.4577	-0.3699	H41	-2.3847	0.6136	-1.2404
3.9647	3.4408	-0.1618	H42	-0.4066	-0.5809	0.8015
4.4931	0.7202	0.2245	H43	0.8374	3.0058	-0.7232
4.7892	-0.6477	0.3027	H44	0.6144	2.1487	0.8238
	-1.0167 -1.9517 -2.0132 -3.3279 -4.1266 -5.4832 -3.2047 -4.4396 -4.9055 -2.0972 -0.7990 0.5704 0.2449 -1.2326 -2.0037 -1.3938 2.2119 3.2353 2.9434 3.9647 4.4931 4.7892	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$



1145	1 0120	2 0172	1 (207
H45	-1.0138	3.81/2	1.6397
H46	-2.4522	4.2165	0.6979
H47	-0.8566	4.7798	0.1460
H48	3.4985	4.3973	-0.3993
H49	4.8129	3.2683	-0.8318
H50	4.3024	3.4433	0.8798
H51	5.2803	1.4227	0.4603
H52	7.4747	-2.2808	1.1567
H53	6.4123	-2.7868	-0.1857
H54	5.8245	-2.8637	1.5097
H55	4.0642	-2.6554	-0.0440
H56	1.0517	-3.8126	-1.6123
H57	2.1462	-3.9119	-0.2034
H58	2.7908	-3.4686	-1.8193
O59	-1.5888	2.7967	-1.5408
C60	-2.9180	3.2610	-1.8238
H61	-3.0549	3.1182	-2.8967
H62	-3.0242	4.3251	-1.5883
H63	-3.6675	2.6805	-1.2758

Selected literature examples of glycosylation reactions using acceptor alcohols from Table 1

When developing α -selective glycosylation procedures it is common practise to include control experiments in which 2-*O*-benzylated glycosyl donors are employed to illustrate the difference in stereoselectivity achieved when using a glycosyl donor bearing a traditional non-participating group. However, as stated in the main article, it was not possible to apply our activation procedure to 2-*O*-benzylated glycosyl sulfoxides as the trimethoxybenzene was glycosylated in preference over alcohol acceptors. Therefore, we have collated the following tables of examples (Tables S1-S4) in way of comparison with existing methods. The tables are not a comprehensive list of literature syntheses for the target disaccharides, but rather a representative set of common glycosylation methods which are intended to illustrate "typical" stereoselectivities for 2-*O*-benzyl donors. As our method employs dichloroethane (DCE) as a solvent, we have mostly selected methods employing chlorinated solvents; however, as ethereal solvents are often preferred for α -glycosylations, some examples in Et₂O have also been included for comparison (e.g. Table 1, entries 5-6). No attempt has been made to compare molar equivalents or reaction temperatures.

Table S1. Literature syntheses of 2,3,4,6-tetra-O-benzyl- α -D-glucopyranosyl- $(1\rightarrow 6)$ -methyl 2,3,4-tri-O-benzyl- α -D-glucopyranoside

BnO BnO BnO B	$\frac{1}{2} \sum_{n=1}^{\infty} x^{n} $	Bno _{OMe}	promoter solvent	BnO BnO E	OBn -0 3n0 ¹² 0 BnO BnO	Bnoome
Entry	X	Promoter	Solvent	Yield (%)	α:β	Ref
1	ξ−s−ζ s	MeI	DCE	89	89:11	4
2	≹—SPh	NIS/TMSOTf	DCM	97	57:43	5
3	₹—-I	Ph ₃ P=O	DCM	89	96:4	6
4	≹—он	Ph ₂ SO/Tf ₂ O	DCM	88	24:76	7
5	≹—F	HClO ₄	Et ₂ O	98	92:8	8
6	≹—SPh	LiClO ₄ /NBS	Et ₂ O	70	100:0	9
7	≹—SMe	PhSeOTf	Toluene	91	88:12	10
8	₹—0,	IDCP	Et ₂ O/ DCM	96	88:12	11

Table S2. Literature syntheses of 2,3,4,6-tetra-O-benzyl- α -D-glucopyranosyl- $(1\rightarrow 6)$ -1,2:3,4-di-
O-isopropylidene- α -D-galactopyranose \sim OBn

B	nO BnO B	$\sum_{n=0}^{\infty} + 0$		promoter solvent	BnO BnO	BnO	
	Entry	X	Promoter	Solvent	Yield (%)	α:β	Ref
	1	§−s→ S→ O	MeOTf	DCE	98	50:50	12
	2	§−s→N	Cu(OTf) ₂	Toluene/ dioxane	89	84:16	13
	3	≹—SPh	Ph ₂ SO/ Tf ₂ O	DCM	85	40:60	14
	4	ξΙ	Ph ₃ P=O	CHCl ₃	90	94:6	14
	5	ξ−ONH CCl₃	LiClO ₄	DCE	80	50:50	15
	6	ξ̂—SPh		DCE	51	57:43	16
	7	ξ−−OP(OEt) ₂	DTBPI/Bu ₄ NI	DCM	91	94:6	17
	8	NTs ≹—S∖ Et	Cu(OTf) ₂ / CuO	DCM	quant.	60:40	18
	9	₹—o	TMSOTf	DCM	64	55:45	19
	10		IDCP	DCE	80	42:58	20

Table S3. Literature synthesis of 2,3,4,6-tetra -*O*-benzyl-α-D-glucopyranosyl-(1→4)-methyl-2,3,6-tri-*O*-benzyl-α-D-mannopyranoside



Table S4. Literature syntheses of iso-propyl 2,3,4,6-tetra -O-benzyl-α-D-glucopyranoside



Entry	X	Promoter	Solvent	Yield (%)	α:β	Ref
1	CO ₂ Me	-	DCM	98	93:7	22
2	0 §0-P' Ph' Ph	TMSOTf	DCM	93	23:77	23
3	≹—он	Ph ₂ SO/Tf ₂ O	DCM	86	27:73	7
4	§−s→N=	MeI	DCM	85	82:18	24

Synthetic chemistry methods

All solvents were dried prior to use, according to standard methods.²⁵ Methyl trifluoromethanesulfonate (MeOTf), trifloromethanesulfonic anhydride (Tf₂O), and trimethylsilyl trifluoromethanesulfonate (TMSOTf) were distilled under a $N_2(g)$ atmosphere. Boron trifluoride diethyl etherate (BF₃•OEt₂) was distilled over calcium hydride, and all other commercially available reagents were used as received. Where appropriate anhydrous quality material was purchased. All solvents used for flash chromatography were GPR grade, except hexane and ethyl acetate, when HPLC grade was used. All concentrations were performed *in vacuo*, unless otherwise stated. All reactions were performed in oven dried glassware under a $N_2(g)$ atmosphere, unless otherwise stated.

¹H NMR spectra were recorded at 500 MHz on a Bruker Avance 500 instrument or at 300 MHz on a Bruker Avance 300 instrument. ¹³C NMR spectra were recorded at 75 MHz on a Bruker Avance 300 instrument. Chemical shifts are given in parts per million downfield from tetramethylsilane. The following abbreviations are used in ¹H NMR analysis: s = singlet, d = doublet, t = triplet, q =quartet, m = multiplet, dd = double doublet, dt = double triplet, td = triple doublet, ddd = double double doublet. For disaccharides, the reducing terminal residue is labelled "a" and the nonreducing terminal residue is "b".

Electrospray (ES+) ionisation mass spectra were obtained on a Micromass LCT-KA111 mass spectrometer, and high resolution ES+ were performed on a Bruker Daltonics MicroTOF mass spectrometer. Infra-red spectra were recorded on a Perkins-Elmer Spectrum One FT-IR spectrometer. Melting points were obtained on a Reichert hot-stage apparatus and are uncorrected. Microanalyses were performed using a Carlo Erba MOD 1106 instrument. Optical rotations were measured at the sodium D-line with an Optical Activity AA-1000 polarimeter. [α]_D values are given in units of 10⁻¹ deg cm² g⁻¹

Analytical TLC was performed on silica gel 60-F²⁵⁴ (Merck) with detection by fluorescence and/or charring following immersion in a 5% H₂SO₄/Methanol solution, unless otherwise stated.

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2,3,4,6-Tetra-O-acetyl-1-thio-β-D-glucopyranosyl acetophenone (3)²⁶



BF₃•OEt₂ (20.5 mL, 101 mmol) was added in portions (3 x 6.8 mL) every 15 min to a solution of thiourea (6.43 g, 88 mmol), and β -D-glucose-pentaacetate 1 (30g, 76 mmol) in acetonitrile (150 mL) at 90 °C. The reaction mixture was heated under reflux for 40 min, and then allowed to cool to r.t. Triethylamine (33.2 mL, 238 mmol), followed by 2-bromoacetophenone 2 (30.6 g, 154 mmol) in acetonitrile (50 mL) were then added to the reaction mixture, which was stirred for 18 h, and then concentrated. The residue was dissolved in ethyl acetate (75 mL), and washed with aq. NaCl (2 x 100 mL), dried (Na₂SO₄) and concentrated. The resulting residue was recrystallised from methanol to afford **3** (23.65 g, 64%) as colourless needles, mp. 109.7-111.3 °C (from methanol) (lit.²⁶ m.p. 120.5 °C (from methanol)); $[\alpha]_{D}^{25}$ -69.7 (c 0.7, CHCl₃) [lit.²⁶ $[\alpha]_{D}$ -88 (c 0.2, CHCl₃)]; δ_{H} (500 MHz, CDCl₃); 7.96 (dd, 2H, ArH), 7.58 (t, 1H, J 7.5 Hz, ArH), 7.48 (t, 2H, J 7.5 Hz, ArH), 5.22 (dd, 1H, J_{2,3} 9.8 Hz, J_{3,4} 9.8 Hz, H-3), 5.08 (dd, 1H, J_{3,4} 9.8 Hz, J_{4,5} 9.8 Hz, H-4), 5.05 (dd, 1H, J_{1,2} 9.8 Hz, J_{2.3} 9.8 Hz, H-2), 4.60 (d, 1H, J_{1,2} 9.8 Hz, H-1), 4.21 (dd, 1H, J_{6,6} 11.4 Hz, J_{5,6} 3.7 Hz, H-6), 4.09 (dd, 1H, J_{6,6'} 11.4 Hz, J_{5,6'} 2.1 Hz, H-6'), 4.06 (m, 2H, SCH₂), 3.71 (ddd, 1H, J_{4,5} 9.8 Hz, J_{5,6} 3.7 Hz, J_{5,6'} 2.1 Hz, H-5), 2.05 (s, 3H, C(O)CH₃), 2.02 (s, 3H, C(O)CH₃), 1.99 (s, 3H, C(O)CH₃), 1.92 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 194.3, 170.6, 170.1, 169.4, 169.5 (C=O), 135.2, 133.6, 128.7, 128.6, (ArC), 82.3 (C-1), 77.2 (C-3), 76.0 (C-2), 73.8 (C-5), 69.8 (C-2), 68.2 (C-4), 61.9 (C-6), 35.4 (SCH₂), 20.7, 20.6, 20.5 (C(O)CH₃); HRMS: Found [M+Na]⁺ 505.1155, C₂₂H₂₆O₁₀SNa requires 505.1139.

1-Thio-β-D-glucopyanosyl acetophenone (4)



Sodium methoxide in methanol (0.5 M, 14 mL, 74 mmol) was added to a solution of 2,3,4,6-tetra-*O*-acetyl-1-thio- β -D-glucopyranosyl acetophenone **3** (17.9 g, 37 mmol) in methanol (60 mL), and the reaction mixture was stirred for 24 h at r.t. The reaction mixture was then neutralised with Amberlite H+ resin, filtered and concentrated to leave a crude solid, which was purified by flash column chromatography (silica gel; 9:1(v/v) DCM-methanol) to afford **4** 11.62 g, 99%) as a colourless glassy solid; $[\alpha]_{D}^{24}$ –63.2 (*c* 0.5, H₂O); δ_{H} (500 MHz, CD₃OD); 8.05 (dd, 2H, *J* 8.6 Hz, *J* 0.8 Hz, ArH), 7.63 (t, 1H, *J* 7.5 Hz, ArH), 7.53 (t, 2H, *J* 7.5 Hz, ArH), 4.45 (d, 1H, *J*_{1,2} 9.7 Hz, H- 1), 4.28 (d, 1H, $J_{CH2,CH2'}$ 15.0 Hz, SCH₂), 4.18 (d, 1H, $J_{CH2,CH2'}$ 15.0 Hz, SCH₂'), 3.86 (dd, 1H, $J_{6,6'}$ 12.0 Hz, $J_{5,6}$ 1.9 Hz, H-6), 3.65 (dd, 1H, $J_{6,6'}$ 12.0 Hz, $J_{5,6'}$ 5.4 Hz, H-6'), 3.37-3.26 (m, 3H, H-3, H-4, H-5), 3.24 (t, 1H, $J_{1,2}$ 9.7 Hz, $J_{2,3}$ 9.7 Hz, H-2); δ_{C} (75 MHz, CD₃OD); 198.2 (C=O), 137.4, 135.0, 130.2, 130.1 (ArC), 86.2 (C-1), 82.4, 79.8, 74.7, 71.7 (C-2,3,4,5), 63.2 (C-6), 36.6 (SCH₂); HRMS: Found [M+H]⁺ 315.0887, C₁₄H₁₈O₆S requires 315.0897.

2-Methoxy-2-(S)-phenyl-(1,2-dideoxy-β-D-glucopyranoso)[1,2-e]-1,4-oxathiane (5)



p-Toluenesulfonic acid (1.45 g, 8.54 mmol) was added to a solution of 1-thio-β-D-glucopyranosyl acetophenone **4** (2.7 g, 8.54 mmol) in methanol (290 mL), and the reaction mixture was stirred at r.t. for 28 h. The reaction mixture was then neutralised with triethylamine and concentrated. The crude residue was purified by flash column chromatography (silica gel; 99:1→9:1 (v/v) DCM-methanol) to afford **5** (1.7 g, 61%) as a yellow glassy foam; $[\alpha]_D^{25}$ +34.2 (*c* 0.7, CHCl₃); δ_H (500 MHz, CDCl₃); 7.47 (m, 2H, ArH), 7.36 (m, 5H, ArH), 7.48 (t, 2H, ArH), 4.52 (d, 1H, *J*_{1,2} 9.0 Hz, H-1), 3.95 (dd, 1H, *J*_{6,6} 11.1 Hz, *J*_{5,6} 3.0 Hz, H-6), 3.88 (dd, 1H, *J*_{1,2} 9.0 Hz, *J*_{2,3} 9.0 Hz, H-2), 3.86 (m, 1H, H-6'), 3.80 (m, 2H, H-3, H-4), 3.53 (m, 1H, H-5), 3.15 (s, 3H, OCH₃), 3.00 (s, 1H, SCH₂), 2.99 (s, 1H, SCH₂); δ_C (75 MHz, CDCl₃); 126.6, 126.5, 124.1 (ArC), 95.1 (C-OMe), 81.0 (C-5), 76.0 (C-1), 75.6 (C-4), 75.0 (C-2), 70.4 (C-3), 62.1 (C-6), 57.0 (OCH₃), 39.2 (SCH₂); HRMS: Found [M+Na]⁺ 351.0868, C₁₅H₂₀O₆SNa requires 351.0873.

2-Methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-acetyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4oxathiane (6)



Acetic anhydride (237 µL, 2.5 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(1,2-dideoxy- β -D-glucopyranoso)[1,2-*e*]-1,4-oxathiane **5** (179 mg, 0.5 mmol) in pyridine (2.5 mL) at 0 °C. The reaction mixture was warmed to r.t. and stirred for a further 19 h. The mixture was then quenched with aq. NaHCO₃ (5 mL), diluted with DCM (10 mL), separated, washed with aq. NaCl (2 x 10 mL), dried (MgSO₄) and concentrated to leave as a yellow syrup. The syrup was purified by flash column chromatography (silica gel; 3:1 (v/v) hexane-ethyl acetate) to afford **6** (189 mg, 76%)

as colourless needles, m.p. 164.2-166.8 °C (from methanol); $[\alpha]_D^{25} + 93.0$ (*c* 0.8, CHCl₃); δ_H (300 MHz, CDCl₃); 7.44-7.31 (m, 5H, ArH), 5.35 (dd, 1H, $J_{2,3}$ 9.7 Hz, $J_{3,4}$ 9.7 Hz, H-3), 5.20 (dd, 1H, $J_{3,4}$ 9.7 Hz, $J_{4,5}$ 9.7 Hz, H-3), 4.56 (d, 1H, $J_{1,2}$ 9.2 Hz, H-1), 4.26 (dd, 1H, $J_{6,6}$ 12.5 Hz, $J_{5,6}$ 4.6 Hz, H-6), 4.16 (dd, 1H, $J_{6,6}$ 12.5 Hz, $J_{5,6}$ 2.7 Hz, H-6'), 4.07 (dd, 1H, $J_{2,3}$ 9.7 Hz, $J_{1,2}$ 9.2 Hz, H-2) 3.83 (ddd, 1H, $J_{4,5}$ 9.7 Hz, $J_{5,6}$ 4.6 Hz, $J_{5,6'}$ 2.7 Hz, H-5), 3.05 (s, 3H, OCH₃), 3.02 (s, 1H, SCH₂), 2.11 (s, 3H, C(O)CH₃), 2.07 (s, 3H, C(O)CH₃), 2.01 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 171.2, 170.6, 170.0 (C=O), 139.7, 129.0, 126.6 (ArC), 97.4 (C-OMe), 77.4 (C-1), 76.2, 73.2, 73.0, 68.9 (C-2, C-3, C-4, C-5), 62.5 (C-6), 50.0 (OCH₃), 39.2 (SCH₂), 21.5, 21.2, 21.1 (C(O)CH₃); m/z (ES+, %); 477.3 ([M+Na]⁺, 20); HRMS: Found [M+Na]⁺ 477.1189, C₂₁H₂₆O₉SNa requires 477.1190.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-benzyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-e]-1,4oxathiane (7)



NaH (60% dispersion in oil, 38 mg, 0.945 mmol) was added in portions to a stirred solution of 2methoxy-2-(*S*)-phenyl-(1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane **5** (100 mg, 0.305 mmol) in DMF (1.5 mL) at 0°C, and stirred for 70 min while H₂(g) evolved. Benzyl bromide (112 µL, 0.945 mmol) was then added dropwise at 0°C, and the reaction mixture stirred for a further 2 h 30 min. The reaction mixture was quenched with methanol (3 mL), and diluted with DCM (20 mL). The solution was then washed with aq. NaCl (2 x 20 mL), dried (MgSO₄) and concentrated to leave a crude syrup. The syrup was purified by flash column chromatography (silica; 4:1 (v/v) hexaneethyl acetate) to afford **7** (162 mg, 87%) as a colourless foam; $[a]_0^{25}$ +58.5 (*c* 1.8, CHCl₃); **δ**_H (500 MHz, CDCl₃); 7.52-7.15 (m, 20H, ArH), 5.03 (d, 1H, *J* 10.9 Hz, OCH₂Ph), 4.89 (d, 1H, *J* 11.9 Hz, OCH₂Ph), 4.88 (d, 1H, *J* 10.9 Hz, OCH₂Ph), 4.63 (d, 1H, *J* 12.2 Hz, OCH₂Ph), 4.56 (d, 1H, *J* 11.9 Hz, OCH₂Ph), 4.55 (d, 1H, *J* 12.2 Hz, OCH₂Ph), 4.45 (d, 1H, *J*_{1,2}9.4 Hz, H-1), 4.08 (dd, 1H, *J*_{1,2}9.4 Hz, *J*_{2,3} 8.2 Hz, H-2), 3.78-3.75 (m, 4H, H-3, H-4, H-6, H-6'), 3.60 (m, 1H, H-5), 3.16 (s, 3H, OCH₃), 3.01-2.99 (m, 2H, SCH₂); **δ**_C (75 MHz, CDCl₃); 140.1-126.2 (ArC), 97.0 (C-OMe), 83.6 (C-4), 80.4 (C-5), 77.7 (C-3), 76.6 (C-2), 75.9, 75.4, 73.5 (CH₂OPh), 75.6 (C-1), 68.7 (C-6), 49.9 (OCH₃), 39.0 (SCH₂); **HRMS**: Found [M+Na]⁺ 621.2282, C₃₆H₃₈O₆SNa requires 621.2281.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-acetyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4oxathiane (*R*)-S-oxide (8-*R*)



A solution of m-CPBA (215 mg, 1.05 mmol) in DCM (4 mL) was slowly added to a solution of 2methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-acetyl-1,2-dideoxy- β -D-gluco-pyranoso)[1,2-*e*]-1,4-oxathiane **6** (400 mg, 0.885 mmol) in DCM (4 mL) at -78 °C. The reaction mixture was stirred for 20 min at -78 °C and then quenched with aq. NaHCO₃ (5 mL), diluted with DCM (10 mL), washed with aq. NaCl (2 x 10 mL), dried (MgSO₄) and concentrated to leave a crude colourless solid (dr: 91:9). The crude solid was purified by flash column chromatography (silica; 2:1 (v/v) hexane-ethyl acetate \rightarrow 1:1 (v/v) hexane-ethyl acetate) to afford **8-***R* as the major diastereomer (335 mg, 81%) as colourless needles, m.p. 181.3-185.4 °C (from 1:1 (v/v) hexane-ethyl acetate) and **8-***S* as the minor diastereomer (59 mg, 14%) as colourless needles; m.p. 185.7-188.2 °C (from 1:1 (v/v) hexane-ethyl acetate);

8-R: Equatorial = Major Diastereomer: $[\alpha]_D^{25}$ +7.8 (c 1.2, CHCl₃); δ_H (500 MHz, CDCl₃); 7.45-7.38 (m, 5H, ArH), 5.51 (dd, 1H, J_{4.5} 9.5 Hz, J_{3.4} 9.5 Hz, H-4), 5.22 (dd, 1H, J_{3.4} 9.5 Hz, J_{2.3} 9.8 Hz, H-3), 4.39 (dd, 1H, J_{6.6} 12.7 Hz, J_{5.6} 4.4 Hz, H-6), 4.34 (d, 1H, J_{1.2} 9.8 Hz, H-1), 4.22 (dd, 1H, J_{6.6}) 12.7 Hz, J_{5.6} 1.9 Hz, H-6'), 3.85-3.90 (m, 3H, H-2, H-5, SCH_{eq}), 2.94 (s, 3H, OCH₃), 2.86 (d, 1H, J SCHax-eq 12.8 Hz, SCHax), 2.11 (s, 3H, C(O)CH₃), 2.07 (s, 3H, C(O)CH₃), 2.01 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 171.1, 170.3, 169.9 (C=O), 137.1, 129.7, 129.4, 126.3 (ArC), 102.2 (C-OMe), 95.6 (C-1), 77.5 (C-4), 73.1 (C-2), 68.4 (C-5), 67.9 (C-3), 61.9 (C-6), 61.3 (SCH₂), 49.8 (OCH₃), 21.2, 21.1, 21.0 (C(O)CH₃); **HRMS**: 493.1141, $C_{21}H_{26}O_{10}SNa$ requires 493.1139.8-S: Axial = **Minor Diastereomer:** [α]_D²⁵ -60 (*c* 0.1, CHCl₃); δ_H (500 MHz, CDCl₃); 7.47-7.33 (m, 5H, ArH), 5.57 (dd, 1H, J_{3,4} 9.6 Hz, J_{4,5} 9.6 Hz, H-4), 5.23 (dd, 1H, J_{3,4} 9.6 Hz, J_{2,3} 9.8 Hz, H-3), 4.91 (dd, 1H, J_{1.2} 9.7 Hz, J_{2.3} 9.8 Hz, H-2), 4.31 (dd, 1H, J_{6.6} 12.6 Hz, J_{5.6} 5.3 Hz, H-6), 4.23 (dd, 1H, J_{6.6} 12.6 Hz, J_{5.6} 2.3 Hz, H-6'), 4.22 (d, 1H, J_{1.2} 9.7 Hz, H-1), 3.87 (ddd, 1H, J_{4.5} 9.6 Hz, J_{5.6} 5.3 Hz, J_{5.6} 2.3 Hz, H-5), 3.61 (d, 1H, J_{SCHax-eq} 15.2 Hz, SCH_{eq}), 3.05 (s, 3H, OCH₃), 2.53 (d, 1H, J_{SCHax-eq} 15.2 Hz, SCH_{ax}), 2.10 (s, 3H, C(O)CH₃), 2.08 (s, 3H, C(O)CH₃), 2.03 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 170.0 (C=O), 129.0, 128.8, 125.8 (ArC), 98.0 (C-OMe), 84.0 (C-1), 77.2 (C-5), 73.0 (C-4), 68.0 (C-3), 62.1 (C-6), 61.8 (C-2), 54.1 (SCH₂), 49.6 (OCH₃), 20.8, 20.6 (C(O)CH₃); m/z (ES+, %); 493.2 ($[M+Na]^+$, 5); **HRMS**: Found $[M+Na]^+$ 493.1141, C₂₁H₂₆O₁₀SNa requires 493.1139.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-benzyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4oxathiane (*R*)-S-oxide (9-*R*)



A solution of m-CPBA (119 mg, 0.568 mmol) in DCM (2 mL) was slowly added to a solution of 2methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-benzyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane **7** (283 mg, 0.472 mmol) in DCM (3 mL) at -78 °C. The reaction mixture was stirred for 15 min at -78 °C and then quenched with aq. NaHCO₃ (5 mL), diluted with DCM (10 mL), washed with aq. NaCl (2 x 10 mL), dried (MgSO₄) and concentrated to leave a crude colourless solid (dr: 96:4). The crude solid was purified by flash column chromatography (silica; 2:1 (v/v) hexane-ethyl acetate) to afford **9-R** (252 mg, 87%) as colourless plates, m.p. 36-41 °C; $[\alpha]_D^{21}$ +13.0 (*c* 2, CHCl₃); δ_H (500 MHz, CDCl₃); 7.52-7.17 (m, 20H, ArH), 5.01 (d, 1H, *J* 10.9 Hz, OCH₂Ph), 4.86 (d, 1H, *J* 10.9 Hz, OCH₂Ph), 4.85 (d, 1H, *J* 10.6 Hz, OCH₂Ph), 4.68 (d, 1H, *J* 12.1 Hz, OCH₂Ph), 4.61 (d, 1H, *J* 10.6 Hz, OCH₂Ph), 4.85 (d, 1H, *J* 12.1 Hz, OCH₂Ph), 4.22 (d, 1H, *J*_{1,2} 9.9 Hz, H-1), 3.94-3.87 (m, 5H, H-2, H-3, H-4, H-6, H-6'), 3.83 (d, 1H, *J*_{SCH2,SCH2'} 12.8 Hz, SCH'₂), 3.61 (m, 1H, H-5), 3.03 (s, 3H, OCH₃), 2.83 (d, 1H, *J*_{SCH2,SCH2'} 12.8 Hz, SCH₂); δ_C (75 MHz, CDCl₃); 138.4, 138.1, 129.5, 129.4, 129.3, 128.8, 128.6, 128.4, 128.3, 128.2, 128.1, 126.3 (ArC), 102.2 (C-OMe), 96.1 (C-1), 84.1, 80.1, 77.6, 71.3 (C-2, C-3, C-4, C-5), 76.3, 75.8, 74.2 (OCH₂Ph), 68.4 (C-6), 61.5 (SCH₂), 50.0 (OCH₃); **HRMS**: Found [M+Na]⁺ 637.2211, C₃₆H₃₈O₇SNa requires 637.2230.

Table 1, entry 1.

3,4,6-Tri-*O*-acetyl- α -D-glucopyranosyl- $(1\rightarrow 6)$ -1,2:3,4-di-*O*-isopropylidene- α -D-galactopyranose (S1)



Tf₂O (31 μL, 0.184 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-acetyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane (*R*)-*S*-oxide **8-***R* (79 mg, 0.168 mmol),

DTBMP (248 mg, 1.21 mmol), 1,3,5-trimethoxybenzene (31 mg, 0.184 mmol) and 4 Å molecular sieves (79 mg) in DCE (650 µL) at -30 °C. The reaction mixture was warmed to -10 °C over 10 min, then a solution of 1,2:3,4-di-O-isopropylidene-α-D-galactopyranose (109 mg, 0.420 mmol) in DCE (150 µL) was added. The reaction mixture was then heated at 50 °C for 1 h 15 min, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude yellow oil. The crude oil was dissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (0.163 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude yellow oil. The crude oil was purified by flash chromatography (silica; 3:1 (v/v) hexane-ethyl acetate) to afford S1 as a colourless oil (78 mg, 85%); $[\alpha]_D^{21}$ +38.2 (*c* 7, CHCl₃); δ_H (500 MHz, CDCl₃); 5.52 (d, 1H, $J_{1a,2a}$ 5.0 Hz, H-1a), 5.24 (dd, 1H, J_{3b,4b} 9.9 Hz, J_{2b,3b} 9.6 Hz, H-3b), 5.01 (dd, J_{4b,5b} 10.0 Hz, J_{3b,4b} 9.9 Hz, H-4b), 4.96 (d, 1H, J_{1b,2b} 3.7 Hz, H-1b), 4.64 (dd, 1H, J_{3a,4a} 7.9 Hz, J_{2a,3a} 2.5 Hz, H-3a), 4.35-4.33 (m, 1H, H-2a), 4.31-4.28 (m, 2H, H-4a, H-6b), 4.10-4.05 (m, 2H, H-5a, H-6'b), 4.00 (m, 1H, H-5b), 3.94 (dd, 1H, J_{6a.6'a} 10.5 Hz, J_{5a,6a} 7.2 Hz, H-6a), 3.74 (dd, 1H, J_{6a,6'a} 10.5 Hz, J_{5a,6'a} 5.6 Hz, H-6'a), 3.67 (dd, 1H, J_{2b,2-OH} 11.1 Hz, J_{1b,2b} 3.7 Hz, H-2b), 2.88 (d, 1H, J_{2b,2-OH} 11.1 Hz, 2-OH), 2.09 (s, 3H, C(O)CH₃), 2.07 (s, 3H, C(O)CH₃), 2.04 (s, 3H, C(O)CH₃), 1.55 (s, 3H, CH₃), 1.44 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 1.34 (s, 3H, CH₃); δ_C (75 MHz, CDCl₃); 171.0, 170.7, 169.6 (C=O), 109.6, 108.8 (C(OR)₂(CH₃)₂), 99.0 (C-1b), 96.2 (C-1a), 73.5 (C-3b), 71.0, 70.9, 70.7, 70.5 (C-2a, C-3a, C-2b, C-4a), 68.1 (C-6a), 68.0 (C-5a), 66.0 (C-5b), 61.9 (C-6b), 26.0, 25.9, 24.9, 24.4 (CH₃), 20.9, 20.8, 20.7 (C(O)CH₃); HRMS: Found $[M+Na]^+$ 571.1975, C₂₄H₃₆O₁₄Na requires 571.1997.

Table 1, entry 2.

3,4,6-Tri-*O*-benzyl- α -D-glucopyranosyl- $(1\rightarrow 6)$ -1,2:3,4-di-*O*-isopropylidene- α -D-galactopyranose (S2)²⁷



Tf₂O (15 µL, 90 µmol) was added to a solution of 2-methoxy-2-(S)-phenyl-(3,4,6-tri-O-benzyl-1,2dideoxy- β -D-glucopyranoso)[1,2-e]-1,4-oxathiane-4-(R)-S-oxide 9-R (50 mg, 81 μ mol), DIPEA (17 μL, 98 μmol), 1,3,5-trimethoxybenzene (30 mg, 0.179 mmol) and 4 Å molecular sieves (50 mg) in DCE (310 µL) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (85 μL, 0.489 mmol) followed by a solution of 1,2:3,4-di-O-isopropylidene-α-Dgalactopyranose (53 mg, 0.204 mmol) in DCE (80 µL) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (7 µL, 0.162 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude syrup. The crude syrup was purified by size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h))) to afford S2 (49 mg, 88%) as a colourless syrup; $[\alpha]_{D}^{28}$ +38.8 (c 0.5, CHCl₃) [lit.²⁷ $[\alpha]_{D}^{22}$ +27.7 (c 0.35, CHCl₃)]; δ_{H} (500 MHz, CDCl₃); 7.40-7.13 (m, 15H, ArH), 5.52 (d, 1H, $J_{1a,2a}$ 5.0 Hz, H-1a), 4.98 (d, 1H, J 11.1 Hz, OCH₂Ph), 4.92 (d, 1H, J_{1b.2b} 3.4 Hz, H-1b), 4.83 (d, 1H, J 10.9 Hz, OCH₂Ph), 4.81 (d, 1H, J 11.1 Hz, OCH₂Ph), 4.63 (d, 1H, J 12.2 Hz, OCH₂Ph), 4.62 (dd, 1H, H-3a), 4.49 (d, 1H, J 12.2 Hz, OCH₂Ph), 4.48 (d, 1H, J 10.9 Hz, OCH₂Ph), 4.32 (dd, 1H, J_{1a.2a} 5.0 Hz, J_{2a,3a} 2.5 Hz, H-2a), 4.24 (dd, 1H, J_{3a,4a} 7.7 Hz, J_{4a,5a} 1.7 Hz, H-4a), 3.99 (td, 1H, J_{5a,6a} 6.7 Hz, J_{5a,6'a} 6.7 Hz, J_{4a,5a} 1.7 Hz, H-5a), 3.90 (dd, 1H, J_{6a,6'a} 10.3 Hz, J_{5a,6a} 6.7 Hz, H-6a), 3.85 (m, 1H, H-5b), 3.77-3.62 (m, 6H, H-2b, H-3b, H-4b, H-6b, H6'b, H6'a), 1.52 (s, 3H, CH₃), 1.44 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 1.33 (s, 3H, CH₃); δ_C (75 MHz, CDCl₃); 128.3, 128.3, 127.9, 127.9, 127.8, 127.6, 127.6, 127.5 (ArC), 109.5, 108.7 (C(OR)₂(CH₃)₂), 99.2 (C-1b), 96.3 (C-1a), 75.2, 75.0, 73.5 (OCH₂Ph), 71.1, 70.9, 70.7 (C-2a, C-3a, C-4a), 26.1, 26.0, 24.9, 24.6 (CH₃), 83.4, 73.3, 70.5, 68.5, 67.1, 65.8, 62.4 (C-2b, C-3b, C-4b, C-5b, C-6b, C-5a, C-6a); m/z (ES+, %); 710.5 ([M+NH₄]⁺, 95).

Table 1, entry 3.

Methyl 3,4,6-tri-*O*-acetyl- α -D-glucopyranosyl- $(1\rightarrow 6)$ -2,3,4-tri-*O*-benzyl- α -D-glucopyranoside (S3)



Tf₂O (28 μL, 0.164 mmol) was added to a solution of 2-methoxy-2-(S)-phenyl-(3,4,6-tri-O-acetyl-1,2-dideoxy- β -D-glucopyranoso)[1,2-e]-1,4-oxathiane-4-(R)-S-oxide 8-R (70 mg, 0.149 mmol), DIPEA (31 µL, 0.179 mmol), 1,3,5-trimethoxybenzene (55 mg, 0.328 mmol) and 4 Å molecular sieves (70 mg) in DCE (570 µL) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (216 µL, 1.09 mmol) followed by a solution of methyl 2,3,4-tri-O-benzyl- α -D-mannopyranoside (173 mg, 0.372 mmol) in DCE (140 μ L) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (12 µL, 0.298 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude oil. The crude oil was purified by purified size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h)) to afford S3 (49 mg, 44%) as a colourless oil; $[\alpha]_D^{21}$ +16.5 (*c* 3, CHCl₃); δ_H (500 MHz, CDCl₃); 7.40-7.25 (m, 15H, ArH), 5.17 (dd, 1H, J_{2b,3b} 9.7 Hz, J_{3b,4b} 9.8 Hz, H-3b), 5.00 (d, 1H, J 10.8 Hz, OCH₂Ph), 4.98 (dd, 1H, J_{3b,4b} 9.8 Hz, J_{4b,5b} 9.4 Hz, H-4b), 4.95 (d, 1H, J 11.6 Hz, OCH₂Ph), 4.94 (d, 1H, J_{1b,2b} 3.3 Hz, H-1b), 4.80 (d, 1H, J 10.8 Hz, OCH₂Ph), 4.79 (d, 1H, J 12.2 Hz, OCH2Ph), 4.68 (d, 1H, J 12.2 Hz, OCH2Ph), 4.61 (d, 1H, J1a,2a 3.5 Hz, H-1a), 4.60 (d, 1H, J 11.6 Hz, OCH2Ph), 4.14 (dd, 1H, J_{6a,6'a} 12.2 Hz, J_{5a,6a} 4.4 Hz, H-6a), 3.99 (dd, 1H, J_{3a,4a} 9.9 Hz, J_{2a,3a} 9.6 Hz, H-3a), 3.99-3.97 (m, 1H, H-6'a), 3.94-3.88 (m, 2H, H-5b, H-6b), 3.82-3.78 (m, 1H, H-5a), 3.71-3.62 (m, 2H, H-2b, H-6'b), 3.55 (dd, 1H, J_{1a,2a} 3.5 Hz, J_{2a,3a} 9.6 Hz, H-2a), 3.46 (dd, 1H, J_{3a,4a} 9.9 Hz, J_{4a,5a} 9.6 Hz, H-4a), 3.39 (s, 3H, OCH₃), 2.28 (d, 1H, J_{2b,2-OH} 10.5 Hz, 2-OH), 2.07 (s, 3H, C(O)CH₃), 2.01 (s, 3H, C(O)CH₃), 2.01 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 171.3, 171.0, 169.9 (<u>C</u>(O)CH₃), 139.0, 138.5, 128.9, 128.8, 128.5, 128.4, 128.3, 128.3, 128.2 (ArC), 99.1 (C-1b), 98.4 (C-1a), 82.4 (C-2a), 80.7, 77.8, 73.8, 71.5, 70.0, 68.4, 68.3 (C-3a, C-4a, C-5a, C-2b, C-3b, C-4b, C-5b), 76.2, 75.3, 73.9 (OCH₂Ph), 67.8 (C-6b), 62.3 (C-6a), 55.8 (OCH₃), 21.3, 21.1, 21.0 (C(O)<u>C</u>H₃); **HRMS**: Found [M+Na]⁺775.2919, C₄₀H₄₈O₁₄Na requires 775.2942.

Methyl 3,4,6-tri-*O*-acetyl-α-D-glucopyranoside^{28, 29} (S4) (21 mg, 44%) was isolated as a byproduct as a colourless oil; $[α]_D^{25}$ +186.6 (*c* 0.3, CHCl₃) [lit. ²⁸ $[α]_D$ +117.5 (*c* 1.5, CHCl₃)]; δ_H (500 MHz, CDCl₃); 5.23 (dd, 1H, $J_{2,3}$ 9.7 Hz, $J_{3,4}$ 9.7 Hz, H-3), 5.01 (dd, 1H, $J_{4,5}$ 9.9 Hz, $J_{3,4}$ 9.7 Hz, H-4), 4.83 (d, 1H, $J_{1,2}$ 3.6 Hz, H-1), 4.27 (dd, 1H, $J_{6,6'}$ 12.3 Hz, $J_{5,6}$ 4.6 Hz, H-6), 4.09 (dd, 1H, $J_{6,6'}$ 12.3 Hz, $J_{5,6'}$ 1.3 Hz, H-6'), 3.94 (m, 1H, H-5), 3.71 (ddd, 1H, $J_{2,OH-2}$ 11.2 Hz, $J_{2,3}$ 9.7 Hz, $J_{1,2}$ 3.6 Hz, H-2), 2.16 (d, 1H, $J_{2,OH-2}$ 11.2 Hz, 2-OH), 2.10 (s, 3H, C(O)CH₃), 2.08 (s, 3H, C(O)CH₃), 2.03 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 171.5, 171.1, 170.0 (C=O), 99.6 (C-1), 73.8, 71.3, 68.4, 68.0 (C-2, C-3, C-4, C-5), 62.4 (C-6), 56.1 (OCH₃), 21.3, 21.2, 21.1 (C(O)CH₃); m/z (ES+, %); 343.1 ([M+Na]⁺, 10).

Table 1, entry 4.

Methyl 3,4,6-tri-*O*-benzyl-α-D-glucopyranosyl-(1→6)-2,3,4-tri-*O*-benzyl-α-D-glucopyranoside (\$5)³⁰



Tf₂O (26 μL, 0.152 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-benzyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane-4-(*R*)-*S*-oxide **9-***R* (85 mg, 0.138 mmol), DIPEA (29 μL, 0.166 mmol), 1,3,5-trimethoxybenzene (51 mg, 0.304 mmol) and 4 Å molecular sieves (85 mg) in DCE (530 μL) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (145 μL, 0.831 mmol) followed by a solution of methyl 2,3,4-tri-*O*-benzylα-D-mannopyranoside (161 mg, 0.346 mmol) in DCE (130 μL) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (11 μL, 0.277 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude syrup. The crude syrup was purified by flash chromatography (silica; 6:1→3:2 (v/v) hexane-ethyl acetate) to afford **S5** (89 mg, 72%) as a colourless syrup; $[α]_{0}^{21}$ +44.5 (*c* 2.5, CHCl₃) [lit.³⁰ $[α]_{0}^{22}$ +73.6 (*c* 1, CHCl₃)]; δ_{H} (500 MHz, CDCl₃); 7.30-7.05 (m, 30H, ArH), 4.92 (d, 1H, *J* 10.9 Hz, OC<u>H</u>₂Ph), 4.86-4.83 (m, 3H, 2 x OC<u>H</u>₂Ph, H-1b), 4.74 (d, 1H, *J* 10.9 Hz, OC<u>H</u>₂Ph), 4.73 (d, 1H, *J* 10.9 Hz, OC<u>H</u>₂Ph), 4.71 (d, 1H, *J* 12.1 Hz, OC<u>H</u>₂Ph), 4.69 (d, 1H, *J* 12.1 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 1.2, at Hz, H-1a), 4.49 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 11.7 Hz, OC<u>H</u>₂Ph), 4.39 (d, 1H, *J* 10.9 Hz, OC<u>H</u>₂Ph), 4.35 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 3.92 (dd, 1H, *J* 2_{a,3a} 9.3 *J*_{3a,4a} 9.3 Hz, H-3a), 3.85 (dd, *J*_{6'a,6a} 11.5 Hz, *J*_{5a,6a} 4.5 Hz, H-6a), 3.72-3.52 (m, 7H, H-5a, H-6'a, H-2b, H-3b, H-6b, H-6'b), 3.62-3.59 (m, 2H, H-4a, H-5a), 3.47-3.38 (m, 3H, H-2a, H-4a, H-4b), 3.29 (s, 3H, OCH₃), 2.1 (br s, 1H, 2-OH); δ_{C} (75 MHz, CDCl₃); 139.1, 139.1, 138.8, 138.6, 138.5, 138.4, 128.9, 128.9, 128.8, 128.8, 128.8, 128.7, 128.7, 128.4, 128.4, 128.3, 128.2, 128.1, 128.1, 128.0, 128.0 (ArC), 99.6 (C-1b), 98.3 (C-1a), 83.6, 82.5, 80.6, 78.2, 77.7, 73.6, 71.2, 70.0 (C-2a, C-3a, C-4a, C-5a, C-2b, C-3b, C-4b, C-5b), 76.1, 75.6, 75.4, 75.3, 73.9, 73.7 (OCH₂Ph), 68.8 (C-6b), 67.4 (C-6a), 55.7 (OCH₃); **HRMS**: Found [M+Na]⁺ 919.4011, C₅₅H₆₀O₁₁Na requires 919.4028.

Table 1, entry 5.

Isopropyl 3,4,6-tri-*O*-benzyl-α-D-glucopyranoside (S6)



Tf₂O (28 μL, 0.152 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-benzyl-1,2-dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane-4-(*R*)-*S* oxide **9-***R* (91 mg, 0.148 mmol), DIPEA (31 μL, 0.177 mmol), 1,3,5-trimethoxybenzene (55 mg, 0.326 mmol) and 4 Å molecular sieves (91 mg) in DCE (570 μL) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (155 μL, 0.889 mmol) followed by a solution of isopropanol (57 μL, 0.741 mmol) in DCE (135 μL) was added. The reaction mixture was then heated at 50 °C for 24 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (12 μL, 0.296 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude oil. The crude oil was purified by size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h)) to afford **S6** (56 mg, 77%) as a colourless oil; $[\alpha]_D^{21}$ -1.9 (*c* 1.5, CHCl₃); δ_H (500 MHz, CDCl₃); 7.40-7.13 (m, 15H, ArH), 4.99 (d, 1H, $J_{1,2}$ 3.6 Hz, H-1), 4.97 (d, 1H, J 11.1 Hz, OCH₂Ph), 4.83 (d, 1H, J 11.1 Hz, OCH₂Ph), 4.82 (d, 1H, J 10.6 Hz, OCH₂Ph), 4.64 (d, 1H, J 12.2 Hz, OCH₂Ph), 4.50 (d, 1H, J 12.2 Hz, OCH₂Ph), 4.48 (d, 1H, J 10.6 Hz, OCH₂Ph), 3.95 (septet, 1H, J 6.2 Hz, CH(CH₃)₂), 3.86-3.84 (m, 1H, H-5), 3.78-3.62 (m, 4H, H-2, H-4, H-6, H-6'), 2.03 (d, 1H, $J_{2,2-OH}$ 9.3 Hz, 2-OH), 1.22 (d, 3H, J 6.2 Hz, CH(CH₃)₂), 1.18 (d, 3H, J 6.2 Hz, CH(CH₃)₂); δ_C (75 MHz, CDCl₃); 138.9, 138.3, 138.1, 128.4, 128.0, 127.9, 127.7, 127.7, 127.6 (ArC), 96.9 (C-1), 83.8 (C-2), 75.3, 75.1, 73.6 (OCH₂Ph), 77.5, 73.0, 70.6, 70.3 (C-3, C-4, C-5, CH(CH₃)₂), 68.7 (C-6), 23.3, 21.7 (CH(CH₃)₂); **HRMS**: Found [M+Na]⁺ 515.2385, C₃₀H₃₆O₆Na requires 515.2410.

Table 1, entry 6.

Methyl 3,4,6-tri-O-benzyl- α -D-glucopyranosyl- $(1\rightarrow 4)$ -2,3,6-tri-O-benzyl- α -D-

mannopyranoside (S7)



Tf₂O (15 μL, 90 μmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-benzyl-1,2dideoxy-β-D-glucopyranoso)[1,2-*e*]-1,4-oxathiane-4-(*R*)-*S*-oxide **9-***R* (50 mg, 81 μmol), DIPEA (17 μL, 99 μmol), 1,3,5-trimethoxybenzene (30 mg, 0.179 mmol) and 4 Å molecular sieves (50 mg) in DCE (310 μL) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (111 μL, 0.637 mmol) followed by a solution of methyl 2,3,6-tri-*O*-benzyl-α-Dmannopyranoside (94 mg, 0.203 mmol) in DCE (180 μL) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude yellow syrup. The syrup was redissolved in DCM (11 mL), cat. BF₃•OEt₂ and MeOH (6.6 μL, 0.163 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude oil. The crude oil was purified by size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h)) to afford **S7** (48 mg, 66%) as a colourless syrup; [**α**]_{**D**²⁸</sup> +104.0 (*c* 0.5, CHCl₃); **δ_H** (500 MHz, CDCl₃); 7.24-7.06 (m, 30H, ArH), 5.04 (d, 1H, J_{1b,2b} 2.4 Hz, H-1b), 4.74 (d, 1H, J_{1a,2a} 1.7 Hz,} H-1a), 4.73 (d, 1H, *J* 10.1 Hz, OC<u>H</u>₂Ph), 4.65 (d, 1H, *J* 11.1 Hz, OC<u>H</u>₂Ph), 4.59 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 12.1 Hz, OC<u>H</u>₂Ph), 4.53 (d, 1H, *J* 12.2 Hz, OC<u>H</u>₂Ph), 4.49-4.46 (m, 4H, OC<u>H</u>₂Ph), 4.37 (d, 1H, *J* 10.1 Hz, OC<u>H</u>₂Ph), 4.36 (d, 1H, *J* 11.3 Hz, OC<u>H</u>₂Ph), 4.35 (d, 1H, *J* 12.1 Hz, OC<u>H</u>₂Ph), 4.36 (d, 1H, *J* 11.3 Hz, OC<u>H</u>₂Ph), 4.35 (d, 1H, *J* 12.1 Hz, OC<u>H</u>₂Ph), 4.15 (dd, 1H, *J*_{2a,3a} 9.6 *J*_{3a,4a} 9.6 Hz, H-3a), 3.86-3.84 (m, 2H, H-2a, H-6'b), 3.78-3.66 (m, 2H, H-4b, H-6b), 3.62-3.59 (m, 2H, H-4a, H-5a), 3.55-3.52 (m, 2H, H-2b, H-3b, H-6'a), 3.48-3.40 (m, 2H, H-5b, H-6a), 3.28 (s, 3H, OCH₃), 1.18 (br s, 1H, 2-OH); $\delta_{\rm C}$ (75 MHz, CDCl₃); 138.1, 137.6, 137.5, 137.1, 137.0, 135.9, 127.5, 127.4, 127.3, 127.3, 127.2, 127.1, 126.9, 126.8, 126.8, 126.7, 126.6, 126.4, 126.4, 126.3 (ArC), 100.9 (C-1b), 97.6 (C-1a), 82.8 (C-2b), 78.2 (C-2a), 76.2, 76.0, 75.3, 73.3, 72.4, 71.0 (C-3a, C-4a, C-5a, C-3b, C-5b), 74.1, 73.9, 72.4, 72.2, 71.4, 70.0 (OCH₂Ph), 70.6 (C-4b), 68.3 (C-6b), 67.8 (C-6a), 53.9 (OCH₃); HRMS: Found [M+Na]⁺919.4025, C₅₅H₆₀O₁₁Na requires 919.4028.

2,3,4,6-Tetra-O-acetyl-1-thio-β-D-galactopyranosyl acetophenone (S9)³¹



BF₃•OEt₂ (8.31 mL, 64.2 mmol) was added dropwise over 10 minutes to a solution of thiourea (2.56 g, 33.6 mmol), and β -galactose-pentaacetetate S8 (11.93 g, 30.6 mmol) in acetonitrile (60 mL) at 85°C. The reaction mixture was heated under reflux for 75 min, and then allowed to cool to r.t. Triethylamine (13.17 mL, 94.7 mmol), followed by 2-bromoacetophenone (12.17 g, 60.1 mmol) in acetonitrile (15 mL) were then added to the reaction mixture, which was stirred for a further 18 h and then concentrated. The residue was redissolved in ethyl acetate (30 mL), washed with 1M HCl (2 x 20 mL), dried (MgSO₄) and concentrated. The crude oil was then purified by flash column chromatography (silica gel; 2:1 (v/v) hexane-ethyl acetate) to afford S9 (7.42 g, 50%) as a colourless solid; $[a]_{D}^{22}$ -75.1 (c 1, CHCl₃); [lit.³¹ $[a]_{D}$ -32 (c 0.88, CHCl₃)]; δ_{H} (500 MHz, CDCl₃); 7.98 (dd, 2H, J 8.2 Hz, J 1.0 Hz, ArH), 7.63 (t, 1H, J 7.8 Hz, ArH), 7.51 (t, 2H, J 8.2 Hz, ArH), 5.45 (dd, 1H, J_{3,4} 3.4 Hz, J_{4,5} 0.8 Hz, H-4), 5.27 (dd, 1H, J_{1,2} 10.0 Hz, J_{2,3} 10.0 Hz, H-2), 5.07 (dd, 1H, J_{2,3} 10.0 Hz, J_{3,4} 3.4 Hz, H-3), 4.63 (d, 1H, J_{1,2} 10.0 Hz, H-1), 4.13-4.01 (m, 4H, H-6, H-6', SCH₂, SCH₂'), 3.95 (m, 1H, H-5), 2.17 (s, 3H, C(O)CH₃), 2.03 (s, 3H, C(O)CH₃), 1.99 (s, 3H, C(O)CH₃), 1.95 (s, 3H, C(O)CH₃); δ_C (75 MHz, CDCl₃); 195.0 (Ph<u>C</u>=O) 170.7, 170.5, 170.3, 170.1 (C=O), 135.7, 133.9, 129.1, 128.9 (ArC), 83.3 (C-1), 75.0 (C-5), 72.2 (C-3), 67.5 (C-2), 66.9 (C-4), 61.7 (C-6), 35.8 (SCH₂), 21.2, 21.0, 20.9, 20.9 (C(O)<u>C</u>H₃); **HRMS**; Found [M+Na]⁺ 505.1133, $C_{22}H_{26}O_{10}SNa$ requires 505.1139.





Sodium methoxide in methanol (0.5 M, 6.2 mL, 30.8 mmol) was added to a solution of 2,3,4,6-tetra-*O*-acetyl-1-thio- β -D-galactopyranosyl acetophenone **S9** (7.42 g, 15.4 mmol) in methanol (20 mL), and the reaction mixture was stirred at r.t. for 24 h. The reaction mixture was then neutralised with Amberlite H⁺ resin, filtered and concentrated to leave a crude solid. The crude solid was redissolved in methanol (768 mL), *p*-toluenesulfonic acid (2.93 g, 15.0 mmol) was then added and the reaction mixture was stirred at r.t. for 28 h. The reaction mixture was neutralised with triethylamine and concentrated. The crude residue was purified by flash column chromatography (silica gel; DCM-methanol 99:1 \rightarrow 9:1) to afford **S10** (2.54 g, 50%) as a colourless glassy solid; [α] ρ^{22} +43.6 (*c* 1, CHCl₃); $\delta_{\rm H}$ (500 MHz, MeOD); 7.56 (m, 2H, ArH), 7.40 (t, 2H, *J* 6.1 Hz, ArH), 7.35 (d, 1H, *J* 5.9 Hz, ArH), 4.53 (d, 1H, *J*_{1,2} 9.1 Hz, H-1), 4.17 (t, 1H, *J*_{1,2} 9.1 Hz, *J*_{2,3} 9.1 Hz, H-2), 4.01 (dd, 1H, *J*_{3,4} 4.1 Hz, *J*_{4,5} 1.2 Hz, H-4), 3.79-3.69 (m, 4H, H-3, H-6, H-6', H-5), 3.14 (s, 3H, OCH₃), 3.05 (d, 1H, *J* 9.2 Hz, SCH₂); 3.02 (d, 1H, *J* 9.2 Hz, SCH'₂); $\delta_{\rm C}$ (75 MHz, MeOD); 129.7, 129.6, 127.9, 128.9 (ArC), 99.1 (C-OMe), 82.3 (C-1), 78.2 (C-5), 76.5 (C-3), 74.4 (C-2), 71.5 (C-4), 63.1 (C-6), 49.8 (OCH₃), 40.1 (SCH₂); **HRMS**; Found [M+Na]⁺ 351.0864, C₁₅H₂₀O₆SNa requires 351.0873.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-acetyl-1,2-dideoxy-β-D-galactopyranoso) [1,2-e]-1,4oxathiane (S11)



Acetic anhydride (1.21 mL, 12.71 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(1,2-dideoxy- β -D-galactopyranoso)[1,2-*e*]-1,4-oxathiane **S10** (948 mg, 2.89 mmol) in pyridine (10 mL). After stirring for 15 h the reaction was then quenched with aq. NaHCO₃ (15 mL), diluted with DCM (15 mL), separated, washed with aq. NaCl (2 x 15 mL), dried (MgSO₄) and concentrated to leave a crude yellow oil. The crude oil was purified by flash column chromatography (silica gel; 3:1 (v/v) hexane: ethyl acetate) to afford **S11** (550 mg, 42%) as a colourless foam; [α]_D²² +112.5 (*c* 1, CHCl₃); δ _H (500 MHz, CDCl₃); 7.43 (m, 2H, ArH), 7.37 (m, 1H, ArH), 7.32 (m, 2H, ArH), 5.55

(dd, 1H, $J_{3,4}$ 3.5, Hz, $J_{4,5}$ 1.1 Hz, H-4), 5.28 (dd, 1H, $J_{2,3}$ 10.2 Hz, $J_{3,4}$ 3.5 Hz, H-3), 4.59 (d, 1H, $J_{1,2}$ 9.3 Hz, H-1), 4.33 (dd, 1H, $J_{1,2}$ 9.3 Hz, $J_{2,3}$ 10.2 Hz, H-2) 4.13-4.15 (m, 2H, H-6, H-6'), 4.05 (m, 1H, H-5), 3.07 (s, 3H, OCH₃), 3.04 (s, 2H, SCH₂), 2.18 (s, 3H, C(O)CH₃), 2.08 (s, 3H, C(O)CH3), 1.99 (s, 3H, C(O)CH₃); δ_{C} (75 MHz, CDCl₃); 171.3, 170.2, 169.6 (C=O), 139.9, 129.0, 128.9, 126.6 (ArC), 97.8 (C-OMe), 77.1 (C-1), 76.1, 70.9, 70.3 (C-2, C-3, C-5), 68.4 (C-4), 62.1 (C-6), 49.8 (OCH₃), 39.5 (SCH₂), 21.1, 20.9, 20.6 (C(O)<u>C</u>H₃); **HRMS**: Found [M+Na]⁺ 477.1192, C₂₁H₂₆O₉SNa requires 477.1190.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-acetyl-1,2-dideoxy-β-D-galactopyranoso) [1,2-*e*]-1,4oxathiane (*R*)-S-oxide (12)



Tf₂O (52 μL, 0.31 mmol) was added to a solution of 2-methoxy-2-(*S*)-phenyl-(3,4,6-tri-*O*-acetyl-1,2-dideoxy-β-D-galactopyranoso)[1,2-*e*]-1,4-oxathiane **S11** (100 mg, 0.22 mmol), diphenyl sulfoxide (124 mg, 0.62 mmol), DTBMP (134 mg, 0.60 mmol) and 4Å molecular sieves (50 mg) in DCM (1 mL) at -60° C. The reaction mixture was gradually raised to r.t. over 1h 15 min and was then quenched with aq. NaHCO₃ (2 mL), diluted with DCM (5 mL), washed with aq. NaCl (2 x 5 mL), dried (MgSO₄) and concentrated to leave a crude colourless oil. The crude oil was then purifyied by flash column chromatography (silica; 2.1 (v/v) hexane-ethyl acetate \rightarrow 1:1 (v/v) hexane-ethyl acetate) to afford **12** (68 mg, 66%, dr 98:2) as a colourless foam; **[a]** p^{22} +86.4 (*c* 1, CHCl₃); **δ**_H (500 MHz, CDCl₃); 7.45-7.38 (m, 5H, ArH), 5.53 (d, 1H, *J*_{3,4} 3.5 Hz, H-4), 5.42 (dd, 1H, *J*_{2,3} 9.9 Hz, *J*_{3,4} 3.5 Hz, H-3), 4.37 (d, 1H, *J*_{1,2} 9.9 Hz, H-1), 4.22 (m, 2H, H-6, H-6'), 4.14-4.05 (m, 2H, H-5, H-2), 3.86 (d, 1H, *J*_{SCHax-eq} 12.8 Hz, SCH_{eq}), 2.97 (s, 3H, OCH₃), 2.88 (d, 1H, *J*_{SCHax-eq} 12.8 Hz, SCH_{eq}), 2.97 (s, 3H, OCH₃), 2.88 (d, 1H, *J*_{SCHax-eq} 12.8 Hz, SCH_{ax}), 2.19 (s, 3H, C(O)CH₃), 2.07 (s, 3H, C(O)CH₃), 2.00 (s, 3H, C(O)CH₃); **δ**_C (75 MHz, CDCl₃); 171.3, 171.1, 170.2 (C=O), 129.3, 128.9, 125.9 (ArC), 101.7 (C-OMe), 95.8 (C-1), 75.7 (C-5), 70.4 (C-3), 67.4 (C-4), 65.1 (C-2), 61.4 (C-6), 61.2 (SCH₂), 49.4 (OCH₃); **HRMS**; Found [M+Na]⁺ 493.1137, C₂₁H₂₆O₁₀SNa requires 493.1139.

2-Methoxy-2-(S)-phenyl-(3,4,6-tri-O-benzyl-1,2-dideoxy-β-D-galactopyranoso)[1,2-*e*]-1,4oxathiane (*R*)-S-oxide (13)



NaH (60% dispersion in oil, 201 mg, 0.503 mmol) was added in portions to a stirred solution of 2methoxy-2-(S)-phenyl-(1,2-dideoxy- β -D-galactopyranoso)[1,2-e]-1,4-oxathiane S10 (500 mg, 0.152) μmol) in DMF (8 mL) at 0°C, and stirred for 70 min while H₂(g) evolved. Benzyl bromide (598 μL, 0.503 mmol) was then added dropwise at 0°C, and the reaction mixture stirred for a further 4h. The reaction mixture was guenched with methanol (5 mL), and diluted with DCM (20 mL). The solution was then washed with aq. NaCl (2 x 20 mL), dried (MgSO₄) and concentrated to leave a crude solid. The crude solid was redissolved in DCM (8 mL) and cooled to -78 °C, and a solution of m-CPBA (327 mg, 0.183 mmol) in DCM (6 mL) was slowly added. The reaction mixture was stirred for 30 min at -78 °C and then guenched with aq. NaHCO₃ (10 mL), diluted with DCM (20 mL), washed with aq. NaCl (2 x 20 mL), dried (MgSO₄) and concentrated to leave a crude colourless solid (dr: >99:1). The crude solid was purified by flash column chromatography (silica; 1:1 (v/v) hexane-ethyl acetate) to afford 13 (418 mg, 46%) as colourless plates, m.p. 39-46 °C; $[\alpha]_D^{21}$ +2 (*c* 0.4, CHCl₃); δ_H (500 MHz, CDCl₃); 7.50-7.22 (m, 20H, ArH), 4.96 (d, 1H, J 11.5 Hz, OCH₂Ph), 4.85 (d, 1H, J 12.1 Hz, OCH₂Ph), 4.77 (d, 1H, J 12.1 Hz, OCH₂Ph), 4.65 (d, 1H, J 11.5 Hz, OCH₂Ph), 4.47 (d, 1H, J 11.7 Hz, OCH₂Ph), 4.44 (d, 1H, J 11.7 Hz, OCH₂Ph), 4.32-4.26 (m, 1H, H-6), 4.25 (d, 1H, J_{1,2} 10.1 Hz, H-1), 4.11 (br d, 1H, H-5), 3.83-3.70 (m, 5H, SCH'₂, H-2, H-3, H-4, H-6'), 3.04 (s, 3H, OCH₃), 2.83 (d, 1H, J_{SCH2,SCH2'} 12.7 Hz, SCH₂); δ_C (75 MHz, CDCl₃); 138.9, 138.6, 138.5, 138.1, 129.4, 129.2, 129.0, 128.89, 128.7, 128.5, 128.4, 128.3, 128.2, 128.1, 127.9, 126.3 (ArC), 102.0 (C-OMe), 96.5 (C-1), 80.5, 78.8, 74.5, 68.3 (C-2, C-3, C-4, C-5), 75.5, 74.5, 73.6 (OCH₂Ph), 68.0 (C-6), 61.9 (SCH₂), 49.9 (OCH₃); HRMS: Found [M+Na]⁺ 637.2224, C₃₆H₃₈O₇SNa requires 637.2236.

Table 1, entry 7.

3,4,6-Tri-*O*-acetyl- α -D-galactopyranosyl- $(1\rightarrow 6)$ -1,2:3,4-di-*O*-isopropylidene- α -D galactopyranose (S12) ³²



Tf₂O (26 µL, 0.154 mmol) was added to a solution of 2-methoxy-2-(S)-phenyl-(3,4,6-tri-O-acetyl-1,2-dideoxy- β -D-galactopyranoso)[1,2-e]-1,4-oxathiane (R)-S-oxide 12-R (66 mg, 0.140 mmol), DIPEA (29 µL, 1.69 mmol), 1,3,5-trimethoxybenzene (52 mg, 0.308 mmol) and 4 Å molecular sieves (66 mg) in DCE (540 μ L) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (167 µL, 0.842 mmol) followed by a solution of 1,2:3,4-di-Oisopropylidene-α-D-galactopyranose (59 mg, 0.228 mmol) in DCE (120 µL) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (5.7 µL, 0.140 mmol) was then added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude syrup. The crude syrup was purified using size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h)) to afford S12 as a colourless oil (60 mg, 78%); $[\alpha]_{D}^{22}$ +43.7 (*c* 1, CHCl₃); δ_H (500 MHz, CDCl₃); 5.52 (d, 1H, J_{1a,2a} 5.1 Hz, H-1a), 5.40 (dd, 1H, J_{4b,3b} 3.3 Hz, J_{4b,5b} 0.8 Hz, H-4b), 5.12 (dd, J_{2b,3b} 10.4 Hz, J_{3b,4b} 3.3 Hz, H-3b), 5.01 (d, 1H, J_{1b,2b} 3.8 Hz, H-1b), 4.64 (dd, 1H, *J*_{3a,4a} 7.9 Hz, *J*_{2a,3a} 2.4 Hz, H-3a), 4.33 (dd, 1H, *J*_{2a,3a} 2.4 Hz, *J*_{1a,2a} 5.1 Hz, H-2a), 4.31-4.25 (m, 2H, H-5a, H-4a), 4.10-4.08 (d, 2H, J_{6a,6a'} 10 Hz, H-6a, H-6a'), 4.00-3.98 (m, 2H, H-5b, H-2b), 3.95 (m, 1H, H-6b) 3.73 (m, 1H, H-6b) 2.52 (d, 1H, J_{2b,2-OH} 11.1 Hz, 2-OH), 2.18 (s, 3H, C(O)CH₃), 2.02 (s, 3H, C(O)CH₃), 2.14 (s, 3H, C(O)CH₃), 1.69 (s, 3H, CH₃), 1.48 (s, 3H, CH₃), 1.28 (s, 6H, CH₃); δ_C (75 MHz, CDCl₃); 171.0, 170.8, 170.5 (C=O), 109.9, 109.1 (C(OR)₂(CH₃)₂), 99.7 (C-1b), 96.6 (C-1a), 71.4, 71.1, 71.1, 70.9 (C-2a, C-5a, C-4a, C-3a), 68.7 (C-4b), 68.2 (C-6b), 67.5, 67.5, 66.4 (C-5b, C-2b, C3b), 62.1 (C-6b), 26.4, 26.3, 25.2, 24.8 (CH₃), 21.2, 21.1, 21.0 $(C(O)CH_3)$; **HRMS**: Found $[M+Na]^+$ 571.1975, $C_{24}H_{36}O_{14}Na$ requires 571.1997.

Table 1, entry 8.

3,4,6-Tri-O-benzyl- α -D-galactopyranosyl- $(1 \rightarrow 6)$ -1,2:3,4-di-O-isopropylidene- α -D-galactopyranose (S13)



Tf₂O (17 µL, 0.1 mmol) was added to a solution of 2-methoxy-2-(S)-phenyl-(3,4,6-tri-O-benzyl-1,2-dideoxy- β -D-galactopyranoso)[1,2-e]-1,4-oxathiane-(R)-S-oxide 13-R (56 mg, 91 μ mol), DIPEA (19 µL, 0.109 mmol), 1,3,5-trimethoxybenzene (34 mg, 0.2 mmol) and 4 Å molecular sieves (50 mg) in DCE (350 μ L) at -30 °C. The reaction mixture was warmed to -10 °C and stirred for 10 min, then DIPEA (95 µL, 0.547 mmol) followed by a solution of 1,2:3,4-di-Oisopropylidene- α -D-galactopyranose (59 mg, 0.228 mmol) in DCE (85 μ L) was added. The reaction mixture was then heated at 50 °C for 18 h, allowed to cool and diluted with DCM (10 mL), washed with 1M HCl (3 x 10 mL), aq. NaHCO₃ (2 x 10 mL) and aq. NaCl (2 x 10 mL) and concentrated to afford a crude syrup. The syrup was redissolved in DCM (1 mL), cat. BF₃•OEt₂ and MeOH (7.4 µL, 0.184 mmol) was added, after stirring for 30 min at r.t. the reaction mixture was diluted with DCM (5 mL) washed with aq. NaCl (5 mL), dried (MgSO₄) and concentrated to afford a crude syrup. The crude syrup was purified size exclusion chromatography (Sephadex LH-20 resin; eluted with methanol (50 mL/h)) to afford **S13** (50 mg, 79%) as a colourless oil; $[\alpha]_D^{21}$ +35.7 (*c* 2.5, CHCl₃); δ_H (500 MHz, CDCl₃); 7.39-7.23 (m, 15H, ArH), 5.51 (d, 1H, J_{1a,2a} 5.0 Hz, H-1a), 4.95 (d, 1H, J_{1b,2b} 3.9 Hz, H-1b), 4.90 (d, 1H, J 11.5 Hz, OCH₂Ph), 4.75 (d, 1H, J 12.0 Hz, OCH₂Ph), 4.72 (d, 1H, J 12.0 Hz, OCH₂Ph), 4.60 (dd, 1H, J_{3a,4a} 7.9 Hz, J_{2a,3a} 2.3 Hz, H-3a), 4.57 (d, 1H, J 11.5 Hz, OCH₂Ph), 4.49 (d, 1H, J 11.8 Hz, OCH₂Ph), 4.43 (d, 1H, J 11.8 Hz, OCH₂Ph), 4.31 (dd, 1H, J_{1a.2a} 5.0 Hz, J_{2a,3a} 2.3 Hz, H-2a), 4.21 (dd, 1H, J_{3a,4a} 7.8 Hz, J_{4a,5a} 1.7 Hz, H-4a), 4.16 (m, 1H, H-2b), 4.04-3.98 (m, 3H, H-5a, H-4b, H-5b), 3.87 (dd, 1H, J_{6a.6'a} 10.6 Hz, J_{5a.6a} 7.0 Hz, H-6a), 3.72 (dd, 1H, J_{6a,6'a} 10.6 Hz, J_{5a,6'a} 5.8 Hz, H-6'a), 3.68 (dd, 1H, J_{3b,4b} 10.1 Hz, J_{2b,3b} 2.7 Hz, H-3b), 3.60 (dd, 1H, *J*_{6b,6'b} 9.2 Hz, *J*_{5b,6b} 7.6 Hz, H-6b), 3.54 (dd, 1H, *J*_{6b,6'b} 9.2 Hz, *J*_{5b,6'b} 5.8 Hz, H-6'b), 1.52 (s, 3H, CH₃), 1.43 (s, 3H, CH₃), 1.33 (s, 3H, CH₃), 1.33 (s, 3H, CH₃); δ_C (75 MHz, CDCl₃); 139.1, 139.0, 138.5, 128.8, 128.8, 128.6, 128.6, 128.2, 128.1, 128.0, 127.9 (ArC), 109.9, 109.1 (C(OR)₂(CH₃)₂), 99.7 (C-1b), 96.7 (C-1a), 80.1 (C-3b), 74.7, 66.5 (C-4b, C-5b), 75.1, 73.8, 72.9 (OCH₂Ph), 71.5, 71.1,

71.0, 70.3, 69.8 (C-2a, C-3a, C-4a, C-5a, C-2b), 69.1 (C-6b), 67.6 (C-6a), 26.5, 26.4, 25.3, 24.9 (CH₃); **HRMS**: Found [M+Na]⁺ 715.3089, C₃₉H₄₈O₁₁Na requires 715.3094.

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140 130

120 110

90 80 f1 (ppm)


f1 (ppm)





































