

## Supporting information

### **Dense Ceramic Catalytic Membranes and Membrane Reactors for Energy and Environmental Applications**

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Table S1. Typical MIEC membranes and their performance for partial oxidation of methane.

Membrane materials	Membrane configurations/ thickness (mm)	Temperature (°C)	Oxygen flux (mL·cm <sup>-2</sup> ·min <sup>-1</sup> )	Operation time (h)	Membrane environments	Catalysts	Ref.
<i>Single Phase</i>							
Ba <sub>0.5</sub> Sr <sub>0.5</sub> Co <sub>0.8</sub> Fe <sub>0.2</sub> O <sub>3-δ</sub>	disk/1.5	875	11.5	500	Air/50%CH <sub>4</sub> +He	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	1,2
Ba <sub>0.5</sub> Sr <sub>0.5</sub> Co <sub>0.8</sub> Fe <sub>0.2</sub> O <sub>3-δ</sub>	tubular/-	875	8.0	500	Air/CH <sub>4</sub>	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	3
Ba <sub>0.5</sub> Sr <sub>0.5</sub> Zn <sub>0.2</sub> Fe <sub>0.8</sub> O <sub>3-δ</sub>	disk/1.25	900	2.55	65	Air/50%CH <sub>4</sub>	Ni based	4
BaCo <sub>0.4</sub> Fe <sub>0.4</sub> Zr <sub>0.2</sub> O <sub>3-δ</sub>	disk/1.0	850	5.4~5.8	2200	Air/50%CH <sub>4</sub> +He	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	5
BaCo <sub>0.4</sub> Fe <sub>0.5</sub> Ta <sub>0.1</sub> O <sub>3-δ</sub>	disk/0.7	900	16~17	400	Air/CH <sub>4</sub> +He	Ni based	6,7
BaCo <sub>0.7</sub> Fe <sub>0.2</sub> Nb <sub>0.1</sub> O <sub>3-δ</sub>	disk/1.0	900	~20	700	Air/CH <sub>4</sub>	Pt, Rh, Ru/MgAlO <sub>x</sub>	8-10
SrCo <sub>0.4</sub> Fe <sub>0.4</sub> Zr <sub>0.1</sub> O <sub>3-δ</sub>	disk/0.2	850	6.2	>1000	Air/CH <sub>4</sub> +He	Ni/Al <sub>2</sub> O <sub>3</sub>	11
Sr <sub>1.7</sub> La <sub>0.3</sub> GaFeO <sub>5+δ</sub>	disk/1.7	900	1~1.3	>1000	Air/CH <sub>4</sub>	Ni based	12
La <sub>0.5</sub> Sr <sub>0.5</sub> Ga <sub>0.2</sub> Fe <sub>0.8</sub> O <sub>3-δ</sub>	tubular/0.15	850	0.336	696	Air/CH <sub>4</sub>	Rh/Al <sub>2</sub> O <sub>3</sub>	13
Sr <sub>1.7</sub> La <sub>0.3</sub> Al <sub>0.6</sub> Fe <sub>1.4</sub> O <sub>5+δ</sub>	tubular/0.8~1.0	900	4.2	3400	Air/CH <sub>4</sub> +He	Ni/Al <sub>2</sub> O <sub>3</sub>	14
A <sub>x</sub> A' <sub>1-x</sub> B <sub>y</sub> B' <sub>1-y</sub> O <sub>5+δ</sub>	tubular/-	900	10~12	>8760	Air/CH <sub>4</sub>	Metal/ MIEC oxide	15
BaCe <sub>0.15</sub> Fe <sub>0.85</sub> O <sub>3-δ</sub>	disk/1.5	850	3.0	160	Air/CH <sub>4</sub> +He	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	16
BaCe <sub>0.1</sub> Co <sub>0.4</sub> Fe <sub>0.5</sub> O <sub>3-δ</sub>	disk/1.0	875	8.9	>1000	Air/CH <sub>4</sub>	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	17
La <sub>0.5</sub> Sr <sub>0.5</sub> FeO <sub>3-δ</sub>	tubular/1.0	850	~3.0	7500	Air/CH <sub>4</sub>	Ni based	18
<i>Multiple Phase</i>							
9 wt.% YSZ- SrCo <sub>0.4</sub> Fe <sub>0.6</sub> O <sub>3-δ</sub>	disk/1.8	850	4.5	220	Air/CH <sub>4</sub> +He	Ni/Al <sub>2</sub> O <sub>3</sub>	19
3wt.%Al <sub>2</sub> O <sub>3</sub> - SrCo <sub>0.8</sub> Fe <sub>0.2</sub> O <sub>3-δ</sub>	disk/1.3	850	~2.3	>500	Air/CH <sub>4</sub> +He	Ni/Al <sub>2</sub> O <sub>3</sub>	20
5wt.%SrAl <sub>2</sub> O <sub>4</sub> - SrCo <sub>0.8</sub> Fe <sub>0.2</sub> O <sub>3-δ</sub>	disk/1.0	850	8.0	1200	Air/CH <sub>4</sub> +He	Ni/Al <sub>2</sub> O <sub>3</sub>	21

Membrane materials	Membrane configurations/ thickness (mm)	Temperature (°C)	Oxygen flux (mL·cm <sup>-2</sup> ·min <sup>-1</sup> )	Operation time (h)	Membrane environments	Catalysts	Ref.
(SrFe) <sub>0.7</sub> (SrAl <sub>2</sub> ) <sub>0.3</sub> O <sub>z</sub>	disk/0.9	850	-	~200	Air/50%CH <sub>4</sub> +He	Pt/Al <sub>2</sub> O <sub>3</sub>	22
(SrFe) <sub>0.7</sub> (SrAl <sub>2</sub> ) <sub>0.3</sub> O <sub>z</sub>	tubular/1.25	850-900	-	280	Air/CH <sub>4</sub> +CO <sub>2</sub> +He	Pt/LaNiO <sub>x</sub> /Al <sub>2</sub> O <sub>3</sub>	23
<i>Dual-phase Membrane</i>							
Ce <sub>0.8</sub> Gd <sub>0.2</sub> O <sub>2-δ</sub>	disk/0.5	950	2~5	450	Air/CH <sub>4</sub>	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	24
Ga <sub>0.7</sub> Sr <sub>0.3</sub> FeO <sub>3-δ</sub>							
Ce <sub>0.85</sub> Sm <sub>0.15</sub> O <sub>2-δ</sub>	disk/0.6	950	~4	630	Air/CH <sub>4</sub>	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	25
Sm <sub>0.6</sub> Sr <sub>0.4</sub> FeO <sub>3-δ</sub>							
Ce <sub>0.85</sub> Sm <sub>0.15</sub> O <sub>2-δ</sub>	disk/0.5	950	4.3	1100	Air/CH <sub>4</sub>	LiLaNiO <sub>x</sub> /γ-Al <sub>2</sub> O <sub>3</sub>	26
Sm <sub>0.6</sub> Sr <sub>0.4</sub> Fe <sub>0.7</sub> Al <sub>0.3</sub> O <sub>3-δ</sub>							

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